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NOTE: This manual incorporates several interactive features to provide supplemental information and ease of navigation. The information below is to aid in the identification and use of these features.

**Hyperlinks**

Hyperlinks provide direct access to a specific destination when clicked. The entire Table of Contents of this manual is hyperlinked to provide quick access to all sections of this manual when viewing the electronic version.

Hyperlinks within the content are denoted by **blue, bold underlined text**. Electronic format viewers can click these links for direct access to New Leader online features. Internet access is required.

**Quick Reference (QR) Codes**

Quick reference codes provide direct access to a specific destination when activated. An example is provided below. In the printed version of this manual, viewers may scan the codes with a supporting mobile device for direct access to New Leader online features. Mobile data is required.

The electronic version of this manual provides the option to scan codes on-screen, or to click the code like a button. Internet access/mobile data is required.

![Click or Scan - Highwayequipment.com](image-url)
Insert Current New Leader Warranty
PLEASE! ALWAYS THINK SAFETY FIRST!!

The purpose of this manual is to familiarize the person (or persons) using this unit with the information necessary to properly install, operate, and maintain this system. The safety instructions indicated by the safety alert symbol in the following pages supersede the general safety rules. These instructions cannot replace the following: the fundamental knowledge that must be possessed by the installer or operator, the knowledge of a qualified person, or the clear thinking necessary to install and operate this equipment. Since the life of any machine depends largely upon the care it is given, we require that this manual be read thoroughly and referred to frequently. If for any reason you do not understand the instructions, please call your authorized dealer or our Product Sales and Support Department at 1-888-363-8006.

It has been our experience that by following these installation instructions, and by observing the operation of the spreader, you will have sufficient understanding of the machine enabling you to troubleshoot and correct all normal problems that you may encounter. Again, we urge you to call your authorized dealer or our Product Sales and Support Department if you find the unit is not operating properly, or if you are having trouble with repairs, installation, or removal of this unit.

We urge you to protect your investment by using genuine HECO parts and our authorized dealers for all work other than routine care and adjustments.

Highway Equipment Company reserves the right to make alterations or modifications to this equipment at any time. The manufacturer shall not be obligated to make such changes to machines already in the field.

This Safety Section should be read thoroughly and referred to frequently.

ACCIDENTS HURT !!!

ACCIDENTS COST !!!

ACCIDENTS CAN BE AVOIDED !!!
IMPORTANT SAFETY INFORMATION

Figure 1.1 - The need for safety cannot be stressed strongly enough in this manual. At Highway Equipment Company, we urge you to make safety your top priority when operating any equipment. We firmly advise that anyone allowed to operate this machine carefully read, learn and understand all messages and information in this manual and on machine’s safety decals before operating machine, as well as familiarize themselves with the location and function of all machine controls.

The following guidelines are intended to cover general usage and to assist you in avoiding accidents. There will be times when you will run into situations that are not covered in this section. At those times the best standard to use is common sense. If, at any time, you have a question concerning these guidelines, please call your authorized dealer or our Product Sales & Support Department at (800) 363-1771.

SAFETY ALERT SYMBOLS

TAKE NOTE! THIS SAFETY ALERT SYMBOL FOUND THROUGHOUT THIS MANUAL IS USED TO CALL YOUR ATTENTION TO INSTRUCTIONS INVOLVING YOUR PERSONAL SAFETY AND THAT OF OTHERS. FAILURE TO FOLLOW THESE INSTRUCTIONS CAN RESULT IN INJURY OR DEATH.

In this manual and on the safety signs placed on the unit, the words “DANGER,” “WARNING,” “CAUTION,” and “NOTICE” are used to indicate the following:

- **DANGER**: Indicates an imminently hazardous situation that, if not avoided, WILL result in death or serious injury. This signal word is to be limited to the most extreme situations and typically for machine components that, for functional purposes, cannot be guarded.

- **WARNING**: Indicates a potentially hazardous situation that, if not avoided, COULD result in death or serious injury, and includes hazards that are exposed when guards are removed. It may also be used to alert against unsafe practices.

- **CAUTION**: Indicates a potentially hazardous situation that, if not avoided, MAY result in minor or moderate injury. It may also be used to alert against unsafe practices.

- **NOTICE!**: Is used for informational purposes in areas which may involve damage or deterioration to equipment but generally would not involve the potential for personal injury.
PREPARE FOR EMERGENCIES

Figure 1.2 - Be prepared if a fire starts. Keep a fully charged fire extinguisher and first aid kit in accessible place on the vehicle at all times.

Fire extinguisher must be Type ABC or Type BC.

Keep emergency numbers for doctors, ambulance service, hospital and fire department available at all times.

INSPECT HARDWARE BEFORE USE

Figure 1.3 - Inspect all bolts, screws, fasteners, keys, chain drives, body mounts and other attachments periodically. Immediately replace any missing or damaged parts immediately with proper specification parts.

Inspect spinner fins, spinner frame mounting and spinner fin hardware daily. Look for missing or loose fasteners, wear and cracks. Replace immediately if needed. Use only new SAE grade 5 or grade 8 screws and self-locking nuts.

Tighten all bolts, nuts and screws to specified torques. Refer to “Standard Torques” in Maintenance section of this manual.

HANDLE FLAMMABLE MATERIALS SAFELY

Figure 1.4 - Handle fuel and hydraulic oil with care. They are highly flammable.

Always stop the engine before refueling machine or filling hydraulic reservoir.

Never smoke while adding fuel or oil to machine. Add fluids in a safe place away from open flame and sparks.

Do not allow overflow. Clean up spilled fuel and oil immediately.

Always have a multipurpose dry chemical fire extinguisher filled and available during machine operation and when adding fuel. Know how to use it.
HANDLE HAZARDOUS MATERIALS SAFELY

Figure 1.5 - Materials to spread can be dangerous.

Improper selection, application, use or handling may be a hazard to persons, animals, plants, crops or other property.

A Safety Data Sheet (SDS) provides specific details on chemical products: physical and health hazards, safety procedures and emergency response techniques.

Check the SDS before starting any job using a hazardous material. Follow all instructions and precautions given by the material manufacturer.

WORK IN WELL-VENTILATED AREAS

![Figure 1.5]

![Figure 1.6]

![Figure 1.7]

Never run machine engine inside a building unless adequate ventilation is provided to safely and properly remove exhaust fumes.

Figure 1.6 - Always work in a properly ventilated area.

Engine exhaust fumes can cause sickness or death. If it is necessary to run an engine in an enclosed area, use proper equipment to safely remove exhaust fumes from the working area.

Open building doors and get fresh air into the working area whenever possible.

PROTECT AGAINST NOISE

Figure 1.7 - Long periods of exposure to high decibels or loud noise can cause hearing impairment or loss.

Wear proper hearing protection during periods of exposure to high decibels or loud noise.

Wear a proper hearing protective device such as earmuffs or earplugs to protect against high decibels and/or uncomfortable loud noises.
AVOID MOVING PART HAZARDS

Figure 1.8 - Entanglement in rotating drive lines or moving parts will cause serious injury or death.

Stay clear of all moving parts, such as shafts, couplings and universal joints.

Make sure all personnel are clear of machine before starting.

Figure 1.9 - Do not operate machine without all guards and shields closed and secured. Disconnect and lock out power source before removing guards.

Disconnect and lock out power source before adjusting or servicing.

Keep hands, feet, hair and clothing away from moving parts.

Figure 1.10 - Keep away from spinners while they are turning.

Rocks, scrap metal and other material can be thrown from the spinners violently. Stay away from discharge area.

Stop machine before servicing or adjusting. Wear eye protection.

Make sure discharge area is clear before spreading.

Figure 1.11 - Stay out of the spreader.

If it is necessary to enter the spreader, return to the shop, empty body, turn off all power, engage brakes, shut down engine and remove keys before entering.

Tag all controls to prohibit operation. Tags should only be placed, and later removed, by the person working in the body.
**General Safety Rules**

**Operations**

**DO NOT CLIMB OR STAND ON MACHINE**

Figure 1.12 - Never allow any personnel to ride in or on the machine.

Use only inspection ladder or portable ladder to view the unit. Use caution when getting on and off the ladder, especially in wet, icy, snowy or muddy conditions. Clean mud, snow and ice from steps and footwear.

Always maintain three-point contact with steps, ladders and handholds. Face the machine when mounting and dismounting inspection ladder. Do not jump off the machine.

**OPERATE MACHINE SAFELY**

Always walk around and visually inspect the machine before using. Check immediate vicinity of machine for people and obstructions. Ensure adequate visibility.

Avoid distractions such as reading, eating or operating personal electronics that take your attention away from operating the machine. Never operate the machine under the influence of alcohol, drugs or while otherwise impaired.

Always come to a complete stop before reversing. Be sure that all personnel are clear of machine path. Turn around and look directly for best visibility. Ensure all rear view mirrors are properly installed and adjusted. Use a signal person when backing if view is obstructed or when in close quarters.

Always disengage hydraulics before shutting down engine. DO NOT start engine with hydraulics engaged.
General Safety Rules

Transportation & Handling

TRAVELING & TRANSPORTING ON PUBLIC ROADS

Always walk around and visually inspect the machine before traveling on public roads. Check for damage and/or faulty components that can fail and create a hazard or unsafe condition. Make sure all machine systems operate properly, including but not limited to: headlights, tail and brake lights, hazard warning lights, turn indicators, parking brake, horn and rear view mirrors. Repair or replace any component that is not in proper working order.

Never drive machine at a speed that causes it to bounce or cause loss of control.

Obey all traffic safety laws and regulations. Operate the machine with hazard warning lights on, unless prohibited by law. It is the operator’s responsibility to activate and use road lights properly while traveling on public roads.

Cover all loads that may spill or blow away. Environmental damage may result. Do not spread dusty materials where dust may create pollution, visibility issues or interfere with traffic on public roads.

When transporting equipment or machine on a trailer, ensure it is properly secured. Be sure that SMV signs on equipment or machine are covered while in transport on a trailer.

Be aware of overhead structures and power lines. Make sure machine can safely pass under. Refer to “Dimensions & Capacities” pages in the Operations section of this manual.

NAVIGATING ROUGH & UNEVEN TERRAIN

Figure 2.1 - Turn slowly and be careful when traveling on rough surfaces and side slopes. Avoid holes, ditches and obstructions that may cause machine to roll over, especially with a loaded spreader.

Never drive near the edge of a gully or steep embankment.

Load may shift, causing vehicle to tip.
READ AND UNDERSTAND MAINTENANCE PROCEDURES

Figure 3.1 - Read the maintenance and safety instructions and understand them before performing any maintenance procedure.

Never perform any maintenance procedure or repair if the instructions and safety procedures are not fully understood. Only trained and qualified personnel should perform any maintenance procedure or repair.

Never modify any equipment or add attachments not approved by Highway Equipment Company.

DO NOT SERVICE OR ADJUST MACHINE WHILE IN MOTION

Figure 3.2 - Never lubricate, service or adjust the machine or any of its components while they are moving.

Never wear loose clothing or jewelry when working near machine tools or moving parts.

Remove rings and other jewelry to prevent electrical shorts and other personal injury when in contact with machine tools or moving parts.

Close and secure all guards removed for service. Check all screws, bolts, nuts and fasteners for proper torques before operating machine.

WEAR PROPER PROTECTIVE EQUIPMENT

Figure 3.3 - Wear close-fitting clothing and proper safety equipment for the job.

Always wear eye protection when working on or around the machine.

Wear a suitable hearing protection device such as earmuffs or earplugs to protect against high decibels or loud noises.

Prolonged exposure to high decibels or loud noise can cause hearing impairment or loss of hearing.

Wear protective gloves to protect hands from cuts, abrasions and minor burns.
HANDLE FLAMMABLE SOLVENTS SAFELY

Figure 3.4 - Never use diesel fuel, kerosene, gasoline or any flammable solvents for cleaning.

Perform work using flammable fluids and solvents in a safe place away from open flame and sparks. Do not smoke.

Do not weld, grind or flame cut on any tank containing oil, fuel, fumes or any other flammable material, or any container that contents or previous contents are unknown. Move all flammable materials and containers away from work area.

Clean up spilled fuel and oil immediately.

Always have a multipurpose dry chemical fire extinguisher filled and available. Know how to use it.

USE PROPER LIFTING EQUIPMENT

Figure 3.5 - Use only lifting devices that meet or exceed OSHA standard 1910.184 or ASME B30.20-2013.

Never lift equipment over people.

Never lift a loaded unit. Never lift unit with any loose objects or persons in the body. Loads may shift or fall if improperly supported, causing death, serious injury or machine damage.

Before unfastening heavy parts or assemblies, support with adequate hoist or other device to prevent falling, tipping, swinging or any other movement that may cause injury or damage.

USE PROPER TOOLS FOR THE JOB

Figure 3.6 - Use of improper tools (such as a screwdriver instead of a pry bar, pliers instead of a wrench, a wrench instead of a hammer) can cause serious injuries or machine damage.

Use power tools only to loosen threaded parts and fasteners. Using power tools to tighten may cause over-tightening and component damage.

Use only service parts meeting New Leader specifications.
**HIGH PRESSURE FLUID HAZARDS**

Figure 3.7 - Escaping fluid under pressure can penetrate the skin causing serious injury.

Always stop machine, allow to cool and relieve pressure before servicing hydraulic system. Never open hydraulic lines under pressure. Make sure all connections are tight and all hoses are in good condition before pressurizing system.

Always use a piece of cardboard or wood to search for leaks instead of hand. Wear impervious gloves and eye protection when servicing system.

Seek medical attention immediately if fluid penetrates your skin. Gangrene may result if wound is left untreated.

**AVOID HEATING NEAR HIGH PRESSURE FLUID LINES**

Figure 3.8 - Flammable spray can be generated by heating near pressurized fluid lines, resulting in burns to yourself and bystanders.

Do not heat by welding, soldering or using a torch near pressurized fluid lines or other flammable materials.

Pressure lines can suddenly burst when heat goes beyond the immediate flame area.

**AVOID TOXIC FUMES & DUST**

Figure 3.9 - Hazardous fumes can be generated when paint is heated from welding, soldering or using a torch.

Remove paint before heating:
- Remove a minimum of 4 in (100mm) from area to be affected by heating. If paint cannot be removed, wear an approved respirator while heating or welding.
- Avoid breathing dust from sanding or grinding on paint.
- If a solvent or paint stripper is used, wash stripper away with soap and water before heating or welding. Remove solvent or paint stripper containers and other flammable material from area. Allow fumes to disperse for at least 15 minutes before heating or welding.

Do not use chlorinated solvents in areas where welding will take place.

Perform all work in a well-ventilated area that will carry all toxic fumes and dust away.
**HANDLE BATTERIES SAFELY**

Sulphuric acid in battery electrolyte is poisonous. It can burn skin, eat holes in clothing, and cause blindness if it contacts eyes.

Figure 3.11 - Lead acid batteries generate flammable and explosive gases. Keep sparks and flame away from batteries. Do not smoke.

If acid contacts eyes, skin or clothing, flush with water immediately. Seek immediate medical attention if acid contacts eyes.

**PROPER TIRE MAINTENANCE**

Figure 3.12 - Never weld on a wheel or rim that has a tire on it.

Never attempt to mount or remove a tire unless using the proper equipment, tire safety cage, instructions, training, and you are qualified to perform the work safely. Failure to follow the correct procedures when mounting a tire on a wheel or rim can cause an explosion and serious injury.

Tire service procedures must be performed by trained and qualified personnel.
PARK VEHICLE SAFELY

Figure 4.1 - When leaving the vehicle unattended for any reason, be sure to:
- Shut down PTO.
- Shut off vehicle’s engine, and unit’s engine if applicable.
- Place vehicle transmission in “Neutral” or “Park”.
- Set parking brake firmly.
- Remove ignition key and take it with you.
- Block wheels.

These actions are recommended to avoid unauthorized use, runaway, vandalism, theft and unexpected operation during startup.

SUPPORT MACHINE PROPERLY

Figure 4.2 - When machine is removed from vehicle, always store on adequate supports on a firm level surface. Improper supporting or storage of spreader may cause machine to fall, resulting in serious injury or death.

Never use lifting device to free machine from a chassis, storage stands or frozen ground, or to lift the chassis in any way. Shock loading is prohibited and sudden accelerations must be avoided. Lifting in such a manner could result in injury or machine damage.

DISPOSE OF WASTE PROPERLY

Figure 4.3 - Improper disposal of waste can threaten the environment and ecology. Potentially harmful waste used with equipment include items such as fuel, oil, filters and batteries.

Use leakproof containers when draining fluids. Do not use food or beverage containers that may mislead someone into drinking from them. Do not pour waste onto the ground, down a drain, or into any water source.

Inquire on proper disposal methods from your local environmental or recycling center, or from your local dealer.
SAFETY DECAL MAINTENANCE

Keep safety decals and signs clean and legible at all times.

Replace safety decals and signs that are missing or have become illegible.

Replaced parts that displayed a safety sign should also display the current sign.

Safety decals or signs are available from your dealer's Parts Department or from Highway Equipment Company by calling (800) 363-1771.

SAFETY DECAL INSTALLATION

Clean Surface
Wash the installation surface with a synthetic, free-rinsing detergent. Avoid washing the surface with a soap containing creams or lotion. Allow to dry.

Position Safety Decal
Decide on the exact position before application. Application marks may be made on the top or side edge of the substrate with a lead pencil, marking pen, or small pieces of masking tape. NOTE: Do not use chalk line, china marker, or grease pencil. Safety decals will not adhere to these.

Remove the Liner
A small bend at the corner or edge will cause the liner to separate from the decal. Pull the liner away in a continuous motion at a 180-degree angle. If the liner is scored, bend at score and remove.

Apply Safety Decal
Tack decal in place with thumb pressure in upper corners. Using firm initial squeegee pressure, begin at the center of the decal and work outward in all directions with overlapping strokes. NOTE: Keep squeegee blade even—nicked edges will leave application bubbles. Pull up tack points before squeegeeing over them to avoid wrinkles.

Remove Pre-mask
If safety decal has a pre-mask cover remove it at this time by pulling it away from the decal at a 180 degree angle. NOTE: It is important that the pre-mask covering is removed before the decal is exposed to sunlight to avoid the pre-mask from permanently adhering to the decal.

Remove Air Pockets
Inspect the decal in the flat areas for bubbles. To eliminate the bubbles, puncture the decal at one end of the bubble with a pin (never a razor blade) and press out entrapped air with thumb moving toward the puncture.

Re-Squeegee All Edges
1. CAUTION: TO AVOID INJURY OR MACHINE DAMAGE:
   - Do not operate or work on this machine without reading and understanding the operator's manual.
   - Keep hands, feet, hair and clothing away from moving parts.
   - Do not allow riders on machine.
   - Avoid unsafe operation or maintenance.
   - Disengage power takeoff and shut off engine before removing guards, servicing or unclogging machine.
   - Keep unauthorized people away from machine.
   - Keep all guards in place when machine is in use.
   - If manual is missing, contact dealer for replacement.

2. DANGER: MOVING PART HAZARD
   To prevent death or serious injury:
   - Stay out of box while conveyor is moving.
   - Disconnect and lock out power source before adjusting or servicing.
   - Do not ride on the spreader.

3. CAUTION: HAZARDOUS MATERIALS
   To avoid injury or machine damage:
   - Materials to be spread can be dangerous.
   - Improper selection, application, use or handling may be hazardous to persons, animals, crops or other property.
   - Follow instructions and precautions given by material manufacturer.
4. WARNING: HIGH-PRESSURE FLUID HAZARD
To prevent death or serious injury:
- Do not check leaks with hands while system is operating as high pressure oil leaks can be dangerous!
- Relieve pressure before disconnecting hydraulic lines or working on system.
- Make sure all hydraulic fluid connections are tight and all hydraulic hoses and lines are in good condition before applying pressure to the system.
- Wear protective gloves and safety glasses or goggles when searching for leaks. Use wood or cardboard instead of hands.
- Do not use hydraulic lines for hand holds or steps.
- Components may be hot.
- Get immediate medical attention if skin is pierced with fluid as gangrene may result.

5. WARNING: MOVING PART HAZARD
To prevent death or serious injury:
- Close and secure guards before starting.
- Do not stand or climb on machine.
- Disconnect and lockout power source before adjusting or servicing.
- Keep hands, feet and hair away from moving parts.

6. DANGER: PINCH POINT HAZARD
To prevent death or serious injury:
- Keep all persons and objects clear while any part of this machine is in motion.
- Keep hands, feet, hair and clothing away from moving parts.

7. DANGER: GUARD IS MISSING WHEN THIS IS VISIBLE
To prevent death or serious injury:
- Do not operate this unit without guard in place.
8. DANGER: FLYING MATERIAL AND ROTATING SPINNER HAZARD
To prevent death or serious injury:
- Wear eye protection.
- Stop machine before servicing or adjusting.
- Keep bystanders at least 60 feet away.

9. WARNING: FALLING HAZARD
To prevent death, serious injury or machine damage:
- Do not climb or stand on guard.
1. NOTICE: SPREAD PATTERN TESTING
To obtain optimal machine performance:
Before spreading material, spread pattern tests must be conducted to properly adjust the spread pattern. Refer to manual for adjustment instructions. A spread pattern test kit is available from your New Leader dealer.

Wind, humidity, rain and other adverse weather conditions can affect spread pattern, resulting in uneven crop growth and loss of yields.

THE MANUFACTURER OF THIS SPREADER WILL NOT BE LIABLE FOR MISAPPLIED MATERIAL DUE TO AN IMPROPERLY ADJUSTED SPREADER OR ADVERSE WEATHER CONDITIONS.

It is recommended that a spread pattern test be conducted prior to each spreading season, after any spreader maintenance, and periodically during spreading season. Spread pattern tests must be conducted whenever a new product is to be applied.

2. NOTICE: CONVEYOR CHAIN LUBRICATION
To avoid machine damage and premature wear:
- Conveyor chain life will be noticeably extended by periodic lubrication.
- Use a 75% diesel fuel and 25% number 10 oil mixture on the links and rollers.
- Failure to keep the chain links loose and free running can result in severe damage to the conveyor chain, drag shaft, gearcase and body structure, and is cause for voiding the warranty.
3. NOTICE: CONVEYOR CHAIN TENSION
To avoid machine damage and premature deterioration:
- Periodically inspect conveyor chain tension to ensure proper tension is maintained.
- See “Lubrication & Maintenance” section of this manual for details.

4. NOTICE: MACHINE LUBRICATION
To avoid machine damage and premature deterioration:
- Periodically lubricate the machine components at the front and rear remote grease banks.
- See “Lubrication & Maintenance Chart” in this manual for details.

5. NOTICE: HYDRAULIC RESERVOIR
To avoid machine damage:
- Change the filter element after the first 50 hours of operation, and every 250 hours thereafter.
- Keep all reservoir valves open while the pump is running.
- See “Lubricant & Hydraulic Oil Specifications” in this manual for ideal operating temperatures.
Recommended sequence of installation is:
1. Mounting of spreader.
2. Installation of chassis hydraulic hose and electrical wiring to spreader.
3. Installation of optional parts.
4. Filling of hydraulic reservoir and lubrication.
5. Checking for leaks and proper functioning.

SPREADER HYDRAULIC REQUIREMENTS

<table>
<thead>
<tr>
<th>Hydraulics</th>
<th>Maximum Flow GPM (LPM)</th>
<th>Maximum Pressure PSI</th>
</tr>
</thead>
<tbody>
<tr>
<td>Spinners &amp; Conveyor</td>
<td>40 (151)</td>
<td>3100</td>
</tr>
<tr>
<td>MultApplier</td>
<td>9 (34)</td>
<td>2000</td>
</tr>
</tbody>
</table>

LIFTING THE SPREADER

**WARNING**
Use only lifting devices that meet or exceed OSHA standard 1910.184 or ASME B30.20-2006. Never lift equipment over people. Never lift unit with anything or anybody in the body. Loads may shift or fall if improperly supported, causing damage to unit, injury or even death.

**CAUTION**
Do not use lifting device to free unit from a chassis, storage stands or frozen ground, or to lift the chassis in any way. Shock loading is prohibited and sudden accelerations should be avoided. Lifting in such a manner could result in damage to unit or injury.

Always inspect unit lift points for signs of wear, cracking, corrosion, gouges, alterations, or distortion.

Always use a sling, spreader bar, or lifting bar that attaches to the lifting points with a minimum of 60 degrees from horizontal. It is preferable to use an “H” style lifting bar that keeps the attaching chains in a near vertical orientation as shown in Figure 1. Operators of lifting devices must be qualified and knowledgeable in their use and application.

Position the chassis with adequate room around the unit. Work in an environment that permits clear communication to others nearby. Keep area clear of persons when loads are to be lifted and suspended. Do not allow the lifted load to come in contact with any obstruction.

Store units on a solid surface using appropriate storage stands when not installed.

---

Figure 1 - Lifting Bar
INSTALLING BODY

NOTICE!  DO NOT WELD ON VEHICLE FRAME! Such welding can lead to fatigue cracking and must be avoided.

NOTICE!  Connect welders ground directly to one of the items being welded anytime an arc welder is used on the vehicle or anything connected to the vehicle. Refer to Manufacturer’s instructions.

IMPORTANT!  Disconnect electrical components from electrical system when welding on equipment to prevent component damage due to power surges or excessive current.

Mounts

CAUTION  Refer to chassis operator’s manual for specific procedures on tightening mounting hardware. Failure to follow procedure per chassis manufacturer may result in injury or machine damage.

Position unit over chassis and align mounts. Carefully lower unit onto chassis. Install mounting hardware and tighten to specified torque. Refer to chassis operator’s manual for specific hardware tightening procedures.

HYDRAULIC HOSE INSTALLATION

CAUTION  If a threaded connection is tightened too tightly, the fitting or housing into which the fitting is placed could be distorted and an unstoppable leak could occur.

WARNING  Do not use one manufacturer’s hose with another manufacturer’s fittings! Such will void any warranty and may cause premature burst or leak of hydraulic fluids! Severe injury and/or fire could result!

Locate zero pressure case drain port on chassis. Connect this hose to chassis first. Next connect return hose to return port. Connect pressure hose to pressure port last. Use plastic tie straps as necessary to support hoses so they will not catch on field obstructions or contact hot or moving parts.
## HYDRAULIC HOSE INSTALLATION GUIDE

1. Use elbows and adapters in the installation to relieve strain on the assembly, and to provide easier and neater installations that are accessible for inspection and maintenance. Remember that metal end fittings cannot be considered as part of the flexible portion of the assembly.

2. Install hose runs to avoid rubbing or abrasion. Clamps are often needed to support long runs of hose or to keep hose away from moving parts. It is important that the clamps be of the correct size. A clamp that is too large will allow the hose to move in the clamp causing abrasion at this point.

3. In straight hose installations allow enough slack in the hose line to provide for changes in length that will occur when pressure is applied. This change in length can be from +2% to -4%.

4. Do not twist hose during installation. This can be determined by the printed layline on the hose. Pressure applied to a twisted hose can cause hose failure or loosening of the connections.

5. Keep hose away from hot parts. High ambient temperature will shorten hose life. If you cannot route it away from the heat source, insulate it.

6. Keep the bend radii of the hose as large as possible to avoid hose collapsing and restriction of flow. Follow catalog specs on minimum bend radii.

(Used with the permission of The Weatherhead Company.)
ELECTRICAL CONNECTIONS

Connect all electrical control circuits. All wiring should be approved automotive insulated wire, supported adequately with insulating ties or straps, and located where it will not interfere with any control or access. Make sure wiring does not contact any moving parts or sharp edge and is kept away from any hydraulic lines or any heated part.

ISOBUS CONNECTIONS

A: Factory Supplied CAN-ISO Connector - Connects to chassis harness.

- Pin 1 - Battery Ground
- Pin 2 - ECU Return (ECU Ground)
- Pin 3 - 60-amp fused power
- Pin 4 - ECU Power (Switched 12v)
- Pin 5 - N/C
- Pin 6 - TBC Power
- Pin 7 - TBC Return
- Pin 8 - ISO-BUS Can High
- Pin 9 - ISO-BUS Can Low

60-amp power on pin 3 needs to be fused at battery.

B: Factory Supplied Power Connector - Connects to chassis harness.

- Pin 1 - Hydraulic cooler fan power (Switched 12V)
- Pin 2 - Hydraulic cooler fan ground
- Pin 3 - Body and lighting module ground
- Pin 4 - Body and lighting module power (Battery 12V)

30-amp power on pins 1 & 3 must be fused at battery.
Recommended sequence of installation is:
2. Insert preparation.
5. Installation of hillside divider and conveyor cover.
6. Checking installation.
7. Checking for leaks and proper functioning.

**INSERT HYDRAULIC REQUIREMENTS**

Refer to "Spreader Hydraulic Requirements" for specifications required for insert installation.

**SPREADER PREPARATION**

1. Remove the Inverted “V”, Hillside Divider and side boards from the spreader, if so equipped, and set hardware aside. Replace chain shield hardware from Hillside Divider and torque to spec.

2. Figure 1 - Disconnect feedgate hydraulic hoses (A).

3. Figure 2 - Disconnect Endgate harness at rear electrical bulkhead. Uncap all necessary receptacles.
4. Figure 3 - Support endgate by attaching a hoist to the lift hooks. Remove hardware from both sides of the endgate and carefully remove from the spreader.

- NOTE: Always use a sling, spreader bar, or lifting bar that attaches to the lifting points with a minimum of 60 degrees from horizontal. It is preferable to use a straight style lifting bar that keeps the attaching chains in a near vertical orientation.

- NOTE: Always inspect unit lift hooks for signs of wear, cracking, corrosion, gouges, alterations, or distortion before use.
INSERT BIN INSTALL

WARNING
Use only lifting devices that meet or exceed OSHA standard 1910.184. Never exceed work load limits or lift equipment over people. Empty spreader before lifting. Loads may shift or fall if improperly supported, causing injury.

Before installing the insert:

Parts Needed:

<table>
<thead>
<tr>
<th>Description</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>Insert Unit</td>
<td>1</td>
</tr>
<tr>
<td>Capscrew - 1/2 x 1 1/4 Grade 8</td>
<td>8</td>
</tr>
<tr>
<td>Flat Washer - 1/2 Grade 8</td>
<td>16</td>
</tr>
<tr>
<td>Lock Washer - 1/2 Grade 8</td>
<td>8</td>
</tr>
<tr>
<td>Hex Nut - 1/2 Grade 8</td>
<td>8</td>
</tr>
</tbody>
</table>

Make sure rubber sealer hardware is loose. If not, loosen.

To install insert bin:
Figure 4A - Hoist and slide insert into position between main bin's side sheets.
Figure 4B - Align front and rear mount brackets.
Make sure insert is resting on inside of main bin, and not resting on tops of side sheets.
Release tension on hoist but do not remove.
Insert Installation

Figures 5A-5B - Visually make sure insert is centered from side to side in main bin and rear pads are resting on main bin.

Figure 6 - There must be contact between rear pads and main unit. Check for contact by trying to slide paper between pads and main bin. If no contact, adjust insert.

Figure 7 - Inside main unit, locate front pads by lifting rubber sealers on front endgate.

Figures 8A-8B - There must be contact between front pads and main bin. Check for contact by trying to slide paper between pads and main bin. If no contact, adjust insert.

NOTE: Pry insert at mount brackets if necessary.
Figure 9 - Once both front pads make contact, insert hardware in front mount brackets’ lower holes. Shim between main bin and insert brackets if distance is larger than 1/8” (.32cm). Tighten hardware per torque recommendations in this manual.

Figure 10 - Loosen six cap screws (A) again and allow feedgate assembly to settle. Position as necessary to seal any gaps around chain shields. Ensure feedgate is level. Tighten cap screws.

**NOTICE!** Leakage of material may occur if the sealer belts are not set properly on the front of the insert. Highway Equipment Company is not liable for lost material due to improperly installed sealer belts.

Figure 11 - Make sure there is a complete seal covering the gap between the insert and the main bin’s side sheets. Tighten all hardware on rubber sealers at front of insert.

Make sure rear pads are still in place against main bin. Install hardware in lower holes of rear mount brackets. Shim between main bin and insert brackets if distance is larger than 1/8” (.32cm). Tighten hardware per torque recommendations in this manual.

Make sure insert’s side sheets are not resting on top of main bin’s side sheets.

Install hardware in all four mount brackets’ upper holes. Tighten hardware per torque recommendations.

Remove hoist.

Inspect unit for foreign debris in conveyor area.
Figure 12 - Connect Bin harnesses as equipped at rear electrical bulkhead. Ensure all unused receptacles are capped to prevent entrance of dust and moisture into connector(s).
Insert Installation

HILLSIDE DIVIDER & CONVEYOR COVER

NOTICE! Highway Equipment Company will not be liable for misapplied material due to an improperly adjusted divider, spreader or both.

Parts Needed:

<table>
<thead>
<tr>
<th>Description</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>Divider - Lower Weldment</td>
<td>1</td>
</tr>
<tr>
<td>Bolt - Carriage 3/8-16NC x 1 SS</td>
<td>4</td>
</tr>
<tr>
<td>Washer - Flat 3/8 SS</td>
<td>8</td>
</tr>
<tr>
<td>Nut - Lock 3/8-16NC SS</td>
<td>4</td>
</tr>
<tr>
<td>Cover - Weldment Rear</td>
<td>1</td>
</tr>
<tr>
<td>Pin - Hair</td>
<td>2</td>
</tr>
</tbody>
</table>

1. Remove hardware from rear two chain shield holes on each side of MULTIPLIER and set aside.

2. Figure 1 - Install MULTIPLIER Hillside Divider Support (A) and fasten to MULTIPLIER by reinstalling chain shield hardware. Slip MULTIPLIER Hillside Divider (B) up into place and loosely install supplied hardware.

3. Verify that Divider is square by measuring from each side of the Divider to the MULTIPLIER chain shields. Measurements must be equal.

4. Tighten all hardware to recommended torque.

5. Figure 2 - Install Conveyor Cover (C) and secure with hair pins D) on each side.

Figure 1 - MULTIPLIER Hillside Divider

Figure 2
HYDRAULICS

Attach insert hoses to spreader hoses as shown in Figure 17.

Figure 17 - MULTApPLIER Operation
INSERT REMOVAL/ENDGATE INSTALLATION

Remove insert and reinstall endgate, Inverted “V”, single conveyor Hillside Divider, etc. by following applicable installation instructions in reverse order. Make sure the insert hydraulics, electrical connections and air lines are disconnected from the spreader before removal. See “Inverted V” in spreader parts manual.

HYDRAULICS REMOVAL

Route hydraulic hoses on the spreader and the insert as shown in Figure 18.

Figure 18 - Detach MultApplier
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The AGCO NL5258G5 and NL5300G5 are hopper type spreaders intended for spreading free flowing granular agricultural materials, such as chemical fertilizers, agricultural limestone, and gypsum. They are intended for mounting on the AGCO RoGator - a high-clearance post-emergence application vehicle.

The unit is hydraulically powered and provides independent variable speed control for the spinner and full automatic ground speed control for the conveyor.

The conveyor delivers material to the spinners through a hydraulically adjustable metering gate at the rear of the hopper body. A 6-to-1 ratio spur gearcase assembly with dual orbital-type hydraulic motors drives the conveyor. The conveyor is a 30-inch (76cm) wide #4 belt-over-chain (BOC) type conveyor consisting of parallel strands of pintle chain joined by crossbars every other link. Moderately oil-resistant (MOR) belting is fastened to the top side of the conveyor at each crossbar.

The spinner assembly has two 24-inch (61cm) diameter dished discs. Each disc has four formed and heat treated fins that are adjustable to radial angle. The spinner is fully adjustable, both fore/aft and left/right via hydraulic actuators, allowing precise, 16-section swath control.

The optional 304 stainless steel hopper style spreader MULTAPLIER may be insterted in the main bin.

- Inserting the MULTAPLIER allows for two separate materials to be spread simultaneously. It features a 24-inch (61cm) wide #4 belt-over-chain type conveyor consisting parallel strands of pintle type chain joined by cross bars every other link. Moderately oil-resistant belting is fastened to the conveyor at each crossbar. The direct-driven conveyor is also controlled independently enabling the delivery of material at variable rates through the adjustable gate at the rear of the hopper body. The hillside divider improves material placement on the spinner for a more effective spread pattern.

This product is intended for commercial use only.
Introduction

RIGHT HAND SIDE VIEW

LEFT HAND SIDE VIEW

REAR VIEW

FRONT VIEW
Bin 1: Main holding bin for material or Insert. MultApplier and MultiBin inserts (shown on following pages) are configured as Bins 2-4 depending on type used.

Conveyor: Conveys material to rear of unit.

Conveyor Chain Oiler: Use to lubricate conveyor chain strands at the end of each day’s use to prevent premature component failure.

Cylinder Control Valve Assembly: Contains control valves for all feedgate control cylinders, and spinner shift cylinders.

Enclosure: Houses spreader control modules and fuse panel.

Feedgate: Adjustable gate mounted into Rear Endgate. Allows for variable rates of material flow by moving hydraulic actuator to desired height.

Hillside Divider: Ensures balanced flow of material across conveyor when on hillsides or uneven terrain.

Inverted “V”: Mounted inside Main Hopper when Insert not installed. Distributes weight pressure across conveyor, allowing for consistent material flow to Feedgate, and promotes an improved blend when spreading fertilizer.

Lift Hooks: Used to lift unit or insert with appropriately rated lifting device.

Material Divider: Ensures uniform spread pattern by directing material off of conveyor onto spinner discs.

Material Divider Back Plate Storage: Storage position for material divider back plate when removed for spreading lime.

Rear Endgate: Bolt-in endgate furthest from chassis cab (Rear based on direction of travel). Holds mounted Feedgate, allowing for rear release of material from bin.

Side Stake: Side support for machine walls.

Sight Window: Allows viewing into Bin 1 from remote location, such as from ground or from vehicle cab.

Sill: Base of Main Hopper side walls. Contains Conveyor and supports machine walls.

Spinner Assembly: Contains adjustable G4 Spreader system, consisting of hydraulic spinners used for dispersal of various materials at different positioned settings allowing for consistent, even spread patterns across a wide variety of material with a high rate of accuracy.

Spinner Deflectors: Deflect material away from machine.

Spinner Guards: Upper and Lower guards, protects operators from spinner discs. Must be in place during any operation.

Spreader Control Valve Assembly: Contains control valves for Bin 1 conveyor, spinners and automatic conveyor tension.

Vane Assembly: Precisely directs material from conveyor to spinner(s) as spinner assembly shifts left or right.
Introduction

MultApplier
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### SINGLE BIN WEIGHTS & CAPACITIES

<table>
<thead>
<tr>
<th>Model</th>
<th>Unit Length</th>
<th>Overall Height A</th>
<th>Top Width B</th>
<th>Approximate Weight Lbs (Kg)</th>
<th>Struck Capacity Cu Ft (Cu M)</th>
</tr>
</thead>
<tbody>
<tr>
<td>NL5258G5</td>
<td>11’ (3.34m)</td>
<td>62” (1575mm)</td>
<td>120” (3048mm) Straight Flare</td>
<td>4500 (2041)</td>
<td>258 (7.31)</td>
</tr>
<tr>
<td>NL5300G5</td>
<td>68” (1727mm)</td>
<td>68” (1727mm)</td>
<td>120” (3048mm) +6” (152mm)</td>
<td>5100 (2313)</td>
<td>299 (8.47)</td>
</tr>
</tbody>
</table>

**IMPORTANT!** Consult federal, state, and local weight laws and chassis manufacturer’s ratings to ensure neither government weight restrictions nor GVWR and GAWR’s are exceeded.
### MULTAPPLIER COMPLETE DIMENSIONS & CAPACITIES

<table>
<thead>
<tr>
<th>Model</th>
<th>Overall Height A</th>
<th>Top Width B</th>
<th>Bin 1 Struck Capacity Cu Ft (Cu M)</th>
<th>Approximate Weight Lbs (Kg)</th>
</tr>
</thead>
<tbody>
<tr>
<td>NL5258G5</td>
<td>73” (1854mm)</td>
<td>120” (3048mm) Straight Flare</td>
<td>139 (3.94)</td>
<td>5300 (2404)</td>
</tr>
</tbody>
</table>
MULTIPLIER ALONE DIMENSIONS & CAPACITIES

<table>
<thead>
<tr>
<th>Model</th>
<th>Insert Height</th>
<th>Top Width</th>
<th>Bin 2 Struck Capacity</th>
<th>Approximate Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>NL5258G5</td>
<td>46” (1168mm)</td>
<td>120” (3048mm) Straight Flare</td>
<td>93 (2.63)</td>
<td>1200 (544)</td>
</tr>
</tbody>
</table>

IMPORTANT! Consult federal, state, and local weight laws and chassis manufacturer’s ratings to ensure neither government weight restrictions nor GVWR and GAWR’s are exceeded.
Initial Start-Up

**WARNING** Stand clear of moving machinery.

**NOTE:** Do not load spreader with material.

1. Check entire unit to make sure all fasteners are in place and properly tightened per “Standard Torques” section in this manual.
2. Make sure no other persons are in vicinity of spreader.
3. Make sure no loose parts are in unit or on conveyor or spinner.
4. Check oil level in hydraulic reservoir; fill as necessary. Refer to “Lubricant & Hydraulic Oil Specifications” in Lubrication & Maintenance section of this manual for proper oil. Completely open reservoir valves.
5. Start engine and turn on hydraulics. Allow hydraulics to circulate until oil is warm.
7. Perform all calibration procedures for spinners and all installed bins. Refer to “Component Calibration” in Controller Operations section.
8. Run spinner at 300 RPM. Allow to run until spinner is operating smoothly.
9. Run conveyor at 20 RPM and spinner at 300 RPM. Run until conveyor is operating smoothly.
10. Run conveyor at 20 RPM and spinner at 700 RPM. Allow both conveyor and spinner to run until operating smoothly.
11. Enable boundary left and right and verify that RPM adjust accordingly.
12. Run conveyor at 0 RPM and spinner at 0 RPM. Make sure both conveyor and spinner do not move.
13. Shut system down.

**WARNING** DO NOT check leaks with hands while system is operating as high pressure oil leaks can be dangerous! If skin is pierced with hydraulic fluid at high pressure seek immediate medical attention as fluid injected into the skin could cause gangrene if left untreated. Relieve pressure before disconnecting hydraulic lines or working system. Make sure all hydraulic fluid connections are tight and all hydraulic hoses and lines are in good condition before applying pressure to the system. Wear protective gloves and safety glasses or goggles when working with hydraulic systems.

**WARNING** DO NOT check for leaks adjacent to moving parts while system is operating as there may be danger of entanglement!

14. Check all connections in hydraulic system to make sure there are no leaks.
15. Check hydraulic oil reservoir and refill to maintain level at mid-point of gauge.

Unit is now ready for field testing.
NOTE: It is recommended that spread pattern tests be conducted prior to each spreading season, after any spreader maintenance, before applying a new product, and periodically during the spreading season. Spread pattern tests must be performed for each product, blend and application rate. See “Spread Pattern” section of this manual for details.

1. Make sure unit has been properly serviced and is in good operating condition. It is recommended to run the spreader prior to loading material to ensure acceptable operation.
2. Set machine settings in controller per Controller Operations section in this manual.
3. Select or create material profile for material and application.
4. Adjust feedgate to appropriate setting.
5. Spread pattern test for any new material.
6. Fill unit with material to be spread.
7. Engage hydraulics.
8. Begin spreading.

CAUTION Drive only at speeds which permit secure control of vehicle!

NOTICE! CHANGE HYDRAULIC OIL FILTER AFTER FIRST WEEK (OR NOT MORE THAN 50 HOURS) OF OPERATION ON A UNIT.

Visit [http://newleader.highwayequipment.com/calculators/yield-output](http://newleader.highwayequipment.com/calculators/yield-output) for interactive tools to calculate yield, proper feedgate opening, conveyor revolutions per minute, and mph to maximize the performance of your spreader.
PREVENTATIVE MAINTENANCE PAYS!

The handling and spreading of commercial fertilizers is a most severe operation with respect to metal corrosion. Establish a frequent, periodic preventative maintenance program to prevent rapid deterioration to spreading equipment. Proper cleaning, lubrication and maintenance will yield longer life, more satisfactory service and more economical use of your equipment.

WARNING  Shut off all power and allow all moving parts to come to rest before performing any maintenance operation.

HYDRAULIC SYSTEM

Proper oil in the hydraulic system is one of the most important factors for satisfactory operation. Utmost cleanliness in handling the oil cannot be stressed enough. Keep hydraulic oil in original closed containers, clean top of container before opening and pouring, and handle in extremely clean measures and funnels. Check hydraulic oil level and filter condition regularly.

Refer to “Lubricant and Hydraulic Oil Specifications” for selection of the proper hydraulic fluid for use in the hydraulic system.

WARNING  DO NOT check leaks with hands while system is operating as high pressure oil leaks can be dangerous! If skin is pierced with hydraulic fluid at high pressure seek immediate medical attention as fluid injected into the skin could cause gangrene if left untreated. Relieve pressure before disconnecting hydraulic lines or working system. Make sure all hydraulic fluid connections are tight and all hydraulic hoses and lines are in good condition before applying pressure to the system. Wear protective gloves and safety glasses or goggles when working with hydraulic systems.

WARNING  DO NOT check for leaks adjacent to moving parts while system is operating as there may be danger of entanglement!

Periodically inspect hydraulic hoses and fittings for leaks. Repair and replace components as necessary.

Check hydraulic oil daily by means of sight gauge on hydraulic reservoir. Add oil as necessary to maintain level around mid-point of sight gauge. Periodically inspect hoses and fittings for leaks.

NOTICE!  Change hydraulic oil filter after first week (or not more than 50 hours) of operation on a unit.

Controller will warn when filter is restricted. Change filter when warning sounds.

Drain hydraulic reservoir through drain plug (not through suction outlet), flush, and refill, and change filter element annually. Oil and filter should also be changed whenever oil shows any signs of breaking down under continued high-pressure operation. Discoloration of oil is one sign of breakdown.
HYDRAULIC HOSE

Hose assemblies in operation should be inspected frequently for leakage, kinking, abrasion, corrosion or other signs of wear or damage. Worn or damaged hose assemblies should be replaced immediately.

**WARNING**  
Testing should be conducted in approved test stands with adequate guards to protect the operator.

**Clean**  
Clean assembly by blowing out with clean compressed air. Assemblies may be rinsed out with mineral spirits if the tube stock is compatible with oil, otherwise hot water at 150°F (65.55° C) maximum may be used.

**Inspect**  
Examine hose assembly internally for cut or bulged tube, obstructions, and cleanliness. For segment style fittings, be sure that the hose butts up against the nipple shoulder; band and retaining ring are properly set and tight, and segments are properly spaced. Check for proper gap between nut and socket or hex and socket. Nuts should swivel freely. Check the layline of the hose to be sure the assembly is not twisted. Cap the ends of the hose with plastic covers to keep clean.

**Test**  
The hose assembly should be hydrostatically tested at twice the recommended working pressure of the hose. Test pressure should be held for not more than one minute and not less than 30 seconds. When test pressure is reached, visually inspect hose assembly for: 1. Any leaks or signs of weakness. 2. Any movement of the hose fitting in relation to the hose. Any of these defects are cause for rejection.

**Storage and Handling**  
Hose should be stored in a dark, dry atmosphere away from electrical equipment, and the temperature should not exceed 90° F (32° C).

CONVEYOR CHAIN

**WARNING**  
Stay out of the spreader. If it’s necessary to enter the hopper, return to the shop, empty body, turn off all power, set vehicle brakes, lock engine starting switch and remove keys before entering. Tag all controls to prohibit operation. Tags should be placed, and later removed, only by person working in the body.

Hose down unit and remove any material build-up on sprockets and under chain.

**NOTICE!**  
The conveyor will move away from the bottom panel if material accumulates under the conveyor or on the sprockets. The more material that accumulates, the closer the chain will come to the chain shields. If the conveyor should catch a chain shield, it could permanently damage the conveyor, the chain shields or the unit. Do not remove material while conveyor or spinner is running!
LUBRICATION

Make sure unit is clean and completely dry. With spreader empty, shut down spinners and run conveyor at 20 RPM. Lubricate conveyor chain via display through two full revolutions of conveyor. Lubricate every 10 hours of spreading, or at the end of each day's use.

Only lubricate insert bin conveyor chain strands annually with Fluid Film™ or equivalent.

NOTICE! Do not allow lubricants to contact belting as they will cause the belt to deteriorate and fail prematurely.

TENSION

Over-tensioning of conveyor chain will lead to excessive load on the system, causing excessive chain and sprocket wear and can cause extremely high starting pressures. Under-tensioning allows conveyor chain to “wrap” around drive sprockets and not exit sprocket freely, causing excessive excessive chain stretch and surging of the conveyor which will result in interrupted flow of material to the spinners.

WARNING Keep hands, feet, hair and clothing away from moving parts while system is operating as there may be danger of entanglement!

Proper chain tension is a factor in chain and sprocket life. Measuring from rear of unit, top of chain should appear between MIN and MAX lines in sight window (Figure 2A), and conveyor should touch bottom sill flange at 36” - 40” (91 - 102 cm) mark as shown in Figure 3.

If manual adjustments need to be made: With spreader unloaded, run conveyor at 15 - 20 RPM. On valve block, loosen conveyor tension valve jam nut. Turn counterclockwise to lower tension, or turn clockwise to increase tension (Figure 2B).

Insert Bin

Using a 3/4” wrench, turn idler extenders at rear of unit to adjust tension. Turn clockwise to increase tension, and turn counterclockwise to decrease tension. Measuring from rear of insert bin’s sill, conveyor chain should touch bottom sill flange at 30” - 34” (76 - 86 cm) mark as shown in Figure 3. Measurements must be equal between each side.
**#4 BOC CONVEYOR BELT MAINTENANCE**

Standard belting for the #4 conveyor is moderately oil resistant (MOR) that is impervious to moisture, weathering, and normal action which can be used with chemical-impregnated fertilizer or oil-based additives.

- Inspect belt fastener occasionally for wear or “raveling” of belt grip area.
- Make sure belt connecting pin is positioned correctly as shown in Figure 3.

### NOTICE!

- Pin must not rotate. If pin ends are not bent down and tight against lacing, the ends may cut into the chain shield sealers or belt wipers.

**Figure 4 - Conveyor Belt Connecting Pin Installation**
**Spinner Fins**

Visually inspect spinner fins daily for build-up of material and wear. Spinner discs and fins must be kept clean and polished. Even a small build-up of material on a spinner can significantly affect the spread pattern. Rough, bent or worn fins will produce poor spread patterns. Replace worn fins and discs as needed. See *Fin Kit Installation Instructions* for replacement part numbers and instructions.

**Spinner Deflectors**

Visually inspect spinner deflectors daily for build-up of material and damage. Clean as needed. Even a small build-up of material on a spinner deflector can affect the spread pattern. If damaged, bent or otherwise, replace. See parts manual for replacement part numbers.

**Material & Hillside Dividers**

Visually inspect material divider and hillside dividers (as equipped) daily for build-up of material and wear. Any build-up of material on divider components can affect performance. Clean as needed. Replace worn or damaged parts as necessary. See parts manual for replacement part numbers.

**Vane Assembly**

Visually inspect vane assembly for buildup of material and wear. Ensure all vanes are free of buildup and swing freely. Clean vanes and remove blockages as necessary. See parts manual for replacement parts.
CONVEYOR GEARCASE

Drain oil in a new unit after first two weeks (or not more than 100 hours) of operation, and flush gear case thoroughly with light oil. Refer to “Lubricant and Hydraulic Oil Specifications” section for proper grade oil and recommended amounts of lubricant. After initial change, oil should be changed every 2,000 hours of operation or annually, whichever occurs first. Check gearcase oil level monthly.

BIN SENSOR

![WARNING]

Stay out of the spreader. Do not climb on spreader. Use a portable ladder to inspect, clean and maintain the bin sensor from outside the spreader. Failure to do so could result in injury from falling.

NOTICE!

Wipe sensor clean periodically to prevent accumulation of product. Avoid wet material as it may stick to sensor. If material sticks to sensor it won’t warn user when bin is low.

Clean sensor with long handled brush or hose from outside of spreader. Do not aim high pressure sprayer directly at sensor—it could damage the components.

LUBRICATION OF BEARINGS

Grease in a bearing acts to prevent excessive wear of parts, protects ball races, and balls from corrosion and aids in preventing excessive heat within the bearing. It is very important the grease maintain its proper consistency during operation. It must not be fluid and it must not channel.

Make sure all fittings are thoroughly cleaned before grease is injected. Points to be lubricated by means of a grease gun have standard grease fittings.

Lubricate bearings by pumping grease slowly until it forms a slight bead around the seals. This bead indicates adequate lubrication and also provides additional protection against the entrance of dirt.

FASTENERS

Tighten all screws fasteners to recommended torques after first week of operation and annually thereafter. If loose fasteners are found at anytime, tighten to recommended torque. Replace any lost or damaged fasteners or other parts immediately. Check body mounting hardware every week.

CLEAN-UP

NOTICE!

High pressure wash can inject water and/or fertilizer into control components, causing damage. Use caution when cleaning these areas.

Thoroughly wash unit every two to three days during the operating season to maintain minimal maintenance operation. Hose unit down under pressure to free all sticky and frozen material.

It is important the unit be thoroughly cleaned at the end of each operating season. All lubrication and maintenance instructions should be closely followed. Repaint worn spots to prevent formation of rust.
Lubricant & Oil Specifications

**NOTICE!**
The lubricant distributor and/or supplier is to be held responsible for results obtained from their products. Procure lubricants from distributors and/or suppliers of unquestionable integrity, supplying known and tested products. Do not jeopardize your equipment with inferior lubricants. No specific brands of oil are recommended. Use only products qualified under the following oil viscosity specifications and classification recommended by reputable oil companies.

**HYDRAULIC SYSTEM**

Use premium quality lubricants with 100-200 SUS or 20-43 cSt viscosity at operating temperatures. The hydraulic fluid’s specifications in the table below are for normal operating conditions. Extreme environments or dirty conditions may require the use of different oils. Consult your New Leader dealer or the Product Support Department at Highway Equipment Company for systems operating outside normal conditions.

<table>
<thead>
<tr>
<th>Ideal Oil Operating Temperature</th>
<th>115-158°F (46.11-70° C)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Recommended Premium Lubricant</td>
<td>Multi-Purpose Agriculture Hydraulic &amp; Transmission Oil</td>
</tr>
<tr>
<td>Lubricant Specifications</td>
<td></td>
</tr>
<tr>
<td>Viscosity Index</td>
<td>Greater than 130</td>
</tr>
<tr>
<td>Viscosity at 40°C, cst</td>
<td>Less than 68</td>
</tr>
<tr>
<td>Viscosity at 100°C, cst</td>
<td>Greater than 9</td>
</tr>
</tbody>
</table>

**GEARCASE LUBRICANT**

Fill the gearcase with non-corrosive type extreme pressure (E.P.) gear oil conforming to MIL-L2105 B multi-purpose gear lubricating oil requirements (API Service GL 4) based on ambient temperatures listed below:

- Dual Pinion, Planetary: 1.5 Pints (.70 L)

<table>
<thead>
<tr>
<th>Ambient Temperature</th>
<th>Oil Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>Below 40°F (4.4°C)</td>
<td>SAE 80 E.P.</td>
</tr>
<tr>
<td>40° - 100° F (4.4° - 38° C)</td>
<td>SAE 90 E.P.</td>
</tr>
<tr>
<td>Above 100° F (38° C)</td>
<td>SAE 140 E.P.</td>
</tr>
</tbody>
</table>

**GREASE GUN LUBRICANT**

Use a waterproof ball and roller bearing lithium base lubricant with a minimum melting point of 300°F (150° C). This lubricant should have a viscosity which assures easy handling in the pressure gun at prevailing atmospheric temperatures. The grease should conform to NLGI No. 2 consistency.

**CONVEYOR CHAIN OILER**

Use a 75% diesel fuel and 25% SAE 10 oil mixture on the links and rollers.
The spreader should be regularly lubricated with the lubricants recommended in this manual in accordance with the following chart:

<table>
<thead>
<tr>
<th>Location</th>
<th>Places</th>
<th>Method</th>
<th>Frequency</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Hydraulic System</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Hydraulic Reservoir</td>
<td>1</td>
<td>Check Daily; Change Annually</td>
<td></td>
</tr>
<tr>
<td>Filter</td>
<td>1</td>
<td>Check daily; Change when indicated</td>
<td></td>
</tr>
<tr>
<td><strong>Conveyor</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Idler Bearings (1, 2 - Front Bank)</td>
<td>2</td>
<td>Grease Gun</td>
<td>Weekly</td>
</tr>
<tr>
<td>Driveshaft Bearings (5, 6 - Rear Bank)</td>
<td>2</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Conveyor Chain Strands</td>
<td>1</td>
<td>Oil Mixture</td>
<td>Daily, After first 10 hours spreading</td>
</tr>
<tr>
<td>Gearcase</td>
<td>1</td>
<td>Gear Oil</td>
<td>Check Monthly; Change Annually</td>
</tr>
<tr>
<td><strong>Bin 2 Insert Conveyor</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Idler Bearings (1, 3 - Rear Bank)</td>
<td>2</td>
<td>Grease Gun</td>
<td>Weekly</td>
</tr>
<tr>
<td>Driveshaft Bearings (2, 4 - Rear Bank)</td>
<td>2</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Idler Take-Up Screws</td>
<td>2</td>
<td>Hand Grease</td>
<td>Annually</td>
</tr>
<tr>
<td>Conveyor Chain Strands</td>
<td>2</td>
<td>Spray Lubricant</td>
<td>Annually</td>
</tr>
</tbody>
</table>

**WARNING**

Shut off all power and allow all moving parts to come to rest before performing any maintenance operation.
Figure 3 - Front Grease Bank Decal

Figure 4 - Front Grease Locations

Figure 5 - Rear Grease Locations
<table>
<thead>
<tr>
<th>Symptom:</th>
<th>Reason:</th>
<th>Correction:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Spinner will not run</td>
<td>Defective Spinner Control Valve</td>
<td>Replace spinner control valve cartridge and coil.</td>
</tr>
<tr>
<td></td>
<td>No voltage at valve</td>
<td>Verify spinner switch is on.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Verify spinner enable is checked.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Verify controller has a target spinner RPM entered.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Check WSM 10 amp fuse is not blown.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Verify spinner control harness is not damaged.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Verify system was configured as Basic independent.</td>
</tr>
<tr>
<td></td>
<td>No hydraulic flow</td>
<td>Verify hydraulic lines are on.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Pressure test pump - replace as needed.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>System is going over relief - test &amp; replace as needed.</td>
</tr>
<tr>
<td>Spinner will not shut off</td>
<td>Defective spinner control valve</td>
<td>Replace spinner control valve cartridge.</td>
</tr>
<tr>
<td></td>
<td>Control valve is manually overrode</td>
<td>Loosen jam nut on control valve cartridge and back set screw out until spinner stops.</td>
</tr>
<tr>
<td>Spinner runs erratic</td>
<td>Defective spinner control valve</td>
<td>Replace spinner control valve cartridge.</td>
</tr>
<tr>
<td></td>
<td>Spinner speed sensor harness failure</td>
<td>Replace sensor harness.</td>
</tr>
<tr>
<td></td>
<td>Spinner speed sensor not properly installed</td>
<td>Adjust sensor so that gap between sensor and fin mounting bolt is less than 1/8”.</td>
</tr>
<tr>
<td>Spinner speed drops off when turning around</td>
<td>Improper control settings</td>
<td>Verify PWM control is set properly (HOLD for gear pumps, CONTROL for variable displacement).</td>
</tr>
<tr>
<td>Spinner speed does not hit target</td>
<td>Defective spinner control valve</td>
<td>Replace spinner control valve cartridge.</td>
</tr>
<tr>
<td></td>
<td>Pump failure</td>
<td>Flow and pressure test pump.</td>
</tr>
<tr>
<td></td>
<td>Spinner speed sensor not properly installed</td>
<td>Adjust sensor so that gap between sensor and fin mounting bolt is less than 1/8”.</td>
</tr>
<tr>
<td></td>
<td>Hydraulic flow dropping off</td>
<td>Adjust settings and speed. Pressure test relief (adjust or replace as needed).</td>
</tr>
<tr>
<td></td>
<td>Spinner speed sensor harness failure</td>
<td>Replace sensor harness.</td>
</tr>
<tr>
<td></td>
<td>Spinner speed sensor failure</td>
<td>Replace spinner speed sensor.</td>
</tr>
<tr>
<td>Symptom:</td>
<td>Reason:</td>
<td>Correction:</td>
</tr>
<tr>
<td>-------------------------</td>
<td>--------------------------------</td>
<td>-----------------------------------------------------------------------------</td>
</tr>
<tr>
<td>Conveyor will not run</td>
<td>Defective conveyor control</td>
<td>Replace conveyor valve cartridge.</td>
</tr>
<tr>
<td></td>
<td>valve</td>
<td></td>
</tr>
<tr>
<td>No voltage at valve</td>
<td>Verify bin switch and master</td>
<td>Verify bin switch and master switches on.</td>
</tr>
<tr>
<td></td>
<td>switches on.</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Verify in controller that target</td>
<td>Verify in controller that target rate, density, ground speed and a CFR number</td>
</tr>
<tr>
<td></td>
<td>rate, density, ground speed</td>
<td>are all entered.</td>
</tr>
<tr>
<td></td>
<td>and a CFR number are all</td>
<td></td>
</tr>
<tr>
<td></td>
<td>entered.</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Check WSM 10 amp fuse is not</td>
<td>Check WSM 10 amp fuse is not blown.</td>
</tr>
<tr>
<td></td>
<td>blown.</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Verify conveyor control</td>
<td>Verify conveyor control harness is not damaged.</td>
</tr>
<tr>
<td></td>
<td>harness is not damaged.</td>
<td></td>
</tr>
<tr>
<td>No hydraulic flow</td>
<td>Verify hydraulics are on.</td>
<td>Pressure test pump - replace as needed.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>System is going over relief - test &amp; replace as needed.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Conveyor is going over relief - test &amp; replace as needed.</td>
</tr>
<tr>
<td>Conveyor will not shut</td>
<td>Defective conveyor cartridge</td>
<td>Replace conveyor control valve cartridge.</td>
</tr>
<tr>
<td>off</td>
<td>Replace conveyor control valve</td>
<td></td>
</tr>
<tr>
<td></td>
<td>cartridge.</td>
<td></td>
</tr>
<tr>
<td>Control valve is out of</td>
<td>Adjust cartridge timing.</td>
<td></td>
</tr>
<tr>
<td>time</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Conveyor runs erratic</td>
<td>Defective conveyor cartridge</td>
<td>Replace conveyor control valve cartridge.</td>
</tr>
<tr>
<td></td>
<td>Replace conveyor control valve</td>
<td></td>
</tr>
<tr>
<td></td>
<td>cartridge.</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Encoder failure</td>
<td>Replace encoder.</td>
</tr>
<tr>
<td></td>
<td>Encoder harness failure</td>
<td>Replace harness.</td>
</tr>
<tr>
<td></td>
<td>Rates smoothing is disabled</td>
<td>Enable rate smoothing.</td>
</tr>
<tr>
<td>Bin will not hit target</td>
<td>Defective conveyor cartridge</td>
<td>Replace conveyor control valve cartridge.</td>
</tr>
<tr>
<td>rate</td>
<td>Replace conveyor control valve</td>
<td></td>
</tr>
<tr>
<td></td>
<td>cartridge.</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Pump failure</td>
<td>Flow and pressure test pump.</td>
</tr>
<tr>
<td></td>
<td>Going over relief</td>
<td>Adjust setting and speed. Pressure test relief (adjust or replace as needed).</td>
</tr>
<tr>
<td></td>
<td>Encoder failure</td>
<td>Replace encoder.</td>
</tr>
<tr>
<td></td>
<td>Encoder harness failure</td>
<td>Replace harness.</td>
</tr>
<tr>
<td></td>
<td>Feedgate not set properly for</td>
<td>Adjust feedgate / driving speed for desired rate. Refer to “Feedgate</td>
</tr>
<tr>
<td></td>
<td>desired rate / driving speed</td>
<td>Optimizer” in Controller section.</td>
</tr>
</tbody>
</table>
## Troubleshooting

<table>
<thead>
<tr>
<th>Symptom:</th>
<th>Reason:</th>
<th>Correction:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydraulics overheating</td>
<td>Pump failure</td>
<td>Flow and pressure test pump.</td>
</tr>
<tr>
<td></td>
<td>Too much flow</td>
<td>Flow test pump.</td>
</tr>
<tr>
<td></td>
<td>System relief</td>
<td>Pressure test relief (adjust or replace as needed). Adjust settings and speed.</td>
</tr>
<tr>
<td></td>
<td>Conveyor valve relief</td>
<td>Pressure test relief (adjust or replace as needed). Adjust settings and speed.</td>
</tr>
<tr>
<td></td>
<td>Oil cooler fan failure</td>
<td>see cooler fan failures.</td>
</tr>
<tr>
<td></td>
<td>Case drain on mono valve is plugged.</td>
<td>Case drain requires zero pressure line back to tank.</td>
</tr>
<tr>
<td>No warnings being displayed</td>
<td>Warnings are only shown when VT screen is active on monitor</td>
<td>Switch from viewing map to viewing VT.</td>
</tr>
<tr>
<td>Bin level sensors not working properly</td>
<td>Not enabled</td>
<td>Verify system was configured with bin level sensors installed.</td>
</tr>
<tr>
<td></td>
<td>Bin level sensor failure</td>
<td>Replace sensor.</td>
</tr>
<tr>
<td></td>
<td>Bin level sensor harness failure</td>
<td>Replace harness.</td>
</tr>
<tr>
<td>Not applying correct rate</td>
<td>Incorrect settings</td>
<td>Verify density, swath width, gate opening, encoder pulses, and CFR number are all adjusted as needed.</td>
</tr>
<tr>
<td>No ground speed</td>
<td>Manual speed is enabled, but set to 0</td>
<td>Enter correct speed or disable manual speed.</td>
</tr>
<tr>
<td></td>
<td>AUX broadcast speed is enabled but radar not installed</td>
<td>Disable broadcast AUX speed.</td>
</tr>
<tr>
<td></td>
<td>Incorrect speed source is selected</td>
<td>Select correct speed source.</td>
</tr>
<tr>
<td>Conveyor tensioning incorrect</td>
<td>Cartridge isn’t adjusted properly</td>
<td>Adjust valve to achieve correct tension.</td>
</tr>
<tr>
<td></td>
<td>Cartridge has failed</td>
<td>Replace cartridge.</td>
</tr>
<tr>
<td>Feedgate not responding</td>
<td>Feedgate actuator sensor failure</td>
<td>Replace feedgate actuator.</td>
</tr>
<tr>
<td>Spinner fore / aft not responding</td>
<td>Feedgate harness failure</td>
<td>Replace feedgate harness.</td>
</tr>
<tr>
<td>Spinner left / right not responding</td>
<td>PID settings incorrect</td>
<td>Contact New Leader product support.</td>
</tr>
<tr>
<td></td>
<td>Air in hydraulic system.</td>
<td>Perform bleed procedure. See “Controller Operations” section for details.</td>
</tr>
</tbody>
</table>
This page is intentionally left blank.
### SPREADER MODULE LED LIGHT ALERTS

#### Power LED

<table>
<thead>
<tr>
<th>State</th>
<th>Off</th>
<th>Solid Red</th>
<th>Flashing Red</th>
<th>Solid Amber</th>
<th>Flashing Amber</th>
<th>Solid Green</th>
<th>Flashing Green</th>
</tr>
</thead>
<tbody>
<tr>
<td>Boot</td>
<td>N/A</td>
<td>No App</td>
<td>Running</td>
<td>N/A</td>
<td>N/A</td>
<td>N/A</td>
<td>N/A</td>
</tr>
<tr>
<td>Upgrade</td>
<td>N/A</td>
<td>N/A</td>
<td>N/A</td>
<td>Running</td>
<td>N/A</td>
<td>N/A</td>
<td>N/A</td>
</tr>
<tr>
<td>Main Application</td>
<td>High Current Power Low</td>
<td>N/A</td>
<td>N/A</td>
<td>N/A</td>
<td>Power OK</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

#### ISO CAN LED

<table>
<thead>
<tr>
<th>State</th>
<th>Off</th>
<th>Solid Red</th>
<th>Flashing Red</th>
<th>Solid Amber</th>
<th>Flashing Amber</th>
<th>Solid Green</th>
<th>Flashing Green</th>
</tr>
</thead>
<tbody>
<tr>
<td>Boot</td>
<td>X</td>
<td>N/A</td>
<td>N/A</td>
<td>N/A</td>
<td>N/A</td>
<td>N/A</td>
<td>TX / RX</td>
</tr>
<tr>
<td>Upgrade</td>
<td></td>
<td>Bus Off</td>
<td>Bus Error Passive</td>
<td>Bus Error Active</td>
<td>N/A</td>
<td>TX / RX</td>
<td></td>
</tr>
<tr>
<td>Main Application</td>
<td>Idle</td>
<td>Bus Off</td>
<td>Bus Error Passive</td>
<td>Bus Error Active</td>
<td>N/A</td>
<td>TX / RX</td>
<td></td>
</tr>
</tbody>
</table>

#### Proprietary CAN LED

<table>
<thead>
<tr>
<th>State</th>
<th>Off</th>
<th>Solid Red</th>
<th>Flashing Red</th>
<th>Solid Amber</th>
<th>Flashing Amber</th>
<th>Solid Green</th>
<th>Flashing Green</th>
</tr>
</thead>
<tbody>
<tr>
<td>Boot</td>
<td>X</td>
<td>N/A</td>
<td>N/A</td>
<td>N/A</td>
<td>N/A</td>
<td>N/A</td>
<td>N/A</td>
</tr>
<tr>
<td>Upgrade</td>
<td>X</td>
<td>N/A</td>
<td>N/A</td>
<td>N/A</td>
<td>N/A</td>
<td>N/A</td>
<td>N/A</td>
</tr>
<tr>
<td>Main Application</td>
<td>Idle</td>
<td>Bus Off</td>
<td>Bus Error Passive</td>
<td>Bus Error Active</td>
<td>N/A</td>
<td>TX / RX</td>
<td></td>
</tr>
</tbody>
</table>
**Standard Torques**

CAP SCREW GRADE IDENTIFICATION - MARKINGS ON HEAD

- **SAE GRADE 2**: NO MARKINGS
- **SAE GRADE 5**: THREE MARKS - 120 DEGREES APART
- **SAE GRADE 8**: SIX MARKS - 60 DEGREES APART

**USE GRADE 2 TORQUES FOR STAINLESS STEEL FASTENERS AND CARRIAGE BOLTS.**

<table>
<thead>
<tr>
<th>CAP SCREW SIZE</th>
<th>GRADE 2</th>
<th>GRADE 5</th>
<th>GRADE 8</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>DRY</td>
<td>LUBE</td>
<td>DRY</td>
</tr>
<tr>
<td>1/4”</td>
<td>5</td>
<td>4</td>
<td>8</td>
</tr>
<tr>
<td>5/16”</td>
<td>11</td>
<td>8</td>
<td>17</td>
</tr>
<tr>
<td>3/8”</td>
<td>20</td>
<td>15</td>
<td>30</td>
</tr>
<tr>
<td>7/16”</td>
<td>30</td>
<td>24</td>
<td>50</td>
</tr>
<tr>
<td>1/2”</td>
<td>50</td>
<td>35</td>
<td>75</td>
</tr>
<tr>
<td>9/16”</td>
<td>65</td>
<td>50</td>
<td>110</td>
</tr>
<tr>
<td>5/8”</td>
<td>90</td>
<td>70</td>
<td>150</td>
</tr>
<tr>
<td>3/4”</td>
<td>100</td>
<td>120</td>
<td>260</td>
</tr>
<tr>
<td>7/8”</td>
<td>140</td>
<td>110</td>
<td>400</td>
</tr>
<tr>
<td>1”</td>
<td>220</td>
<td>160</td>
<td>580</td>
</tr>
</tbody>
</table>
Pre- and Post-Season Checklist

**IMPORTANT!** Do not operate or work on machine without reading and understanding the operator’s manual.

### Before starting engine/before starting machine operation
- Program rate controller and document settings
- All stop, tail, and turn lights function properly
- Tire pressures are equal on each side of chassis
- Battery condition and connection
- Electrical connections are tight and secure
- All fasteners are secure
- Inverted “V” is secure and installed properly
- Sensor(s) are functioning properly
- Lubricate all grease fittings
- Hydraulic oil level and line connections are tight
- Hydraulic filters are current
- Chain oiler tank is full and operates correctly
- Hydraulic hoses are secured properly
- Gearcase oil level is correct
- All guards and shields in place
- Spinner assy moves through full range of operation
- Spinner discs and fins installed properly
- Spinner discs and fins are in acceptable condition
- Material Divider assembly is square and secure
- Material Divider is clean of build-up
- Feedgate assembly is level and clean of build-up
- Encoder installed and secured
- Spinner sensor adjusted to proper gap

### Start engine/Start and run to operational temperatures
- Hydraulic fittings are tight and no leaks *
- All pressure transducers are operating correctly
- Check operation of all alarms
- Hydraulic flow test: ____GPM @ operating engine RPM
- Check main relief valve setting : ____ PSI
- Conveyor control valve is operating correctly
- Calibrate radar/ground speed input
- Test maximum conveyor RPM’s
- Test right and left hand spinner speed; ensure difference is less than 5 RPM (when at operating RPM)

### Stop operation/Turn off engine and engage parking brake
- Visually check for leaks
- Check belt/chain tension and alignment
- All oil levels full
- Check for leaks
- Lubricate all grease fittings
- Ensure all fasteners are secure and properly torqued

### Perform Calibrations
- Product density testing, crush strength, and SGN scale (See *Spread Pattern Calibration* section for instructions).
- Catch tests of all products and at least 1 blend for conveyor calibration and document settings and product characteristics
- Spread pattern tests of all products and at least 1 blend and document settings and product characteristics

### End of Season
- Empty unit of all material
- Sand and touch-up paint as necessary
- Wash chain conveyor, lubricate thoroughly when dry
- Check spinner discs and fins for wear
- Clean unit inside and out
- Check for leaks
- Lubricate all grease fittings
- Ensure all fasteners are secure and properly torqued
The following pages contain representative hydraulic schematics and flow diagrams.

**HYDRAULIC COMPONENTS**

- [Conveyor Motor](image1.png)
- [Spinner Motor](image2.png)
- [Spreader Control Valve Assembly](image3.png)
- [Cylinder Control Valve Assembly](image4.png)
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INTRODUCTION

ISOBUS is a protocol standardizing communication between chassis, displays, farm management software, and implements. Adhering to ISO 11783 standards, ISOBUS allows chassis and implements of different colors to share information through a common display. The use of ISOBUS technology allows the end user to minimize the number of necessary monitors in the cab of the chassis, while still enabling full functionality of the implements. The data displays the same way on any monitor.

HOW THE ISOBUS WORKS

The BUS is a distinct set of conductors designed to carry data and control signals within a system of parallel connected equipment. Information from the equipment modules is transmitted through the BUS to a Virtual Terminal (VT) in the cab. The Virtual Terminal (VT) uploads a User Interface (UI) which feeds into any Display Monitor. From one Display Monitor, the user can read information and make control changes to the implement(s). Since everything is virtual, multiple implements can be controlled with one monitor by switching back and forth between different VT’s.

TERMINOLOGIES

• ISOBUS - An electronic communications network used on agricultural and forestry equipment that adheres to the ISO 11783 standards.
• VT (Virtual Terminal) - The electronic interface that resides within the system, rather than on the Display Monitor. By being virtual, the information will display consistently the same on any monitor being used.
• UI (User Interface) - The displayed information and controls the user interacts with on the Display Monitor to make any necessary changes to implement performance.
• ECU (Electronic Control Unit) - New Leader module that controls specific functions of the implement and is attached to the BUS.
• Task Controller - A crucial software component that resides within the Virtual Terminal and is required to provide support for Data Logging, Variable rate application via prescription maps, and on/off implement section control via AutoSwath.
• CANBUS - A CAN (Controller Area Network) BUS system is a vehicle bus standard that allows microcontrollers and devices to communicate with each other within a vehicle without a host computer.
• Display Monitor - The physical monitor used in the cab that communicates with the VT to run the implement(s) and display data from the operations.
Cab to Enclosure Diagram
Controller Operations

Requirements

System Requirements:
• Virtual Terminal version 3 that supports AUX-N functionality
• Task Control (Multi-product up to 4 bins)
  • TC-BAS
  • TC-GEO
  • TC-SC

Function:
• VT will load New Leader UI and assign functions to in-cab switches.
  • Ability to track totals.
  • Ability to log as-applied maps and load prescription maps.
  • Ability to activate section control or AutoSwath.
Navigation

To activate the New Leader Controller Interface, power up the monitor and activate the VT settings. For instructions on how to activate the VT, see the Manufacturer’s Operations Manual for the specific monitor being used.

Activation of VT will bring up the New Leader Home Screen, also called the “Run Screen”, as shown in Figure 1.

Figure 1 - Home Screen

<table>
<thead>
<tr>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
<th>F</th>
<th>G</th>
<th>H</th>
<th>J</th>
</tr>
</thead>
<tbody>
<tr>
<td>Spreader Operations</td>
<td>Density</td>
<td>Speed Source</td>
<td>Target Rate</td>
<td>Actual Rate</td>
<td>Increase Rate Value</td>
<td>Run Screen</td>
<td>Decrease Rate Value</td>
<td>Settings</td>
</tr>
</tbody>
</table>

Figure 2 - New Leader Home Screen

<table>
<thead>
<tr>
<th>K</th>
<th>L</th>
<th>M</th>
<th>N</th>
<th>P</th>
<th>Q</th>
<th>R</th>
<th>S</th>
<th>T</th>
</tr>
</thead>
<tbody>
<tr>
<td>Target Rate 1</td>
<td>Calibration</td>
<td>Target Rate 2</td>
<td>Diagnostics</td>
<td>Manual Conveyor Mode</td>
<td>Tools</td>
<td>Bin/Gate settings</td>
<td>Spinner Settings</td>
<td>Bin Selection</td>
</tr>
</tbody>
</table>
An on-screen Numeric Keypad is made available for changing configuration settings and calibration numbers. Press the keypad button to access the on-screen numeric entry screen. Keypads may look different depending on VT being used.

**Navigation Control Buttons**

- Back Button
- Forward Button
- Return to Previous Screen
- Accept Entry
- Cancel
Machine Configuration

**NOTE:** Refer to default settings table at end of controller section for factory setup defaults.

**NOTE:** Before use, Display Monitor must be setup to enable VT connection and a machine configuration may need to be built. See Manufacturer's Operations Manual for detailed instructions on these processes.

**Initial Configuration/Factory Setup**

(Only seen on first boot, or if system is reset/reconfigured)

- Power up Display Monitor and activate VT.

- Alert screen appears identifying that system is not configured. Press 🟢 to continue.

Overview of attached modules:

- Number of spreader modules will be shown along with any add on modules. Press ➔ to continue.
Controller Operations

Enable Installed Bins

- Enable all bins that are installed on the unit by pressing the button next to each. A  will appear next to enabled bins as shown. Press to continue.

Bin Settings

Bin settings include Name, Capacity, Bin Sensor, Feedgate enabled/disabled, and Pressure Transducer calibration.

- Enter Capacity for Main Bin using keypad. Enable or disable bin level sensor as required. Press to edit pressure transducer settings. If standard transducers are being used, press to continue.

- Enable transducers and set calibration settings as necessary (adjust only if standard HECO provided transducers are not being used). Press to continue.

- Repeat step 3 for MultApplier or MultiBin Bin 2 as necessary. Press to continue.
• Repeat step 3 for MultiBin Micro 1 as necessary. Press to continue.

• Repeat step 3 for MultiBin Micro 2 as necessary. Press to continue.
GPS Offsets

Editing the task controller GPS offset settings will determine drop point of material behind chassis.

- Select Towed or Self Propelled and enter GPS Offset using keypad.
- For single axle towed units, enter the distance from the center of the hitch pin to the center of the axle (a). Then enter the distance from the center of the axle to the center of the spinner disc (b).
- For self-propelled units, enter the distance from the center of the rear axle to the center of the spinner disc (a).
- NOTE: For units and trailers with tandem axles, use the center of the tandem for measurement reference point.
- Press to continue.

System Setup Summary

- Verify all settings are correct. Press to continue or to go back and adjust as necessary.

Configuring Auxiliary Switches

- Switches must be configured before calibration.
- Switchbox switches need to be mapped. Use the Display Monitor's operations manual to map all switches as necessary.


**Settings**

Changing machine calibrations allows operator to enable/disable bins, adjust valve calibration numbers, change alarm settings and reset modules. On the Home Screen, press to change these settings:

- **Enable/Disable Bins**
  - Each Installed Bin (as set up in Step 4) will appear. Press each “Enable” button to enable or disable each bin as appropriate for the current job.

- **Valve Calibration Adjustment**
  - Press to adjust valve calibration numbers.

**NOTE:**
Default settings from the factory should ONLY be changed if absolutely necessary. Changing defaults without researching the specific component may result in erratic behavior of unit.
Controller Operations

• Press to set spinners. Enter appropriate settings:
  • PWM Valve settings:
    • “Monitor” – no PWM control
    • “Control” – tries to maintain spinner speed at all times regardless of available hydraulic flow. Best for hydrostatic or CVT drives.
    • “Hold” – Preserves last PWM signal to valve when conveyor is deactivated. Best for geared transmissions with gear pumps.

• PWM Frequency - Frequency that PWM control valve is pulsed at. Settings can be found from valve manufacturer.
• Zero Flow Offset - Represents maximum duty cycle sent to control valve without producing any hydraulic flow from. Increase this number to hit target rate sooner.

**IMPORTANT!** Setting Zero Flow Offset too high will cause spinners to overshoot Low Spinner Speeds and could cause delay in reaching set speed. Adjust as needed in small increments.

• PWM Gain - Determines how aggressively control valve responds when making rate adjustments. Higher value means more aggressive system response.

**IMPORTANT!** Setting PWM Gain too high spinners will become erratic. Adjust as needed in small increments.

• Set Conveyors by selecting each bin at bottom of screen.

**NOTE:** If using PWM valves instead of Servo valved, select “PWM” from “Control Valve Type” list and enter settings as per notes on Spinner valves and test for accuracy.

**NOTE:** Setting value too low can cause product control system to continually hunt for target application rate. Setting too high will cause excessive product application error and a delay in target rate being reached.
Controller Operations

Enter appropriate settings:

- **Valve Response 1** - Determines speed of servo valve when product control error exceeds Response Threshold setting. Represents fast speed of servo valve. Decreasing value will cause servo valve to run slower. Default setting is 40%.
- **Valve Response 2** - Determines speed of servo valve when product control error is less than Response Threshold setting. Represents slow speed of servo valve. Decreasing value causes servo valve to run slower. Default setting is 8%.
- **Response Threshold** - Determines where control channel switches between using Valve Response 1 and Valve Response 2 speed setting. Leaving all other valve control settings at default value and making small adjustments to this setting is usually all that is required to fine-tune system performance. Default setting is 4.

**NOTE:** Decreasing Response Threshold value will have overall effect of speeding up servo valve response. Increasing Response Threshold value will have overall effect of slowing servo valve response.

- **Allowable Error** - Determines the percent of error that is allowed prior to product control system making any flow rate changes. 2% - 3% is normal dead band setting range.

**Alarm Settings**

- Press to adjust alarm settings.

- Edit each Alarm setting as desired.
Reconfigure System

NOTICE! Pressing “Reset” under “System Settings will restore all settings to factory default and all calibration numbers will be lost. It should only be pressed if instructed to do so by service technician or New Leader product support.

- Press System Settings to reset/reconfigure system.

- “Reconfigure” allows the user to adjust any of the system settings made during first time start up (“Machine Configuration” steps). “Reset” will restore all settings to factory default and all calibration numbers will be lost.

- Display will then jump to GPS offset screen. See “GPS Offsets” in this section for details.
Switch Assignment

- Press **Manage Switch Assignment** to show connected devices.

- Connected devices will appear in the device list.

- If using a New Leader switch box, press **Set Default Assignment** to automatically map the switches to the correct function.
Material Profile Management

For every material to be spread, at every unique rate, a material profile must be configured. On the Home Screen, press \( \text{Profile Management} \) to manage profiles.

**NOTE:** Spread pattern testing is required when creating a new profile or if modifying an existing profile. A spread pattern test kit is available for this purpose. See “Spread Pattern” section of manual for details.

- Press \( \text{Profile Management} \) to continue.

- Select Swath Module tab at bottom of the screen.

- This screen shows where profiles are stored. Up to 25 different profiles may be saved.
  - Press \( \text{A} \) to create a new profile.
  - Press \( \text{B} \) to edit an existing profile.
  - Press \( \text{C} \) to delete an existing profile.
  - Press the dropdown arrow \( \text{D} \) to select a saved profile.
Creating a New Profile

**NOTE:** When creating a new profile for a new material to be spread, spread pattern tests must be conducted. Spread pattern testing at low and average application rates ensures proper spinner position for given spreader output. Refer to “Spread Pattern” section of manual for details.

- Press 📚 on the Swath Module tab under Profile Management to create a new profile.
- Activate bins to be run on profile by selecting the icons on the display.
- Press 🔁 to continue.

- Enter material density for each bin. Crush strength and SGN are not required, but it is recommended to add the information if proper measurement tools are available.
- Press 🔁 to continue.

**NOTE:** A crush strength and SGN test kit is available. See “Spread Pattern” section of manual for details.

- Enter spinner speed, application speed (ground speed) and desired swath width.

**NOTE:** Spinner speed and swath width are determined from crush strength and SGN. See “Spread Pattern” section of manual for details.

- Press 🔁 to continue.
Controller Operations

- Enter the minimum rate to be used for Min Rate.
- Enter the average between the minimum rate and maximum rate to be used for Avg Rate.
- Repeat for each active bin.

**NOTE:** Feedgate Optimizer will suggest a new gate height if desired application rate is not possible with current gate height.

- Press \( \Rightarrow \) to continue.

- Press \( \Rightarrow \) to start spread pattern test at lowest entered rate.
- Press \( \Rightarrow \) to continue.

- Enter starting spinner speed, spinner assembly fore/aft scale position and desired swath width.
  - Turn on spinners and drive through the test course.
  - Collect and analyze spread pattern test results from pans.
  - Make adjustments and repeat test as necessary to achieve desired results.
  - Press \( \checkmark \) once an acceptable spread pattern has been achieved.

- Press \( \Rightarrow \) to start spread pattern test at the average rate.
- Press \( \Rightarrow \) to continue.
Controller Operations

- Enter starting spinner speed, spinner assembly fore/aft scale position and desired swath width.
  - Turn on spinners and drive through the test course.
  - Collect and analyze spread pattern test results from pans.
  - Make adjustments and repeat test as necessary to achieve desired results.
  - Press once an acceptable spread pattern has been achieved.

- Material profile is now successfully calibrated for low and high rates. Press to continue.

- The next screen displays a summary of the test results for each active bin. Press to continue.

- Enter name for new profile, and any desired notes. Press to continue.
Controller Operations

- Press the dropdown arrow to select desired profile.
- Select desired profile from the dropdown list.
- Press [Set Active] to set selected profile.
- Press [ ]

- Active profile is displayed below the swath display below Spinner Settings on the Run Screen.
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Component Calibration

**NOTE:** Before regular use, system must be calibrated to ensure accurate spreading.

- Power up Display Monitor and activate VT.
- The Run screen will appear. Press \( \text{VT} \) to continue.

### Spinner Disc Calibration

- Press \( \text{Spinner} \) to calibrate spinner discs.

- Use keypad to edit numeric setting as necessary:
  - Standard spinner discs, set to 4.
  - If using 5 fin discs, set to 5.
  - If using 6 fin discs, set to 6.
- Press \( \text{Check} \) to accept change and continue,
- or \( \text{Cancel} \) to cancel.
Spinner Assembly Calibration

The spinner assembly must be calibrated if either the fore/aft or left right cylinders are replaced, or if a new swath module is installed.

- Press 🔄 to calibrate spinner assembly.

⚠️ WARNING
Spinner assembly will move during calibration process. Keep away from moving parts to avoid injury.

- Press ✓ to begin calibration process.

- Spinner assembly will move through range of motion both fore/aft and left/right. Press ✓ when complete.
Feedgate Calibration

1. Press \texttt{gate height} to calibrate feedgate height.

2. List will appear with all installed feedgates. Select feedgate to calibrate.

3. The feedgate will move to its lowest possible height. Press \texttt{ } to continue.

4. Measure the actual height of the feedgate above the conveyor as shown by measurement A. Bin 1 feedgate with insert shown.
5. Enter the actual measured height of the feedgate in the display. Press \( \text{ } \) to continue.

6. The feedgate will now move to its maximum height. Press \( \text{ } \) to continue.

7. Measure the actual height of the feedgate from the conveyor as shown by measurement B.

   NOTE: Maximum height setting of feedgate is higher than actual feedgate opening. Ensure measurement taken is from the bottom edge of the feedgate to the conveyor.

8. Enter the actual measured height of the feedgate in the display. Press \( \text{ } \) to continue.
9. Measure the height of the actual feedgate opening from the conveyor as shown by measurement C.

10. Enter the measured height of the feedgate opening into the display. Press ✓ to continue.

11. Repeat steps 2 - 10 for all installed feedgates.
Controller Operations

Conveyor Calibration

For best results, a catch test must be done for each product to be spread before season begins, or any time a new supply of product is received.

- Press **Conveyor** to calibrate conveyor.

- Manually enter cubic feet per revolution (CFR) rate using keypad.
- To begin catch test, press **Static Routine** for the bin to be tested.
- To perform in-field calibration, press **Field Routine** for the bin to be tested.

**Do not work near rotating spinners. Severe injury can result from contact with moving parts.**

- Spinners will automatically shut off. For added safety, disconnect PWM valves. Press **OK** to continue.

- Verify Feed Gate Height and Product Density are correct. Use keypad to edit as needed. Enter Dispense Amount using keypad. Press **OK** to continue.

- Bring engine up to full operating RPM.
Controller Operations

- Using the control buttons (Reset, Run, Stop), run a catch test. If spreading product that has already been tested, press to continue. To begin a test, press . Conveyor will run.

- Once controller dispenses specific amount, conveyor will stop. Press to continue.

- Weigh material dispensed and enter actual weight of material dispensed. Press to continue.

- It is recommended a minimum of three (3) tests be done PER PRODUCT to ensure accuracy. Once each test is done, press “Repeat Calibration” to run a subsequent test. When finished, press .

- The main Calibration screen will appear. To calibrate with a known amount brought to a field, press .

Note: Field totals can be reset from Summary Screen if needed.
• After dispensing product in field, screen displays system perceived total of dispensed product. To enter actual dispensed amount, press.

• Using keypad, enter actual weight of product dispensed. Press to continue.

• New cubic feet per revolution (CFR) rate will be displayed. Press when finished.
Operations/Features

Create New Job

The following is a guide for running system for first time.

1. Create Job in display.

This operation will vary from display to display. Refer to display manual on how to create a job using Task Control. When finished, activate VT.


Material Density will vary from product to product. It is imperative that correct density is entered in controller for rates to come out correctly.

- To change product density, press .

- Use keypad to enter density. Press to accept change and continue, or to cancel.
3. Verify task control in Target Rate 1.
   - Rate will be driven by job setup in display. To verify this, TC should show in place of target rate 1. If not, verify job has been created correctly. Refer to display manual.

4. Verify total spread width and spinner speed:
   - Different products may require different spread widths or spinner speeds. Always verify the material profile is configured correctly before applying product.
   - Edit current profile or create a new one if necessary. See “Material Profile Management” for details.

   - Enable Spinner Circuit. Using keypads, enter Spinner Speed and Total Spread Width. If desired, enter Spinner Offset (see Boundary Spreading section of this manual for instructions).

5. Verify gate opening:
   - Press to set bin levels and change gate opening.
• Use keypad to set feedgate opening to correct reading.

6. Verify CFR number is correct:

Different products may require different calibration numbers. Verify the CFR number is correct before applying product.

• Press then .

• Use keypad to change CFR number as needed.
Controller Operations

Feedgate Optimizer

**NOTE:** This program will help to determine the ideal gate position for each specific application, based on speed, swath width, density, and application rate.

1. Power up Display Monitor and activate VT.
   - The Run screen will appear. Select appropriate bin button at bottom of screen. Press \( \text{Continue} \) to continue.

2. Enter average speed and target rate:
   - The Feedgate Optimizer screen will appear. Using keypads, enter Average Speed and Target Rate into appropriate fields for each bin.

3. Accept recommended settings:
   - Recommended feedgate opening will be displayed along with minimum and maximum rates. If \( \checkmark \) is selected, new feedgate setting will save and automatically move to proper height. If \( \times \) is selected, new settings are ignored and system settings are kept.
Boundary Spreading

NOTE: This program allows the operator to independently modify spinner speeds to change the width of spread to either side, creating a “boundary” line to maximize spreading efficiency.

- On the Run Screen, press [ ] to access spinner settings.

1. Enter spinner offset:
   - The Spinner Settings screen will appear. To create a Boundary, use the keypad to enter a specific Spinner Offset. Spread pattern tests should be completed for each product to be spread to determine best offset settings, based on density, crush strength and size. See “Spread Pattern” section for details. Press [ ] to save and return.

2. Enable boundary spreading:
   - When running normally, Run Screen will display all swath sections normally. To activate the Boundary, flip the spinner switch on the switch box to the side that the boundary is on.
   - EXAMPLE: If spreading with a boundary to the right hand side in relation to direction of travel, flip the switch to the right to limit the spread pattern on the right hand side.
Remote Spreading

**NOTE:** This program allows the operator to shift the spinner assembly left or right to apply a near “half pattern” with the majority of the pattern on one side of the machine only.

- On the run screen, press to access spinner settings.

- Select the check box for the side of remote pattern desired.
- **EXAMPLE:** To apply product on only the left hand side in relation to the direction of travel, select the left hand check box to activate left-hand side only remote spreading.
Diagnostics

NOTE: Advanced diagnostic features are available that allow the operator to quickly diagnose most issues that could occur.

1. Power up Display Monitor and activate VT.
   - The Run screen will appear. Press to continue.
   - The Diagnostics screen will appear. To view Bin Diagnostics, press .
   - Diagnostic information for each bin will display (these are used for troubleshooting). Press to return to Diagnostics screen.
Controller Operations

- **Lifetime Totals**: To view lifetime totals, press.

- At top of screen, each bin’s lifetime totals for acres and weight appears. At bottom of screen, cumulative Acres(ac) and Weight(lbs) will appear. Hours(hrs) will be on main bin only. Press to return to Diagnostics screen.

- To view active alarms, press **Alarms**.

- Current active alarms will display. When an alarm code is highlighted, a description will appear at bottom of screen. This is used for troubleshooting. Press to return to Diagnostics screen.
• To view unlocked features, press "Unlocks".

• Current unlocked features will display. Press "Unlock" to display module serial number and registration number. Press to return.
Hydraulics

NOTE: This program will show a visual representation of hydraulic monitoring, including system pressure, temperature, conveyor pressure, and indicators for low fluid level and filter restriction. Individual bins can be viewed by pressing the bin icons along the bottom of the screen.

1. Power up Display Monitor and activate VT.
   • The Run screen will appear. Press to continue.

   • The Tools main screen will appear. Press to continue.

2. View hydraulic monitoring:
   • Hydraulics - System pressure, Temperature, and status of Fluid Level and Filter Restrictions will show system wide.
   • Conveyor Pressure will display for Bin 1, and cumulatively for Bins 2 - 4 as equipped.
   • Fluid Level and Filter Restriction status are shown in the lower right hand corner. When within acceptable levels, the boxes are outlined in green and display a (as shown). If fluid level is low or if filter is restricted, the box will be outlined in red and display a
   • Press to return to Tools Screen.

NOTE: If the spreader does not have an onboard hydraulic reservoir, fluid temperature, fluid level and filter restriction are not accurately displayed.
Cylinder Bleeding

Bleeding routine is run to purge air from hydraulic cylinders for accurate positioning. Perform the bleeding routine at the beginning of each season, after any service work has been performed on the hydraulic system, and upon startup if spreader has been sitting for an extended period of time.

• Press \( \text{button} \) to access cylinder bleed routine.

• The Tools main screen will appear. Press \( \text{button} \) to continue.

**WARNING**

Spinner assembly and feedgate(s) will move during calibration process. Keep away from moving parts to avoid injury.

• Press \( \text{button} \) to begin bleed routine.
Bin Flush

NOTE: This program is used to quickly empty each bin. Spinners will automatically shut off and allow the operator to select which bins to empty.

1. Power up Display Monitor and activate VT.
   - The Run screen will appear. Press \text{ } to continue.

   

   ![Image](image-url)

   - The Tools main screen will appear. Press \text{ } to continue.

   

   ![Image](image-url)

   \textbf{WARNING} Do not work near rotating spinners. Severe injury can result from contact with moving parts.

   

   ![Image](image-url)

   \textbf{WARNING} For added safety, unplug PWM valves to ensure spinners cannot run while in Bin Flush mode to avoid injury.

   

   ![Image](image-url)

   - Bin Flush will automatically disable spinners. Press \text{ } to continue.
2. Select bins:
   - Select bins to be flushed by pressing enable buttons next to each. To adjust conveyor RPM for flush, press <image>.

3. Set conveyor RPM:
   - Use keypads to set conveyor RPM for each bin. 20 RPM is default.
   - Bin 1 Maximum = 50 RPM
   - Bin 2 Maximum = 60 RPM
   - Bins 3 & 4 Maximum = 85 RPM

   Press <image> to continue.

4. Perform bin flush:
   - To flush bins, press <image>. Conveyors will run until <image> is pressed.

   When process completes, press <image> to continue.

**WARNING**

Do not work near rotating spinners. Severe injury can result from contact with moving parts.

- When exiting Bin Flush process, spinners will restart. Plug PWM valves back in if it was previously disabled. Press <image> to continue.
Body Module

1. Power up Display Monitor and activate VT.
   - The Run screen will appear. Press \( \text{to continue.} \)

   - The Tools main screen will appear. Press \( \text{to continue.} \)

Bin Cover Control

- If equipped, press \( \text{to open and close tarp.} \)
- If MultiBin insert is installed, press \( \text{to open and close Micro cover.} \)
Controller Operations

Chain Oiler

**NOTE:** This program is used to manually oil the chain, set alarm frequency, and set auto-lube settings.

1. Power up Display Monitor and activate VT.

   - The Run screen will appear. Press \[Button\] to continue.

2. Set duration:
   - Use keypads to set oil chain duration (recommended 1 revolution). Lube routine is not used at this time.
3. Set conveyor dimensions:
   • Press “Dimensions” to input conveyor dimensions. Use keypads to input conveyor length and sprocket diameter.

   Press \( \checkmark \) to return to Chain Oiler screen.

   Press \( \square \) to return to Tools Screen.

4. Set service reminder:
   • Press “Service Reminder” to set chain oiler reminder. Enable Reminder and use keypad to enter interval hours desired. To restart reminder after manually oiling conveyor, press \( \square \).

   Press \( \checkmark \) to return to Chain Oiler Screen.
Bin Sequencing

NOTE: This function allows the operator to run same product out of two bins, chaining them together so bin 2 starts emptying immediately after bin 1 is empty.

1. Power up Display Monitor and activate VT.

- The Run screen will appear. Press \( \text{to continue.} \)

- The Tools main screen will appear. Press \( \text{to continue.} \)

- Press the Bin Chaining tab at the bottom of the screen to continue.
2. Setup Bin Sequencing (Chaining):
   A. Enable bin chaining for Bins 1 & 2, or Bins 3 & 4 as applicable.
   B. Select trigger type (Manual Only, Low Bin Threshold, Low Bin Sensor, Container Reaches 0).
   C. Select which bin to empty first by pressing arrow button until arrow points to second bin to empty. Figure at right shows Insert Bin emptying first and Main Bin second; Micro Bin 2 emptying first and Micro Bin 1 second.

Press \( \checkmark \) to continue.

3. To manually switch bins:
   • When Bin Sequencing is enabled, Manual Override button appears on Run Screen to force switch over to next bin.
## General Alarms

<table>
<thead>
<tr>
<th>Alarm</th>
<th>Title</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>WSM Spreader Module</td>
<td>Local CAN Bus Error</td>
<td>Check the local CAN bus connection.</td>
</tr>
<tr>
<td>WSM Spreader Module</td>
<td>Module Software Reset</td>
<td>The module software reset due to an unhandled error.</td>
</tr>
<tr>
<td>WSM Spreader Module</td>
<td>Local CAN Bus Warning</td>
<td>Check the local CAN bus connection.</td>
</tr>
<tr>
<td>WSM Spreader Module</td>
<td>Local ISOBUS Error</td>
<td>Check the ISOBUS connections.</td>
</tr>
<tr>
<td>WSM Spreader Module</td>
<td>Local ISOBUS Warning</td>
<td>Check the ISOBUS connections.</td>
</tr>
<tr>
<td>WSM Spreader Module</td>
<td>CAN Power Voltage Low</td>
<td>The CAN power voltage is below 8.0 volts. Check CAN bus power supply.</td>
</tr>
<tr>
<td>WSM Spreader Module</td>
<td>High Power Voltage Low</td>
<td>The high power voltage is below 10.0 volts. Check high power supply connections.</td>
</tr>
<tr>
<td>WSM Spreader Module</td>
<td>Bin Not on Bus</td>
<td>Bin set as installed is not on bus. Check wiring or edit the profile.</td>
</tr>
<tr>
<td>WSM Spreader Module</td>
<td>Body Module Offline</td>
<td>The body module is no longer available. Check power supply and communication wiring.</td>
</tr>
<tr>
<td>WSM Spreader Module</td>
<td>Module Indexing Failure</td>
<td>System has not indexed itself properly. This can be caused by a missing index pin in the cabling.</td>
</tr>
</tbody>
</table>
## General Product Control Alarms

<table>
<thead>
<tr>
<th>Alarm</th>
<th>Description</th>
<th>Trigger</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rate sensor error during calibration</td>
<td>“Calibration error, lost or intermittent signal from rate sensor. Check sensor and related wiring prior to calibrating conveyor.”</td>
<td>Rate sensor signal is lost for a period of two or more consecutive seconds during the Static Conveyor Calibration Routine.</td>
</tr>
<tr>
<td>Rate Sensor Error During Conveyor Flush</td>
<td>&quot;Lost or intermittent signal from rate sensor. Check sensor and related wiring prior to continuing Conveyor Flush Routine.&quot;</td>
<td>Rate sensor signal is lost for a period of two or more consecutive seconds during the Conveyor Flush Routine.</td>
</tr>
<tr>
<td>Low Bin Sensor</td>
<td>&quot;Low Bin Sensor.&quot; [Channel name].</td>
<td>Bin Level Sensor is installed, metering circuit is commanded on, and the product in the bin does not cover the sensor for a consecutive period of time greater than current [Low Bin Time Delay] setting.</td>
</tr>
<tr>
<td>Disable Spinners</td>
<td>&quot;Manually disable or shut off the spinner hydraulic circuit.&quot;</td>
<td>At the beginning of the Static Conveyor Calibration and Conveyor flush routine.</td>
</tr>
<tr>
<td>Enable Spinners</td>
<td>&quot;Return the spinner hydraulic control to a field ready condition. The spinners will now restart.&quot;</td>
<td>At the end of the Static Conveyor Calibration routine and Conveyor flush routine.</td>
</tr>
<tr>
<td>Boundary Spinner Not Responding</td>
<td>&quot;Boundary Spinner Not Responding.&quot; + [Spinner Name].</td>
<td>Automatic control for spinners must be enabled. At least one conveyor must be commanded on. Perceived spinner speed is greater than 30RPM in error from the [Boundary Spreading Spinner RPM Offset].</td>
</tr>
<tr>
<td>Rate Not Responding</td>
<td>“Rate Not Responding” + [Channel Name].</td>
<td>Control channel is commanded on using automatic control mode. Application rate is +/- [Rate Not Responding Threshold] from target rate for a period of [Rate Not Responding Timeout] or more.</td>
</tr>
<tr>
<td>Maximum Conveyor Speed</td>
<td>“Conveyor At Maximum RPM, Slow Down” + [Channel Name].</td>
<td>Product channel is commanded on and conveyor is run at or above maximum speed for a period of 5 or more consecutive seconds.</td>
</tr>
<tr>
<td>Minimum Conveyor Speed</td>
<td>“Conveyor At Minimum RPM&quot;, + [Channel Name].</td>
<td>Product channel is commanded on and conveyor is run at or below minimum speed for a period of 5 or more consecutive seconds.</td>
</tr>
<tr>
<td>Conveyor Not Responding</td>
<td>“Conveyor Running While Turned Off” + [Channel Name].</td>
<td>Product bin is commanded off and conveyor speed &gt;0 and &lt;1 RPM for a period of 30 or more consecutive seconds. Or conveyor speed is &gt;=1 RPM for a period of 5 or more consecutive seconds.</td>
</tr>
</tbody>
</table>
## Spinner Alarms

<table>
<thead>
<tr>
<th>Alarm</th>
<th>Description</th>
<th>Trigger</th>
</tr>
</thead>
<tbody>
<tr>
<td>CLF Basic Single Spinners Not Responding</td>
<td>“Spinners Not Responding”</td>
<td>Automatic control for spinners must be enabled. [CLF Mode] [Basic Single] must be selected. At least one product bin must be commanded on. Perceived spinner speed is greater than 30 rpm in error from [Target Spinner Speed] for a period of five consecutive seconds or longer.</td>
</tr>
<tr>
<td>CLF Basic Independent Spinners Not Responding</td>
<td>“Spinner Not Responding” + [Spinner Name]</td>
<td>enabled. [CLF Mode] [Basic Independent] must be selected. At least one product bin must be commanded on. Perceived spinner speed is greater than 30 rpm in error from [Target Spinner Speed] for a period of five consecutive seconds or longer.</td>
</tr>
<tr>
<td>Spinners Off</td>
<td>&quot;Stop Application, Spinners Off!&quot;</td>
<td>CLF is enabled, no spinner speed detected, one or more control channels is commanded on.</td>
</tr>
<tr>
<td>Spinners On</td>
<td>&quot;Turn spinner switch off to prevent spinners from running!&quot;</td>
<td>Upon system start up, [CLF Mode] enabled, spinner functionality switch detected in the ON position.</td>
</tr>
</tbody>
</table>
## Fan Frame Alarms

<table>
<thead>
<tr>
<th>Alarm</th>
<th>Description</th>
<th>Trigger</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fan Frame Not Calibrated</td>
<td>“Fan Frame must be calibrated prior to operation.” + [Sensor Name]</td>
<td>[Fan Frame Enable/Disable] is Enabled, equipment profile is active and Fan Frame position sensor has not been calibrated.</td>
</tr>
<tr>
<td>Fan Frame Movement</td>
<td>“Fan Frame may move at this time. Keep clear of Fan Frame.”</td>
<td>Upon startup, equipment profile is first activated, [Fan Frame Enable/Disable] is Enabled, and Swath Calibration has been completed -or- upon user adjustment of the [Target Fan Frame] setting.</td>
</tr>
<tr>
<td>Fan Frame Movement During Calibration</td>
<td>“Fan Frame will move during calibration.”</td>
<td>Fan Frame calibration routine has been initiated, and system has been signaled to move Fan Frame.</td>
</tr>
<tr>
<td>Home Position Sensor Failure During Application</td>
<td>“Home Position Sensor Error. Check Sensor and Wiring.”</td>
<td>Conveyor is commanded on, Position Sensor signal is lost during application.</td>
</tr>
<tr>
<td>Fan Frame Not Responding</td>
<td>“Fan Frame Not Responding.” + [Sensor Name]</td>
<td>Conveyor is commanded on, Fan Frame is commanded to move, and no change in position is detected from the position sensor for five consecutive seconds or longer.</td>
</tr>
<tr>
<td>Fan Frame Outside Expected Operating Range</td>
<td>“Fan Frame position sensor outside expected operating range. Check sensor and wiring.” + [Sensor Name]</td>
<td>Upon user acknowledgement, dialog is dismissed. System allows product application at current Fan Frame position.</td>
</tr>
<tr>
<td>No Feedback from Position Sensor</td>
<td>“No Feedback from Position Sensor.” + [Sensor Name]</td>
<td>Conveyor is commanded on and system is not receiving feedback from position sensor.</td>
</tr>
</tbody>
</table>
# Controller Operations

## Feed Gate Alarms

<table>
<thead>
<tr>
<th>Alarm</th>
<th>Description</th>
<th>Trigger</th>
</tr>
</thead>
<tbody>
<tr>
<td>Feed Gate Not Calibrated</td>
<td>“Feed Gate must be calibrated prior to operation.” + [Bin Name]</td>
<td>[Feed Gate Enable/Disable] is Enabled, equipment profile is active and feed gate actuator has not been calibrated.</td>
</tr>
<tr>
<td>Feed Gate Movement</td>
<td>“Feed Gate may move at this time. Please keep clear of feed gate.” + [Bin Name]</td>
<td>Upon user acknowledgement, dialog is dismissed and warning flashes on interval in the status bar until corresponding feed gate calibration is complete.</td>
</tr>
<tr>
<td>Feed Gate Movement During Calibration</td>
<td>“Feed gate will move during calibration. Please wait.”</td>
<td>Upon user acknowledgement, system moves feed gate.</td>
</tr>
<tr>
<td>Feed Gate Not Responding</td>
<td>“Feed Gate not responding.” + [Bin Name]</td>
<td>Upon user acknowledgement, dialog is dismissed. System allows product application at current feed gate position.</td>
</tr>
<tr>
<td>Feed Gate Sensor Outside Expected Operating Range</td>
<td>“Feed Gate sensor outside expected operating range. Check sensor, and related wiring.” + [Bin Name]</td>
<td>Upon user acknowledgement, dialog is dismissed. System allows product application at current feed gate position, and feed gate control is disabled.</td>
</tr>
<tr>
<td>Feed Gate Position Sensor Error During Calibration Routine</td>
<td>“Lost or intermittent signal from feed gate position sensor. Check sensor and related wiring prior to continuing calibration routine.”</td>
<td>Upon user acknowledgement, calibration routine is exited.</td>
</tr>
<tr>
<td>No Feedback from Position Sensor</td>
<td>“No Feedback from Position Sensor.” + [Bin Name]</td>
<td>Upon user acknowledgement, dialog is dismissed. System allows product application at current position.</td>
</tr>
<tr>
<td>Feed Gate out of Position (Position Sensor Reporting Wrong Position)</td>
<td>“Feed Gate Out of Position.”</td>
<td>Upon user acknowledgement, dialog is dismissed. System allows product application at current position.</td>
</tr>
<tr>
<td>Feed Gate Circuit Disabled</td>
<td>“Feed Gate Circuit Disabled.” “Pressing acknowledge will enable and allow feed gate to move. Do you wish to proceed?”</td>
<td>Upon user acknowledgement, dialog is dismissed. System sets feed gate circuit to “Enabled”, Feed Gate movement dialog is presented and system moves feed gate to user defined Feed Gate Height setting.</td>
</tr>
</tbody>
</table>
### Hydraulic Alarms

<table>
<thead>
<tr>
<th>Alarm</th>
<th>Description</th>
<th>Trigger</th>
</tr>
</thead>
<tbody>
<tr>
<td>Conveyor Hydraulic Pressure Exceeds Maximum</td>
<td>“Conveyor Hydraulic Pressure Exceeds Maximum Operating Range.”</td>
<td>Conveyor hydraulic pressure exceeds [Max Conveyor Hydraulics Pressure] setting for a period of five consecutive seconds or longer.</td>
</tr>
<tr>
<td>System Hydraulic Pressure Exceeds Maximum</td>
<td>“System Hydraulic Pressure Exceeds Maximum Operating Range.”</td>
<td>System hydraulic pressure exceeds [Max System Hydraulics Pressure] setting for a period of five consecutive seconds or longer.</td>
</tr>
<tr>
<td>Hydraulic Fluid Level Low</td>
<td>“Hydraulic Fluid Level Low.”</td>
<td>Hydraulic fluid level has fallen below lowest level tank sensor.</td>
</tr>
<tr>
<td>Hydraulic Fluid Temperature Exceeds Maximum</td>
<td>“Hydraulic Fluid Temperature Exceeds Maximum Operating Range.”</td>
<td>Hydraulic temperature exceeds maximum operating range, greater than or equal to 200°F (93°C).</td>
</tr>
<tr>
<td>Hydraulic Filter Restriction Detected</td>
<td>“Hydraulic Filter Restriction Detected.”</td>
<td>Hydraulic filter pressure is greater than or equal to 25 psi for five consecutive seconds or longer.</td>
</tr>
</tbody>
</table>

### Bin Sequencing Alarms

<table>
<thead>
<tr>
<th>Alarm</th>
<th>Description</th>
<th>Trigger</th>
</tr>
</thead>
<tbody>
<tr>
<td>Container Advance</td>
<td>Moving to next container in the sequence.</td>
<td>At the point when the [Container Advance] criteria has been met.</td>
</tr>
<tr>
<td>End of Sequence</td>
<td>End of container sequence, do you wish to start the sequence from the beginning?</td>
<td>At the point the last container in the sequence has met the [Container Advance] criteria.</td>
</tr>
</tbody>
</table>

### Chain Oiler Alarms

<table>
<thead>
<tr>
<th>Alarm</th>
<th>Description</th>
<th>Trigger</th>
</tr>
</thead>
<tbody>
<tr>
<td>Disable Spinners</td>
<td>Manually disable or shut off the spinner hydraulic circuit.</td>
<td>The point the user selects to run the chain oiler routine.</td>
</tr>
<tr>
<td>Enable Spinners</td>
<td>Return the spinner hydraulic circuit to a field ready condition.</td>
<td>The point the user exits the chain oiler routine.</td>
</tr>
<tr>
<td>Conveyor Lubrication Required</td>
<td>Conveyor Chain Lubrication Is Required.</td>
<td>[Service Reminder On] setting is enabled and [Service Reminder Interval] has expired.</td>
</tr>
</tbody>
</table>
## Default Settings

NOTE: Compatible Insert Bin configurations vary per model. See “General Description” in Operations section of this manual for details.

Refer to “Dimensions & Capacities” in Operations section of this manual for capacities on all applicable bin configurations.

<table>
<thead>
<tr>
<th>Pressure Transducer Settings</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Min PSI</td>
<td>0</td>
</tr>
<tr>
<td>Max PSI</td>
<td>5000</td>
</tr>
<tr>
<td>Min voltage</td>
<td>1</td>
</tr>
<tr>
<td>Max voltage</td>
<td>5</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Spinner Settings</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>PWM Frequency</td>
<td>50 Hz</td>
</tr>
<tr>
<td>Zero Flow Offset</td>
<td>30</td>
</tr>
<tr>
<td>PWM Gain</td>
<td>20</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Spinner Settings</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>PWM Frequency</td>
<td>30 Hz</td>
</tr>
<tr>
<td>Zero Flow Offset</td>
<td></td>
</tr>
<tr>
<td>PWM Gain</td>
<td></td>
</tr>
</tbody>
</table>
Controller Operations

Calibration

<table>
<thead>
<tr>
<th>CFR Values</th>
<th>Bin</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Main Bin</td>
<td>0.256</td>
<td></td>
</tr>
<tr>
<td>Insert Bin</td>
<td>0.144</td>
<td></td>
</tr>
<tr>
<td>Yellow Micro Bin</td>
<td>0.038</td>
<td></td>
</tr>
<tr>
<td>Red Micro Bin</td>
<td>0.019</td>
<td></td>
</tr>
</tbody>
</table>

Control Valve Settings

<table>
<thead>
<tr>
<th>Control Valve Settings</th>
<th>Control Valve</th>
<th>Main</th>
<th>Insert</th>
<th>Micro 1</th>
<th>Micro 2</th>
</tr>
</thead>
<tbody>
<tr>
<td>Control Variable</td>
<td>Control Valve Type</td>
<td>Servo</td>
<td>Servo</td>
<td>Servo</td>
<td>Servo</td>
</tr>
<tr>
<td>Control Valve Type</td>
<td>Valve Response 1</td>
<td>40</td>
<td>40</td>
<td>40</td>
<td>40</td>
</tr>
<tr>
<td>Valve Response 1</td>
<td>Valve Response 2</td>
<td>8</td>
<td>8</td>
<td>8</td>
<td>8</td>
</tr>
<tr>
<td>Valve Response 2</td>
<td>Response Threshold</td>
<td>4.0</td>
<td>4.0</td>
<td>4.0</td>
<td>4.0</td>
</tr>
<tr>
<td>Response Threshold</td>
<td>Allowable Error</td>
<td>1</td>
<td>1</td>
<td>1</td>
<td>1</td>
</tr>
</tbody>
</table>

Sensor Settings

<table>
<thead>
<tr>
<th>Sensor Settings</th>
<th>Encoder pulses</th>
<th>Spinner pulses</th>
</tr>
</thead>
<tbody>
<tr>
<td>Encoder pulses</td>
<td>180 or 360 - verify by looking on encoder</td>
<td></td>
</tr>
<tr>
<td>Spinner pulses</td>
<td>4</td>
<td></td>
</tr>
</tbody>
</table>

Alarms

<table>
<thead>
<tr>
<th>Alarm Settings</th>
<th>Alarm Variable</th>
<th>Bin</th>
</tr>
</thead>
<tbody>
<tr>
<td>Alarm Variable</td>
<td>Min Conveyor Speed</td>
<td>Main (PSI)</td>
</tr>
<tr>
<td></td>
<td>Max Conveyor Speed</td>
<td>50</td>
</tr>
<tr>
<td></td>
<td>Max Conveyor Pressure - Std Hydraulics</td>
<td>2000</td>
</tr>
<tr>
<td></td>
<td>Max Conveyor Pressure - HP Hydraulics</td>
<td>3400</td>
</tr>
<tr>
<td></td>
<td>Rate Responding Time</td>
<td>5</td>
</tr>
<tr>
<td></td>
<td>Rate Responding Threshold</td>
<td>30</td>
</tr>
<tr>
<td></td>
<td>Max System Pressure - Spinner</td>
<td>3100</td>
</tr>
</tbody>
</table>
The following information will guide you through using the SGN & Crush Strength Test Kit for your New Leader G4 Spreader. Refer to operator’s manual for details on unit safety, operation and maintenance.

<table>
<thead>
<tr>
<th>PART NUMBER</th>
<th>DESCRIPTION</th>
<th>QUANTITY</th>
</tr>
</thead>
<tbody>
<tr>
<td>308907</td>
<td>Kit - SGN &amp; Crush Strength Test Kit</td>
<td>1</td>
</tr>
<tr>
<td>308908</td>
<td>Tester - Crush Strength</td>
<td>1</td>
</tr>
<tr>
<td>308909</td>
<td>Scale - SGN</td>
<td>1</td>
</tr>
</tbody>
</table>

**WARNING**

Use great caution while working around the spreader. Contact with spinners and other moving parts is very dangerous. Do not adjust while machinery is moving, wear eye protection and avoid discharge from spinners. Do not ride on moving spreader.

It is highly recommended to perform a Catch Test, Crush Strength Test and SGN Scale Test prior to each season, before using a new product, or if a significant visible change has occurred with a product. Testing will define granular characteristics and help determine proper spinner settings for optimal product spread.

Conduct a G4 Spread Pattern test to check settings based on test results. Refer to *G4 Spreader Installation Instructions* and *G4 Spread Pattern Manual* for installation and adjustment instructions.

**CRUSHING STRENGTH**

Crushing strength is the minimum pressure needed to crush individual particles.

Testing and knowing the crushing strength of a particular product will help determine maximum spinner RPM. For example: Any granule with less than three (<3) crush strength should not be broadcast with spinner speeds over 700RPM. Verify granules are not pulverized before increasing spinner speed. Refer to *Product Setup Guidelines* for additional spinner speed settings with different crush strength.

**SGN**

SGN (Size Grade Number) is the measurement of granule size in millimeters multiplied by 100. A product’s SGN will affect spread width.

Materials with poor uniformity (a significant percentage in 3 or more columns of scale device) may be difficult to spread accurately. Spread Pattern testing should ALWAYS be performed on any new or different material to determine actual spread width.
NOTE: SGN and Crush Strength together determine spread width.

General Rules:

A small product with low crush strength will have limited spread width capabilities. Spinner RPM must remain lower to keep from pulverizing the soft product, limiting your overall spread width. Additionally, a smaller product has less mass than that of a larger product, and in this case is another limiting factor for overall spread width.

A small product with high crush strength will have limited spread width capabilities. While spinner RPM can be increased with little worry of pulverizing the product, a smaller product has less mass than that of a larger product, which limits how far the product will carry in the spread pattern.

A large product with low crush strength will have limited spread width capabilities. While a larger product with more mass will carry farther, spinner RPM must remain lower to keep from pulverizing the soft product, limiting the overall spread width.

A large product with high crush strength has minimal spread width limitations. Spinner RPM can be increased with little worry of pulverizing the product. Additionally, a large product has more mass than that of a smaller product, allowing the product to carry farther, resulting in a wider spread width.

PRODUCT SETUP GUIDELINES

<table>
<thead>
<tr>
<th>Granule Mesh</th>
<th>Crush Strength</th>
<th>Maximum Spinner RPM</th>
<th>Flotation Machine (Spinner Height 52&quot;) Spread Width ft(m)</th>
<th>Post Machine (Spinner Height 72&quot;) Spread Width ft(m)</th>
</tr>
</thead>
<tbody>
<tr>
<td>140-200</td>
<td>1</td>
<td>600</td>
<td>60-65(18-20)</td>
<td>70-75(21-23)</td>
</tr>
<tr>
<td></td>
<td>3</td>
<td>650-700</td>
<td>65-70(20-21)</td>
<td>75-80(23-24)</td>
</tr>
<tr>
<td></td>
<td>6</td>
<td>750-800</td>
<td>70-75(21-23)</td>
<td>80-85(24-26)</td>
</tr>
<tr>
<td></td>
<td>8</td>
<td>850-900</td>
<td>75-80(23-24)</td>
<td>85-90(26-27)</td>
</tr>
<tr>
<td>220-300</td>
<td>1</td>
<td>600</td>
<td>70-75(21-23)</td>
<td>80-85(24-26)</td>
</tr>
<tr>
<td></td>
<td>3</td>
<td>650-700</td>
<td>75-80(23-24)</td>
<td>85-90(26-27)</td>
</tr>
<tr>
<td></td>
<td>6</td>
<td>750-800</td>
<td>80-85(24-26)</td>
<td>90-95(27-29)</td>
</tr>
<tr>
<td></td>
<td>8</td>
<td>850-900</td>
<td>85-90(26-27)</td>
<td>95-100(29-30)</td>
</tr>
<tr>
<td>320-400</td>
<td>1</td>
<td>600</td>
<td>80-85(24-26)</td>
<td>90-95(27-29)</td>
</tr>
<tr>
<td></td>
<td>3</td>
<td>650-700</td>
<td>85-90(26-27)</td>
<td>95-100(29-30)</td>
</tr>
<tr>
<td></td>
<td>6</td>
<td>750-800</td>
<td>90-95(27-29)</td>
<td>100-105(30-32)</td>
</tr>
<tr>
<td></td>
<td>8</td>
<td>850-900</td>
<td>95-100(29-30)</td>
<td>105-110(32-33)</td>
</tr>
<tr>
<td>&gt;400</td>
<td>1</td>
<td>600</td>
<td>90-95(27-29)</td>
<td>100-105(30-32)</td>
</tr>
<tr>
<td></td>
<td>3</td>
<td>650-700</td>
<td>95-100(29-30)</td>
<td>105-110(32-33)</td>
</tr>
<tr>
<td></td>
<td>6</td>
<td>750-800</td>
<td>100-105(30-32)</td>
<td>110-115(33-35)</td>
</tr>
<tr>
<td></td>
<td>8</td>
<td>850-900</td>
<td>105-110(32-33)</td>
<td>115-120(35-37)</td>
</tr>
</tbody>
</table>

IMPORTANT! Always check crush strength prior to selecting spinner speed. Pan testing should ALWAYS be performed on any new or different material to determine actual spread width. Verify granules are not pulverized by looking in the three center vials following a pan test before increasing spinner speed.
CRUSH TEST

IMPORTANT! Select granules of the most typical size and uniform shape as determined by SGN scale. Crushing strength can significantly increase with particle size.

1. Figure 1 - Place individual granule on solid, smooth surface.

2. Place New Leader crush strength tester over granule, open end flush with surface.

   Ensure marker is next to handle.

3. Figure 2 - With one hand on handle, press tester down until granule breaks.

4. Figure 3 - Release handle and note where marker rests on number scale. This is granule crushing strength.

   For example, the marker in Figure 3 is between 3 and 4 on the scale. Thus, crushing strength is 3.5.

5. Repeat 10 times and average the values.
SGN SCALE TEST

The SGN scale is an instrument designed for simple screen test of fertilizer samples. A small box fitted with five sieves, it directly produces a size histogram of the test sample. From this, the SGN can be estimated.

1. Figure 4 - To determine SGN, place scale on flat surface and open lid.
2. Fill end column with selected product to fill line.
3. Close lid securely.

4. Figure 5 - Rotate scale vertical and shake to separate material, usually less than two minutes.
5. When material finishes dispersing, turn scale to starting position.

6. Figure 6 - View level of material in each compartment and determine SGN level based on markings.
Figure 7

<table>
<thead>
<tr>
<th>Granule Mesh</th>
<th>Crush Strength</th>
<th>Maximum Spinner RPM</th>
<th>Flotation Machine (Spinner Height 52&quot;)</th>
<th>Post Machine (Spinner Height 72&quot;)</th>
</tr>
</thead>
<tbody>
<tr>
<td>320-400</td>
<td>1</td>
<td>600</td>
<td>80-85(24-26)</td>
<td>90-95(27-29)</td>
</tr>
<tr>
<td></td>
<td>3</td>
<td>650-700</td>
<td>85-90(26-27)</td>
<td>95-100(29-30)</td>
</tr>
<tr>
<td>6</td>
<td>750-800</td>
<td>90-95(27-29)</td>
<td>100-105(30-32)</td>
<td></td>
</tr>
<tr>
<td>8</td>
<td>850-900</td>
<td>95-100(29-30)</td>
<td>105-110(32-33)</td>
<td></td>
</tr>
</tbody>
</table>

Using the above crush strength example of 3.5 and average SGN size of 338, we can now use the chart to determine our maximum spread width. In this case a maximum spinner speed of 650-700 RPM will produce a spread width of 85’ to 100’ depending on spinner height.
This page is intentionally left blank.
Spread Pattern

WARNING

Use great caution while working around the spreader. Contact with spinners and other moving parts is very dangerous. Do not adjust while machinery is moving, wear eye protection and avoid discharge from spinners. Do not ride on moving spreader.

NOTICE!

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It is recommended that spread pattern tests be conducted prior to each spreading season, after any spreader maintenance, before applying a new product, and periodically during the spreading season. Spread pattern tests must be performed for each product, blend and application rate.

Spread pattern is affected by many factors. Among the more significant of these are:

- Spinner speed
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- Material granule size
- Height of spinners from ground
- Spacing of swaths (driving centers)
- Wind and humidity
- Rate of material delivery

Since many of these factors will vary for each job, trial and experience must be used to determine the adjustments required to obtain the swath width and spread pattern desired. The following instructions outline the adjustments available and the effect that each will have on the spread pattern.

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<table>
<thead>
<tr>
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</tr>
</thead>
<tbody>
<tr>
<td>313712</td>
<td>Box - Plastic Storage</td>
<td>1</td>
<td>58897</td>
<td>Scale – Density</td>
<td>1</td>
</tr>
<tr>
<td>313963</td>
<td>Center Collection Tray - Blue</td>
<td>1</td>
<td>313964</td>
<td>Data Sheets</td>
<td>100</td>
</tr>
<tr>
<td>70890</td>
<td>Collection Tray - Brown</td>
<td>22</td>
<td>300503</td>
<td>Screw – #6-32 x 3/8</td>
<td>46</td>
</tr>
<tr>
<td>87200</td>
<td>Divider</td>
<td>23</td>
<td>300504</td>
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<td>46</td>
</tr>
<tr>
<td>313962</td>
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</tr>
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<td>87332</td>
<td>Funnel</td>
<td>1</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
SPINNERS

NOTICE! Spinner discs and fins must be kept clean and polished. Even a small build-up on a spinner fin can significantly affect the spread pattern. Rusty, rough, bent or worn fins will produce poor spread patterns.

In general, critical spinner speed will fall somewhere between 600 and 900 RPM. Spinner speed is adjusted by changing the settings in the controller. Proper spinner speed adjustment is critical in obtaining optimal spread patterns. The best spinner speed to use will depend entirely on the material being spread, and must be determined by testing.

A major factor of maximum pattern width is particle size. Swath width may vary anywhere from 25 feet (7.6 m) for very finely ground dry lime up to 120 feet (37 m) or more for extremely large fertilizer pellets.

For every material there is a critical spinner speed. In other words, there is a speed which will result in the maximum obtainable spread width. Going beyond this speed will not increase spread width, but will degrade, or crush material.

Too high of a spinner speed could result in a heavy deposit behind the truck due to break-down of material. This upper speed limit will be quite low for finely powdered material, and can be quite high for extremely coarse materials.

SPREADER PREPARATION

The spreader to be tested must be in good mechanical condition and properly adjusted. Refer to operator’s manual for details.

All damaged and worn parts must be replaced. Spinner discs and fins must be free of any material build-up, rust or paint.

Fill the hopper with the material to be spread. Run the material out to the end of the conveyor.

Set the feedgate and the in-cab controller to deliver the required rate per acre. Make sure the feedgate is level and the indicator reflects the actual gate opening measured by standing a tape measure vertically in the material.

NOTE: Do not match slope of endgate when making this measurement. Measurement must be perpendicular to conveyor.

Adjust the spinner assembly by turning the crank or, if an actuator is installed, change the setting in the controller. To begin testing, position the spinner according to the chart below.

NOTE: This chart is to be used as a reference only to begin testing.
## TEST PROCEDURE

Using the data sheets supplied with the kit, document all spreader information and adjustments as necessary. See Figure 1.

Select an area for testing measuring at least 120 feet x 200 feet (37 m x 61 m), and with a slope of less than two degrees.

All testing should be done when the wind velocity is less than 5 MPH (8.05 km). If wind is present, testing must be done with spreader traveling parallel (within ± 15 degrees) to the wind direction.

Do not allow loaded spreader to sit for more than one hour prior to testing.

At this stage of testing, drive the spreader over the collection trays in ONLY ONE DIRECTION.

Insert a plastic grid into each of the 23 collection trays. Position the blue collection tray in the center of the spreader’s path with the longest dimension of the tray parallel to the direction of travel. Position the first left-hand and right-hand trays 10’ (3m) from center, and all subsequent trays on 5’ (1.5m) centers.

---

### MATERIAL

<table>
<thead>
<tr>
<th>MATERIAL</th>
<th>SPINNER FRAME SETTING</th>
<th>SPINNER RPM</th>
</tr>
</thead>
<tbody>
<tr>
<td>Lime</td>
<td>1 (2.5)</td>
<td>625</td>
</tr>
<tr>
<td>Straight Urea</td>
<td>3.5 (9.5)</td>
<td>700</td>
</tr>
<tr>
<td>All other Fertilizer types and blends, including Urea blends</td>
<td>3.5 (9.5)</td>
<td>750</td>
</tr>
</tbody>
</table>
**Spread Pattern**

### Four-Wheeled Vehicles

For four-wheeled application vehicles, position the spreader at the beginning of the course so that the vehicle will straddle the center collection tray. See Figure 2.

Engage spinners before navigating the course. As the vehicle approaches the flag positioned 75’ before the row of collection trays, engage the conveyor(s). Do not shut the conveyor(s) off until the vehicle approaches the second flag.

Drive spreader completely through course at normal operating speeds.

### Three-Wheeled Vehicles

For three-wheeled application vehicles, straddling the center tray is not possible. Place the center collection tray beneath the vehicle just behind the front tire when the spreader is in position at the beginning of the course. See Figure 3.

Engage both the spinners and conveyor(s) before navigating the course. Do not shut the conveyor(s) off until the vehicle approaches the second flag.

Drive spreader completely through course at normal operating speeds.

---

**Figure 2 – Four-Wheeled Vehicles**

**Figure 3 – Three-Wheeled Vehicles**
## TEST RESULTS

After navigating the course, shut the spreader down and park in a secure location.

Using the funnel, transfer the contents of each collection tray into its corresponding test tube beginning at one end of the trays and working towards the opposite end.

If spreading a blend of materials, inspect all tubes to determine if the blend is consistent across the entire swath width. If the blend is not consistent, use a narrower swath width. The swath width should be based on the material thrown the shortest distance.

**NOTE:** If spreading a slow release nitrogen product, inspect the three center tubes for crushed material. If crushed material is excessive, reduce spinner speed by 25 RPM and repeat test. If little to no crushed material is present, spinner speed may be increased by 50 RPM to increase overall swath width if desired. As long as there is little to no crushed material, this process can be repeated until maximum swath width is achieved.

Record each test tube’s volume in the box on the data sheet under the corresponding tray position and graph the spread pattern profile. See Figure 4.

<table>
<thead>
<tr>
<th>Temperature: °F</th>
<th>lbs/acre</th>
</tr>
</thead>
<tbody>
<tr>
<td>3.5</td>
<td>2.5</td>
</tr>
<tr>
<td>3.0</td>
<td>3.0</td>
</tr>
<tr>
<td>2.5</td>
<td>3.0</td>
</tr>
<tr>
<td>2.0</td>
<td>2.5</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Spin Speed: RPM</th>
<th>Controller Vehicle Speed: MPH</th>
<th>Controller Swath Width:</th>
</tr>
</thead>
<tbody>
<tr>
<td>50</td>
<td>10</td>
<td>15</td>
</tr>
<tr>
<td>45</td>
<td>15</td>
<td>20</td>
</tr>
<tr>
<td>40</td>
<td>20</td>
<td>25</td>
</tr>
<tr>
<td>35</td>
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<td>30</td>
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<td>30</td>
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<td>15</td>
<td>45</td>
<td>50</td>
</tr>
<tr>
<td>10</td>
<td>50</td>
<td>55</td>
</tr>
</tbody>
</table>

Looking at the material in the test tubes and the graphed profile on the data sheet, compare the overall shape of the spread pattern to the three acceptable patterns, shown in Figure 5. If an acceptable pattern has not been achieved, proceed to “Troubleshooting” on page <DT>. Once an acceptable pattern has been achieved, proceed to “Determining Driving Centers” on page <?>.

![Figure 4](image-url)

**Figure 4**

![Figure 5 – Acceptable Patterns](image-url)

**Figure 5 – Acceptable Patterns**
**TROUBLESHOOTING**

NOTE: It is highly recommended that ONLY ONE ADJUSTMENT be made between test samples taken. If more than one adjustment is made, it will be difficult to determine which adjustment was responsible for the change in pattern shape.

<table>
<thead>
<tr>
<th>Problem</th>
<th>Pattern</th>
<th>Recommended Adjustments</th>
</tr>
</thead>
<tbody>
<tr>
<td>Heavy Directly Behind the Vehicle</td>
<td><img src="image" alt="Heavy Pattern" /></td>
<td>1. Move the spinner forward (toward the conveyor).</td>
</tr>
<tr>
<td>Light Directly Behind the Vehicle</td>
<td><img src="image" alt="Light Pattern" /></td>
<td>1. Move the spinner rearward (away from conveyor).</td>
</tr>
</tbody>
</table>
| Light Outside Vehicle’s Tire Tracks | ![Light Pattern](image) | 1. Check spinner fins for material buildup.  
                                    |   | 2. Increase spinner RPM.  
                                    |   | 3. Move spinner fins to 2 - 3 - 2 - 3 positions. See Figure below.                     |
| Pattern Off Center             | ![Off-Center Pattern](image) | 1. Check to see feedgate is level and free of caked material.  
                                    |   | 2. Make sure hillside divider is mounted squarely and centered.  
                                    |   | 3. Check to be sure spinner assembly is mounted squarely and centered.  
                                    |   | 4. Make sure material divider is mounted squarely and centered.  
                                    |   | 5. Testing should be done parallel to wind.                                           |

**Figure 6**

Spinner fins are adjustable to radial angle as shown in Figure 7. Refer back to Figure 6 for fin adjustment recommendations.

**Figure 7 - Spinner Fin Adjustment**
DETERMINING DRIVING CENTERS

Once an acceptable pattern is obtained, as shown in Figure 5, driving centers can be determined. To determine optimum driving centers (effective swath width), determine the average amount of material in the center of the pattern. Figure 8A shows an example data sheet recorded from the profile shown in Figure 8B. Based on the example, the average amount of material in the center of the pattern is 3.0, as indicated with the red dotted line.

Next, locate the points on both the left and right side of the pattern where the amount of material is half the average amount at the center of the pattern. In the example shown in Figure 8, these points are located 45’ to the left of center, and 45’ to the right of center. The distance between these two points (90’) represents the driving centers to use.

NOTE: Once the effective swath width has been established, a change in the controller may be required.
VERIFYING DRIVING CENTERS

Once optimum driving centers (effective swath width) have been established, conduct a final “S” pass over the trays to verify. Refer to Figure 9.

1. With both the spinners and conveyor turned off, drive the spreader through the center of the course, establishing an “AB” line. If the spreader vehicle is a three-wheel type, remove the center pan.
2. Line the vehicle up with either end of the row of collection trays, at a distance from the “AB” line equal to the effective swath width.
3. With both the spinner and conveyor engaged, drive past the trays.
4. Switch back and drive over the center of the trays, down the “AB” line.
5. Drive through the row of trays and switch back once again, driving past the trays on the opposite side, at an equal distance from the “AB” line as the first pass.

If the driving centers were determined correctly, all trays should have a similar amount of material, showing a near flat profile in the test tubes. If the trays near the center of the row contain more material than the others, increase driving centers. If the trays near the center of the row contain less material, decrease driving centers.

NOTE: If spreading a blend of materials, verify blend of all products is consistent across all tubes.