



## **NL4560 G4 EDGE Operator's Manual**

UNIT SERIAL NUMBER \_\_\_\_\_

TR0932 SERIAL NUMBER \_\_\_\_\_

MANUAL NUMBER: 313794-F

EFFECTIVE 04/2025



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**NOTE:**

This manual incorporates several interactive features to provide supplemental information and ease of navigation. The information below is to aid in the identification and use of these features.

### Hyperlinks

Hyperlinks provide direct access to a specific destination when clicked. The entire Table of Contents of this manual is hyperlinked to provide quick access to all sections of this manual when viewing the electronic version.

Hyperlinks within the content are denoted by **blue, bold underlined text**. Electronic format viewers can click these links for direct access to New Leader online features. Internet access is required.

Insert Current New Leader Warranty



## SAFETY

## **PLEASE ! ALWAYS THINK SAFETY FIRST !!**

The purpose of this manual is to familiarize the person (or persons) using this unit with the information necessary to properly install, operate, and maintain this system. The safety instructions indicated by the safety alert symbol in the following pages supersede the general safety rules. These instructions cannot replace the following: the fundamental knowledge that must be possessed by the installer or operator, the knowledge of a qualified person, or the clear thinking necessary to install and operate this equipment. Since the life of any machine depends largely upon the care it is given, we require that this manual be read thoroughly and referred to frequently. If for any reason you do not understand the instructions, please call your authorized dealer or our Product Sales and Support Department at 1-888-363-8006.

It has been our experience that by following these installation instructions, and by observing the operation of the spreader, you will have sufficient understanding of the machine enabling you to troubleshoot and correct all normal problems that you may encounter. Again, we urge you to call your authorized dealer or our Product Sales and Support Department if you find the unit is not operating properly, or if you are having trouble with repairs, installation, or removal of this unit.

We urge you to protect your investment by using genuine NLM parts and our authorized dealers for all work other than routine care and adjustments.

New Leader Manufacturing reserves the right to make alterations or modifications to this equipment at any time. The manufacturer shall not be obligated to make such changes to machines already in the field.

This Safety Section should be read thoroughly and referred to frequently.

**ACCIDENTS HURT !!!**

**ACCIDENTS COST !!!**

**ACCIDENTS CAN BE AVOIDED !!!**



## Important Safety Information

### **⚠ WARNING**

Before using this equipment, read, understand and follow all instructions in the Operator's Manual provided with this equipment. If the user and/or assistants cannot read or understand the warnings and instructions, the employer of the user and/or assistants must provide adequate and necessary training to ensure proper operation and compliance with all safety procedures pertaining to this equipment. If Operator's Manual has been lost, visit [www.newleader.com](http://www.newleader.com) or call your authorized dealer or our Product Sales & Support Department at (800) 363-1771 for replacements. Serious injury or death can result from the failure to read, understand, and follow instructions provided in this manual.

Figure 1.1 - The need for safety cannot be stressed strongly enough in this manual. At New Leader Manufacturing, we urge you to make safety your top priority when operating any equipment. We firmly advise that anyone allowed to operate this machine carefully read, learn and understand all messages and information in this manual and on machine's safety decals before operating machine, as well as familiarize themselves with the location and function of all machine controls.

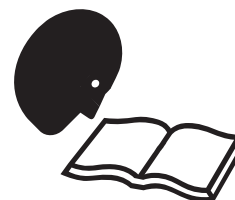


Figure 1.1

The following guidelines are intended to cover general usage and to assist you in avoiding accidents. There will be times when you will run into situations that are not covered in this section. At those times the best standard to use is common sense. If, at any time, you have a question concerning these guidelines, please call your authorized dealer or our Product Sales & Support Department at (800) 363-1771.

## Safety Alert Symbols



Take note! This safety alert symbol found throughout this manual is used to call your attention to instructions involving your personal safety and that of others. Failure to follow these instructions can result in injury or death.

In this manual and on the safety signs placed on the unit, the words "DANGER," "WARNING," "CAUTION," and "NOTICE" are used to indicate the following:



DANGER indicates a hazardous situation which, if not avoided, will result in death or serious injury.



WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury.



CAUTION indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.



NOTICE is used to address practices not related to physical injury.

### **NOTE:**

Provides additional information to simplify a procedure or clarify a process.

## Operations

### PREPARE FOR EMERGENCIES

Figure 1.2 - Be prepared if a fire starts. Keep a fully charged fire extinguisher and first aid kit in accessible place on the vehicle at all times.

Fire extinguisher must be Type ABC or Type BC.

Keep emergency numbers for doctors, ambulance service, hospital and fire department available at all times.

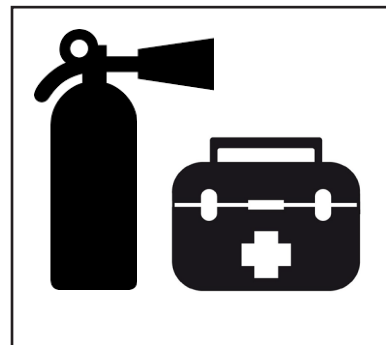


Figure 1.2

### INSPECT HARDWARE BEFORE USE

Figure 1.3 - Inspect all bolts, screws, fasteners, keys, chain drives, body mounts and other attachments periodically. Immediately replace any missing or damaged parts with NLM specified parts.

Inspect spinner fins, spinner frame mounting and spinner fin hardware daily. Look for missing or loose fasteners, wear and cracks. Replace immediately with NLM specified parts.

Tighten all bolts, nuts and screws to specified torques. Refer to "Standard Torques" in Maintenance section of this manual.

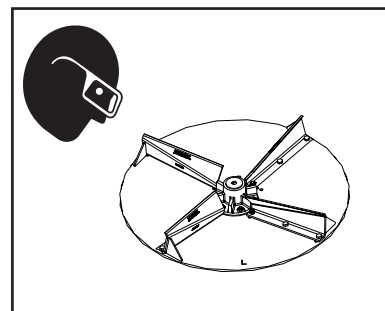


Figure 1.3

### HANDLE FLAMMABLE MATERIALS SAFELY

Figure 1.4 - Handle fuel and hydraulic oil with care. They are highly flammable.

Exposure to toxic fluids or fumes may occur during the normal operation of this system. Before attempting to fill, use, or service this system, read Safety Data Sheets (SDS) to know the specific hazards of the fluids you are using. Always use proper Personal Protective Equipment when attempting to fill, use, or service this system.

Always stop engine before refueling machine or filling hydraulic reservoir.

Never smoke while adding fuel or oil to machine. Add fluids in a safe place away from open flame and sparks.

Do not allow overflow. Clean up spilled fuel and oil immediately.

Always have a multipurpose dry chemical fire extinguisher filled and available during machine operation and when adding fuel. Know how to use it.

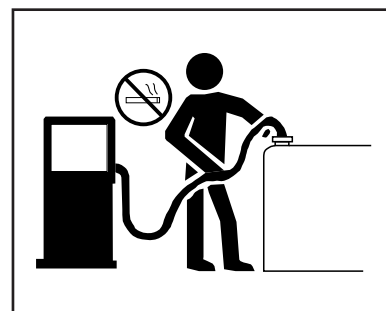


Figure 1.4

## Operations

### HANDLE HAZARDOUS MATERIALS SAFELY

Figure 1.5 - Materials to spread can be dangerous.

Improper selection, application, use or handling may be a hazard to persons, animals, plants, crops or other property.

A Safety Data Sheet (SDS) provides specific details on chemical products: physical and health hazards, safety procedures and emergency response techniques.

Check all SDS's before starting any job using a hazardous material. Follow all instructions and precautions given by the material manufacturer.



Figure 1.5

### WORK IN WELL-VENTILATED AREAS

#### **⚠ WARNING**

Never run machine engine inside a building unless adequate ventilation is provided to safely and properly remove exhaust fumes. Failure to comply with this requirement could result in death or serious injury.

Figure 1.6 - Always work in a properly ventilated area.

Engine exhaust fumes can cause sickness or death. If it is necessary to run an engine in an enclosed area, use proper equipment to safely remove exhaust fumes from the working area.

Open building doors and get fresh air into the working area whenever possible.



Figure 1.6

### PROTECT AGAINST NOISE

Figure 1.7 - Long periods of exposure to high decibels or loud noise can cause hearing impairment or loss.

Wear proper hearing protection such as earmuffs or earplugs during periods of exposure to high decibels or loud noise.

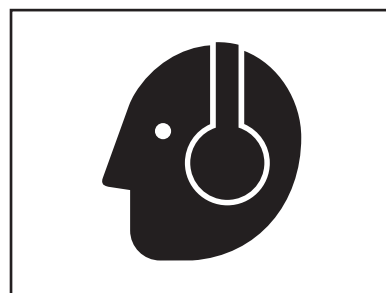


Figure 1.7

## Operations

### AVOID MOVING PART HAZARDS

Figure 1.8 - Entanglement in rotating drive lines or moving parts will cause serious injury or death.

Stay clear of all moving parts, such as shafts, couplings and universal joints.

Make sure all personnel are clear of machine before starting.



Figure 1.8

Figure 1.9 - Do not operate machine without all guards and shields closed and secured.

Disconnect and lock out power source before removing guards.

Disconnect and lock out power source before adjusting or servicing.

Keep hands, feet, hair and clothing away from moving parts.

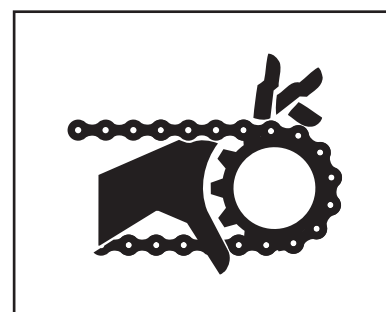


Figure 1.9

Figure 1.10 - Keep away from spinners while they are turning.

Rocks, scrap metal and other material can be thrown from the spinners violently. Stay away from discharge area.

Stop machine before servicing or adjusting. Wear eye protection.

Make sure discharge area is clear before spreading.

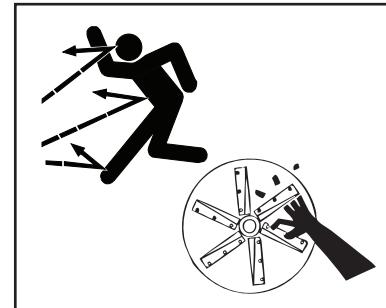


Figure 1.10

Figure 1.11 - Stay out of spreader.

If necessary to enter the spreader, return to shop, empty body, turn off all power, engage brakes, shut down engine and remove keys before entering.

Tag all controls to prohibit operation. Tags should be placed, and removed, by the person working in the body.

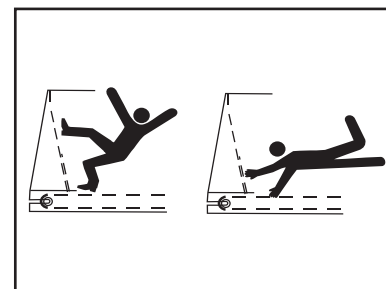


Figure 1.11

## Operations

### DO NOT CLIMB OR STAND ON MACHINE

Figure 1.12 - Never allow any personnel to ride in or on the machine.

Use inspection ladder or portable ladder to view the unit. Use caution when getting on and off the ladder, especially in wet, icy, snowy or muddy conditions. Clean mud, snow and ice from steps and footwear.

Always maintain three-point contact with steps, ladders and handholds. Face the machine when mounting and dismounting inspection ladder. Do not jump off machine.



Figure 1.12

### OPERATE MACHINE SAFELY

Always walk around and visually inspect machine before using. Check the immediate vicinity of machine for people and obstructions. Ensure adequate visibility.

Avoid distractions such as reading, eating or operating personal electronics while operating machine. Never operate the machine under the influence of alcohol, drugs or while otherwise impaired.

Always come to a complete stop before reversing. Be sure that all personnel are clear of machine path. Turn around and look directly for best visibility. Ensure all rear view mirrors are properly installed and adjusted. Use a signal person when backing if view is obstructed or when in close quarters.

Always disengage hydraulics before shutting down engine. DO NOT start engine with hydraulics engaged.

**Transportation & Handling****TRAVELING & TRANSPORTING ON PUBLIC ROADS**

Always walk around and visually inspect the machine before traveling on public roads. Check for damage and/or faulty components that can fail and create a hazard or unsafe condition. Make sure all machine systems operate properly, including but not limited to: headlights, tail and brake lights, hazard warning lights, turn indicators, parking brake, horn and rear view mirrors. Repair or replace any component that is not in proper working order.

Never drive machine at a speed that causes it to bounce or cause loss of control.

Obey all traffic safety laws and regulations. Operate the machine with hazard warning lights on, unless prohibited by law. It is the operator's responsibility to activate and use road lights properly while traveling on public roads.

Cover all loads that may spill or blow away. Environmental damage may result. Do not spread dusty materials where dust may create pollution, visibility issues or interfere with traffic on public roads.

When transporting equipment or machine on a trailer, ensure it is properly secured. Be sure that SMV signs on equipment or machine are covered while in transport on a trailer.

Be aware of overhead structures and power lines. Make sure machine can safely pass under. Refer to "Dimensions & Capacities" pages in the Operations section of this manual.

**NAVIGATING ROUGH & UNEVEN TERRAIN**

Figure 2.1 - Turn slowly and be careful when traveling on rough surfaces and side slopes. Avoid holes, ditches and obstructions that may cause machine to roll over, especially with a loaded spreader.

Never drive near the edge of a gully or steep embankment.

Load may shift, causing vehicle to tip.

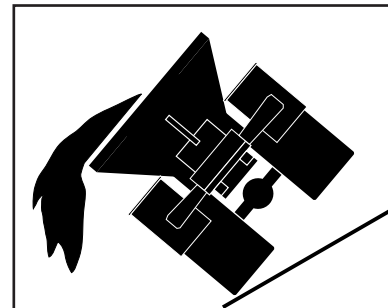


Figure 2.1

## Maintenance

### READ AND UNDERSTAND MAINTENANCE PROCEDURES

Figure 3.1 - Read the maintenance and safety instructions and understand them before performing any maintenance procedure.

Never perform any maintenance procedure or repair if the instructions and safety procedures are not fully understood. Only trained and qualified personnel should perform any maintenance procedure or repair.

Never modify any equipment or add attachments not approved by New Leader Manufacturing.

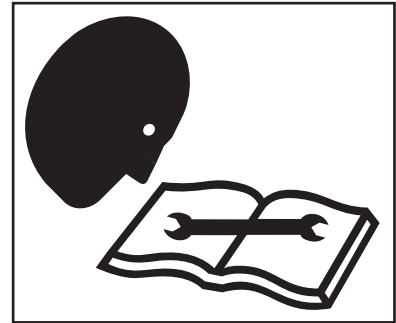


Figure 3.1

### DO NOT SERVICE OR ADJUST MACHINE WHILE IN MOTION

Figure 3.2 - Never lubricate, service or adjust the machine or any of its components while they are moving.

Never wear loose clothing or jewelry when working near machine tools or moving parts.

Remove rings and other jewelry to prevent electrical shorts and other personal injury when in contact with machine tools or moving parts.

Close and secure all guards removed for service. Check all screws, bolts, nuts and fasteners for proper torques before operating machine.

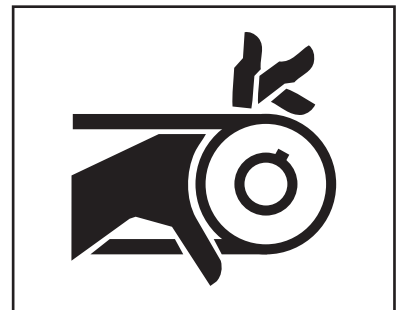


Figure 3.2

### WEAR PROPER PROTECTIVE EQUIPMENT

Figure 3.3 - Wear close-fitting clothing and proper safety equipment for the job.

Always wear eye protection when working on or around the machine.

Wear a suitable hearing protection device such as earmuffs or earplugs to protect against high decibels or loud noises.

Prolonged exposure to high decibels or loud noise can cause hearing impairment or loss of hearing.

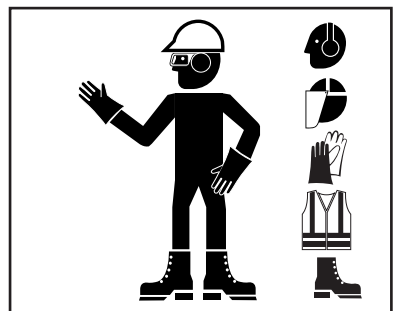


Figure 3.3

Wear protective gloves to protect hands from cuts, abrasions and minor burns.

**Maintenance****HANDLE FLAMMABLE SOLVENTS SAFELY**

Figure 3.4 - Never use diesel fuel, kerosene, gasoline or any flammable solvents for cleaning.

Exposure to toxic fluids or fumes may occur during the normal operation of this system. Before attempting to fill, use, or service this system, read Safety Data Sheets (SDS) to know the specific hazards of the fluids you are using. Always use proper Personal Protective Equipment when attempting to fill, use, or service this system.

Perform work using flammable fluids and solvents in a safe place away from open flame and sparks. Do not smoke.

Do not weld, grind or flame cut on any tank containing oil, fuel, fumes or any other flammable material, or any container that contents or previous contents are unknown. Move all flammable materials and containers away from work area.

Clean up spilled fuel and oil immediately.

Always have a multipurpose dry chemical fire extinguisher filled and available. Know how to use it.



Figure 3.4

**USE PROPER LIFTING EQUIPMENT**

Figure 3.5 - Use only lifting devices that meet or exceed OSHA standard 1910.184 or ASME B30.20-2013.

Never lift equipment over people.

Never lift a loaded unit. Never lift unit with any loose objects or persons in the body. Loads may shift or fall if improperly supported, causing death, serious injury or machine damage.

Before unfastening heavy parts or assemblies, support with adequate hoist or other device to prevent falling, tipping, swinging or any other movement that may cause injury or damage.



Figure 3.5

**USE PROPER TOOLS FOR THE JOB**

Figure 3.6 - Use of improper tools (such as a screwdriver instead of a pry bar, pliers instead of a wrench, a wrench instead of a hammer) can cause serious injuries or machine damage.

Use power tools only to loosen threaded parts and fasteners. Using power tools to tighten may cause over-tightening and component damage.

Use only service parts meeting New Leader specifications.

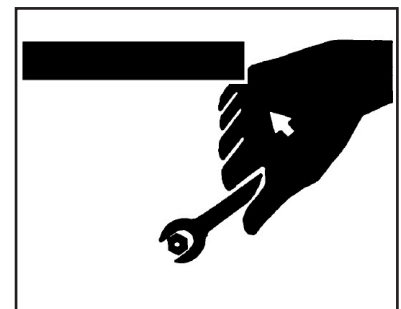


Figure 3.6



**Maintenance****HIGH PRESSURE FLUID HAZARDS**

Figure 3.7 - Escaping fluid under pressure can penetrate the skin causing serious injury.

Always stop machine, allow to cool and relieve pressure before servicing hydraulic system. Never open hydraulic lines under pressure. Make sure all connections are tight and all hoses are in good condition before pressurizing system.

Always use a piece of cardboard or wood to search for leaks instead of hand. Wear impervious gloves and eye protection when servicing system.

Seek medical attention immediately if fluid penetrates your skin. Gangrene may result if wound is left untreated.



Figure 3.7

**AVOID HEATING NEAR HIGH PRESSURE FLUID LINES**

Figure 3.8 - Flammable spray can be generated by heating near pressurized fluid lines, resulting in burns to yourself and bystanders.

Do not heat by welding, soldering or using a torch near pressurized fluid lines or other flammable materials.

Pressure lines can suddenly burst when heat goes beyond the immediate flame area.

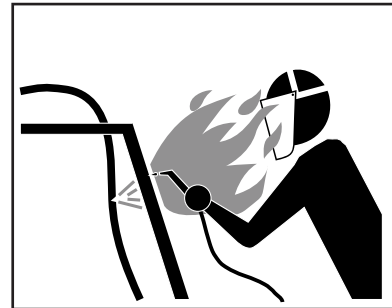


Figure 3.8

**AVOID TOXIC FUMES & DUST**

Figure 3.9 - Hazardous fumes can be generated when paint is heated from welding, soldering or using a torch.

Remove paint before heating:

- Remove a minimum of 4 in (100 mm) from area to be affected by heating. If paint cannot be removed, wear an approved respirator while heating or welding.
- Avoid breathing dust from sanding or grinding on paint.
- If a solvent or paint stripper is used, wash stripper away with soap and water before heating or welding. Remove solvent or paint stripper containers and other flammable material from area. Allow fumes to disperse for at least 15 minutes before heating or welding.

Do not use chlorinated solvents in areas where welding will take place.

Perform all work in a well-ventilated area that will carry all toxic fumes and dust away.



Figure 3.9

# General Safety Rules

## Maintenance

### CLEAN MACHINE OF HAZARDOUS CHEMICALS

#### CAUTION

During application of hazardous chemicals, residue can build up on the inside or outside of the vehicle. Clean vehicle according to use instructions of hazardous chemical. Failure to comply with this requirement may result in minor or moderate injury.

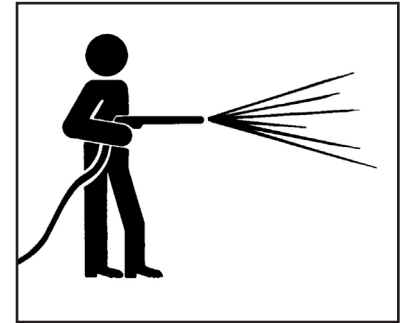


Figure 3.10

Figure 3.10 - When exposed to hazardous chemicals, clean exterior and interior of vehicle daily to keep free of the accumulation of visible dirt and contamination.

1. Clean operator's station to maintain unobstructed visibility of all windows and mirrors, and safe operation of all controls.

#### NOTICE

Directing pressurized water at electronic/ electrical components, bearings and hydraulic seals or other sensitive parts and components may cause product malfunctions. Reduce pressure and spray at 45 to 90 degree angles.

2. Wash entire exterior of vehicle.
3. Dispose of any wash water with hazardous concentrations of active or non-active ingredients according to published regulations or directives.

### HANDLE BATTERIES SAFELY

#### WARNING

Sulfuric acid in battery electrolyte is poisonous. It can burn skin, eat holes in clothing, and cause blindness if it contacts eyes. Keep sparks and flame away from batteries. Wear proper safety equipment. Failure to comply with this requirement could result in death or serious injury.

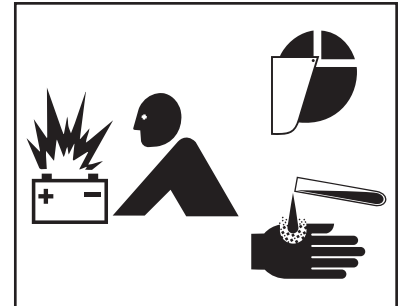


Figure 3.11

Figure 3.11 - Lead acid batteries generate flammable and explosive gases. Keep sparks and flame away from batteries. Do not smoke.

If acid contacts eyes, skin or clothing, flush with water immediately. Seek immediate medical attention if acid contacts eyes.

### PROPER TIRE MAINTENANCE

Figure 3.12 - Never weld on a wheel or rim that has a tire on it.

Never attempt to mount or remove a tire unless using the proper equipment, tire safety cage, instructions, training, and you are qualified to perform the work safely. Failure to follow the correct procedures when mounting a tire on a wheel or rim can cause an explosion and serious injury.

Tire service procedures must be performed by trained and qualified personnel.



Figure 3.12

## Storage

### PARK VEHICLE SAFELY

Figure 4.1 - When leaving the vehicle unattended for any reason, be sure to:

- Shut down PTO.
- Shut off vehicle's engine, and unit's engine if applicable.
- Place vehicle transmission in "Neutral" or "Park".
- Set parking brake firmly.
- Remove ignition key and take it with you.
- Block wheels.

These actions are recommended to avoid unauthorized use, runaway, vandalism, theft and unexpected operation during startup.

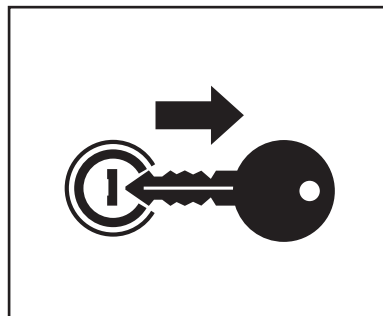


Figure 4.1

### SUPPORT MACHINE PROPERLY

Figure 4.2 - When machine is removed from vehicle, always store on adequate supports on a firm level surface. Improper supporting or storage of spreader may cause machine to fall, resulting in serious injury or death.

Never use lifting device to free machine from a chassis, storage stands or frozen ground, or to lift the chassis in any way. Shock loading is prohibited and sudden accelerations must be avoided. Lifting in such a manner could result in injury or machine damage.



Figure 4.2

### DISPOSE OF WASTE PROPERLY

Figure 4.3 - Improper disposal of waste can threaten the environment and ecology. Potentially harmful waste used with equipment include items such as fuel, oil, filters and batteries.

Use leakproof containers when draining fluids. Do not use food or beverage containers that may mislead someone into drinking from them. Do not pour waste onto the ground, down a drain, or into any water source.

Comply with all OSHA, local, City, State, Province, Country and jurisdiction regulations, ordinances and standards, related to your particular work area and environment. Inquire on proper disposal methods from your local environmental or recycling center, or from your local dealer.

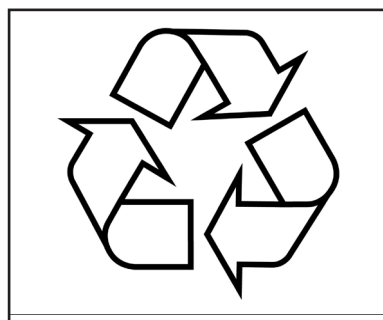


Figure 4.3

## Safety Decal Maintenance

Keep safety decals and signs clean and legible at all times.

Replace safety decals and signs that are missing or have become illegible.

Replaced parts that displayed a safety sign should also display the current sign.

Safety decals or signs are available from your dealer's Parts Department or from New Leader Manufacturing by calling (800) 363-1771.

## Safety Decal Installation

### Clean Surface

Wash the installation surface with a synthetic, free-rinsing detergent. Avoid washing the surface with a soap containing creams or lotion. Allow to dry.

### Position Safety Decal

Decide on the exact position before application. Application marks may be made on the top or side edge of the substrate with a lead pencil, marking pen, or small pieces of masking tape. **NOTE:** Do not use chalk line, china marker, or grease pencil. Safety decals will not adhere to these.

### Remove the Liner

A small bend at the corner or edge will cause the liner to separate from the decal. Pull the liner away in a continuous motion at a 180-degree angle. If the liner is scored, bend at score and remove.

### Apply Safety Decal

Tack decal in place with thumb pressure in upper corners. Using firm initial squeegee pressure, begin at the center of the decal and work outward in all directions with overlapping strokes. **NOTE:** Keep squeegee blade even—nicked edges will leave application bubbles. Pull up tack points before squeegeeing over them to avoid wrinkles.

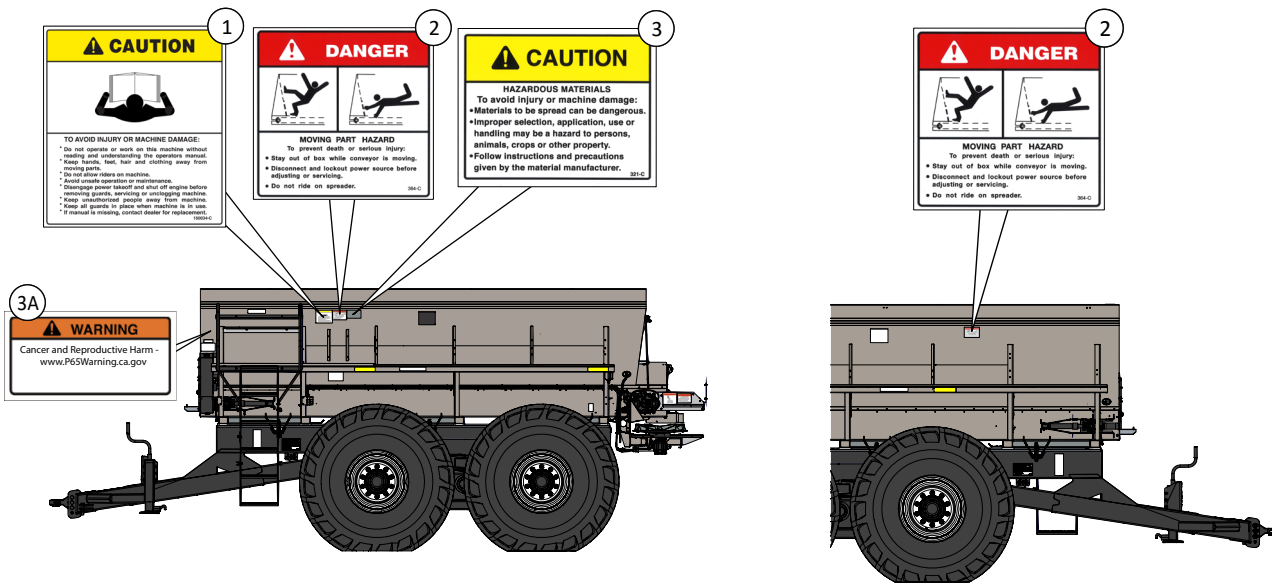
### Remove Pre-mask

If safety decal has a pre-mask cover remove it at this time by pulling it away from the decal at a 180 degree angle. **NOTE:** It is important that the pre-mask covering is removed before the decal is exposed to sunlight to avoid the pre-mask from permanently adhering to the decal.

### Remove Air Pockets

Inspect the decal in the flat areas for bubbles. To eliminate the bubbles, puncture the decal at one end of the bubble with a pin (never a razor blade) and press out entrapped air with thumb moving toward the puncture.

### Re-Squeegee All Edges



## 1. CAUTION: TO AVOID INJURY OR MACHINE DAMAGE:

- Do not operate or work on this machine without reading and understanding the operator's manual.
- Keep hands, feet, hair and clothing away from moving parts.
- Do not allow riders on machine.
- Avoid unsafe operation or maintenance.
- Disengage power takeoff and shut off engine before removing guards, servicing or unclogging machine.
- Keep unauthorized people away from machine.
- Keep all guards in place when machine is in use.
- If operator's manual is missing, contact your local New Leader dealer or print a new copy from [www.highwayequipment.com](http://www.highwayequipment.com).

## 2. DANGER: MOVING PART HAZARD

### To prevent death or serious injury:

- Stay out of box while conveyor is moving.
- Disconnect and lock out power source before adjusting or servicing.
- Do not ride on the spreader.

## 3. CAUTION: HAZARDOUS MATERIALS

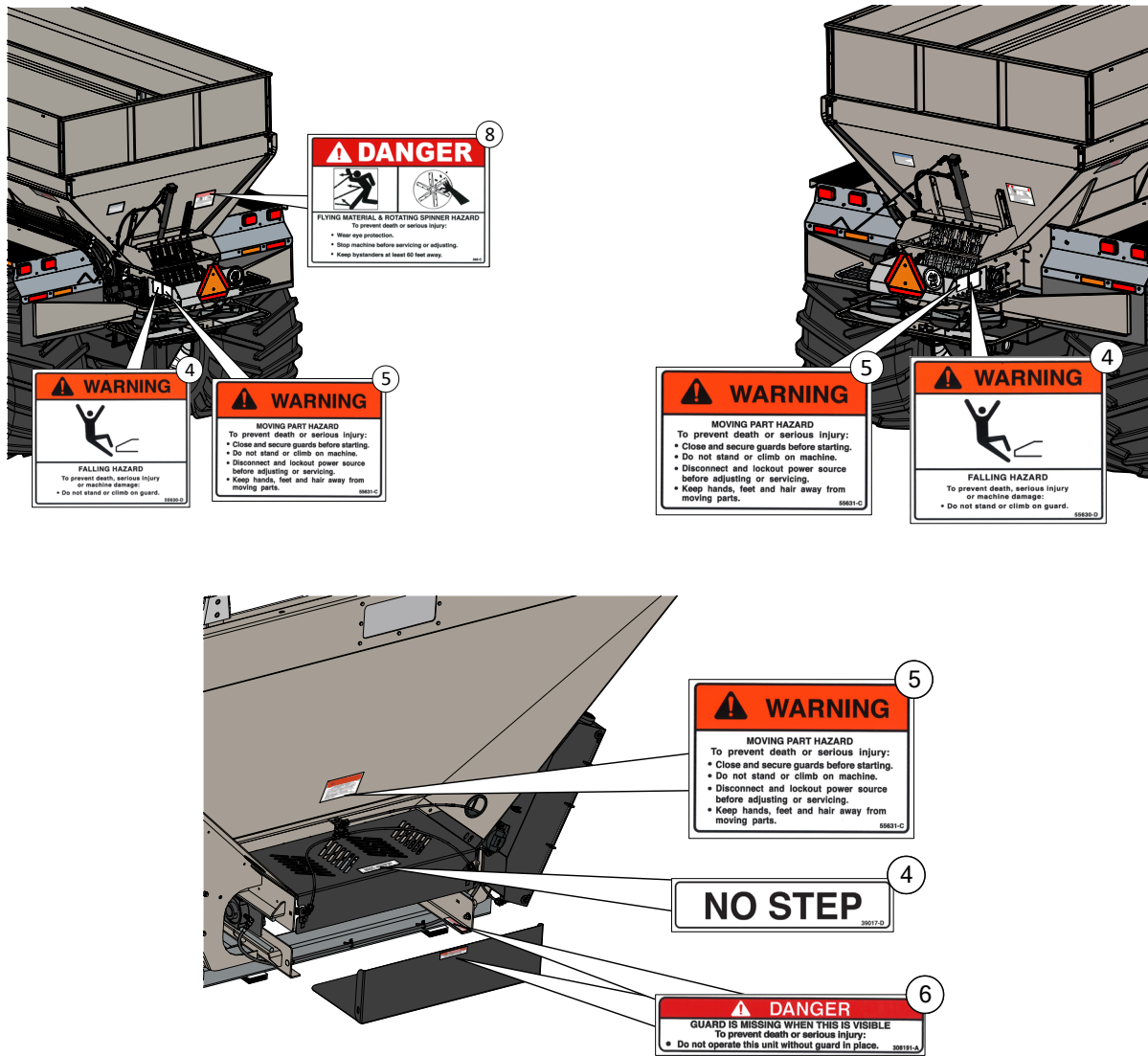
### To avoid injury or machine damage:

- Materials to be spread can be dangerous.
- Improper selection, application, use or handling may be hazardous to persons, animals, crops or other property.
- Follow instructions and precautions given by material manufacturer.

## 3A. WARNING: HAZARDOUS MATERIALS

### To avoid injury:

- Cancer and Reproductive Harm - [www.P65Warning.ca.gov](http://www.P65Warning.ca.gov)



## 4. WARNING: FALLING HAZARD

To prevent death, serious injury or machine damage:

- Do not climb or stand on guard.
- Do not place objects on fenders.
- Keep off fenders. They are not intended to carry loads.

## 5. WARNING: MOVING PART HAZARD

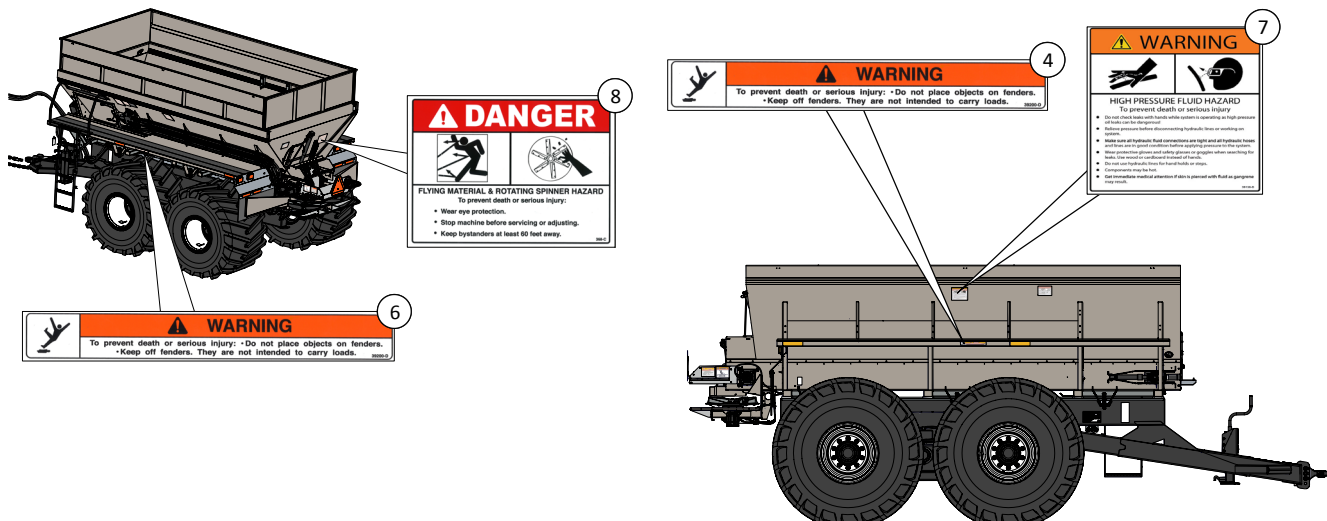
To prevent death or serious injury:

- Close and secure guards before operating machine.
- Do not stand or climb on machine.
- Disconnect and lockout power source before adjusting or servicing.
- Keep hands, feet and hair away from moving parts.

## 6. DANGER: GUARD IS MISSING WHEN THIS IS VISIBLE

To prevent death or serious injury:

- Do not operate this unit without guard in place.



## 7. WARNING: HIGH-PRESSURE FLUIDS

### To prevent death or serious injury:

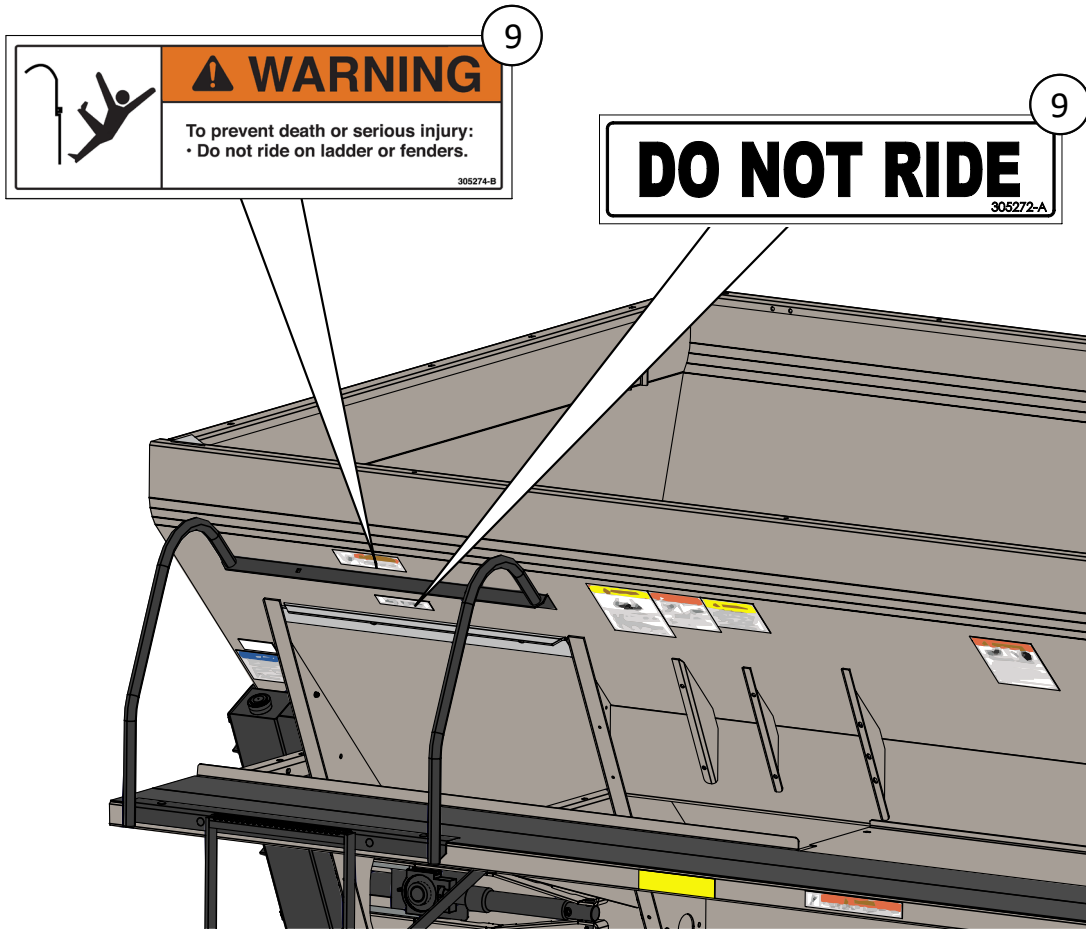
- Do not check for leaks with hands while system is operating as high pressure oil leaks can be dangerous!
- Relieve system pressure before disconnecting hydraulic lines or working on system.
- Make sure all hydraulic fluid connections are tight and all hydraulic hoses and lines are in good condition before applying pressure to the system.
- Wear protective gloves and safety glasses or goggles when searching for leaks. Use wood or cardboard instead of hands.
- Do not use hydraulic lines for hand holds or steps.
- Components may be hot.
- Get immediate medical attention if skin is pierced with fluid as gangrene may result.

## 8. DANGER: FLYING MATERIAL AND ROTATING SPINNER HAZARD

### To prevent death or serious injury:

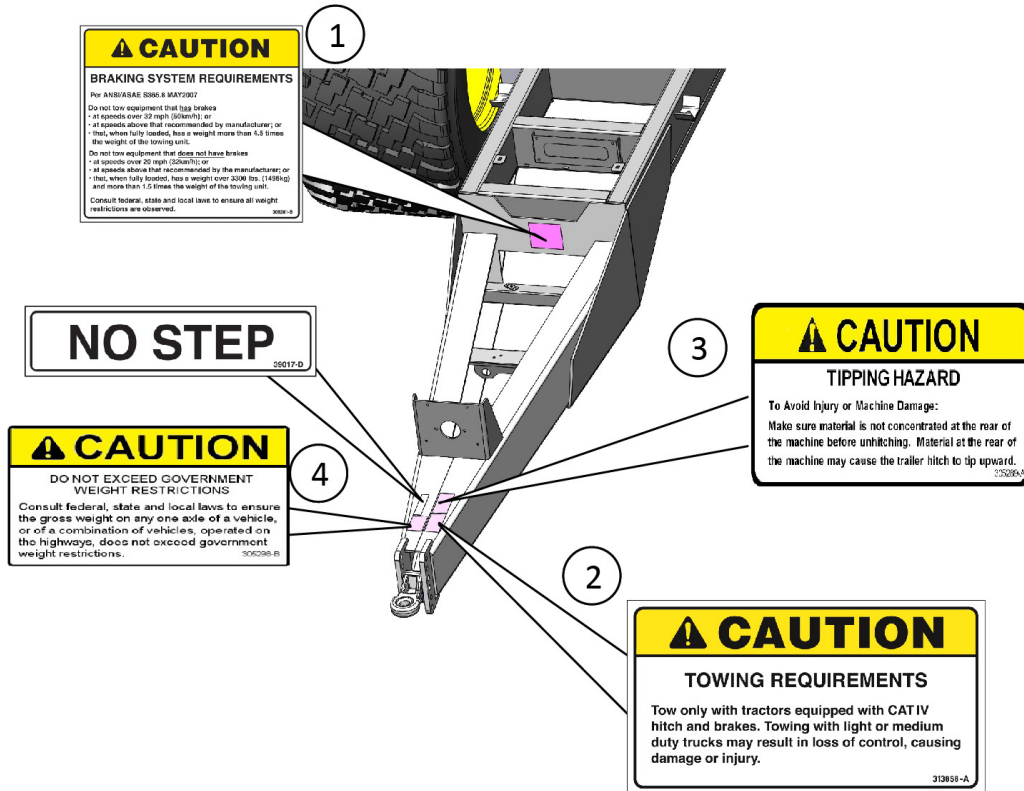
- Wear eye protection.
- Stop machine before servicing or adjusting.
- Keep bystanders at least 60 feet away.





- 9. WARNING: FALLING HAZARD**  
**To prevent death or serious injury:**
- Do not ride on ladder or fenders.





## 1. CAUTION: BRAKING SYSTEM REQUIREMENTS

**To prevent injury or machine damage, per ANSI/SAE S365.8 MAY 2007:**

Do not tow equipment that has brakes:

- at speeds over 32mph (50km/hr); or
- at speeds above that recommended by the manufacturer; or
- that, when fully loaded, has a weight more than 4.5 times the weight of the towing unit.

Do not tow equipment that does not have brakes:

- at speeds over 20mph (32km/hr); or
- at speeds above that recommended by the manufacturer; or
- that, when fully loaded, has a weight over 3300 lbs (1496kg) and more than 1.5 times the weight of the towing unit.

## 2. CAUTION: TOWING REQUIREMENTS

**To prevent injury or machine damage:**

Tow only with tractors equipped with CAT IV hitch and brakes. Towing with light or medium duty trucks may result in loss of control, causing damage or injury.

## 3. CAUTION: TIPPING HAZARD

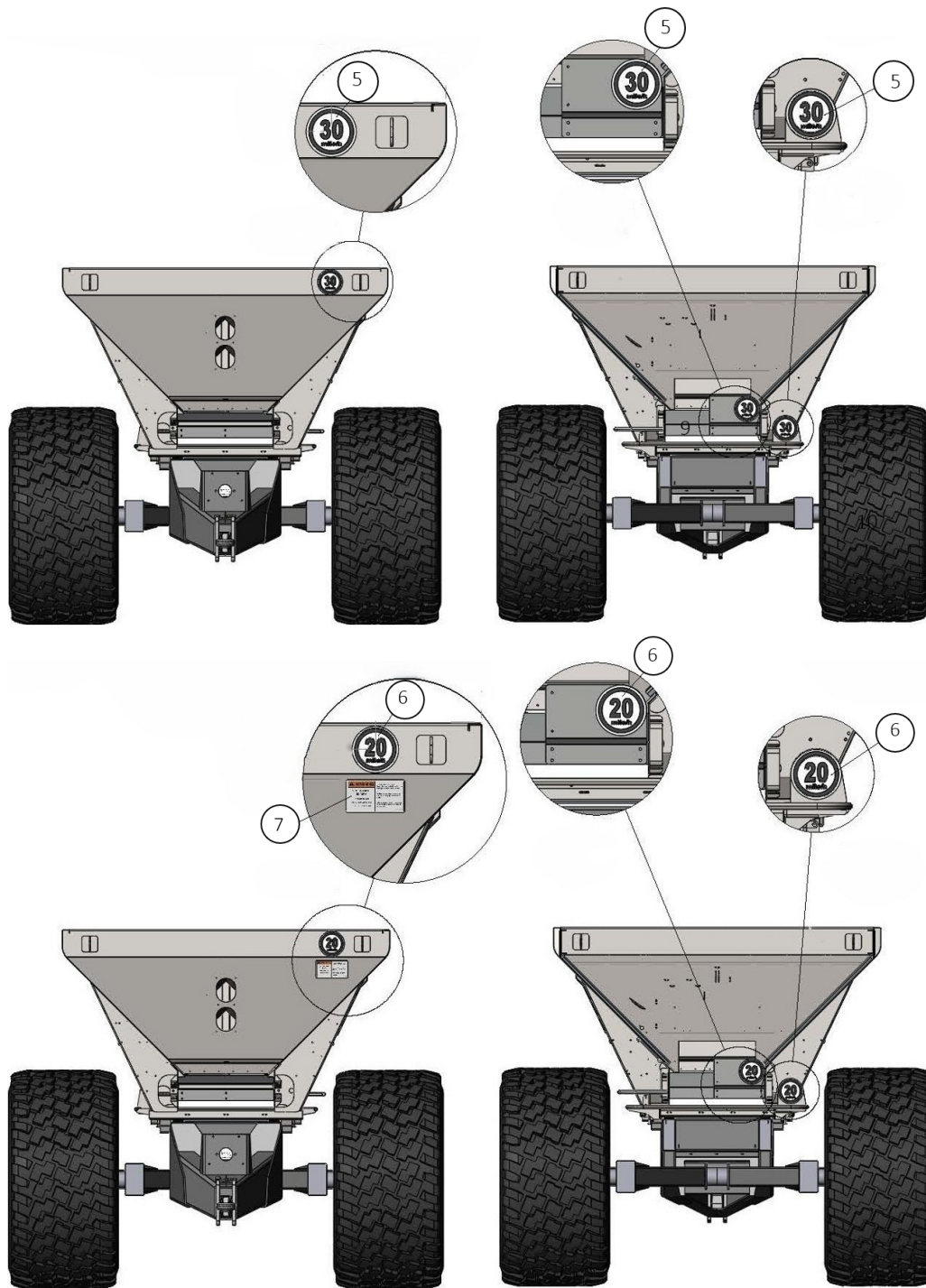
**To prevent injury or machine damage:**

Make sure material is not concentrated at the rear of the machine before unhitching. Material at the rear of the machine may cause the trailer hitch to tip upward.

## 4. CAUTION: DO NOT EXCEED GOVERNMENT WEIGHT RESTRICTIONS

**To prevent injury or machine damage:**

Consult federal, state and local laws to ensure the gross weight of any one axle of a vehicle, or of a combination of vehicles, operated on the highways, does not exceed government weight restrictions.



**5. Speed: 30 mile/hr**

**6. Speed: 20 mile/hr**

**7. Warning: Speed Limit**

**NOTICE**

1

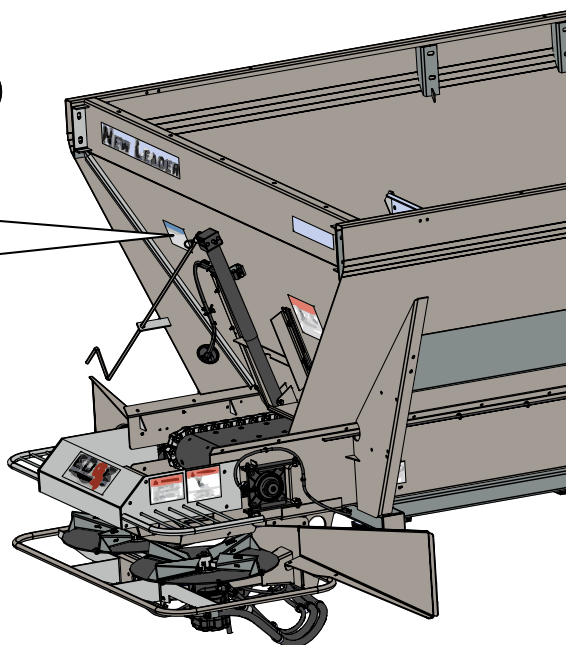
Before spreading material, spread pattern tests must be conducted to properly adjust the spread pattern. Refer to the manual for adjustment instructions. A spread pattern test kit is available from your New Leader dealer.

Wind, humidity, rain and other adverse weather conditions can affect spread pattern, resulting in uneven crop growth and loss of yields.

**THE MANUFACTURER OF THIS SPREADER WILL NOT BE LIABLE FOR MISAPPLIED MATERIAL DUE TO AN IMPROPERLY ADJUSTED SPREADER OR ADVERSE WEATHER CONDITIONS.**

It is recommended that spread pattern tests be conducted prior to each spreading season, after any spreader maintenance, and periodically during the spreading season. Spread pattern tests must be conducted whenever a new product is to be applied.

312276-A



## 1. NOTICE: SPREAD PATTERN TESTING

### To obtain optimal machine performance:

Before spreading material, spread pattern tests must be conducted to properly adjust the spread pattern. Refer to manual for adjustment instructions. A spread pattern test kit is available from your New Leader dealer.

Wind, humidity, rain and other adverse weather conditions can affect spread pattern, resulting in uneven crop growth and loss of yields.

**THE MANUFACTURER OF THIS SPREADER WILL NOT BE LIABLE FOR MISAPPLIED MATERIAL DUE TO AN IMPROPERLY ADJUSTED SPREADER OR ADVERSE WEATHER CONDITIONS.**

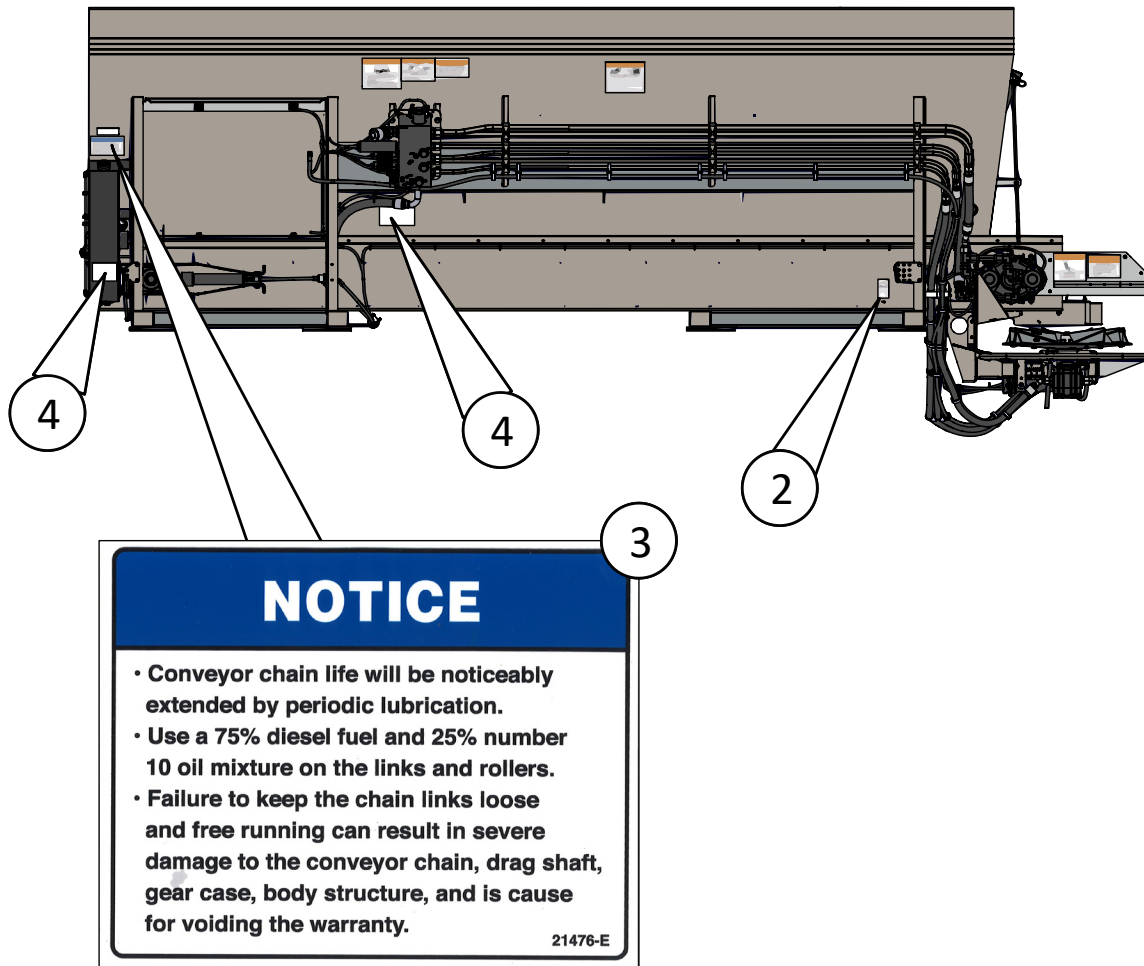
It is recommended that a spread pattern test be conducted prior to each spreading season, after any spreader maintenance, and periodically during spreading season. Spread pattern tests must be conducted whenever a new product is to be applied.

This unit is intended for dispensing micronutrients and seeds only - NOT HERBICIDES. The manufacturer is not liable for damage resulting from improper use.

## 2. NOTICE: CONVEYOR CHAIN TENSION

### To avoid machine damage and premature deterioration:

- Periodically inspect conveyor chain tension to ensure proper tension is maintained.
- See "Lubrication & Maintenance" section of this manual for details.



### 3. NOTICE: CONVEYOR CHAIN LUBRICATION

#### To avoid machine damage and premature wear:

- Conveyor chain life will be noticeably extended by periodic lubrication.
- See "Lubricant & Hydraulic Oil Specifications" in this manual for details.
- Failure to keep the chain links loose and free running can result in severe damage to the conveyor chain, drag shaft, gearcase and body structure, and is cause for voiding the warranty.

### 4. NOTICE: MACHINE LUBRICATION

#### To avoid machine damage and premature deterioration:

- Periodically lubricate the machine components at the front and rear remote grease banks.
- See "Lubrication & Maintenance Chart" in this manual for details.

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## INSTALLATION

**INSTALLATION**

## Connecting Implement

### Hydraulic Requirements

- Low pressure drop motor return port.
- Zero pressure case drain port.
- Equipped with hydraulic trailer brake system.

FUNCTION	Tractor Side User Supplied		Implement Side Factory Supplied	
	DESCRIPTION	COUPLER	DESCRIPTION	COUPLER
Spreader Pressure	Tractor High Flow SCV	ISO 5675 1/2" Body Female	ISO 5675 1/2" Body Male	3/4" 100R12 Pressure Line
Spreader Return	Motor Return on Tractor Valve Block	ISO 7241/1 Series A 3/4" Body Female	ISO 7241/1 Series A 3/4" Body Male	3/4" 100R2 Return Line
Spreader Case Drain	Zero Pressure Case Drain on Tractor Valve Block	ISO 16028 3/8" Body Female	ISO 16028 3/8" Body Male	3/8" CB Case Drain Line
Trailer Brakes	Hydraulic Brake Supply on Tractor	ISO 5676 3/8" Body Male	ISO 5676 3/8" Body Female	3/8" 100R1 Brake Line

Hydraulics		GPM (LPM) (Gallons/Liters per Minute)	Maximum Pressure (PSI)
Spinner/Conveyor	Tractor Supplied	29.0 (110)	2900

### Hitch Requirements

- The NL4560 is equipped with a category 4 receiver hitch, requiring a 2" (51mm) hitch pin.

### Electrical Requirements

- The NL4560 is equipped with a standard 7-pin connector for operation of lights.
- See "ISOBUS Connections" on page 34 for controller connections.

### Controller Requirements

The spreader is equipped with an ISO 11783 compatible control system and will connect to any ISO 11783 compliant virtual terminal with a task controller that supports multi-channel dry granular applicators.



## Implement Preparation and Connection

**⚠ WARNING**

Make sure area is clear between the tractor and implement when backing up to implement. Failure to comply with this requirement could result in death or serious injury.

**⚠ WARNING**

DO NOT wear loose clothing. Keep hands and other body parts away from connecting parts of tractor and implement. Entanglement could cause serious injury. Failure to comply with this requirement could result in death or serious injury.

**⚠ WARNING**

DO NOT stand on PTO, PTO driveline, tongue, or draw bar. Falling could cause death or serious injury. Failure to comply with this requirement could result in death or serious injury.

**⚠ WARNING**

DO NOT use intermediate support as attaching point. Failure to comply with this requirement could result in death or serious injury.

**NOTICE**

Make sure safety chain is stored safely when not in use.

**NOTICE**

Inspect the cleanliness of connecting parts. All areas must be free of debris and dirt to ensure a secure connection.

## Implement Hitch Adjustment

Factory installs implement hitch in lower two holes of hitch holder. Dealer/customer must adjust hitch position to match tractor drawbar. When hitch is in correct position, tighten grade 8 bolts to torque per "Standard Torques" chart in this manual.

## Implement Connection

1. Check for visible wear and make sure hitch and draw pin are clear of debris and dirt.
2. Crank the jack to adjust hitch height to match the tractor.
3. Pull out draw pin on tractor hitch. (Figure 1)
4. Back up tractor and align holes on implement hitch and hitch on tongue of implement. (Figure 2)
5. Insert draw pin through implement hitch and tractor drawbar. Insert hitch pin and lock to secure. (Figure 3)
6. Lower handle on draw pin into locking position. Insert securing pin through hole at bottom of draw pin and lock. (Figure 4)
7. Lube implement hitch.
8. Retract jack to storage position.



Figure 1



Figure 2



Figure 3



Figure 4

9. Attach safety chain.
10. On left side of hitch, loop safety chain through tractor intermediate support (Figure 5).
11. On left side of hitch, loop safety chain around tractor drawbar (Figure 6).
12. Hook on chain (Figure 7). Allow only adequate slack for articulation.
13. Slide clasp on safety chain to secure locked position (Figure 8). Excess chain will hang between tractor and implement (Figure 9).

NOTE: Replace safety chain if one of more links are damaged, deformed or damaged.



Figure 5



Figure 6



Figure 7



Figure 8

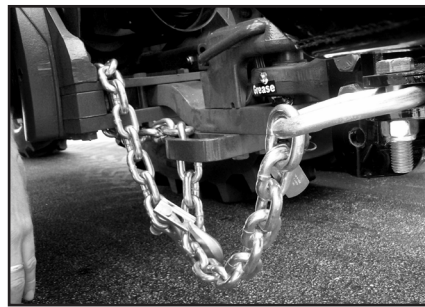


Figure 9

10. Connect hydraulic and electrical hookups to appropriate tractor hookups (Figure 10).
- A: Connect 3/8" male quick coupler to zero pressure return (case drain).
  - B: Connect 3/4" coupler to tractor return.
  - C: Connect 1/2" coupler to tractor pressure.
  - D: Connect 7-pin connector to tractor light receptacle.
  - E: Connect 3/8" female quick coupler to tractor brake port.
  - F: Connect 9-pin ISOBUS connector to ISOBUS tractor receptacle (not shown).

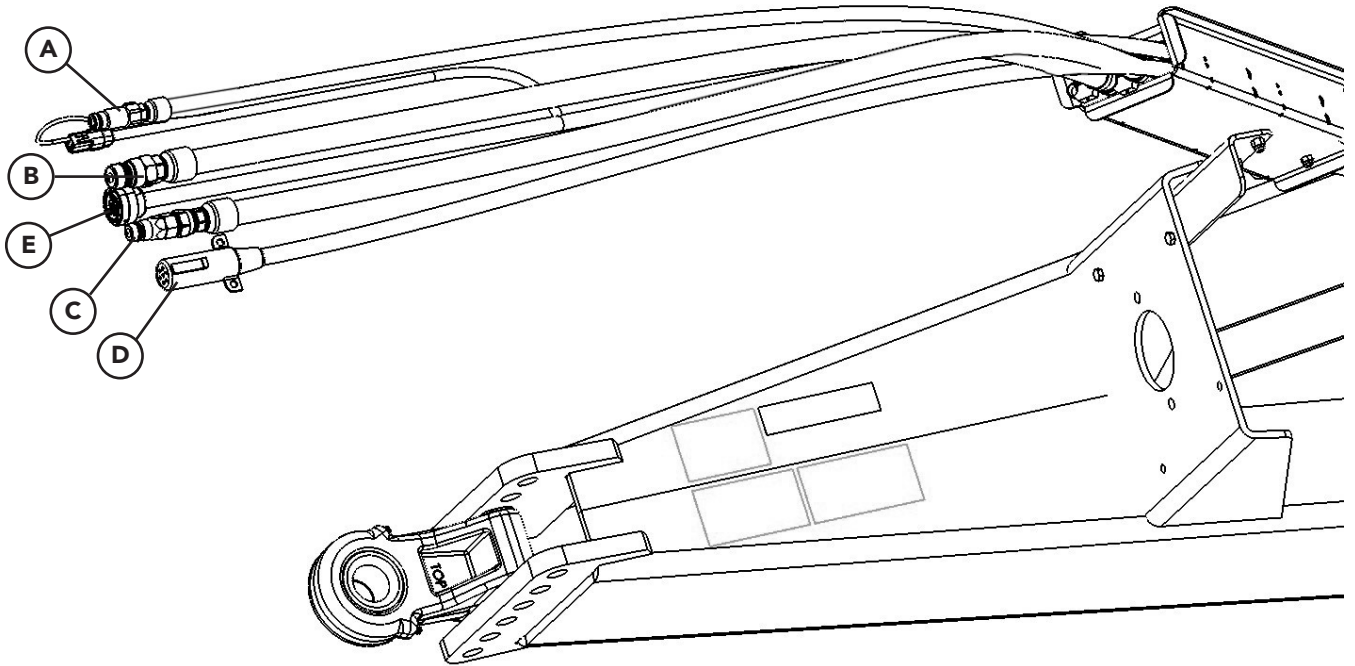


Figure 10

## ISOBUS Connections

A: Factory Supplied CAN-ISO Connector -  
Deutsch part no. HDP24-24-91PN-P064  
Connects to: Mating Connector - Deutsch part no.  
HDP26-24-91SN (Not supplied)

- Pin 1 - Battery Ground
- Pin 2 - ECU Return (ECU Ground)
- Pin 3 - 60-amp fused power
- Pin 4 - ECU Power (Switched 12v)
- Pin 5 - N/C
- Pin 6 - TBC Power
- Pin 7 - TBC Return
- Pin 8 - ISO-BUS Can High
- Pin 9 - ISO-BUS Can Low

60-amp power on pin 3 needs to be fused at battery

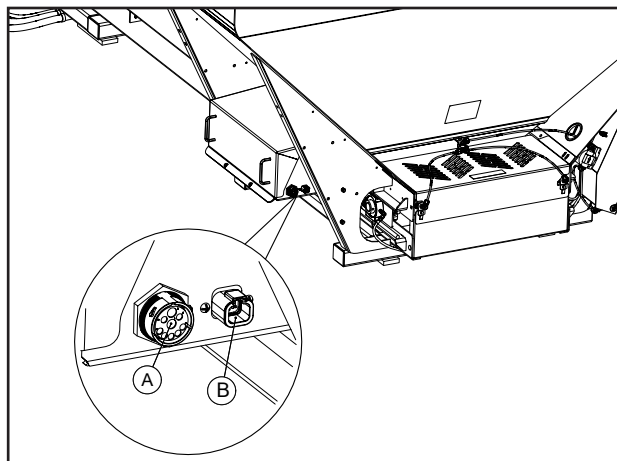


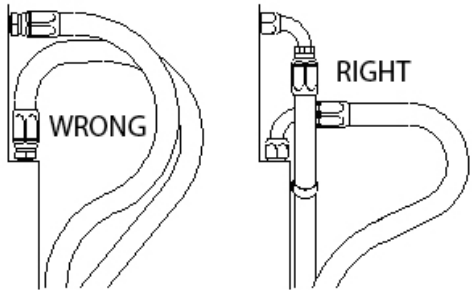
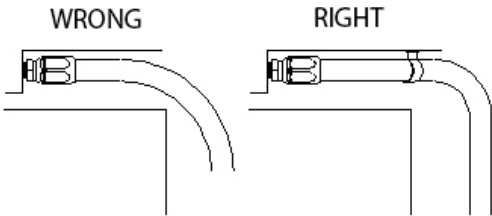
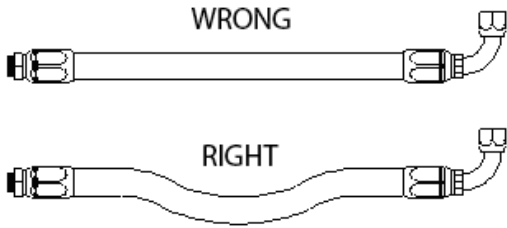
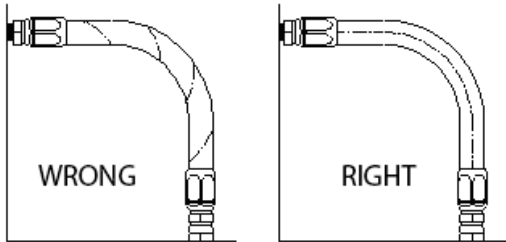
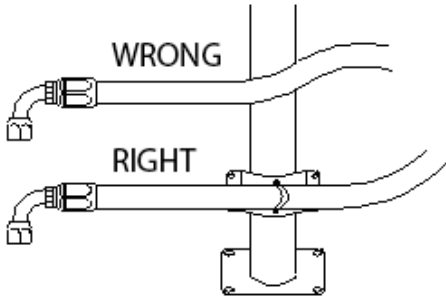
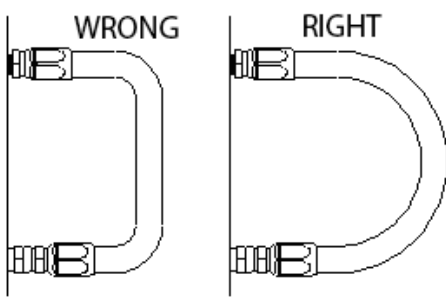
Figure 11

B: Factory Supplied Power Connector - Deutsch part no. DTP04-4P-L012  
Connects to: Mating Connector - Deutsch part no. DTP06-4S (Not supplied)

- Pin 1 - Hydraulic cooler fan power (Switched 12V)
- Pin 2 - Hydraulic cooler fan ground
- Pin 3 - Body and lighting module ground
- Pin 4 - Body and lighting module power (Battery 12V)

30-amp power on pins 1 & 3 must be fused at battery.

## Hydraulic Hose Installation Guide

	
<p>1. Use elbows and adapters in the installation to relieve strain on the assembly, and to provide easier and neater installations that are accessible for inspection and maintenance. Remember that metal end fittings cannot be considered as part of the flexible portion of the assembly.</p>	<p>2. Install hose runs to avoid rubbing or abrasion. Clamps are often needed to support long runs of hose or to keep hose away from moving parts. It is important that the clamps be of the correct size. A clamp that is too large will allow the hose to move in the clamp causing abrasion at this point.</p>
	
<p>3. In straight hose installations allow enough slack in the hose line to provide for changes in length that will occur when pressure is applied. This change in length can be from +2% to -4%.</p>	<p>4. Do not twist hose during installation. This can be determined by the printed layline on the hose. Pressure applied to a twisted hose can cause hose failure or loosening of the connections.</p>
	
<p>5. Keep hose away from hot parts. High ambient temperature will shorten hose life. If you cannot route it away from the heat source, insulate it.</p>	<p>6. Keep the bend radii of the hose as large as possible to avoid hose collapsing and restriction of flow. Follow catalog specs on minimum bend radii.</p>

(Used with the permission of The Weatherhead Company.)

\_Recommended sequence of installation is:

1. Spreader preparation.
2. Insert preparation.
3. Mounting of insert.
4. Connecting hydraulic hoses.
5. Installation of hillside divider and conveyor cover.
6. Checking installation.
7. Checking for leaks and proper functioning.

## Spreader Preparation

### **⚠ WARNING**

Use only lifting devices that meet or exceed OSHA standard 1910.184. Never exceed work load limits or lift equipment over people. Empty spreader before lifting. Loads may shift or fall if improperly supported. Failure to comply with this requirement could result in death or serious injury.

1. Figure 1A - Remove Hardware (1) and Inverted "V" (2).
2. Remove Hardware (3) and Hillside Divider (4).
3. Replace chain shield hardware (3) from Hillside Divider and torque to specification.
4. Remove Hardware (5) and Side Boards (6) from the spreader, if so equipped, and set hardware aside. Replace chain shield hardware (3) from Hillside Divider and torque to specification.

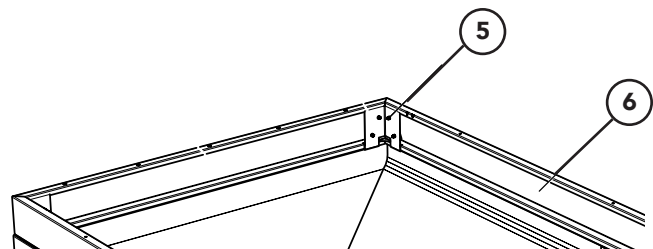
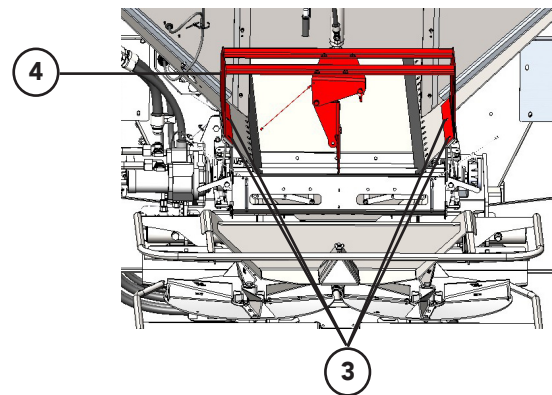
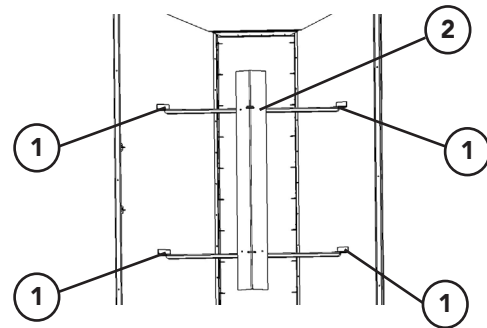


Figure 1



5. Figure 2 - Remove the Grease Lines (7) from Bracket (8).
6. Figure 3 - Support endgate by attaching a hoist to the lift hooks. Remove hardware (9) from both sides of the endgate and carefully remove from the spreader.

NOTE: Always use a sling, spreader bar, or lifting bar that attaches to the lifting points with a minimum of 60 degrees from horizontal. It is preferable to use a straight style lifting bar that keeps the attaching chains in a near vertical orientation.

NOTE: Always inspect unit lift hooks for signs of wear, cracking, corrosion, gouges, alterations, or distortion before use.

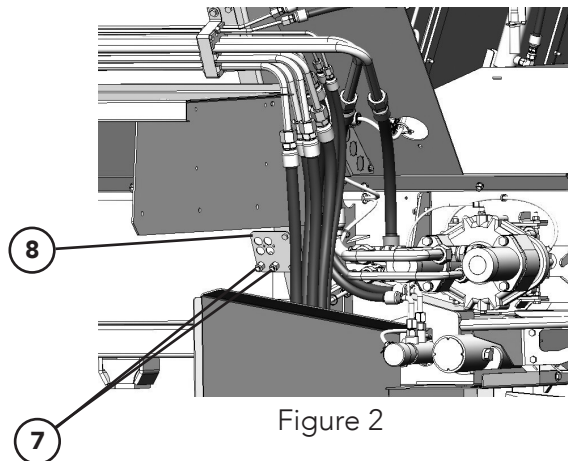


Figure 2

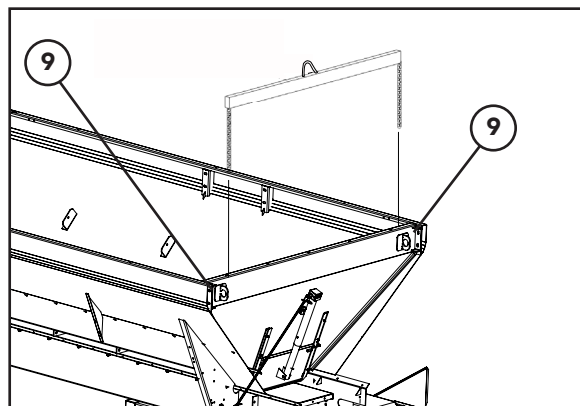


Figure 3

## Insert Preparation

### Feedgate Adjustment

#### **WARNING**

Stay out of the spreader. If it's necessary to enter the spreader, return to the shop, empty body, turn off all power, set vehicle brakes, lock engine starting switch and remove keys before entering. Tag all controls to prohibit operation. Tags should be placed, and later removed, only by person working in the body.

Adjust the insert's front feedgate prior to installation.

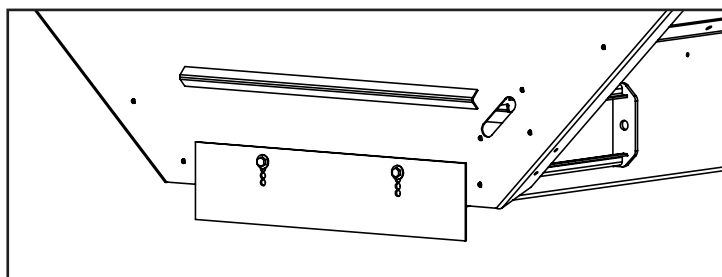


Figure 2

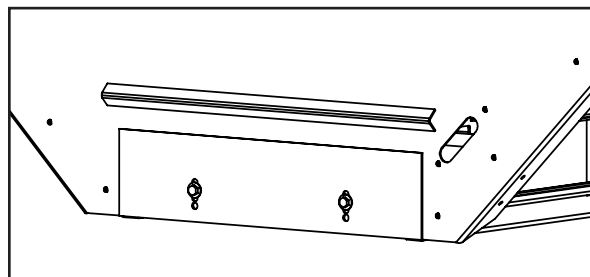


Figure 3

To adjust main bin's feedgate opening, position front feedgate on MULTAPPLIER/MULTIBIN as necessary to achieve a 1 1/2 inch (3.81 cm) (Figure 2) to 4 inch (10.16 cm) (Figure 3) opening in 1/2 inch increments.

## Insert Installation

#### **WARNING**

Use only lifting devices that meet or exceed OSHA standard 1910.184. Never exceed work load limits or lift equipment over people. Empty spreader before lifting. Loads may shift or fall if improperly supported. Failure to comply with this requirement could result in death or serious injury.

Before installing the insert:

#### Parts Needed:

<u>Description</u>	<u>Qty</u>
MULTAPPLIER/MULTIBIN	1
Capscrew - 1/2 x 1 1/4 Grade 8	8
Flat Washer - 1/2 Grade 8	16
Lock Washer - 1/2 Grade 8	8
Hex Nut - 1/2 Grade 8	8



To install insert bin:

Figure 1A - Make sure rubber sealer hardware (1) is loose.

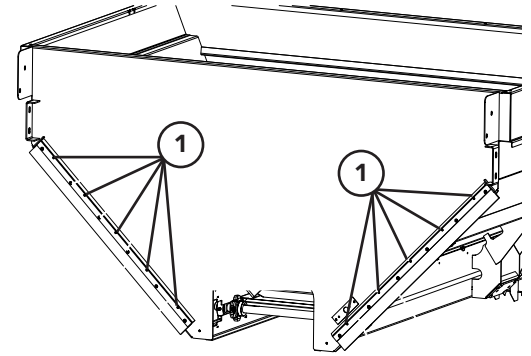


Figure 1A

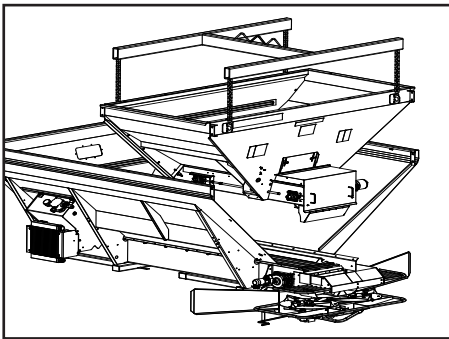


Figure 1B

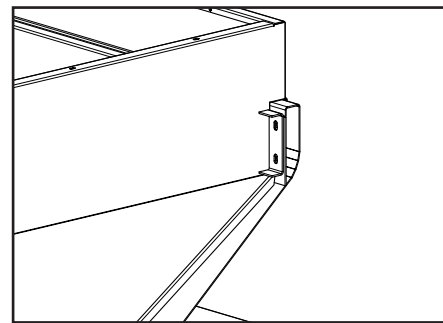


Figure 1C

Figure 1B - Hoist and slide insert into position between main bin's side sheets.

Figure 1C - Align front and rear mount brackets.

Make sure insert is resting on inside of main bin, and not resting on tops of side sheets.  
Release tension on hoist but do not remove.

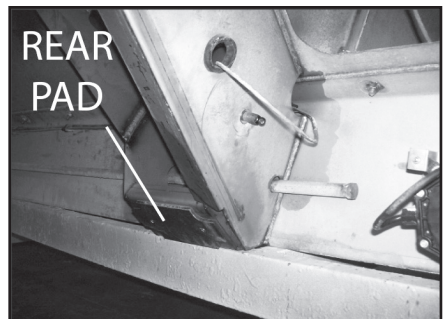


Figure 2A (uninstalled)

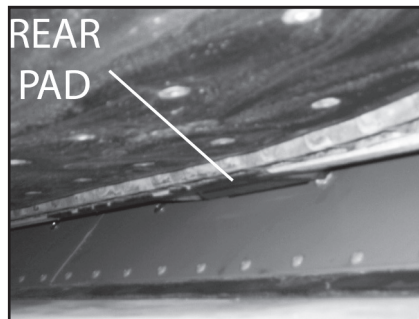


Figure 2B (shown installed)  
View from rear of unit.

Figures 2A-2B - Visually make sure insert is centered from side to side in main bin and rear pads are resting on main bin.

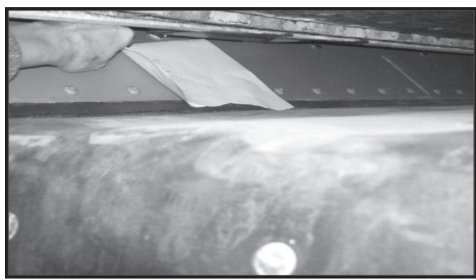


Figure 3

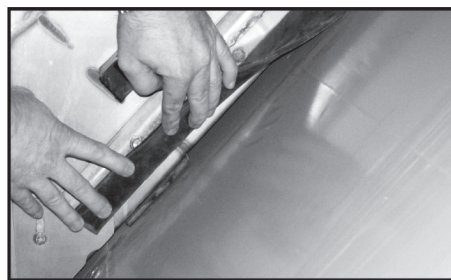


Figure 4

Figure 3 - There must be contact between rear pads and main unit. Check for contact by trying to slide paper between pads and main bin. If no contact, adjust insert.

Figure 4 - Inside main unit, locate front pads by lifting rubber sealers on front endgate.



Figure 5A



Figure 5B

Figures 5A-5B - There must be contact between front pads and main bin. Check for contact by trying to slide paper between pads and main bin. If no contact, adjust insert.

NOTE: Pry insert at mount brackets if necessary.



Figure 6



Figure 7

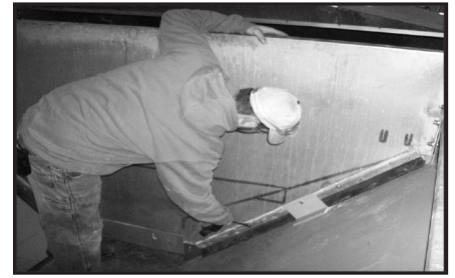


Figure 8A

Figure 6 - Once both front pads make contact, insert hardware in front mount brackets' lower holes. Shim between main bin and insert brackets if distance is larger than 1/8" (.32cm). Tighten hardware per torque recommendations in this manual.

Figure 7 - Make sure front feedgate is level. Lower endgate sealers so flush with chain shields and tighten hardware.

## NOTICE

Leakage of material may occur if the sealer belts are not set properly on the front of the insert. New Leader Manufacturing is not liable for lost material due to improperly installed sealer belts.

Figure 8A-8B - Make sure there is a complete seal covering the gap between the insert and the main bin's side sheets. Tighten all hardware (1) on rubber sealers at front of insert.

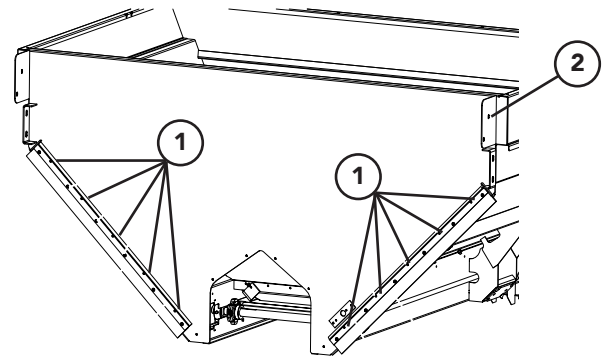


Figure 8B

Make sure rear pads are still in place against main bin. Install hardware in lower holes of rear mount brackets. Shim between main bin and insert brackets if distance is larger than 1/8" (.32cm). Tighten hardware per torque recommendations in this manual.

Make sure insert's side sheets are not resting on top of main bin's side sheets.

Install hardware (2) in all four mount brackets' upper holes. Tighten hardware per torque recommendations.

Remove hoist.

Inspect unit for foreign debris in conveyor area.

Figure 9 - Route lubrication lines and install in the grease bank.

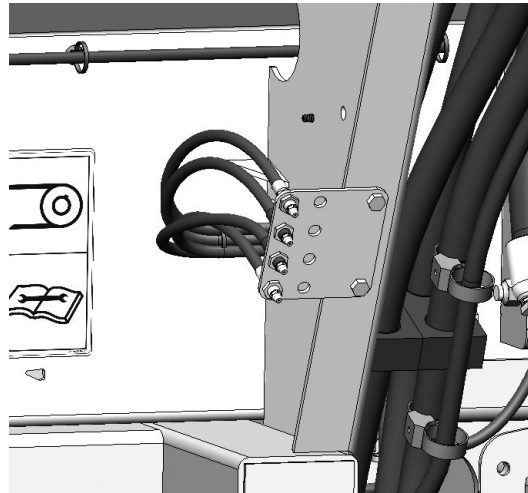


Figure 9

## Hillside Divider & Conveyor Cover - MultiApplier

The following steps apply to MULTAPPLIER units only. Continue to "Micro Cover Installation" for MULTIBIN units.

### NOTICE

Highway Equipment Company will not be liable for misapplied material due to an improperly adjusted divider, spreader or both.

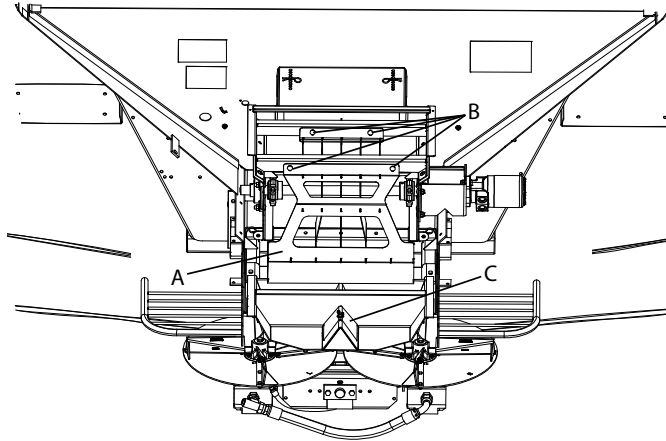


Figure 17A - MULTAPPLIER Hillside Divider

Loosen hardware from rear two chain shield holes on each side of MULTAPPLIER. Install MULTAPPLIER Hillside Divider (A) and fasten to Support using single bin Hillside Divider hardware removed before MULTAPPLIER installation (B). Adjust Hillside Divider so that the middle divider is centered over both conveyors and the Material Divider (C) as shown in Figure 17. Tighten all hardware to recommended torque.

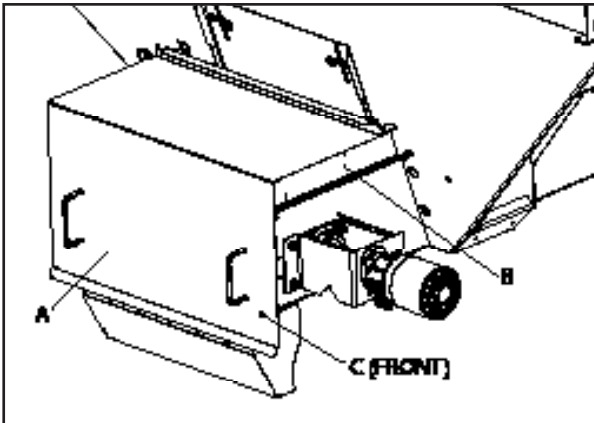


Figure 17B - MULTAPPLIER Dual Conveyor Cover

#### Parts Needed:

<u>Description</u>	<u>Qty</u>
Cover	1
Hair Pin	2

## Hydraulics

Attach insert hoses to spreader hoses as shown in Figures 1A - 1C as applicable. Plug in rate sensor.

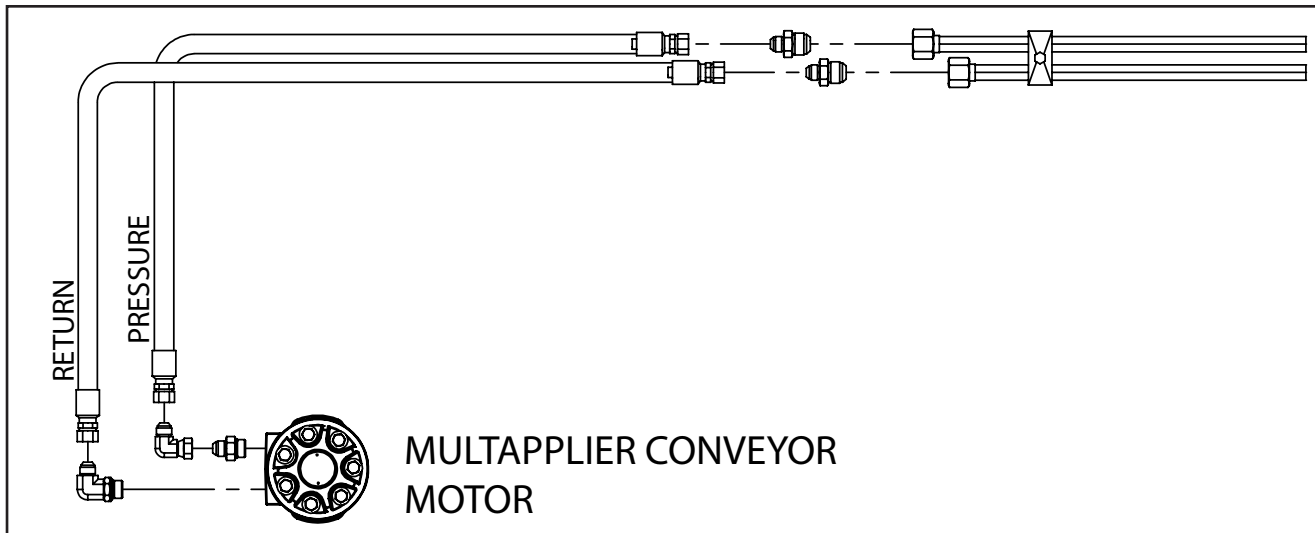


Figure 1A - MULTAPPLIER Operation

## Install Valve Bracket

Parts Needed:	
Description	Qty
Mounting Bracket	1
Capscrew - .375-16NC X 1 SS	4
Flat Washer - .375 SS	4
Lock Nut - .375-16NC SS	4

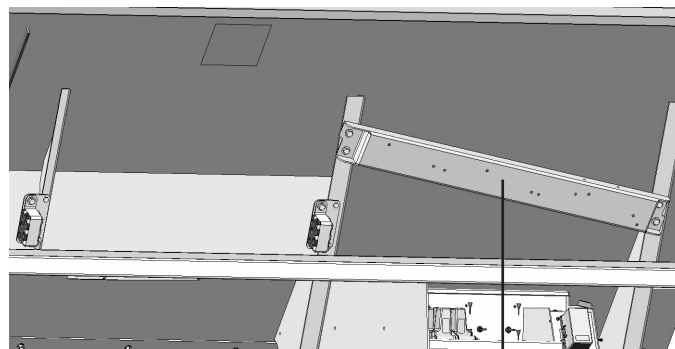


Figure 1 - Mounting Bracket

1

1. Install Bracket (1) using associated hardware.
2. Tighten hardware per torque recommendations.

NOTE: Procedure shown is for MultiApplier.

## Install Valve

Parts Needed:	
Description	Qty
Valve	1
Capscrew - .25-20NC X 3.25 SS	2
Washer - .25 ID X .40 OD X .13 THK SS	2
Washer - .25 ID X .40 OD X .5 THK SS	2
Lock Nut - .25-20NC SS	2

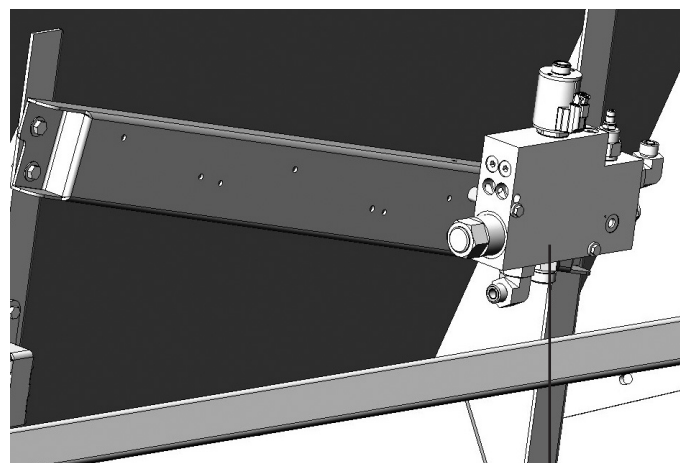


Figure 1 - Valve

1

1. Install Valve (1) using associated hardware.
2. Tighten hardware per torque recommendations.

NOTE: Procedure shown is for MultiApplier.

## Install Clamp Assemblies

Parts Needed:	
Description	Qty
Plate	4
Bar Tube Clamp	4
Rubber Insert	4
Capscrew - .313-18NC X 1 SS	8
Capscrew - .375-16NC X 1.25 SS	4
Flat Washer - .313 SS	8
Flat Washer - .375 SS	4
Lock Nut - .313-18NC SS	8
Lock Nut - .375-16NC SS	4

1. Install Plate (1) using associated hardware.
2. Insert tubing into Rubber Insert (2).
3. Secure in place with Bar Tube Clamp (3).
4. Tighten hardware per torque recommendations.

NOTE: Procedure shown is for MultiApplier.

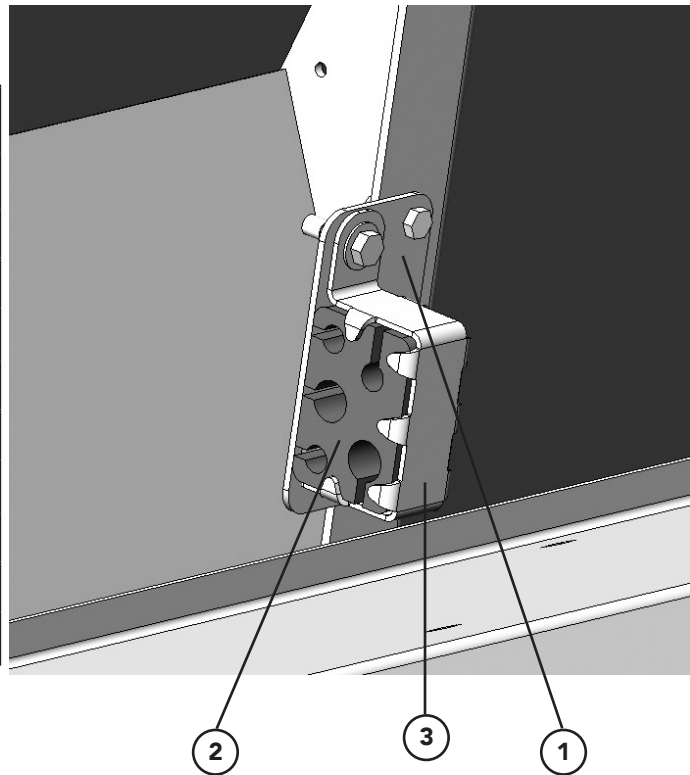


Figure 1 - Clamp Assembly

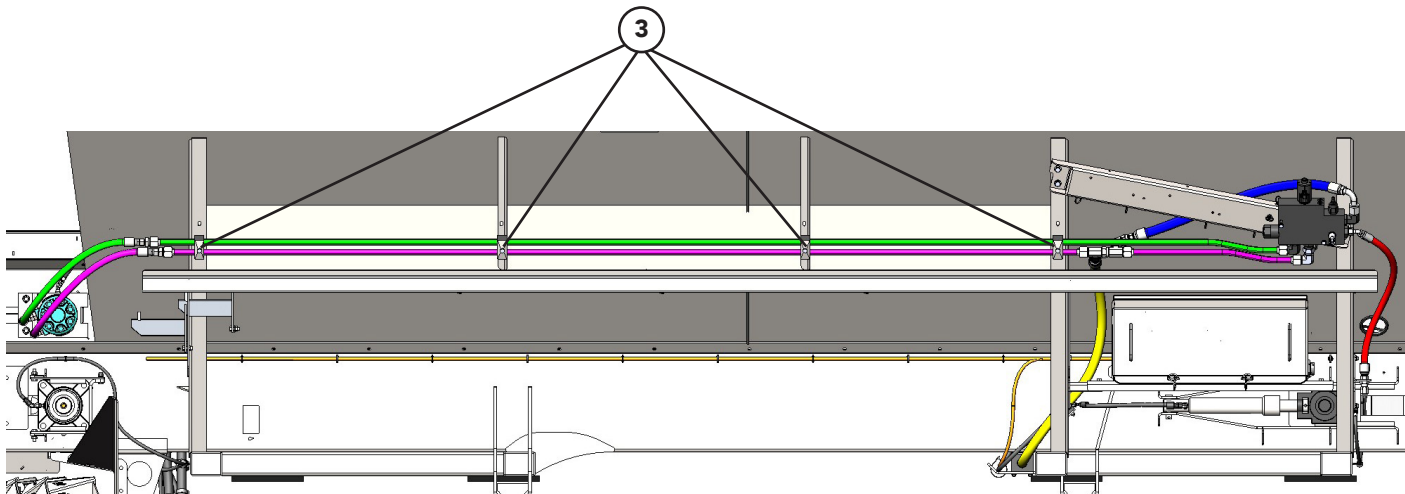


Figure 2 - Clamp Assemblies



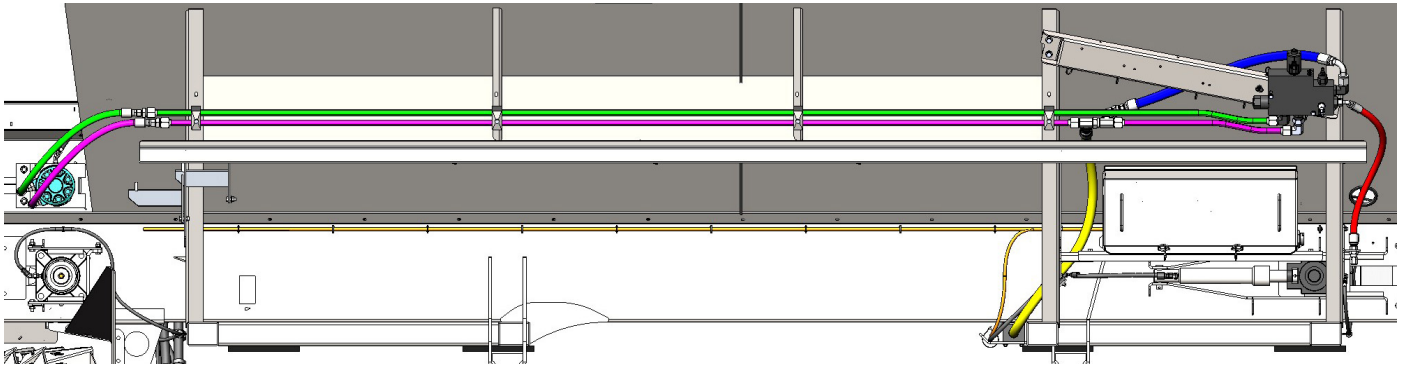


Figure 1A - MULTAPPLIER Right Side

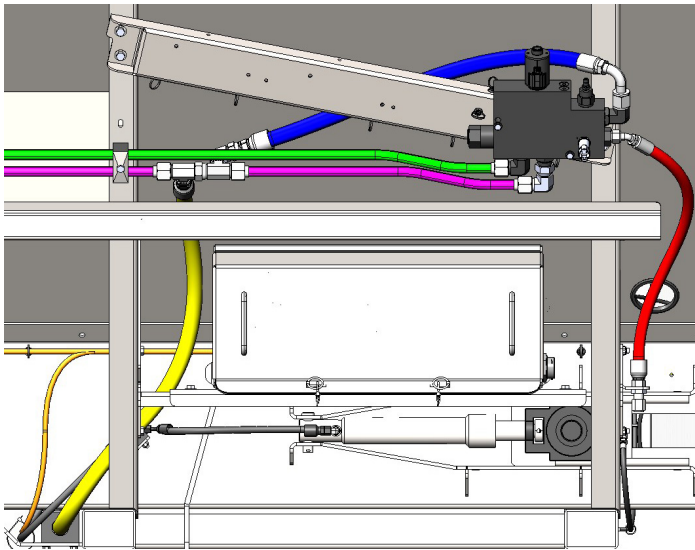


Figure 1B - MULTAPPLIER Valve Assy Connections

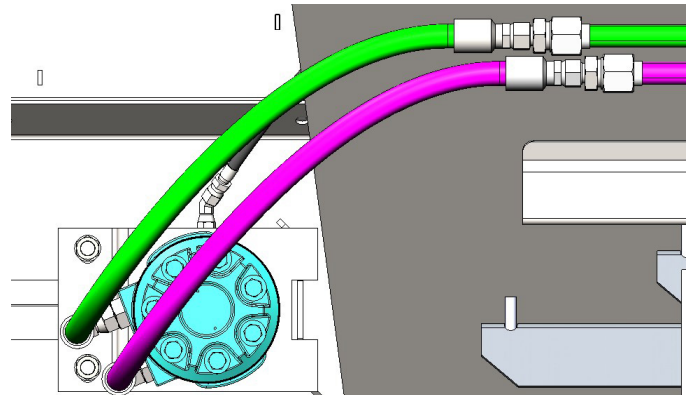


Figure 1C - MULTAPPLIER Motor Connections

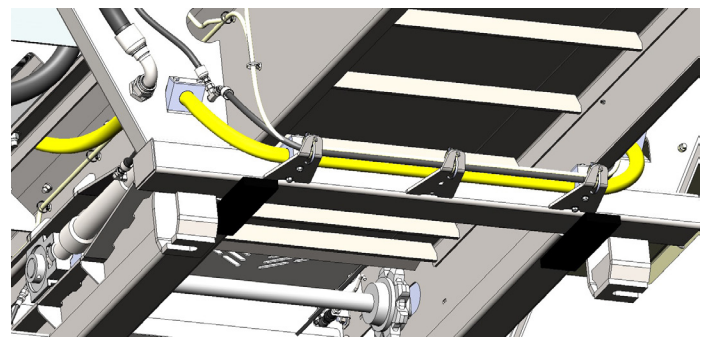


Figure 1D- MULTAPPLIER Front Underneath Tank Routing

## Hydraulics Removal

Route hydraulic hoses on the spreader and the insert as shown in Figures 1A - 1C as applicable.

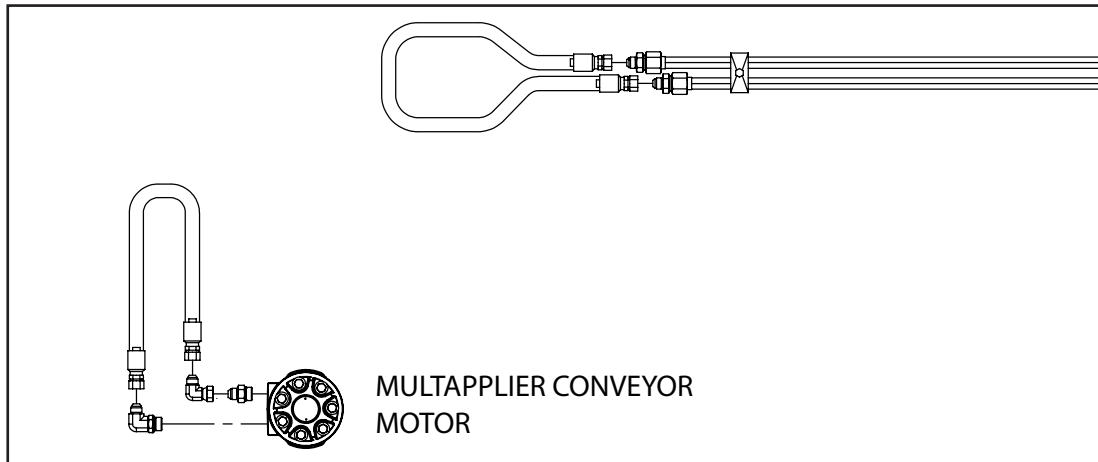


Figure 1A - Detach MULTAPPLIER

## Electrical

Use the following illustrations to aid in electrical connections.

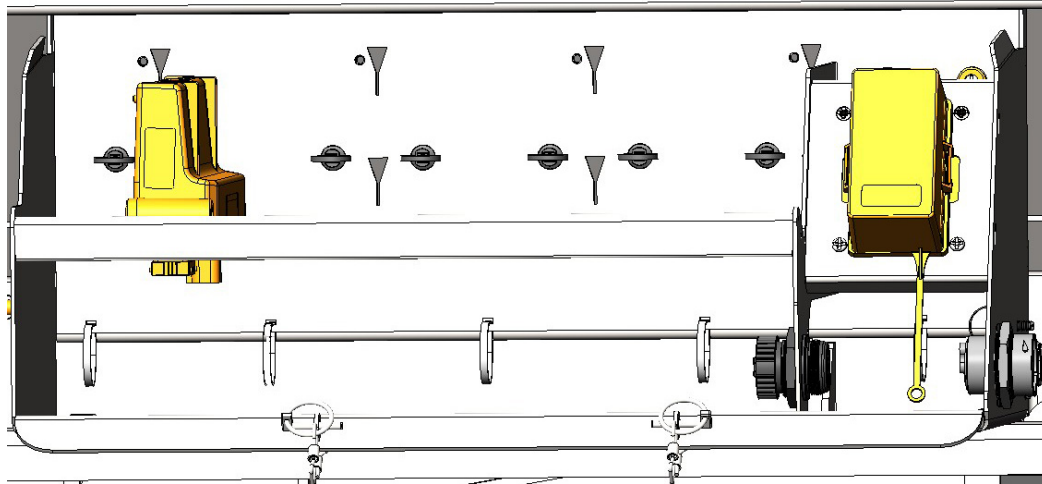


Figure 1 - Enclosure SINGLE BIN

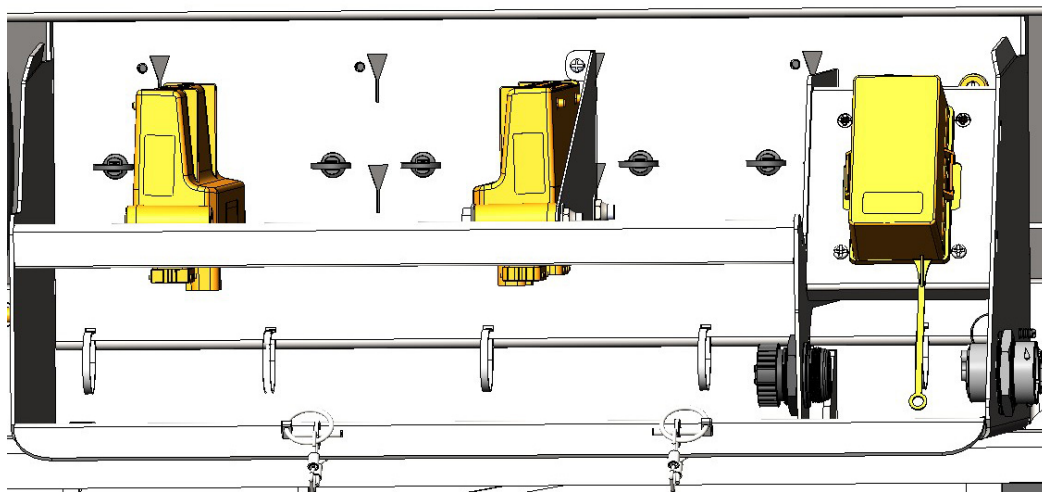
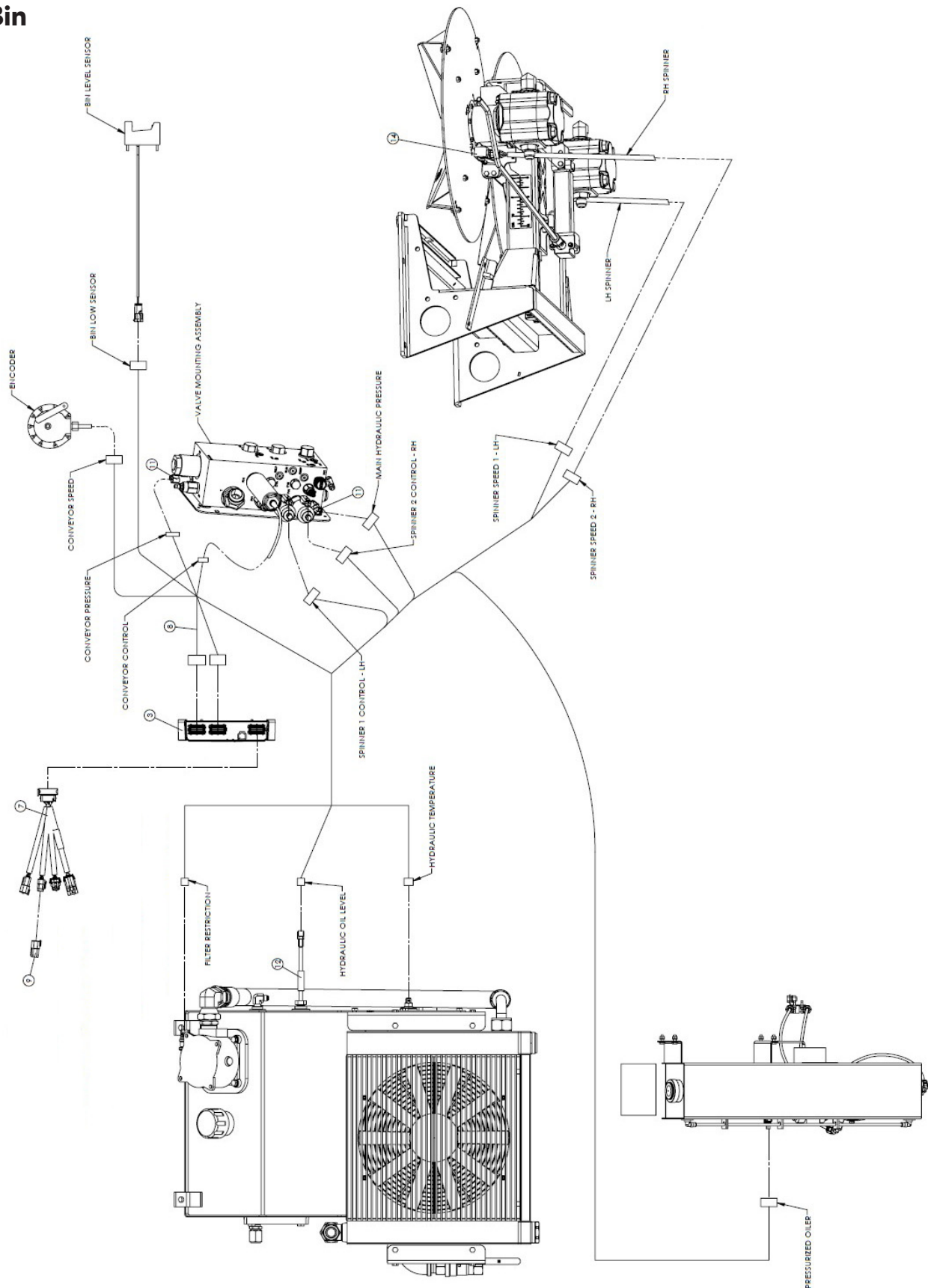
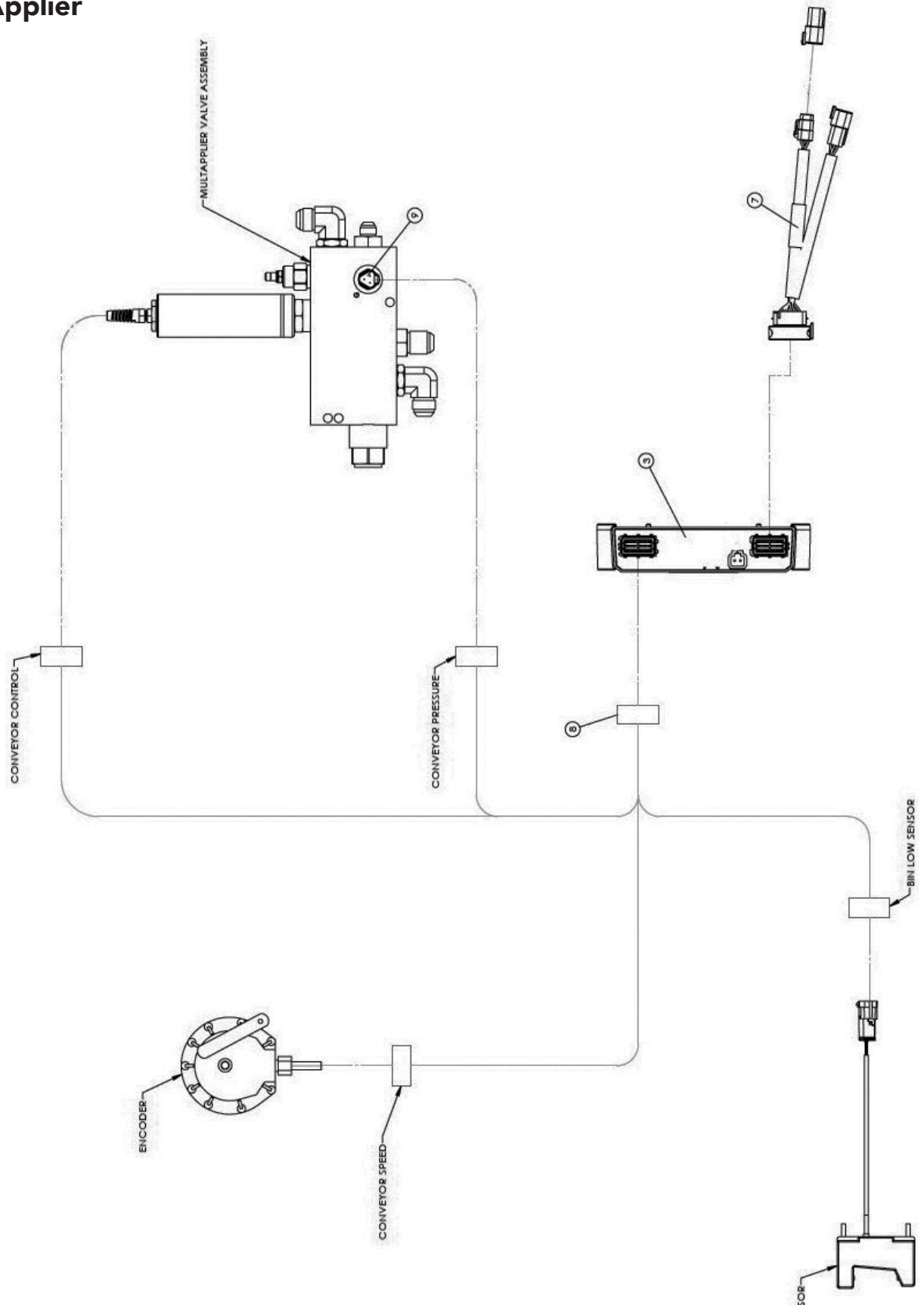


Figure 2 - Enclosure MULTAPLIER

## Single Bin



# MultApplier



## **Insert Removal/Endgate Installation**

Remove insert and reinstall endgate, Inverted "V", single conveyor Hillside Divider, etc. by following applicable installation instructions in reverse order. Make sure the insert hydraulics, electrical connections and air lines are disconnected from the spreader before removal. See "Inverted V" in spreader parts manual.

**OPERATIONS**

**OPERATIONS**



**General Description**

The NL4560 is a pull-type spreader intended for spreading free flowing granular agricultural materials, such as chemical fertilizers and compost. It comprises of a specialized NL4500G4 EDGE spreader and a TR0932 trailer.

The TR0932 is an agricultural implement flotation trailer designed for attachment to specially equipped tractors by means of a category 4 receiver hitch. The TR0932 is equipped with hydraulic brakes and walking beam suspension.

The unit is powered hydraulically and provides independent variable speed control for the spinners and full automatic ground speed control for the conveyor.

The 30-inch (76cm) wide conveyor delivers material to the spinners through an adjustable metering gate at the rear of the hopper body. Orbital type hydraulic motors mounted to 6-to-1 ratio spur gear case drive the conveyor. The #4 belt-over-chain (BOC) type conveyor consists of parallel strands of pintle type chain joined by cross bars every other link with moderately oil resistant (MOR) belting fastened to each bar.

The spinner assembly has two 24-inch (61cm) diameter dished discs. Each disc has four formed and heat treated fins that are adjustable to radial angle. The spinner is fully adjustable by means of a rotating handle. The spinner assembly features independent spinner speed control, allowing for boundary spreading capabilities.

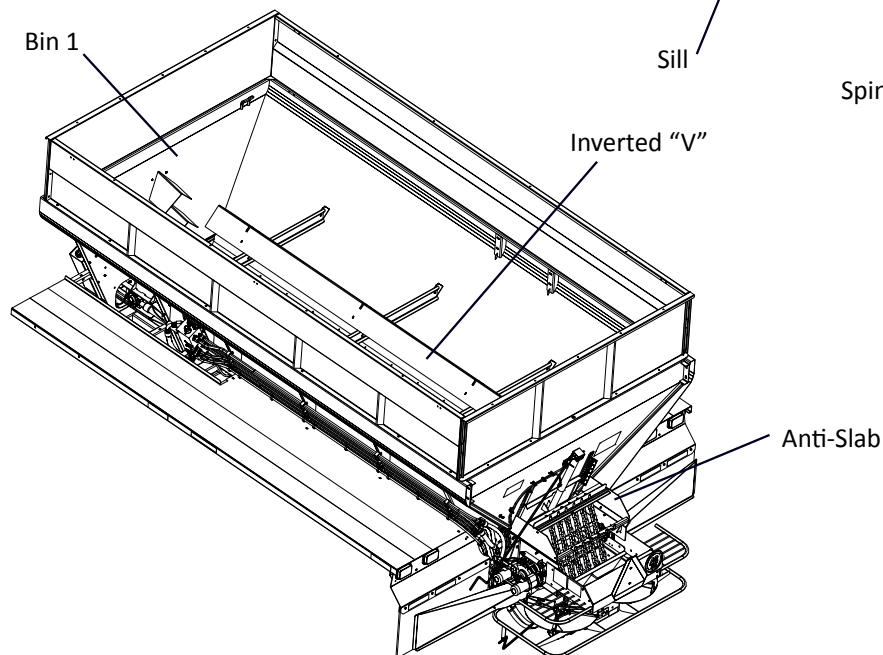
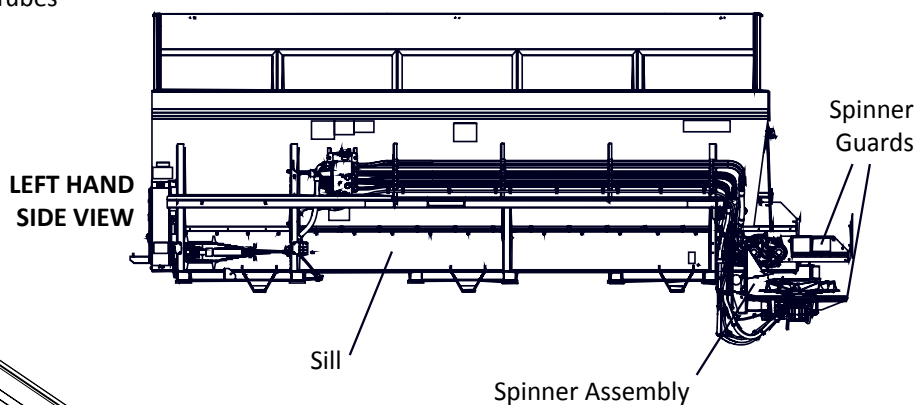
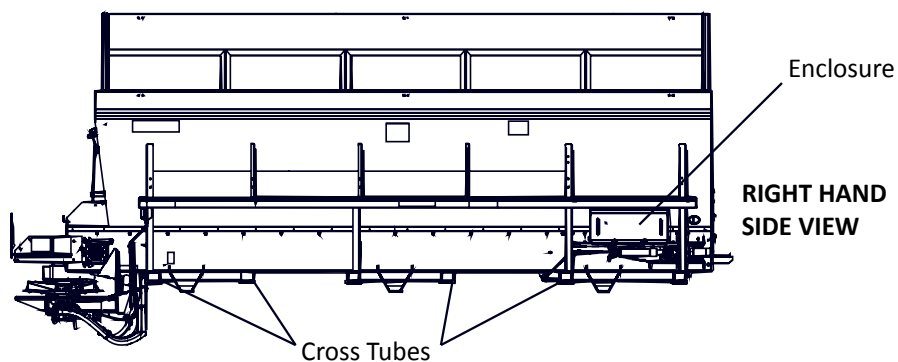
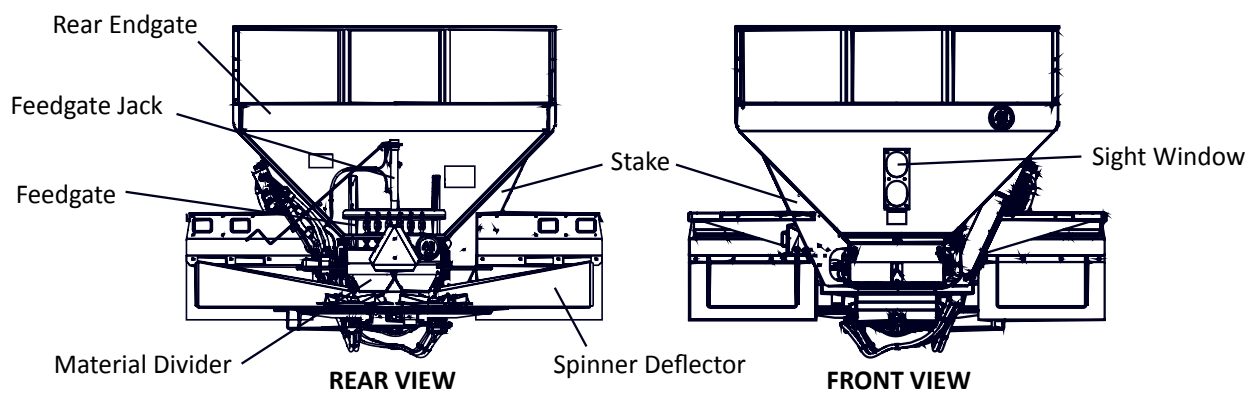
The optional 304 stainless steel hopper style spreader MultiApplier may be inserted in the main bin.

Inserting the MultiApplier allows for two materials to be spread simultaneously. It features a 24-inch (60.96 cm) belt-over-chain type conveyor having parallel strands of pintle type (#4) chain joined by cross bars every other link. The direct driven conveyor is also controlled independently enabling the delivery of material at variable rates through the adjustable gate at the rear of the hopper body. The hillside divider improves material placement on the spinner for a more effective spread pattern.

This product is intended for commercial use only.

**⚠ WARNING**

This implement is NOT intended for spreading lime or other high-density materials. Improper use could cause serious injury or machine damage.



Bin 1: Main holding bin for material or Insert. MultiApplier inserts (shown on following pages) are configured as Bin 2.

Conveyor: Conveys material to rear of unit.

Cross Tubes: Supports body, attaches to Chassis frame. Transfers weight from Main Hopper to Chassis.

Enclosure: Houses spreader control modules, protects them from the elements

Feedgate: Adjustable gate mounted into Rear Endgate. Allows for variable rates of material flow by adjusting jack to desired height.

Hillside Divider: Ensures balanced flow of material across conveyor when on hillsides or uneven terrain.

Inverted "V": Mounted inside Main Hopper when Insert not installed. Distributes weight pressure across conveyor, allowing for consistent material flow to Feedgate, and promotes an improved blend when spreading fertilizer.

Lift Hooks: Used to lift unit or insert with appropriately rated lifting device.

Material Divider: Ensures uniform spread pattern by directing material off of conveyor onto spinner discs.

Rear Endgate: Welded or bolt-in endgate (depending on model) furthest from chassis cab (Rear based on direction of travel). Holds mounted Feedgate, allowing for rear release of material from bin.

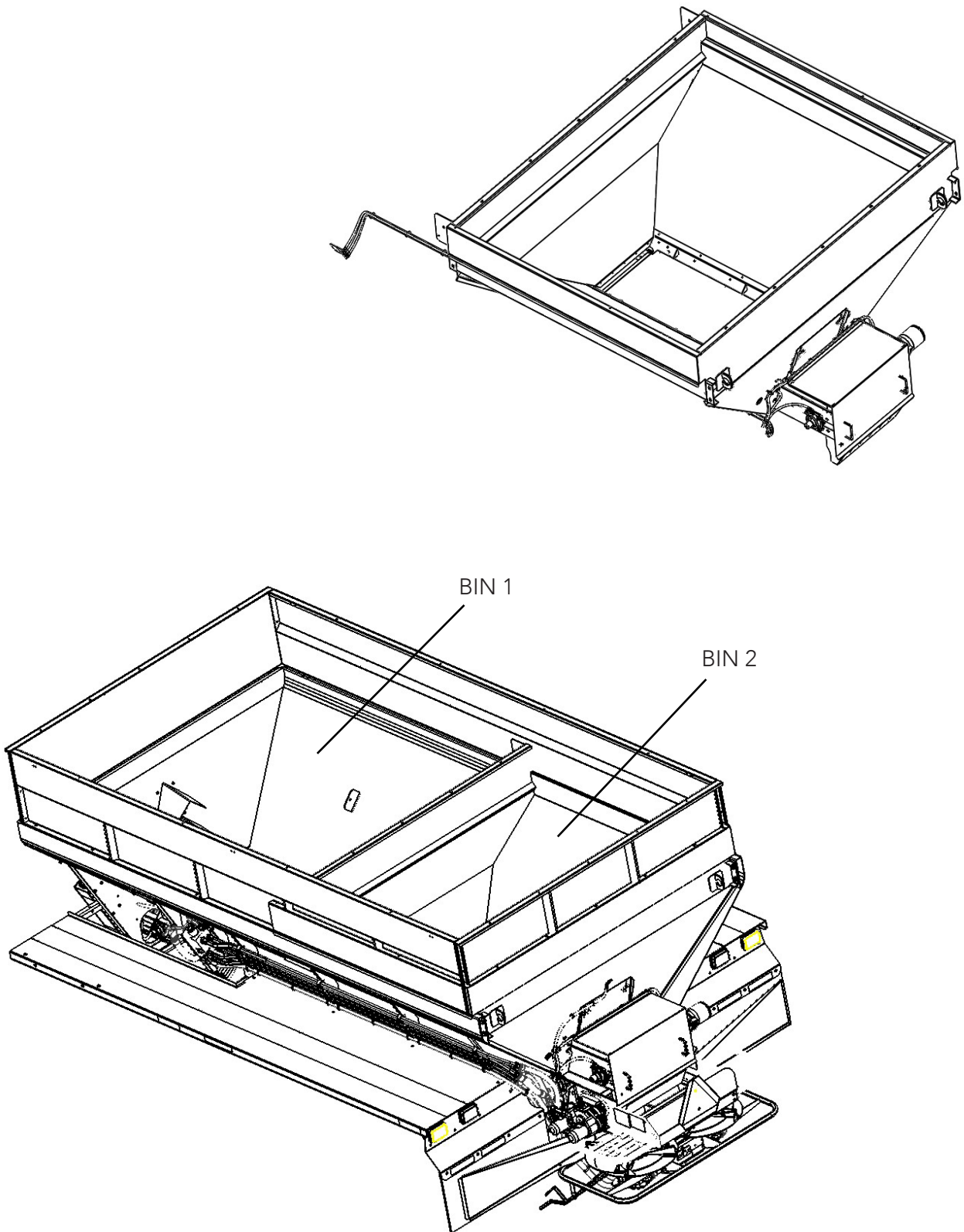
Sill: Base of Main Hopper side walls. Contains Conveyor and supports machine walls.

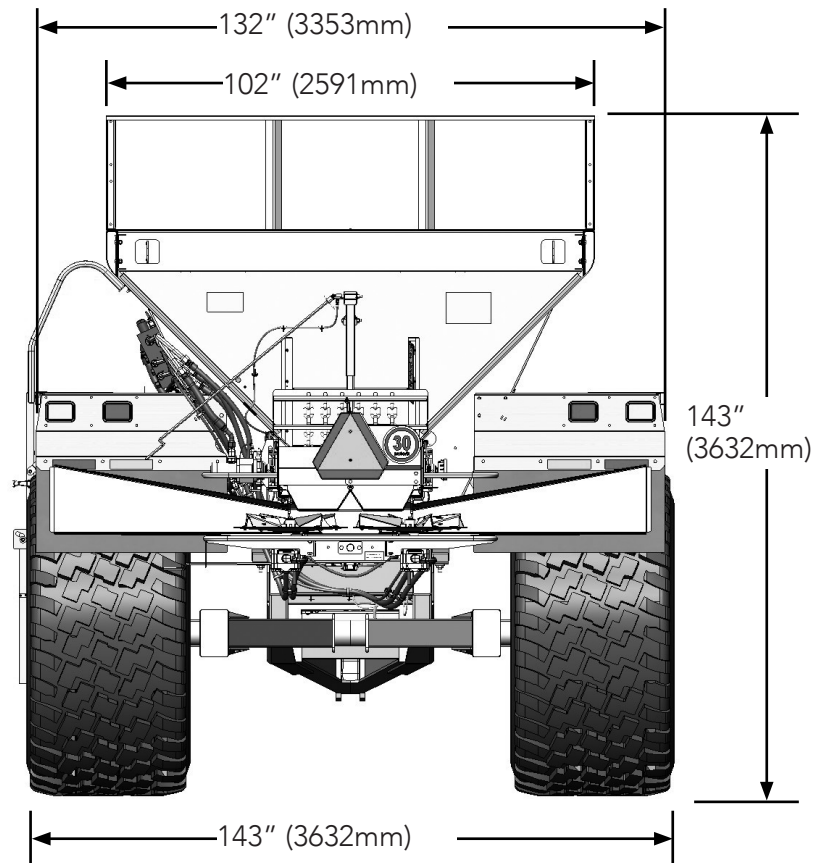
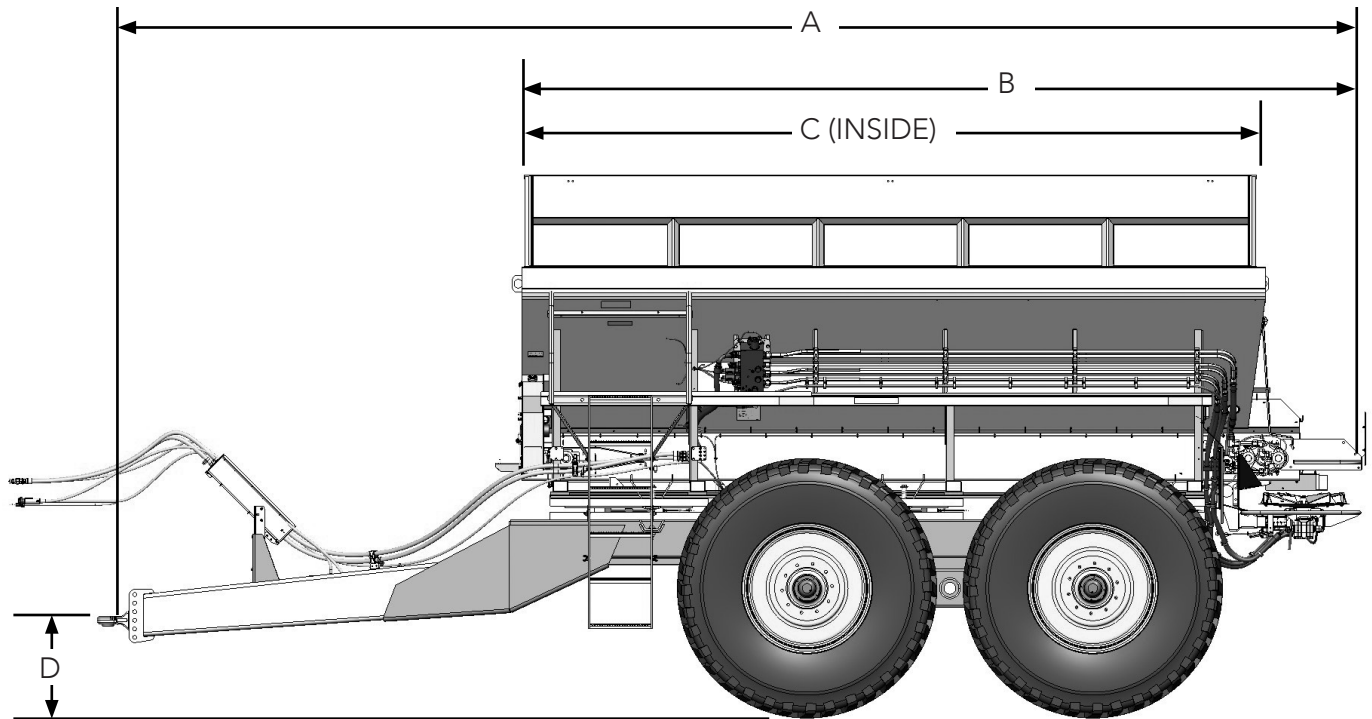
Spinner Assembly: Contains adjustable G4 Spreader system, consisting of hydraulic spinners used for dispersal of various materials at different positioned settings allowing for consistent, even spread patterns across a wide variety of material with a high rate of accuracy.

Spinner Deflectors: Deflect material away from machine.

Spinner Guards: Upper and Lower guards, protects operators from spinner discs. Must be in place during any operation.

Stake: Side support for machine walls.





\*Height dimensions shown with static loaded, OEM-size tires.

## NL4560 WEIGHTS & CAPACITIES

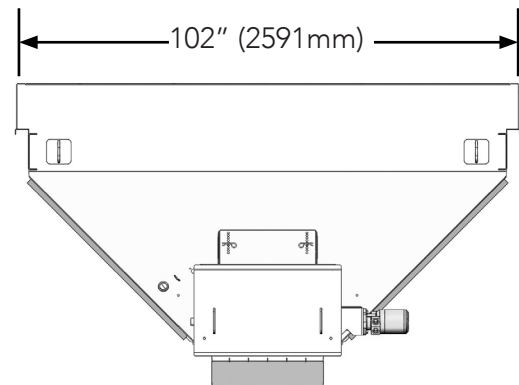
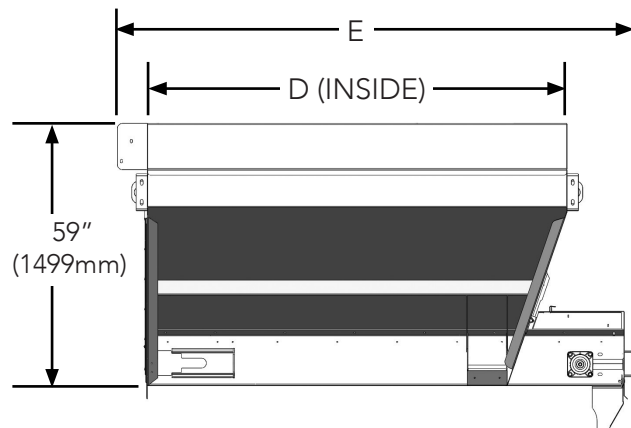
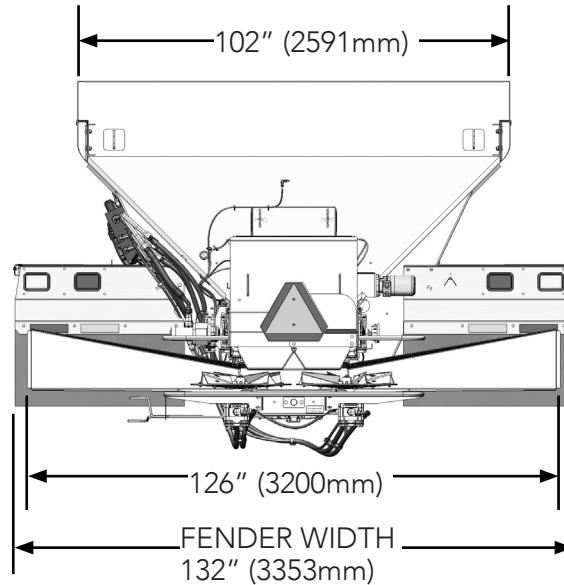
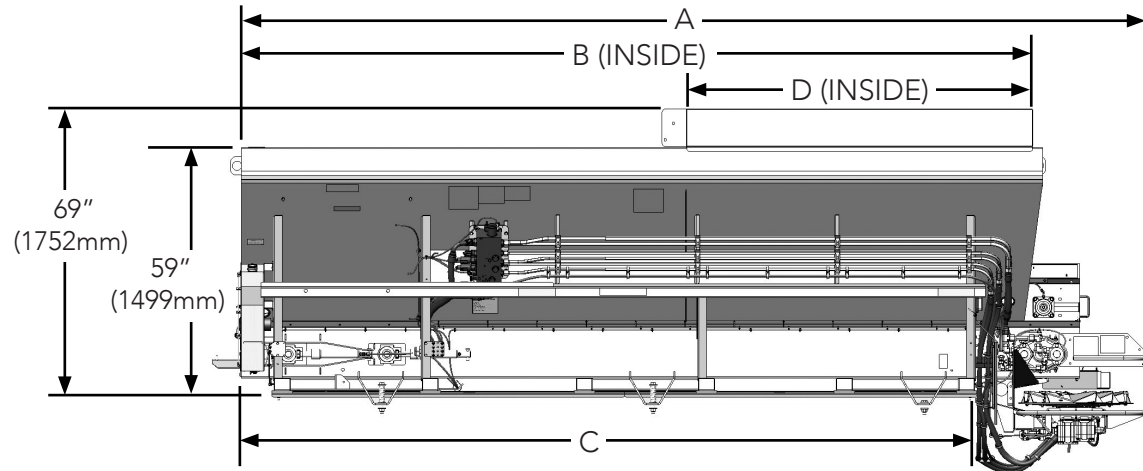
Unit Length	Overall Length A	Spreader Length B	Body Length C	Approximate Weight Lbs (Kg)	Struck Capacity Cu Ft (Cu M)
16' (4.88m)	285" (7239mm)	220" (5588mm)	192" (4877mm)	18000 (8165)	606 (17.16)

	Hitch Height D*
Position 1	19" (483mm)
Position 2	17" (432mm)

### NOTICE!

Please consult federal, state, and local weight laws and tire manufacturer's ratings to ensure neither government weight restrictions nor tire load ratings are exceeded.

## NL4560 WITH MULTAPPLIER



**NL4560 WITH MULTAPPLIER WEIGHTS & CAPACITIES**

	With 7' MultApplier	With 7' MultApplier
Unit Length	Approximate Weight Lbs (Kg)	Bin 1 Struck Capacity Cu Ft (Cu M)
16' (4.88m)	6400 (2903)	253 (7.16)

**MULTAPPLIER ALONE DIMENSIONS & CAPACITIES**

Insert Unit Length	Inside Length D	Overall Length E	Approximate Weight Lbs (Kg)	Struck Capacity Cu Ft (Cu M)
7' (2.13m)	84" (2134mm)	104" (2642mm)	1300 (589)	161 (4.60)



**WARNING**

Stand clear of moving machinery. Failure to comply with this requirement could result in death or serious injury.

NOTE: Do not load spreader with material.

1. Check entire unit to make sure all fasteners are in place and properly tightened per "Standard Torques" section in this manual.
2. Make sure no other persons are in vicinity of spreader.
3. Make sure no loose parts are in unit or on conveyor or spinner.
4. Check oil level in hydraulic reservoir; fill as necessary. Refer to "Lubricant & Hydraulic Oil Specifications" section of this manual for proper oil. Completely open reservoir valves.
5. Start engine and turn on hydraulics. Allow hydraulics to circulate until oil is warm.
6. Run spinner at 300 RPM. Allow to run until spinner is operating smoothly and all air has been purged from system.
7. Run conveyor at 20 RPM and spinner at 300 RPM. Run until conveyor is operating smoothly.
8. Run conveyor at 20 RPM and spinner at 700 RPM. Allow both conveyor and spinner to run until operating smoothly.
9. Enable boundary left and right and verify that RPM adjust accordingly.
10. Run conveyor at 0RPM and spinner at 0RPM. Make sure both conveyor and spinner do not move.
11. Calibrate spreader as defined in the manual for the controller that is supplied with your machine.
12. Complete spread pattern test per "Spread Pattern" section in this manual.
13. Shut system down.

**WARNING**

DO NOT check leaks with hands while system is operating as high pressure oil leaks can be dangerous! If skin is pierced with hydraulic fluid at high pressure seek immediate medical attention as fluid injected into the skin could cause gangrene if left untreated. Relieve pressure before disconnecting hydraulic lines or working system. Make sure all hydraulic fluid connections are tight and all hydraulic hoses and lines are in good condition before applying pressure to the system. Wear protective gloves and safety glasses or goggles when working with hydraulic systems. Failure to comply with this requirement could result in death or serious injury.

**WARNING**

DO NOT check for leaks adjacent to moving parts while system is operating as there may be danger of entanglement! Failure to comply with this requirement could result in death or serious injury.

Check all connections in hydraulic system to make sure there are no leaks.  
Check hydraulic oil tank and refill to maintain level at mid-point of gauge.

Unit is now ready for field testing.

1. Make sure unit has been properly serviced and is in good operating condition. It is recommended to run the spreader prior to loading material to ensure acceptable operation.
2. Set manual machine settings in controller per Controller section in this manual.
3. Program controller with correct data for material and application.
4. Adjust feedgate to appropriate setting.
5. Adjust spinner to give spread pattern desired. See "Spread Pattern" and "Controller" sections for details. Calibrate and spread pattern test for any new material.
6. Fill unit with material to be spread.
7. Engage hydraulics.
8. Begin spreading.

**⚠ CAUTION**

Drive only at speeds which permit secure control of vehicle! Failure to follow this requirement may result in injury or machine damage.

**NOTICE**

Change hydraulic oil filter after first week (or not more than 50 hours) of operation on a unit.

## Inspection Ladder



### WARNING

KEEP OFF FENDERS. Do not place objects on fenders. They are not intended to carry loads. Falling from the fenders could cause death or serious injury.

### NOTICE!

Figure 1 - Always place the inspection ladder in the storage position while unit is in transit with rubber latches (A) secured.

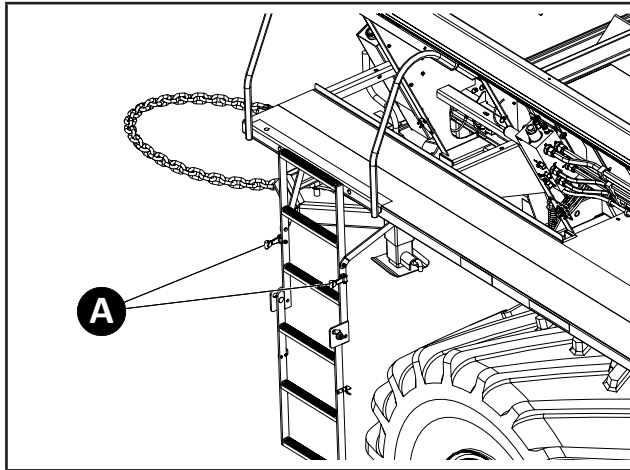


Figure 1A - Inspection Ladder Down

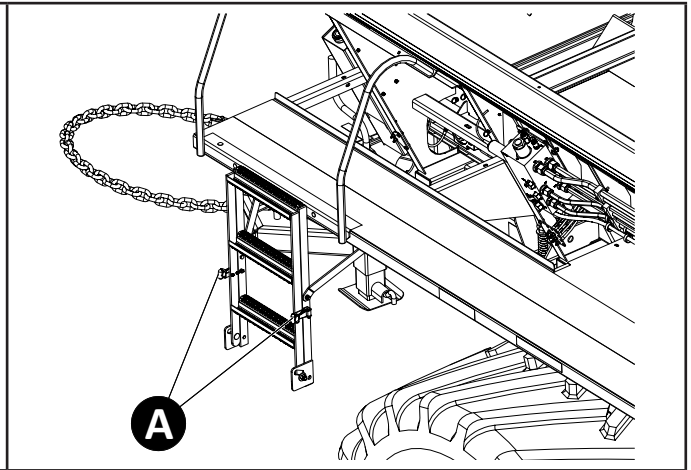


Figure 1B - Inspection Ladder Up

## Back Plate Storage

Figure 2 - When spreading without the Material Divider Back Plate (A) equipped, it can be stored at the front of the unit.

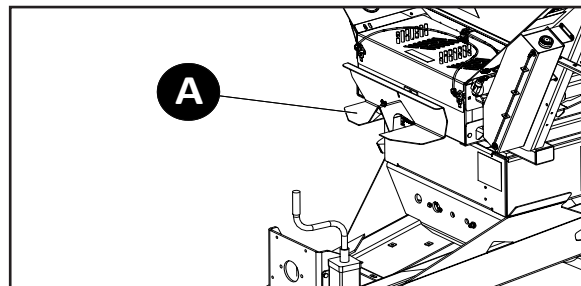


Figure 2

## Anti-Slab Chain Storage / Hillside Divider Panel

Figure 3A - Hook chains over rearmost cross member of Anti-Slab Support to position out of the way.

Figure 3B - Install Hillside Divider Panel on Anti-Slab Support with proper hardware. Adjust so that panel is approximately 3/8" (1cm) above the rubber of the conveyor belt. See "Anti-Slab" in parts manual for details.

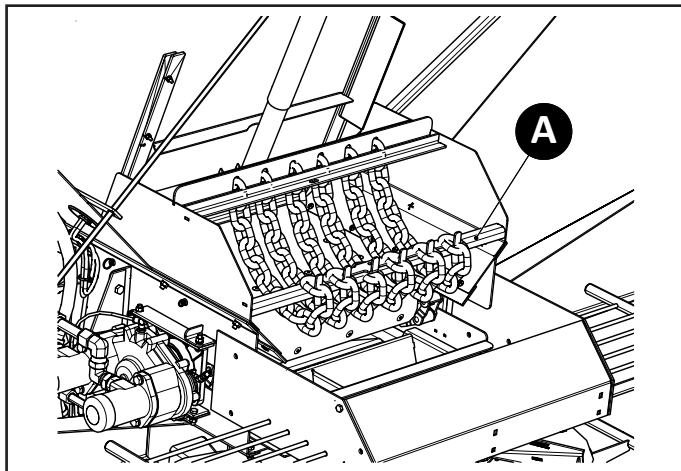


Figure 3A - Chain Storage

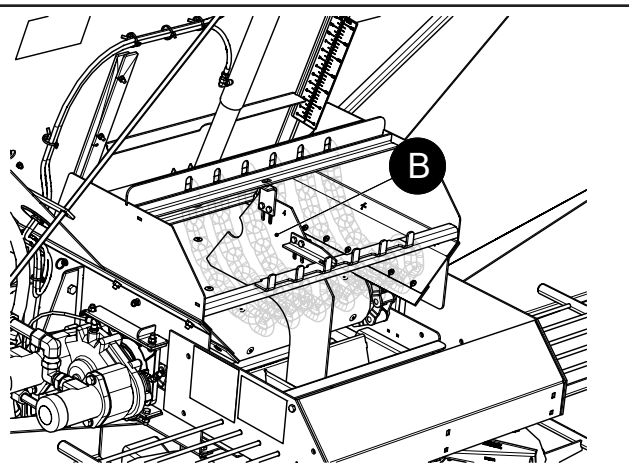


Figure 3B - Divider Panel

## Tire Pressure and Transport Speeds

TRAILER TIRE ROAD SPEED TABLE <sup>(3)</sup>			
Tire Pressure (PSI)	Max Road Speed (MPH)	Max Gross Combined Axle Loads <sup>(2)</sup>	Max Payload <sup>(1)</sup> (LBS)
20	30	35200	19600
	25	37300	22000
	20	39400	24400
	15	42900	28300
	10	46400	32200
	5	53000	35000
	0	53000	35000
25	30	39600	24600
	25	41900	27200
	20	44300	29900
	15	48300	34300
	10	52200	35000
	5	53000	35000
	0	53000	35000
30	30	44000	29500
	25	46600	32400
	20	49200	35000
	15	53000	35000
	10	53000	35000
	5	53000	35000
	0	53000	35000

Proper air pressure achieves maximum tire performance. The following table should be used as a guide.

### WARNING

Drive at a reasonable and safe speed according to weather, field and road conditions. Failure to comply with this requirement could result in death or serious injury.

### NOTICE

Consult federal, state and local weight laws to ensure government weight, speed, and road restrictions are not exceeded.

1. Maximum payload assumes evenly distributed product in a single bin.
2. Consult federal, state and local laws to ensure the gross weight on any one axle or combination of axles, operated on highways, does not exceed government weight restrictions.
3. This chart is applicable for OEM tires and rims.

## Implement Maneuvering

**⚠ WARNING**

Make sure the area behind the trailer is clear of obstructions and personnel. Turning or backing may result in limited visibility. Check blind spots. Back and/or turn cautiously. Failure to comply with this requirement could result in death or serious injury.

**⚠ WARNING**

Maintain reasonable speeds. Consider rough terrain including obstacles such as terraces, ditches, and approaching angles. Know the limits of hitch angles. Failure to do so could result in tipping of implement, bottoming of suspension, jack-knifing, spillage or loss of material and other damages to the implement and/or tractor. Failure to comply with this requirement could result in death or serious injury.

## Backing and Turning Tips

**NOTICE**

Turning and backing at sharp angles will cause the tractor and implement to jack-knife. DO NOT exceed maximum turning angle of 60°.

## Maximum Hitch Angles and Walking Beam Travel

**⚠ CAUTION**

DO NOT max out suspension travel. Damage may occur to implement. The manufacturer will not be liable for damage to implement due to improper usage. Failure to follow this requirement may result in injury or machine damage.

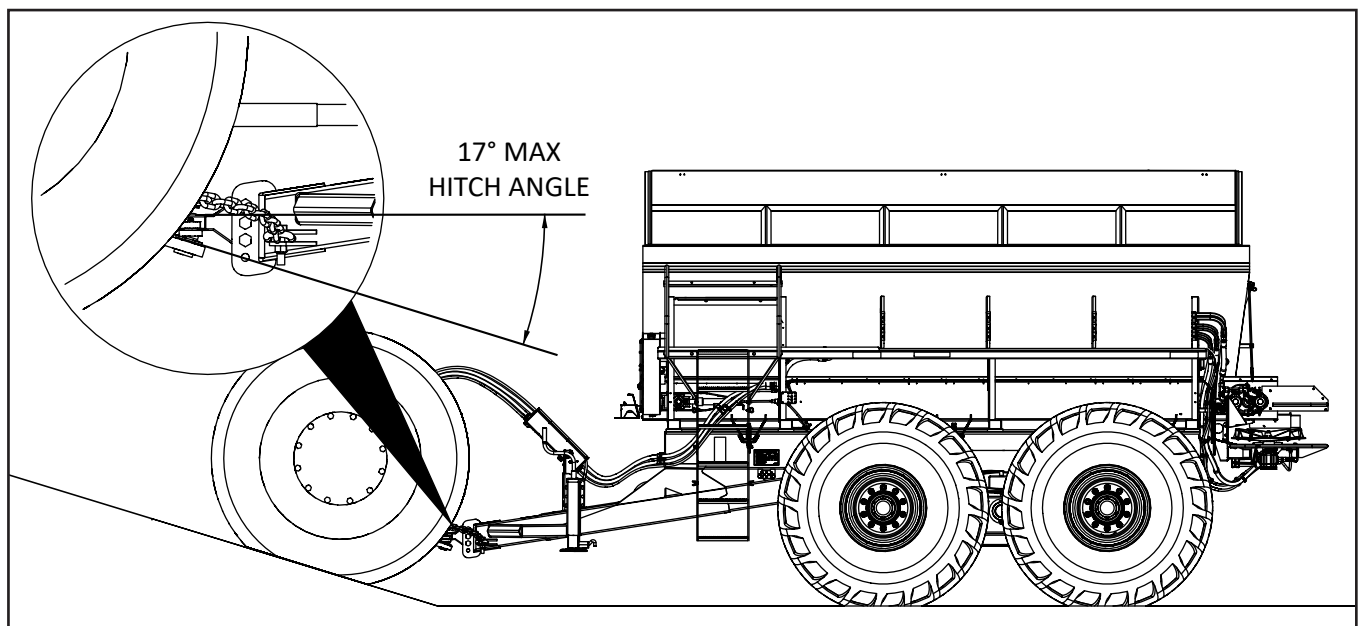


Figure 4 - Maximum Hitch Angles

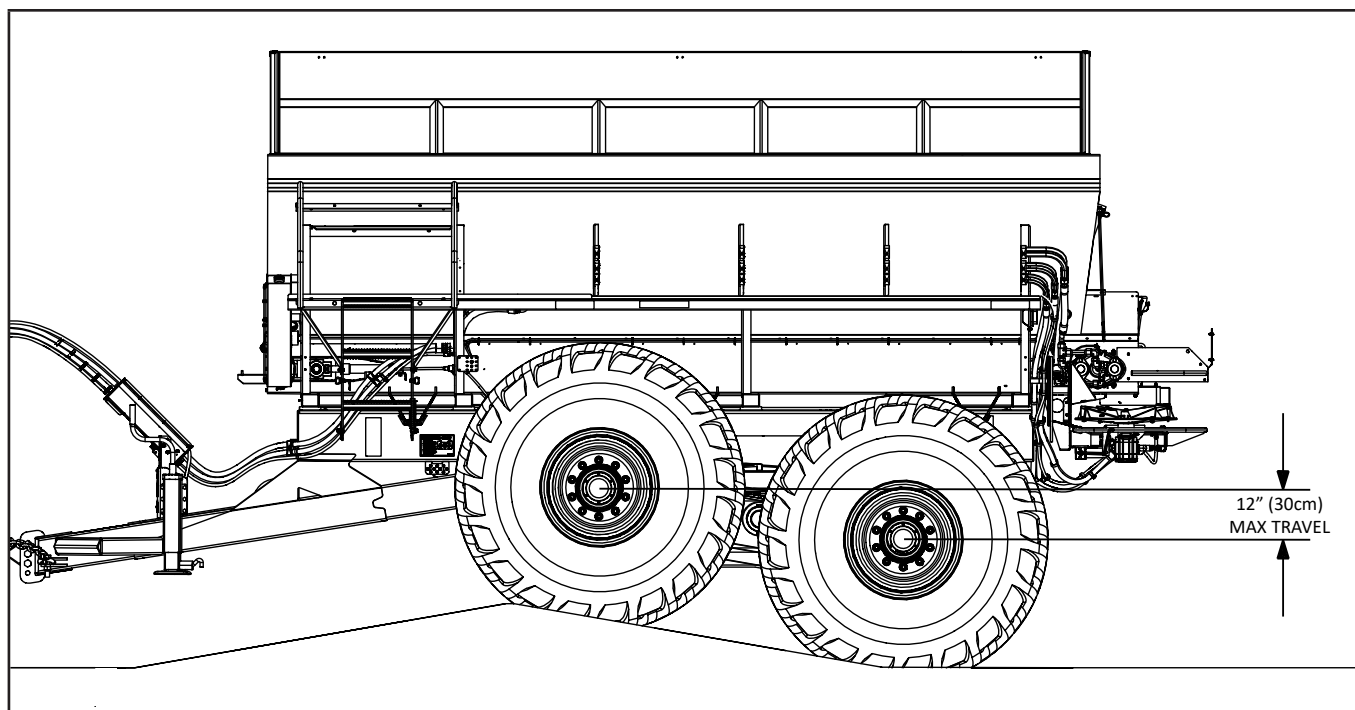


Figure 5 - Walking Beam Travel

**MAINTENANCE**

**MAINTENANCE**



**Lubrication and Maintenance****Preventative Maintenance Pays!**

The handling and spreading of commercial fertilizers is a most severe operation with respect to metal corrosion. Establish a frequent, periodic preventative maintenance program to prevent rapid damage to spreading equipment. Proper cleaning, lubrication and maintenance will give you longer life, more satisfactory service and more economical use of your equipment.

**⚠ WARNING**

Shut off all power and allow all moving parts to come to rest before performing any maintenance operation. Failure to comply with this requirement could result in death or serious injury.

**Hydraulic System**

Proper oil in the hydraulic system is one of the most important factors for satisfactory operation. Utmost cleanliness in handling the oil cannot be stressed enough. Keep hydraulic oil in original closed containers, clean top of container before opening and pouring, and handle in extremely clean measures and funnels.

Refer to "Lubrication & Hydraulic Oil Specifications" on page <?> for selection of the proper hydraulic fluid for use in the hydraulic system.

**Service Schedule****⚠ WARNING**

DO NOT check leaks with hands while system is operating as high pressure oil leaks can be dangerous! If skin is pierced with hydraulic fluid at high pressure seek immediate medical attention as fluid injected into the skin could cause gangrene if left untreated. Relieve pressure before disconnecting hydraulic lines or working system. Make sure all hydraulic fluid connections are tight and all hydraulic hoses and lines are in good condition before applying pressure to the system. Wear protective gloves and safety glasses or goggles when working with hydraulic systems. Failure to comply with this requirement could result in death or serious injury.

**⚠ WARNING**

DO NOT check for leaks adjacent to moving parts while system is operating as there may be danger of entanglement! Failure to comply with this requirement could result in death or serious injury.

Check hydraulic oil daily by means of sight gauge on hydraulic tank. Add oil as necessary to maintain level around mid-point of sight gauge. Periodically inspect hoses and fittings for leaks.

**NOTICE**

Change hydraulic oil filter after first week (or not more than 50 hours) of operation on a unit.

Controller will warn when filter is restricted. Change filter when warning sounds.

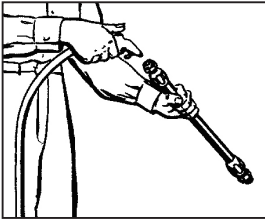
Drain hydraulic tank through drain plug (not through suction outlet), flush, and refill and change filter element annually. Oil and filter should also be changed whenever oil shows any signs of breaking down under continued high-pressure operation. Discoloration of oil is one sign of breakdown.

## Hydraulic Hose

Hose assemblies in operation should be inspected frequently for leakage, kinking, abrasion, corrosion or other signs of wear or damage. Worn or damaged hose assemblies should be replaced immediately. When replacing, use hoses of same or better rating and construction.

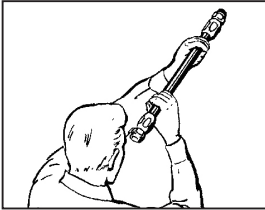
### **⚠ WARNING**

Testing should be conducted in approved test stands with adequate guards to protect the operator. Failure to comply with this requirement could result in death or serious injury.



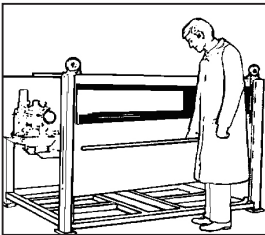
#### **Clean**

Clean assembly by blowing out with clean compressed air. Assemblies may be rinsed out with mineral spirits if the tube stock is compatible with oil, otherwise hot water at 150°F (65.55° C) maximum may be used. Ensure all are dry before assembly.



#### **Inspect**

Examine hose assembly internally for cut or bulged tube, obstructions, and cleanliness. For segment style fittings, be sure that the hose butts up against the nipple shoulder; band and retaining ring are properly set and tight, and segments are properly spaced. Check for proper gap between nut and socket or hex and socket. Nuts should swivel freely. Check the layline of the hose to be sure the assembly is not twisted. Cap ends of hose with plastic covers to keep clean.



#### **Test**

The hose assembly should be hydrostatically tested at twice the recommended working pressure of the hose.

Test pressure should be held for not more than one minute and not less than 30 seconds. When test pressure is reached, visually inspect hose assembly for: 1. Any leaks or signs of weakness. 2. Any movement of the hose fitting in relation to the hose. Any of these defects are cause for rejection.

## **Storage and Handling**

Hose should be stored in a dark, dry atmosphere away from electrical equipment, and the temperature should not exceed 90° F (32.22° C).

## Conveyor Chain

### ⚠ WARNING

Stay out of the spreader. If it's necessary to enter the spreader, return to the shop, empty body, turn off all power, set vehicle brakes, lock engine starting switch and remove keys before entering. Tag all controls to prohibit operation. Tags should be placed, and later removed, only by person working in the body. Failure to comply with this requirement could result in death or serious injury.

Hose down unit and remove any material build-up on sprockets and under chain.

### NOTICE

The conveyor will move away from the bottom panel if material accumulates under the conveyor or on the sprockets. The more material that accumulates, the closer the chain will come to the chain shields. If the conveyor should catch a chain shield, it could permanently damage the conveyor, the chain shields or the unit. Do not remove material while conveyor or spinner is running!

### Lubrication

Make sure unit is clean and completely dry. Lubricate conveyor chain via display at an interval of 10 hours of spreading, or at the end of each day of usage.

### Tension

Proper chain tension is a factor in chain and sprocket life. Measuring from rear of unit, conveyor should touch at 36" - 40" (91 - 102cm) mark, and top of chain should appear between MIN and MAX lines in sight window (Figure 1). If manual adjustments need to be made, on valve block, loosen jam nut, turn counterclockwise to lower tension, or turn clockwise to increase tension (Figure 2). All tension adjustments must be made when machine is unloaded and conveyor running 15-20 RPM.

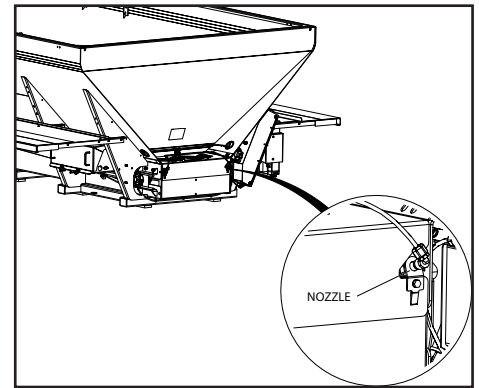


Figure 1

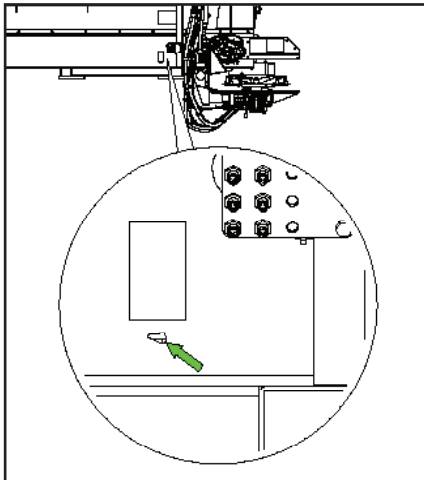


Figure 2A

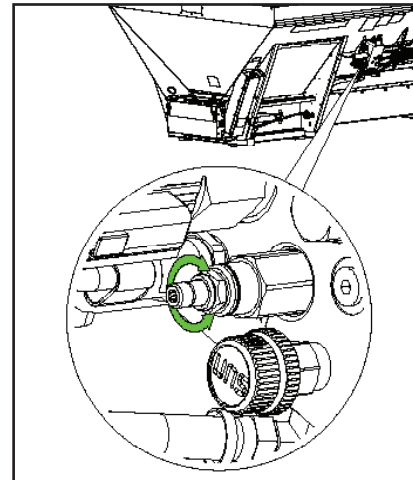


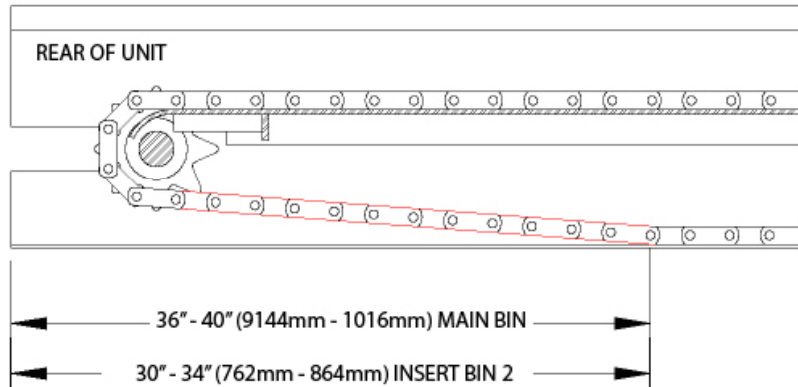
Figure 2B

Over-tensioning of conveyor chain will lead to excessive load on the system which will cause excessive chain and sprocket wear and can cause extremely high starting pressures. Under-tensioning allows conveyor chain to "wrap" around drive sprockets and not exit sprocket freely, causing excessive excessive chain stretch and surging of the conveyor which will result in interrupted flow of material to the spinners.

Proper Tension

Main Bin Conveyor  
36" to 40"  
(9144mm - 1016mm)

Bin 2 Conveyor  
30" to 34"  
(762mm - 864mm)



## Conveyor Belt Maintenance

Standard belt for the #4 chain is moderate oil resistant that is impervious to moisture, weathering, or normal action which can be used with chemical impregnated fertilizer or oil based additives.

- Inspect belt fastener occasionally for wear or "raveling" of belt grip area.
- Make sure belt connecting pin is positioned correctly as shown in Figure 3.

### NOTICE

Pin must not rotate. If pin ends are not bent down and tight against lacing, the ends may cut into the chain shield sealers or belt wipers.

BOTH PIN ENDS MUST  
BE BENT DOWN &  
TIGHT AGAINST ENDS  
OF LACING

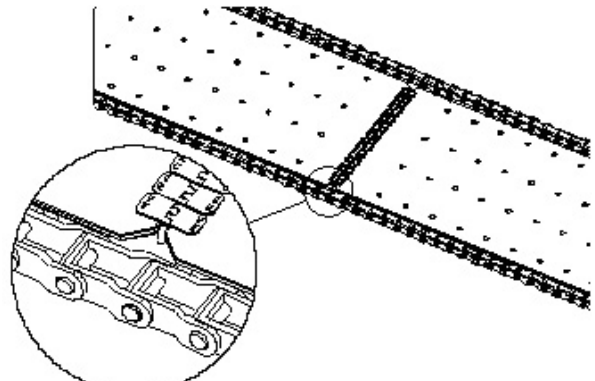


Figure 3 - Conveyor Belt Pin Installation

## Bin Sensor

### WARNING

Stay out of the spreader. Do not climb on spreader. Use a portable ladder to inspect, clean and maintain the bin sensor from outside the spreader. Failure to comply with this requirement could result in death or serious injury.

### NOTICE

Wipe sensor clean periodically to prevent accumulation of product. Avoid wet material as it may stick to sensor. If material sticks to sensor it won't warn user when bin is low.

Clean sensor with long handled brush or hose from outside of spreader. Do not aim high pressure sprayer directly at sensor—it could damage the components.

**Spinner Fins**

Visually inspect spinner fins (Figure 4) daily for build-up of material and wear. Spinner discs and fins must be kept clean and polished. Even a small build-up of material on a spinner can significantly affect the spread pattern. Rough, bent or worn fins will produce bad spread patterns. Replace worn fins or discs as needed. See Fin Kit Installation Instructions for replacement part numbers and instructions.

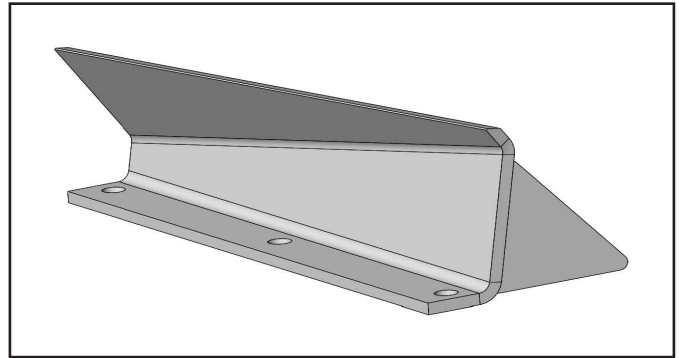


Figure 4 - Spinner Fin

**Spinner Deflectors**

Visually inspect spinner deflectors (Figure 5) daily for build-up of material and damage. Clean as needed. Even a small build-up of material on a spinner deflector can affect the spread pattern. If damaged, bent or otherwise, replace. See Parts List in this manual for replacement part numbers.

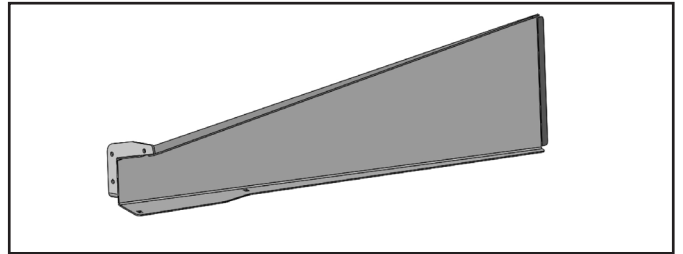


Figure 5 - Spinner Deflector

**Material & Hillside Flow Dividers**

Visually inspect material divider (Figure 6) and hillside flow dividers (as equipped) daily for build-up of material and wear. Any build-up of material on divider components can affect performance. Clean as needed. Replace worn or damaged parts as necessary. See Parts List in this manual for replacement part numbers.

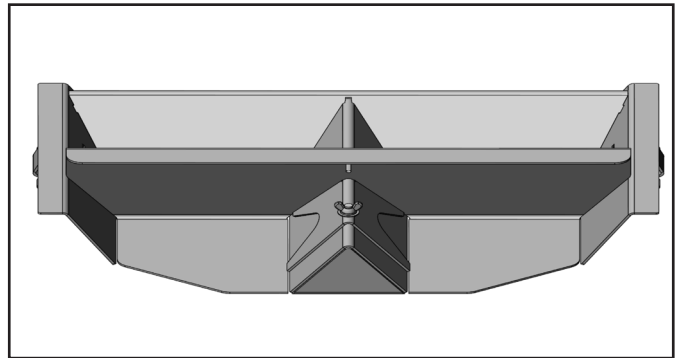


Figure 6 - Material Divider

## Conveyor Gearcase

Drain oil in a new unit after first two weeks (or not more than 100 hours) of operation, and flush gear case thoroughly with light oil. Refer to "Lubricant and Hydraulic Oil Specifications" section for proper grade oil and recommended amounts of lubricant. After initial change, oil should be changed every 2,000 hours of operation or annually, whichever occurs first.

Check gearcase oil level monthly.

## Lubrication of Bearings

Grease in a bearing acts to prevent excessive wear of parts, protects ball races, and balls from corrosion and aids in preventing excessive heat within the bearing. It is very important the grease maintain its proper consistency during operation. It must not be fluid and it must not channel.

Make sure all fittings are thoroughly cleaned before grease is injected. Points to be lubricated by means of a grease gun have standard grease fittings.

Lubricate bearings by pumping grease slowly until it forms a slight bead around the seals. This bead indicates adequate lubrication and also provides additional protection against the entrance of dirt.

## Fasteners

Tighten all screws fasteners to recommended torque's after first week of operation and annually thereafter. If loose fasteners are found at anytime, tighten to recommended torque. Replace any lost or damaged fasteners or other parts immediately. Check body mounting hardware every week.

Check torque on body mounting, hitch, wheels and suspension hardware every week. Tighten front mount hardware so springs are compressed from 3.5" - 3.75" (8.89 - 9.53 cm) (Figure 7A). Tighten each back mount hardware to 80 - 90 ft-lb (108.5 - 122 N-m) (Figure 7B).

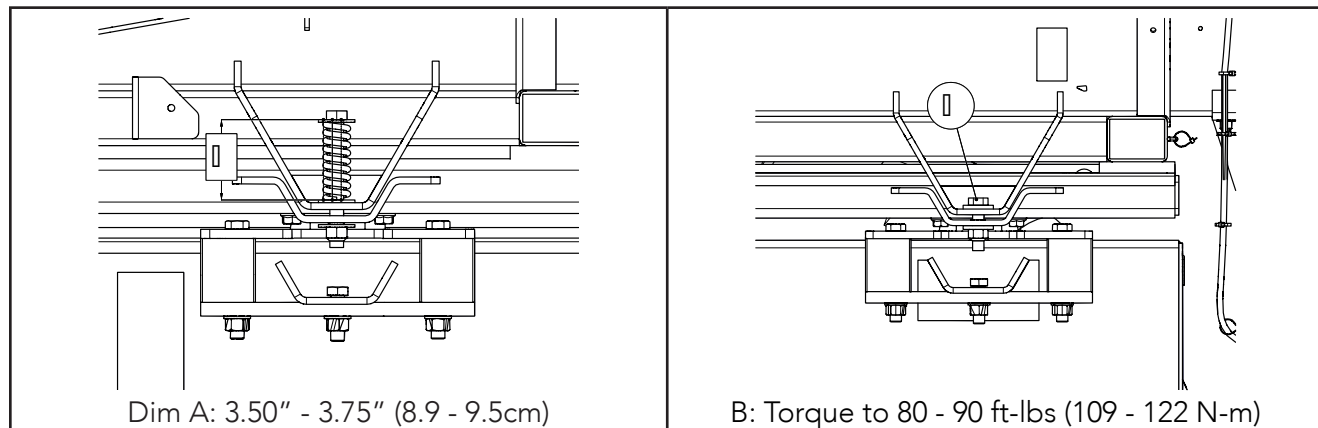


Figure 7A - Front, Middle Mount Spring Compression

Figure 7B - Spring Torque on Rear Mount

## Trailer Brakes

### **! DANGER**

Do not check leaks with hands while system is operating as high pressure leaks can be dangerous! If skin is pierced with hydraulic fluid at high pressure seek immediate medical attention as fluid injected into the skin could cause gangrene if left untreated. Relieve pressure before disconnecting hydraulic lines or working with system. Make sure all hydraulic fluid connections are tight and all hydraulic hoses and lines are in good condition before applying pressure to the system. Wear protective gloves and safety glasses or goggles when working with hydraulic systems.

### **! WARNING**

Perform maintenance on level surface with wheels blocked. There is no parking brake on the TR0932. Block the wheels prior to unhitching or any maintenance of the TR0932. Uncontrolled movement of the trailer could cause death or serious injury.

### **! WARNING**

Disc brake linings do not contain asbestos. Brake lining compounds do, however, contain elements that may become airborne during the life of the lining. To prevent any health problems associated with lining dust, we suggest ventilators be installed as needed on enclosed or stationary equipment. A Safety Data Sheet is available upon request.

### **! CAUTION**

The minimum allowable disc thickness for this brake is .50 in (12.7 mm). For use with a thinner disc, disassemble caliper and reduce spacer thickness accordingly. Spacer thickness = disc thickness + .125 in (3.2 mm). A loss of fluid may occur at the time of complete lining wear if the above procedure is not followed. Uneven lining wear may occur if the caliper is not mounted squarely over the disc, or if the lining assemblies are not parallel to the disc surface. Reduced o-ring seal life may also be evident. When the linings have worn to the point of replacement, replace with Lining Kit.

When installing this Disc Brake, it is of utmost importance that the caliper be centered evenly and squarely over the disc. This will ensure even and equal piston travel and lining to disc contact.

## Mounting Procedure

Using Table 1, determine "A" dimension and locate caliper mounting holes. Bolt caliper assembly securely to machine using 5/8-18UNC SAE grade 8 plated bolts and heat treated flat washers. Torque: 190-200 lb·ft (257.6-271.2 N·m).

Disc Centerline To Mounting Hole Dimension	
Disc Diameter	"A" Dimension
12" (304.8 mm)	6.62" (168.2 mm)
14" (355.6 mm)	7.62" (193.6 mm)
16" (406.4 mm)	8.62" (219.0 mm)
18" (457.2 mm)	9.62" (244.4 mm)
20" (508.0 mm)	10.62" (269.8 mm)
Table 1	

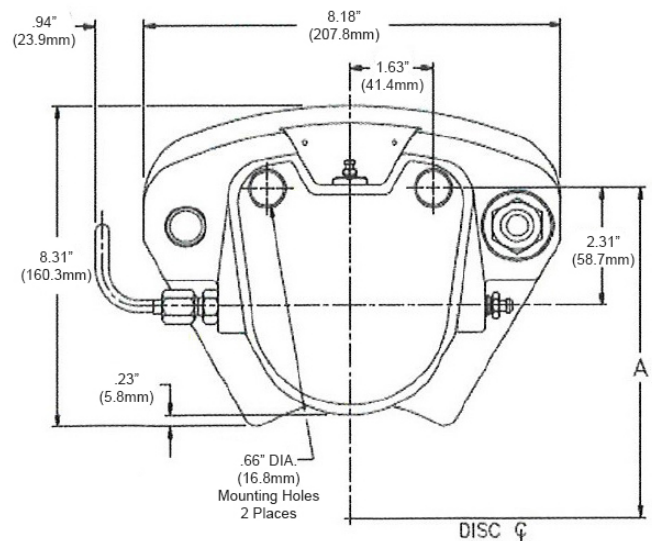


Figure 1



**Plumbing Procedure**

1. After caliper assembly is mounted on machine, install hydraulic lines. NOTE: All porting is designed for #4 SAE o-ring boss port adapter.
2. Bleed the system making sure all air is eliminated. Apply hydraulic pressure and check for leaks.

**Change Lining Procedure**

1. Refer to Figure 2. Remove brake from machine by disconnecting necessary fluid lines and removing mounting bolts. Drain fluid from brake assembly.
2. For some models it may not be necessary to separate housing halves, however, if you must separate housing (3) halves, remove cap screws (1), washers (2), tubing assembly (11), and spacer (8). Do not remove connectors (12). Use a bench vice.
3. Remove lining assemblies (7) from housings (3).
4. Gently press piston (6) back into housing (3) bore. Piston must bottom on housing to assure lining to disc clearance. Install new lining assembly (7) into housing pocket. Repeat process for remaining housing half.
5. Position spacer(s) (8) between housing (3) halves. Install cap screws (1) and washers (2). NOTE: Earlier models use nuts (13) and two additional washers (2) to be installed and tightened after cap screws (1) are torqued. See Figure 2. Determine size of cap screws (1), lubricate threads of cap screws (1), and evenly torque cap screws, not nuts (13), as follows: 5/8-18UNF 257.6-278.0 N·m (190-205 lb·ft). 3/4-16UNF 413.6-454.3 N·m (285-315 lb·ft).
6. Connect tubing assembly (11) and torque 12.2-20.3 N·m (9-15 lb·ft).
7. Bolt caliper assembly securely to machine using 5/8-18UNC SAE grade 8 plated bolts and heat treated flat washers. Torque: 190-200 lb·ft (257.6-271.2 N·m). Shim as required to center caliper over disc.
8. Connect necessary fluid lines.
9. Bleed system making sure all air is eliminated.
10. Make several static brake applications. Check for leaks and bleed once more.
11. Check linings to be sure there is no drag. If lining to disc drag occurs, refer to step 4 to correct.

NOTE: When installing new linings, examine the disc for excessive wear. As a guide, the following limits are suggested for re-finishing the disc.

- Surface finish 1-1.5 micron (40-60 micro inch).
- Surfaces to be parallel within 0.051 mm (0.002 in).
- Do not reduce thickness by more than 0.762 mm (0.030 in) when refinishing.

**Disassembly Procedure**

1. Refer to Figure 2. Remove brake from machine by disconnecting necessary fluid lines and removing mounting bolts. Drain fluid from brake assembly.
2. Separate housing (3) halves by removing cap screws (1), washers (2), tubing assembly (11), and spacer (8). Do not remove connectors (12). Use a bench vice.
3. Remove lining assembly (7) from housing (3).
4. Remove piston (6) from one housing (3) half by pulling piston from bore. If piston fails to move. Place housing half face down on bench. Protect piston face by placing cloth between piston and bench. Support housing half on bench in such a way that piston can be eased out of its bore. This is accomplished by carefully introducing low pressure air 0.7-1.0 bar (10-15 PSI) through fluid inlet fittings.



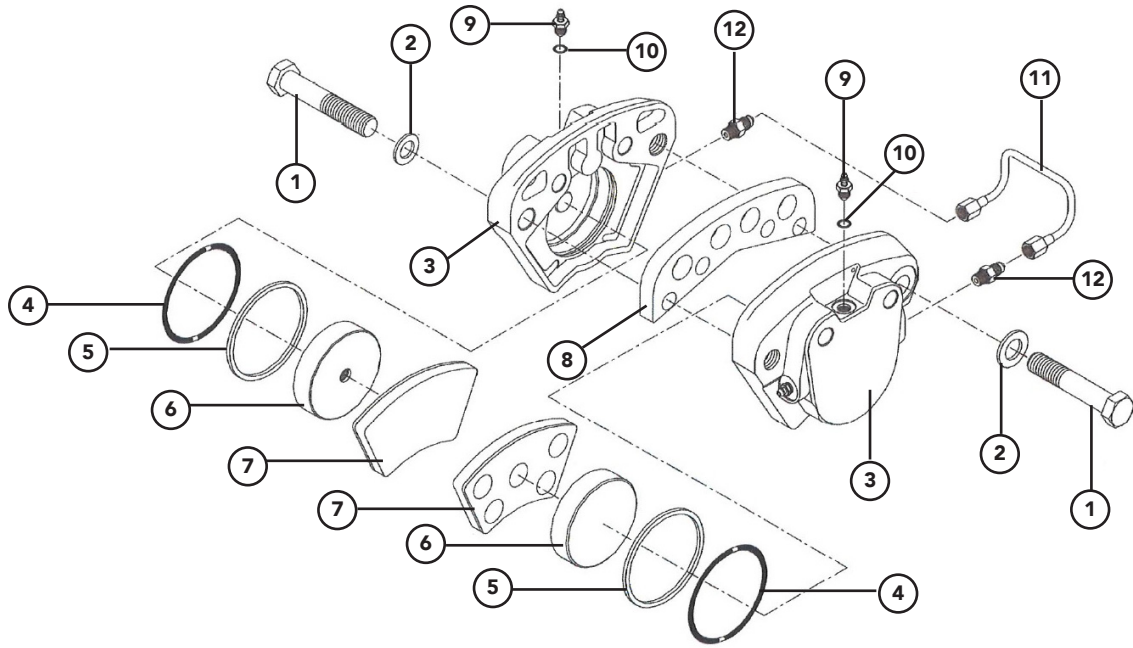


Figure 2

## CAUTION

Do not use high pressure as it is dangerous and unnecessary. Use just enough air pressure to ease the piston out of the bore. Do not blow piston out of the bore. If the piston is seized or cocked or does not come out readily, release the air pressure and use a soft (brass) hammer to rap sharply on and around the end of the piston. Reapply air pressure to remove the piston.

5. Remove o-ring (4) and back-up ring (5) from housing (3) half. NOTE: Be careful not to scratch or mar housing bore.
6. Remove bleeder screws (9) from housings (3). Remove o-rings (10) from bleeder screws (9).
7. Repeat steps 3 through 5 for second housing (3) half.

## Assembly Procedure

NOTE: Lubricate all rubber components from repair kit with clean type fluid used in the system.

1. Refer to Figure 2. Clean housing bore with clean type fluid used in system
2. Install new o-ring (10) on bleeder screw (9). Install bleeder screw in housing (3) half and torque 12.2-20.3 N·m (9-15 lb·ft).
3. Install new o-ring (4) and new back-up ring (5) in groove of housing (3). Note the order of components. NOTE: Care must be taken so as not to scratch or mar housing bore.
4. Gently press piston (6) into housing (3) bore. Piston must bottom on housing to assure lining to disc clearance. Install lining assembly (7) into housing pocket. Note the order of components.
5. Repeat steps 1 through 4 for the second housing (3) half.
6. Position spacer(s) (8) between housing (3) halves. Install cap screws (1) and washers (2). NOTE: Earlier models use nuts (13) and two additional washers (2) to be installed and tightened after cap screws (1) are torqued. See Figure 4. Determine size of cap screws (1), lubricate the threads of cap screws (1), and evenly torque cap screws, not nuts (13), as follows: 5/8-18UNF 257.6-278.0 N·m (190-205 lb·ft) 3/4-16UNF 413.6-454.3 N·m (285-315 lb·ft).
7. Connect tubing assembly (11).

8. Bolt caliper assembly securely to machine using 5/8-18UNC SAE grade 8 plated bolts and heat treated flat washers. Torque: 190-200 lb·ft (257.6-271.2 N·m). Shim as required to center caliper over disc.
9. Connect necessary fluid lines.
10. Bleed the system making sure all air is eliminated.
11. Make several static brake applications. Check for leaks and bleed once more.
12. Check linings to be sure there is no drag. If lining to disc drag occurs, refer to step 4 to correct.

Refer to Figure 3. If hooking the implement up to a tractor that has the implement braking plug, simply connect the flat face brake plug to the tractor's implement brake plug.

The case drain, zero pressure return line should be hooked up in order to control maximum braking power. The pressure relief valve can be adjusted on the side of the tongue to adjust the maximum braking pressure. This should be set through trial and error. With a full load, slam on the brakes. If it needs more stopping power then increase the pressure relief setting. If it is stopping too hard then reduce the stopping pressure. An acceptable braking pressure range is usually within 1400psi to 1800psi. When hooking up the brakes to a tractor without the automatic trailer brake plug, you must change your brake fitting out for a pioneer fitting. It is very important to ensure a good case drain connection. If the case drain line is not connected, or becomes disconnected then the brakes can see full tractor pressure up to 3000psi, which will ultimately cause a failure in the braking system. If you cannot secure a proper connection on the tractor's case drain, then plug the return line into the remotes return line for the pioneer fitting feeding the brake pressure line.

While operating the brakes using a remote, ensure that you leave the tractor's remote in float. If left in the locked position or energized position the brakes will be locked on and fail prematurely.

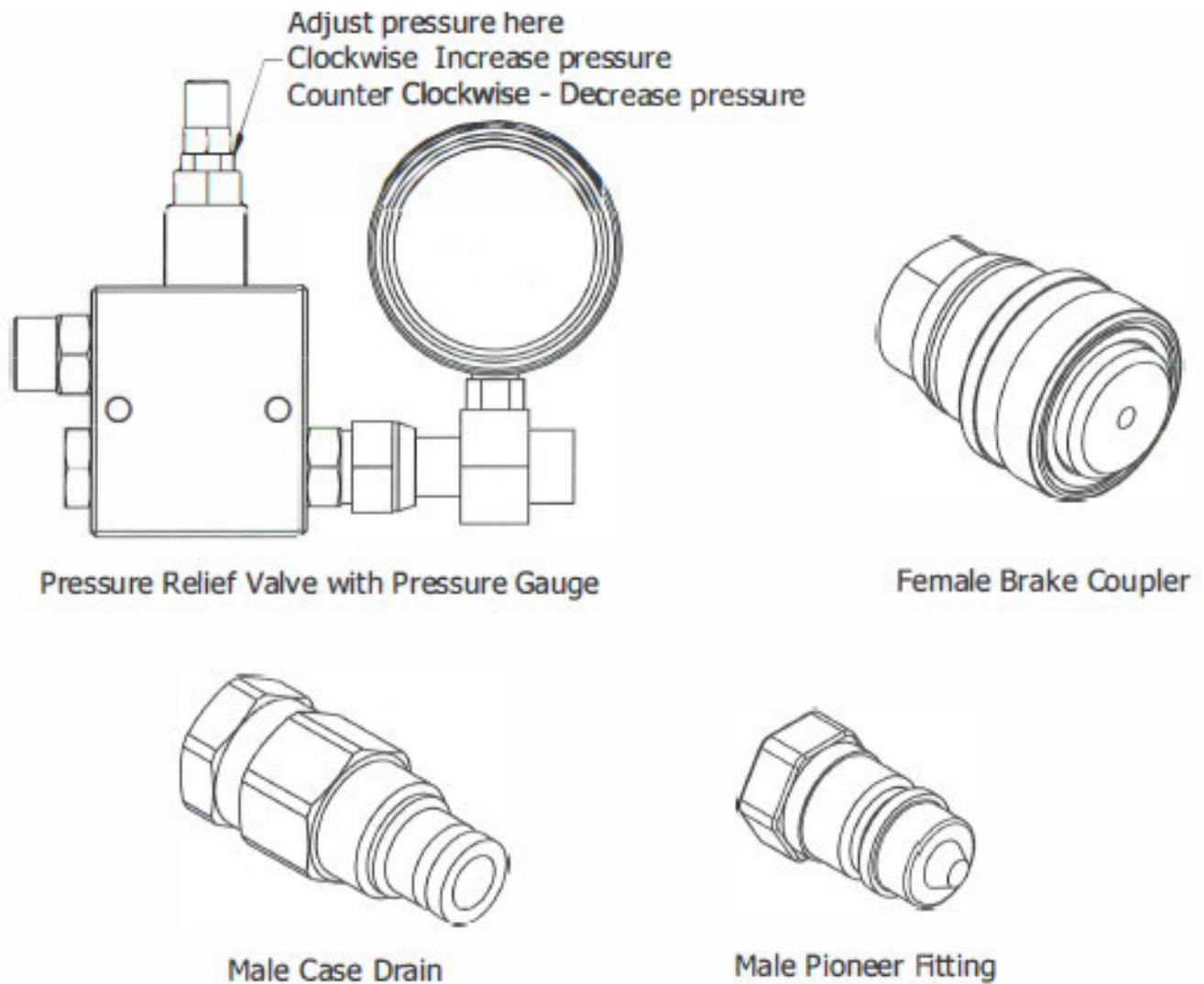


Figure 3

## Tires

**NOTICE**

Inspect tires and wheels daily for wear and/or loose hardware.

**⚠ WARNING**

Service of tires and rims can be dangerous. Follow all safety rules. Only specialized personnel should mount tires. Use proper equipment and procedures. Damaged tires can explode causing injury. Falling and/or rolling tires may cause injury.

**⚠ WARNING**

Do not over inflate tires. DO NOT stand in front of or over tires when inflating. If necessary, use a clip-on air chuck and extension hose. Over-inflating can cause tire to explode, causing serious injury. Always inflate tire/rim assembly with an OSHA approved cage or restraining device. Tire and rim diameters should always match.

Always maintain correct tire pressure. Set tire pressure at 20 PSI (1.38 bar) to minimize ground compaction. See "General Operating Procedures" section.

Check tires frequently during extreme temperatures.

Refer to tire manufacturer for additional information.

## Wheels & Lug Nuts

### Wheel Installation

**⚠ CAUTION**

Re-torque wheel studs after 10 hours of operation.

Make sure brakes are not engaged.

Check all parts are free of dirt and grease. Make sure all parts are free of damage. The hub or drum mounting face must be cleaned and kept flat.

Ensure that the brake drum is on the pilots' raised step, seated fully against the hub.

Clean the wheel's center hole as necessary so it will fit easily on the hub pilots.

Apply two drops of oil between the nuts and flange and two drops to the last 2 or 3 threads at the end of each stud. Lightly lubricate the pilots on the hub to ease wheel installation and removal.

**NOTICE**

DO NOT get lubricant on the mounting face of the drum or wheel. This will cause hardware to loosen prematurely.

Position hub with one pilot at 12 o'clock position. Place wheel onto hub carefully so as not to damage stud threads. Make sure wheel is fully seated against drum.

Install hardened spacer and nuts, finger-tight, at 12 o'clock and 6 o'clock positions. Rotate wheel 180° and make sure wheel is fully seated against drum. Repeat as needed. Install spacers and nuts finger-tight on remaining studs.

Tighten nuts to 50 ft-lb (67.8 N-m) following a crisscross sequence as shown in Figure 10. After the wheel is installed inspect the seating of the wheels on all four pilots and turn the wheel checking for irregularity of the wheel assembly. This will ensure the wheel is seated on the pilots and flat against the drum. Tighten all nuts to 450-500 ft-lb (610.2-678 N-m) using the crisscross sequence as shown in Figure 10. Repeat torque sequence until all nuts are consistent to 450-500 ft-lb (610.2-678 N-m).

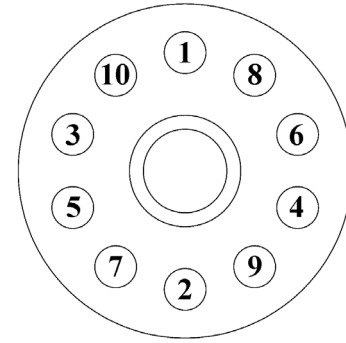


Figure 10

## End-of-Season Storage



**WARNING** Never store implement with material in bin. Implement could tip and crush or strike someone causing serious injury or even death.

1. Refer to "Pre- & Post-Season Checklists" at the end of this section. Complete End-of-Season Checklist as required.
2. Store implement indoors on a hard, level surface, with wheels blocked to prevent rolling.
3. Lower jack to support the implement so that it is level. Ensure that the jack is placed securely on a hard surface.
4. Place all power connections in storage positions as shown in Figure 10:
  - Store light connector in storage bracket located on hose guide (A).
  - Store ISOBUS connector in receptacle (B).
  - Store hydraulic hoses in provisions on hose guide (C).
5. Disconnect implement from tractor.

Figure 10

## Clean Up



**NOTICE** High pressure wash can inject water and/or fertilizer into control components, causing damage. Use caution when cleaning these areas.

Thoroughly wash unit every two to three days during the operating season to maintain minimal maintenance operation. Hose unit down under pressure to free all sticky and frozen material.

It is important the unit be thoroughly cleaned at the end of each operating season. All lubrication and maintenance instructions should be closely followed. Repaint worn spots to prevent formation of rust.

## NOTICE

The lubricant distributor and/or supplier is to be held responsible for results obtained from their products. Procure lubricants from distributors and/or suppliers of unquestionable integrity, supplying known and tested products. Do not jeopardize your equipment with inferior lubricants. No specific brands of oil are recommended. Use only products qualified under the following oil viscosity specifications and classification recommended by reputable oil companies.

## Hydraulic System

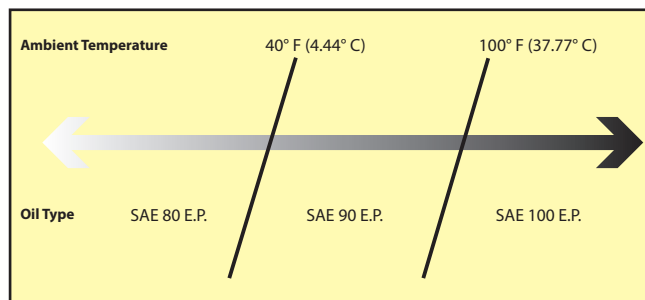
Use premium quality lubricants with 100-200 SUS or 20-43 cSt viscosity at operating temperatures. The hydraulic fluid's specifications in the table below are for normal operating conditions. Extreme environments or dirty conditions may require the use of different oils. Consult your New Leader dealer or the Product Support Department at Highway Equipment Company for systems operating outside normal conditions.

Ideal Oil Operating Temperature	115-158°F (46.11-70° C)
Recommended Premium Lubricant	Multi-Purpose Agriculture Hydraulic & Transmission Oil
Lubricant Specifications Viscosity Index Viscosity at 40°C, cst Viscosity at 100°C, cst	Greater than 130 Less than 68 Greater than 9
Acceptable Fluid Example	Mobil 424

## Gearcase Lubricant

Lubricate these assemblies with non-corrosive type extreme pressure (E.P.) gear oil conforming to MIL-L2105 B multi-purpose gear lubricating oil requirements (API Service GL 4) based on ambient temperatures listed below. Refill gearcase with one and a half (1-1/2) pints (.70 liters) of recommended lubricant.

Ambient Temperature	Oil Type
Below 40°F (4.4°C)	SAE 80 E.P.
40° - 100° F (4.4° - 38° C)	SAE 90 E.P.
Above 100° F (38° C)	SAE 140 E.P.



## Grease Gun Lubricant

Use a waterproof ball and roller bearing lithium base lubricant with a minimum melting point of 300°F (148.8° C). This lubricant should have a viscosity which assures easy handling in the pressure gun at prevailing atmospheric temperatures. The grease should conform to NLGI No. 2 consistency.

## Chain Oiler Mixture

Use a mixture of 75% diesel fuel mixed with 25% SAE 10 engine oil (use clean oil, not pre-used oil).



## WARNING

Shut off all power and allow all moving parts to come to rest before performing any maintenance operation.

The spreader should be regularly lubricated with the lubricants recommended in this manual in accordance with the following chart:

Location	Places	Method	Frequency
<b>Conveyor</b>			
Idler Bearings (1, 2 - Front Bank)	2	Grease Gun	Weekly
Driveshaft Bearings (1,2 - Rear Bank)	2		
Chain Oiler	1	Oil Mixture	Daily, After first 10 hours spreading
Gearcase	1	Gear Oil	Check Monthly; Change Annually
<b>Feedgate</b>			
Jack Assembly (4 - Rear Bank)	1	Grease Gun	Weekly
<b>Spinner Assembly</b>			
Jack Assembly (3 - Rear Bank)	1	Grease Gun	Weekly

NOTE: Unusual conditions, such as excessive dust, temperature extremes or excessive moisture may require more frequent lubrication of specific parts.

\*See "Lubricant and Hydraulic Oil Specifications" for types of lubricants to be used.

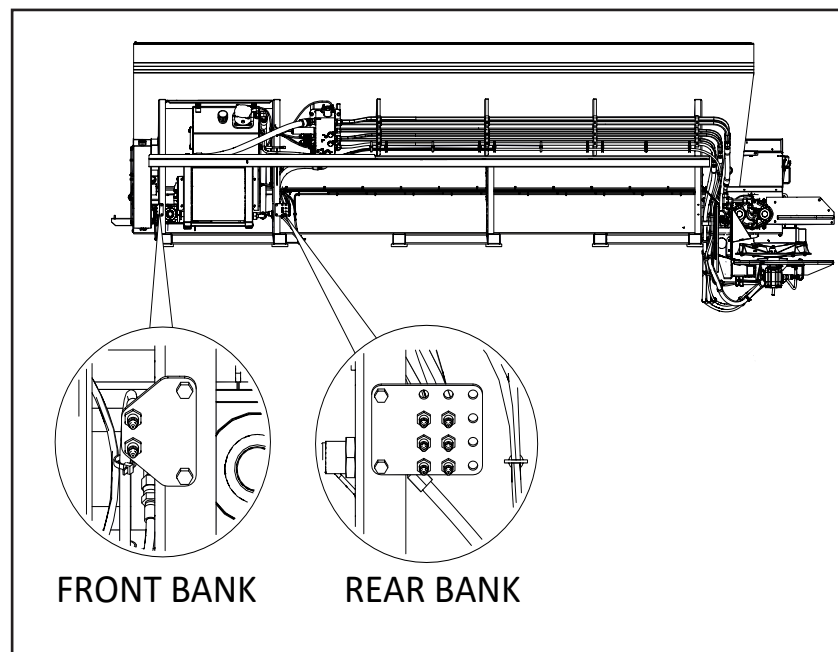


Figure 7 - Spreader Grease Banks

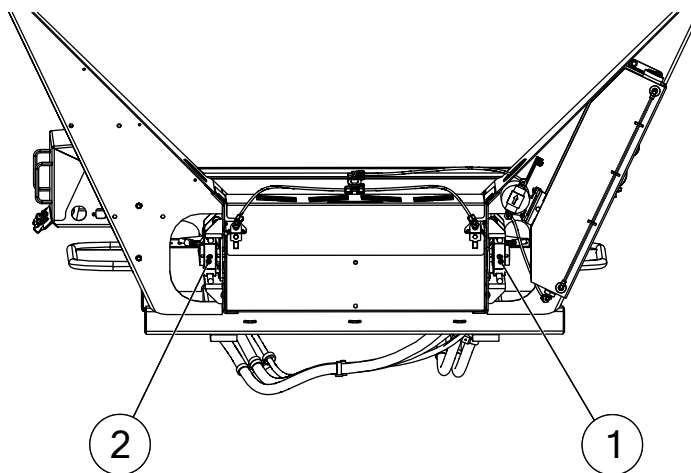


Figure 8 - Front Grease Bank Locations

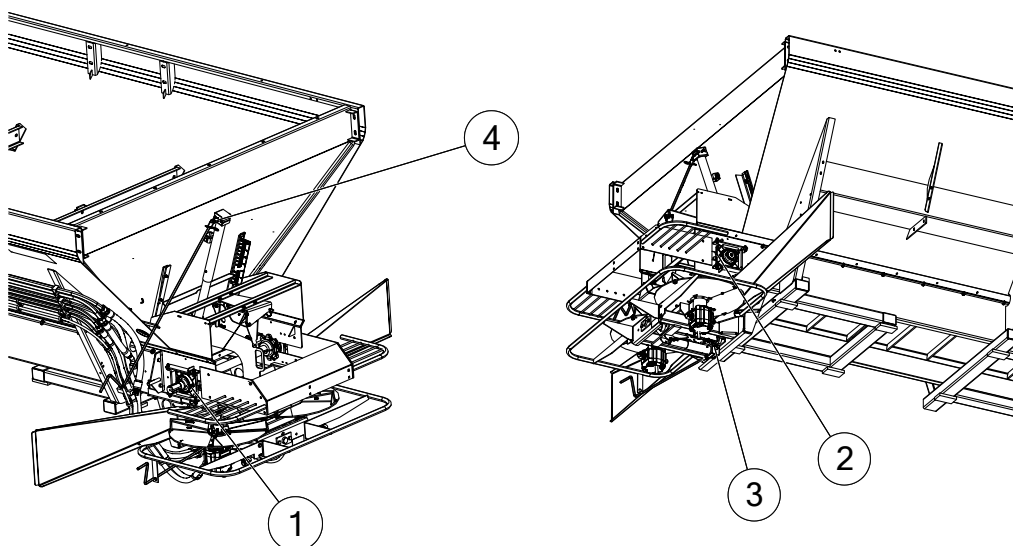


Figure 9 - Rear Grease Bank Locations



## ⚠ WARNING

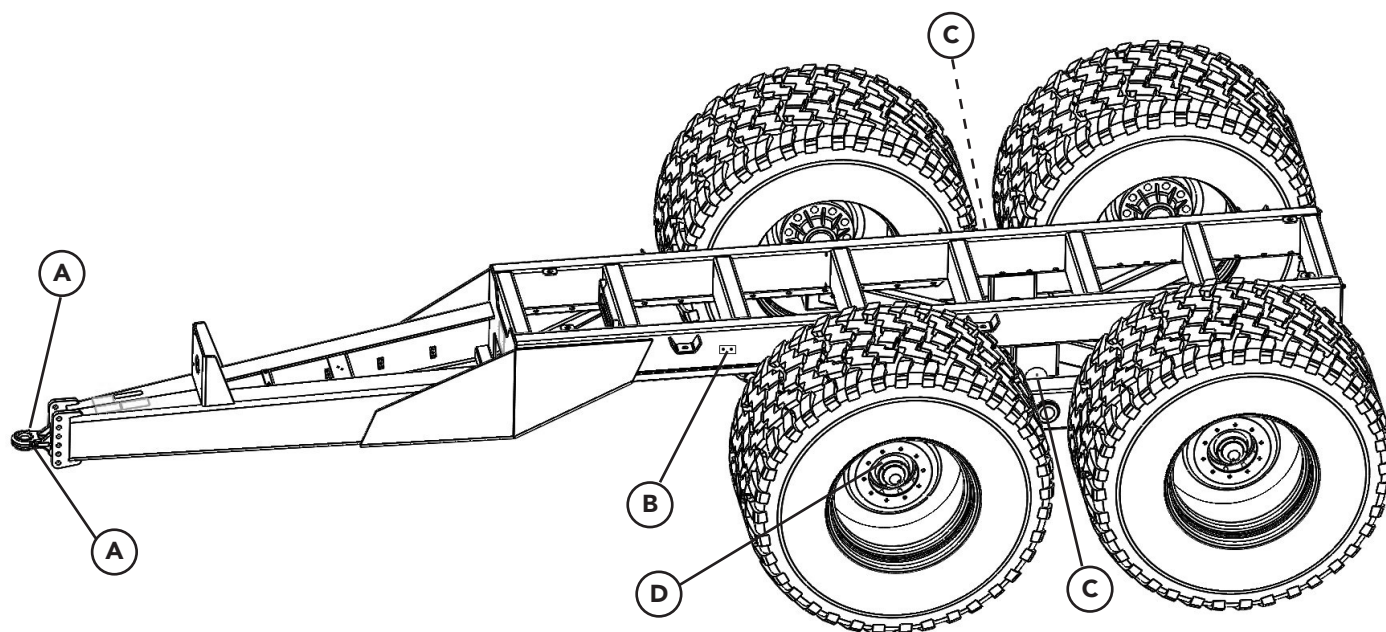
Shut off all power and allow all moving parts to come to rest before performing any maintenance operation. Failure to comply with this warning could result in death or serious injury.

The implement should be regularly lubricated with the lubricants recommended in this manual in accordance with the following chart:

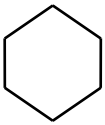
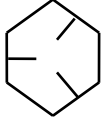
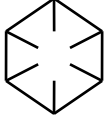
Location	Places	Method	Frequency
<b>1. Tongue</b>			
Trailer Jack (A)	1	Grease Gun	Weekly
<b>2. Wheel End &amp; Axles</b>			
Grease Banks (B)	4	Grease Gun	Weekly
Walking Beam (C)	2	Grease Gun	
Hub (D)	4	Grease Gun	

NOTE: Unusual conditions, such as excessive dust, temperature extremes or excessive moisture may require more frequent lubrication of specific parts.

\*See "Lubricant and Hydraulic Oil Specifications" for types of lubricants and oil to be used.



## CAP SCREW GRADE IDENTIFICATION - MARKINGS ON HEAD

SAE GRADE 2		NO MARKINGS
SAE GRADE 5		THREE MARKS - 120 DEGREES APART
SAE GRADE 8		SIX MARKS - 60 DEGREES APART

USE GRADE 2 TORQUES FOR STAINLESS STEEL FASTENERS AND CARRIAGE BOLTS.

	TORQUE - FOOT-POUNDS					
CAP SCREW SIZE	GRADE 2		GRADE 5		GRADE 8	
	DRY	LUBE	DRY	LUBE	DRY	LUBE
1/4"	5	4	8	6	12	9
5/16"	11	8	17	13	25	18
3/8"	20	15	30	23	45	35
7/16"	30	24	50	35	70	55
1/2"	50	35	75	55	110	80
9/16"	65	50	110	80	150	110
5/8"	90	70	150	110	220	170
3/4"	100	120	260	200	380	280
7/8"	140	110	400	300	600	460
1"	220	160	580	440	900	650

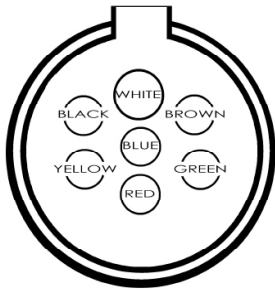
Symptom:	Reason:	Correction:
Spinner will not run	Defective Spinner Control Valve	Replace spinner control valve cartridge and coil.
	No voltage at valve	Verify spinner switch is on.
		Verify spinner enable is checked.
		Verify controller has a target spinner RPM entered.
		Check WSM 7.5 amp fuse is not blown.
		Verify spinner control harness is not damaged.
		Verify system was configured as Basic independent.
	No hydraulic flow	Verify hydraulics are on.
		Pressure test pump - replace as needed.
		System is going over relief - test & replace as needed.
Spinner will not shut off	Defective spinner control valve	Replace spinner control valve cartridge.
	Control valve is manually override	Loosen jam nut on control valve cartridge and back set screw out until spinner stops.
Spinner runs erratic	Defective spinner control valve	Replace spinner control valve cartridge.
	Spinner speed sensor harness failure	Replace sensor harness.
	Spinner speed sensor not properly installed	Adjust sensor so that gap between sensor and fin mounting bolt is less than 1/8".
Spinner speed drops off when turning around	Improper control settings	Verify PWM control is set properly (HOLD for gear pumps, CONTROL for variable displacement).
Spinner speed does not hit target	Defective spinner control valve	Replace spinner control valve cartridge.
	Pump failure	Flow and pressure test pump.
	Spinner speed sensor not properly installed	Adjust sensor so that gap between sensor and fin mounting bolt is less than 1/8".
	Hydraulic flow dropping off	Adjust settings and speed. Pressure test relief (adjust or replace as needed).
	Spinner speed sensor harness failure	Replace sensor harness.
	Spinner speed sensor failure	Replace spinner speed sensor.
No warnings being displayed	Warnings are only shown when VT screen is active on monitor	Switch from viewing map to viewing VT.

Symptom:	Reason:	Correction:
Conveyor will not run	Defective conveyor control valve	Replace conveyor valve cartridge.
	No voltage at valve	Verify bin switch and master switches on.
		Verify in controller that target rate, density, ground speed and a CFR number are all entered.
		Check WSM 7.5 amp fuse is not blown.
		Verify conveyor control harness is not damaged.
	No hydraulic flow	Verify hydraulics are on.
		Pressure test pump - replace as needed.
		System is going over relief - test & replace as needed.
		Conveyor is going over relief - test & replace as needed.
Conveyor will not shut off	Defective conveyor cartridge	Replace conveyor control valve cartridge.
	Control valve is out of time	Adjust cartridge timing.
Conveyor runs erratic	Defective conveyor cartridge	Replace conveyor control valve cartridge.
	Encoder failure	Replace encoder.
	Encoder harness failure	Replace harness.
	Rates smoothing is disabled	Enable rate smoothing.
Bin will not hit target rate	Defective conveyor cartridge	Replace conveyor control valve cartridge.
	Pump failure	Flow and pressure test pump.
	Going over relief	Adjust setting and speed. Pressure test relief (adjust or replace as needed).
	Encoder failure	Replace encoder.
	Encoder harness failure	Replace harness.
Hydraulics over-heating	Pump failure	Flow and pressure test pump.
	Too much flow	Flow test pump.
	System relief	Pressure test relief (adjust or replace as needed). Adjust settings and speed.
	Conveyor valve relief	Pressure test relief (adjust or replace as needed). Adjust settings and speed.
	Oil cooler fan failure	see cooler fan failures.
	Case drain on mono valve is plugged.	Case drain requires zero pressure line back to tank.

Symptom:	Reason:	Correction:
Bin level sensors not working properly	Not enabled	Verify system was configured with bin level sensors installed.
	Bin level sensor failure	Replace sensor.
	Bin level sensor harness failure	Replace harness.
Not applying correct rate	Incorrect settings	Verify density, swath width, gate opening, encoder pulses, and CFR number are all adjusted as needed.
No ground speed	Manual speed is enabled, but set to 0	Enter correct speed or disable manual speed
	AUX broadcast speed is enabled but radar not installed	Disable broadcast AUX speed.
	Incorrect speed source is selected	Select correct speed source.
Conveyor tensioning incorrect	Cartridge isn't adjusted properly	Adjust valve to achieve correct tension.
	Cartridge has failed	Replace cartridge.

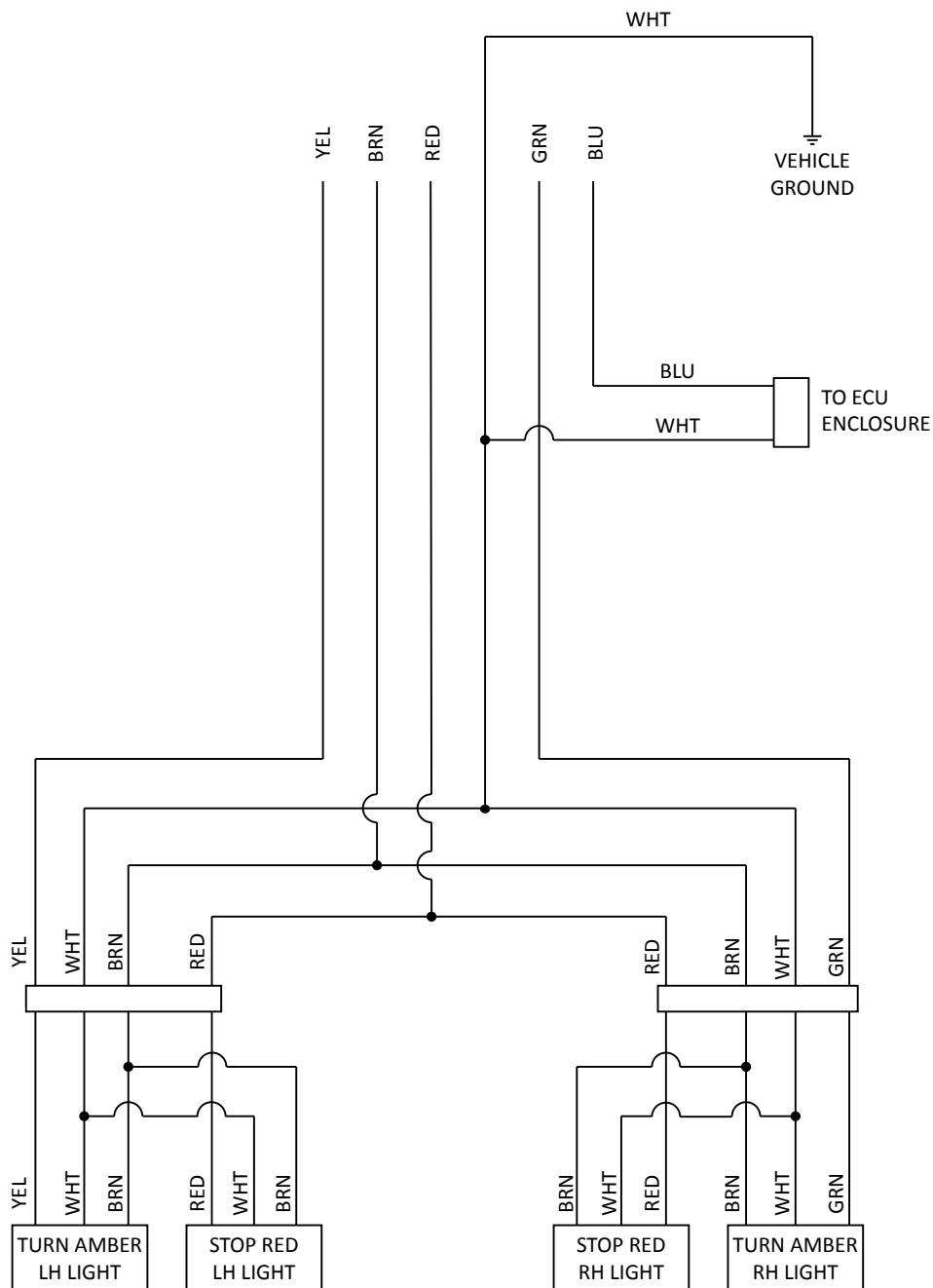
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## Electrical Schematic - TR0932



### WIRING CODE




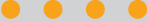

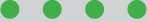
- 12GA White Wire (Ground)
- Black Wire (Not Used)
- 12GA Yellow Wire (LH Flash Warning & Turn Light)
- 12GA Red Wire (Stop Lights)
- 12GA Green Wire (RH Flash Warning & Turn Light)
- 12GA Brown Wire (Tail Lights)
- 12GA Blue Wire (Oil Cooler)











## Spreader Module LED Light Alerts







### Power LED

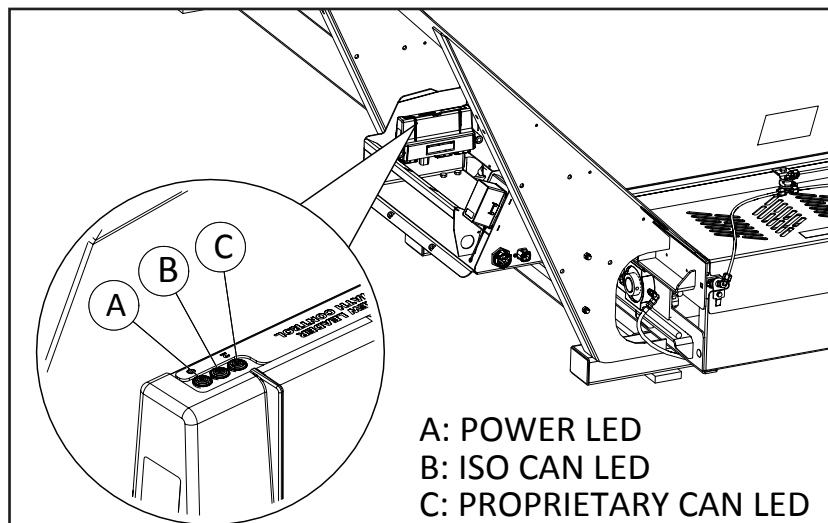
	Off	Solid Red 	Flashing Red 	Solid Amber 	Flashing Amber 	Solid Green 	Flashing Green 
Boot	No Power	N/A	No App	Running	N/A	N/A	N/A
Upgrage		N/A	N/A	N/A	Running	N/A	
Main Application		High Current Power Low	N/A	N/A	N/A	Power OK	

### ISO CAN LED

	Off	Solid Red 	Flashing Red 	Solid Amber 	Flashing Amber 	Solid Green 	Flasing Green 
Boot	X	N/A	N/A	N/A	N/A	N/A	N/A
Upgrage	Idle	Bus Off		Bus Error Passive	Bus Error Active		TX / RX
Main Application							

### Proprietary CAN LED

	Off	Solid Red 	Flashing Red 	Solid Amber 	Flashing Amber 	Solid Green 	Flashing Green 
Boot	X	N/A	N/A	N/A	N/A	N/A	N/A
Upgrage	X	N/A		N/A	N/A		N/A
Main Application	Idle	Bus Off		Bus Error Passive	Bus Error Active		TX / RX



## IMPORTANT!

Do not operate or work on machine without reading and understanding the operator's manual.

### Before starting engine/before starting machine operation

- |  |   |
|--|---|
| <input type="checkbox"/> Program rate controller and document settings         | <input type="checkbox"/> Hydraulic hoses are secured properly               |
| <input type="checkbox"/> All stop, tail, and turn lights function properly     | <input type="checkbox"/> Gearcase oil level is correct                      |
| <input type="checkbox"/> Tire pressures are equal on each side of chassis      | <input type="checkbox"/> All guards and shields in place                    |
| <input type="checkbox"/> Battery condition and connection                      | <input type="checkbox"/> Spinner assy moves through full range of operation |
| <input type="checkbox"/> Electrical connections are tight and secure           | <input type="checkbox"/> Spinner discs and fins installed properly          |
| <input type="checkbox"/> All fasteners are secure                              | <input type="checkbox"/> Spinner discs and fins are in acceptable condition |
| <input type="checkbox"/> Inverted V is secure and installed properly           | <input type="checkbox"/> Material Divider assembly is square and secure     |
| <input type="checkbox"/> Sensor(s) are functioning properly                    | <input type="checkbox"/> Material Divider is clean of build-up              |
| <input type="checkbox"/> Lubricate all grease fittings                         | <input type="checkbox"/> Feedgate assembly is level and clean of build-up   |
| <input type="checkbox"/> Hydraulic oil level and line connections are tight    | <input type="checkbox"/> Encoder installed and secured                      |
| <input type="checkbox"/> Hydraulic filters are current and gauge is functional | <input type="checkbox"/> Spinner sensor adjusted to proper gap              |
| <input type="checkbox"/> Chain oiler tank is full and operates correctly       |   |

### Start engine/Start and run to operational temperatures

- |   |   |
|---|---|
| <input type="checkbox"/> Hydraulic fittings are tight and no leaks *          | <input type="checkbox"/> Conveyor control valve is operating correctly  |
| <input type="checkbox"/> All pressure transducers are operating correctly     | <input type="checkbox"/> Calibrate radar/ground speed input   |
| <input type="checkbox"/> Check operation of all alarms                        | <input type="checkbox"/> Test maximum conveyor RPM's  |
| <input type="checkbox"/> Hydraulic flow test: ____ GPM @ operating engine RPM | <input type="checkbox"/> Test right and left hand spinner speed; ensure difference is less than 5 RPM (when at operating RPM) |
| <input type="checkbox"/> Check main relief valve setting : ____ PSI           |   |

### Stop operation/Turn off engine and engage parking brake

- |   |  |
|---|--|
| <input type="checkbox"/> Visually check for leaks               | <input type="checkbox"/> All oil levels full |
| <input type="checkbox"/> Check belt/chain tension and alignment |  |

### Perform Calibrations

- ☐ Product density testing, crush strength, and SGN scale (See Spread Pattern Calibration section for instructions).
- ☐ Catch tests of all products and at least 1 blend for conveyor calibration and document settings and product characteristics
- ☐ Spread pattern tests of all products and at least 1 blend and document settings and product characteristics

### End of Season

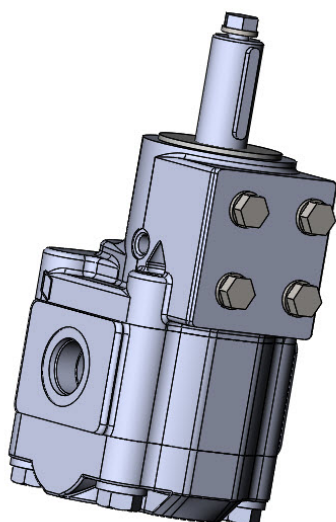
- |  |  |
|--|--|
| <input type="checkbox"/> Empty unit of all material                    | <input type="checkbox"/> Clean unit inside and out       |
| <input type="checkbox"/> Sand and touch-up paint as necessary          | <input type="checkbox"/> Check for leaks                 |
| <input type="checkbox"/> Wash chain conveyor, lube thoroughly when dry | <input type="checkbox"/> Lubricate all grease fittings   |
| <input type="checkbox"/> Check spinner discs and fins for wear         | <input type="checkbox"/> Ensure all fasteners are secure |

## **HYDRAULICS**

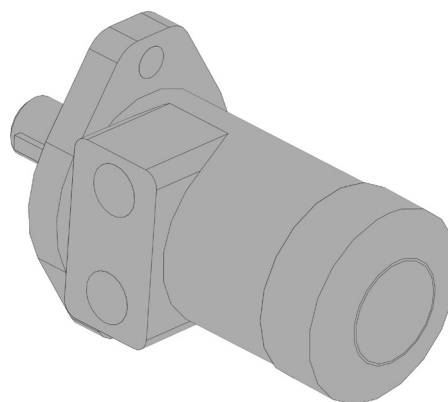
## HYDRAULICS

The following pages contain representative hydraulic schematics and flow diagrams for the NL4560 model spreader.

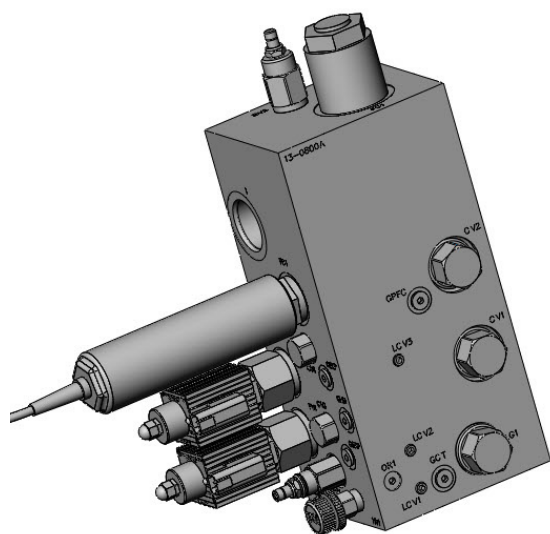
## Hydraulic Components



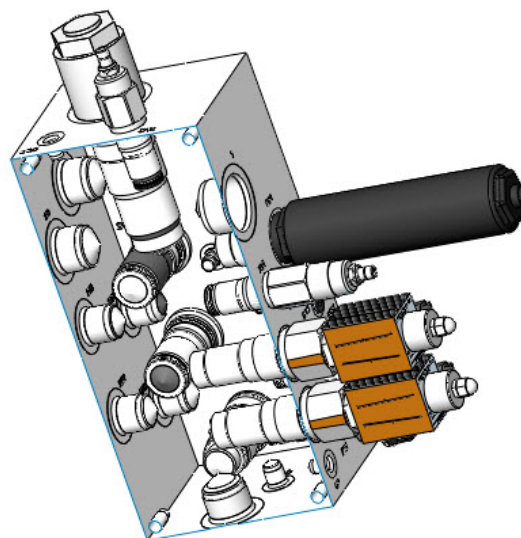
Spinner Motor



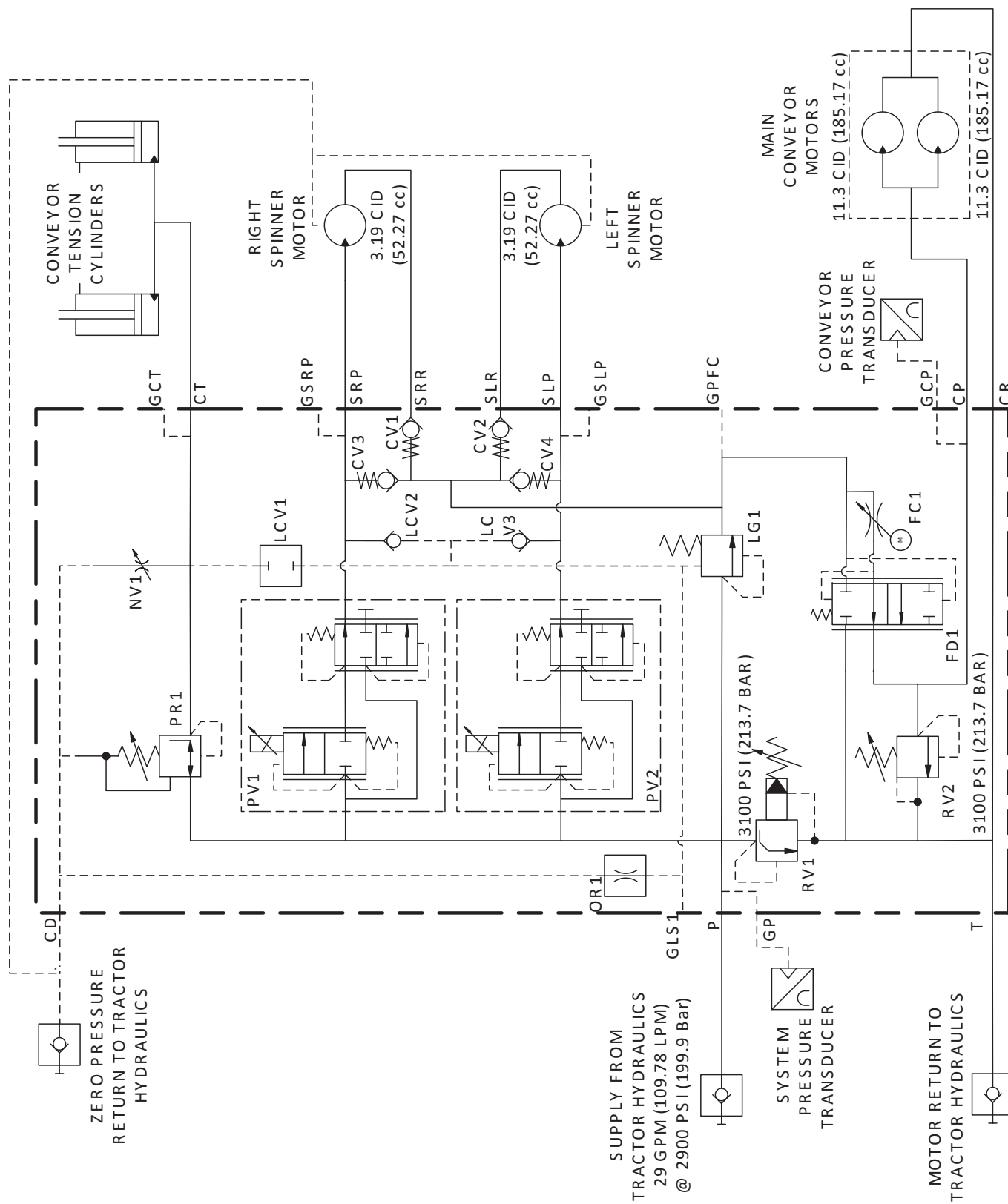
Conveyor Motor

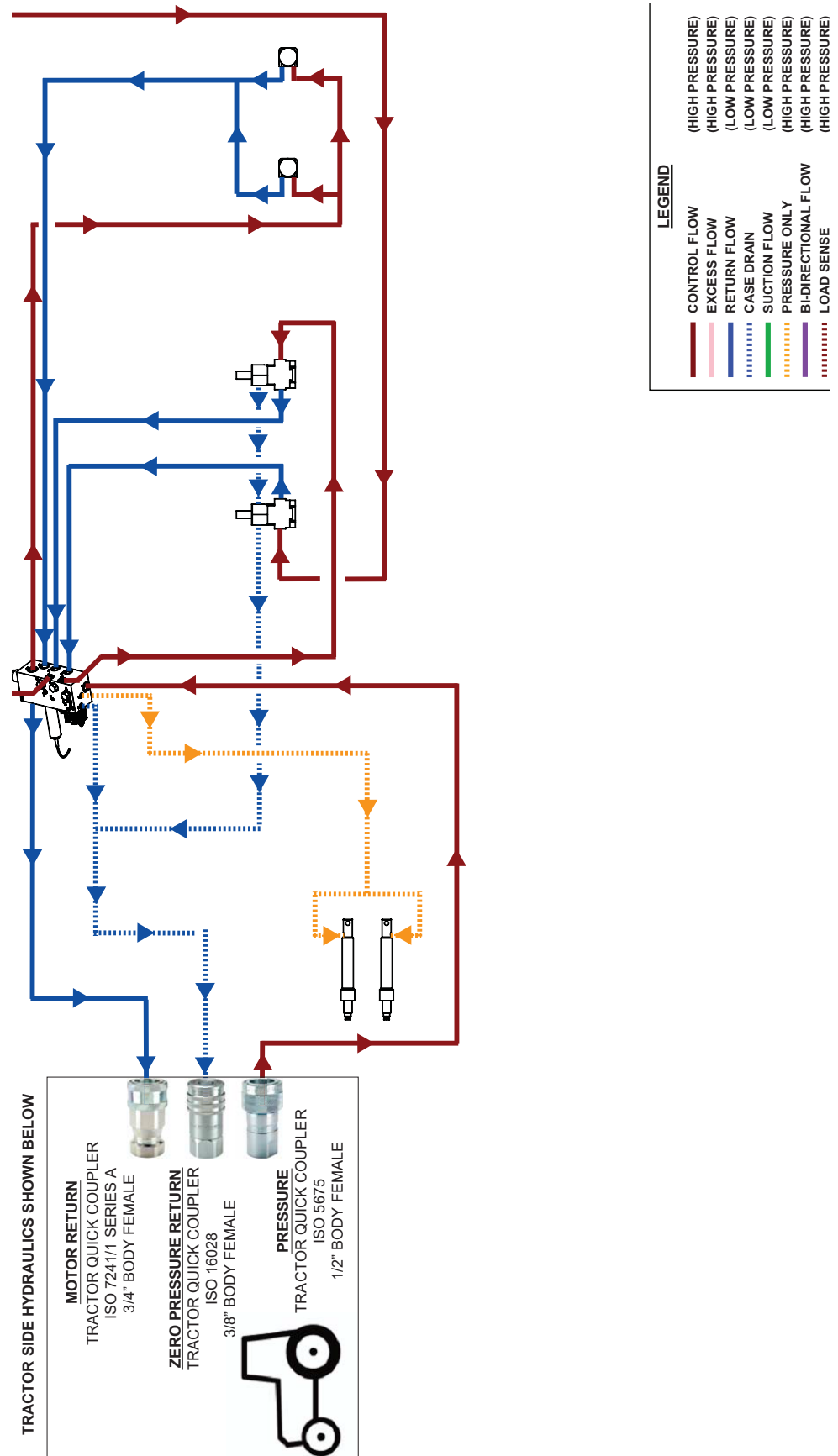


Valve Block - Face



Valve Block - Rear (cut-away)





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**CONTROLLER**

**CONTROLLER**

## Introduction

ISOBUS is a protocol standardizing communication between chassis, displays, farm management software, and implements. Adhering to ISO 11783 standards, ISOBUS allows chassis and implements of different colors to share information through a common display. The use of ISOBUS technology allows the end user to minimize the number of necessary monitors in the cab of the chassis, while still enabling full functionality of the implements. The data displays the same way on any monitor.

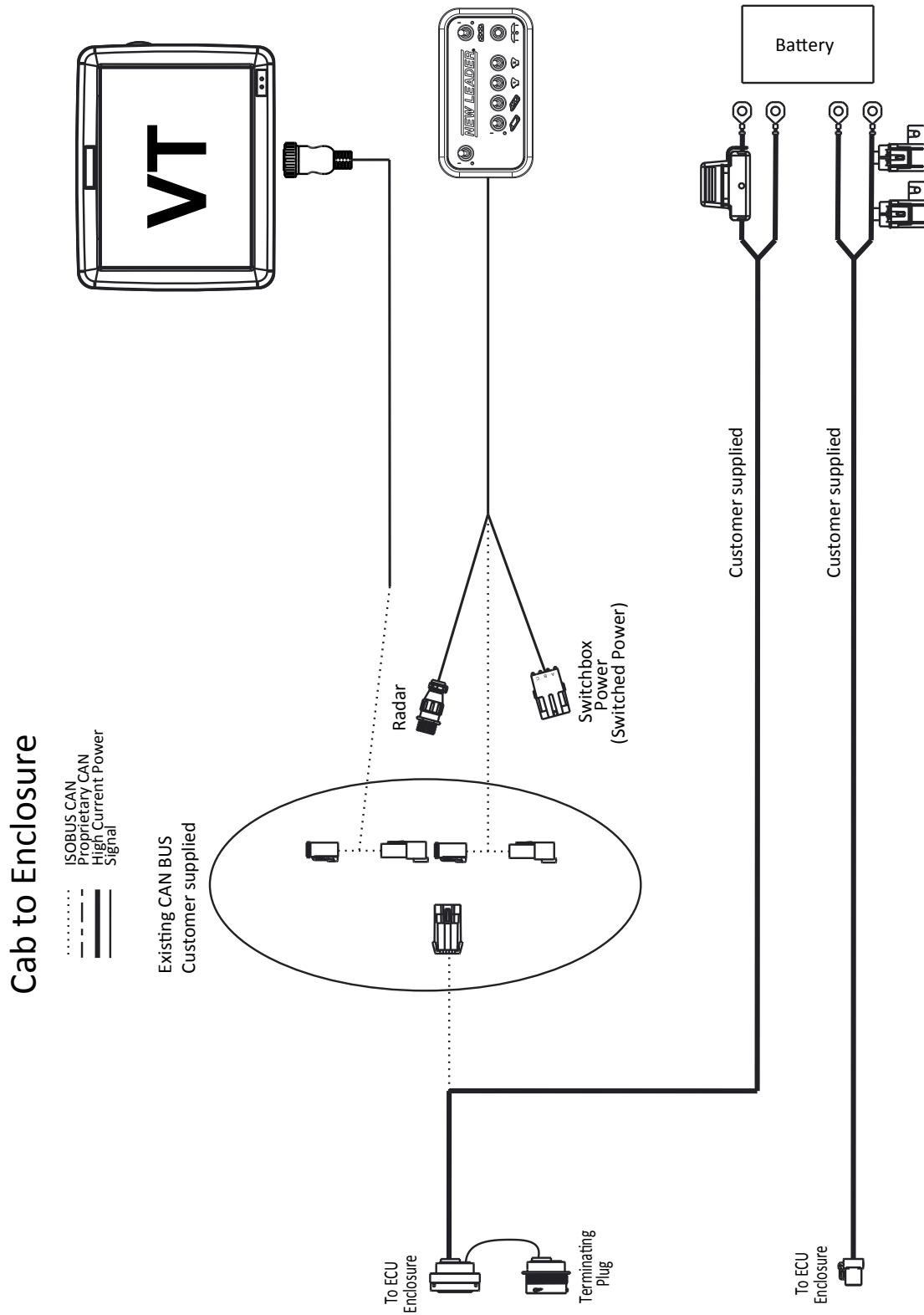
## How the ISOBUS Works

The BUS is a distinct set of conductors designed to carry data and control signals within a system of parallel connected equipment. Information from the equipment modules is transmitted through the BUS to a Virtual Terminal (VT) in the cab. The Virtual Terminal (VT) uploads a User Interface (UI) which feeds into any Display Monitor. From one Display Monitor, the user can read information and make control changes to the implement(s). Since everything is virtual, multiple implements can be controlled with one monitor by switching back and forth between different VT's.

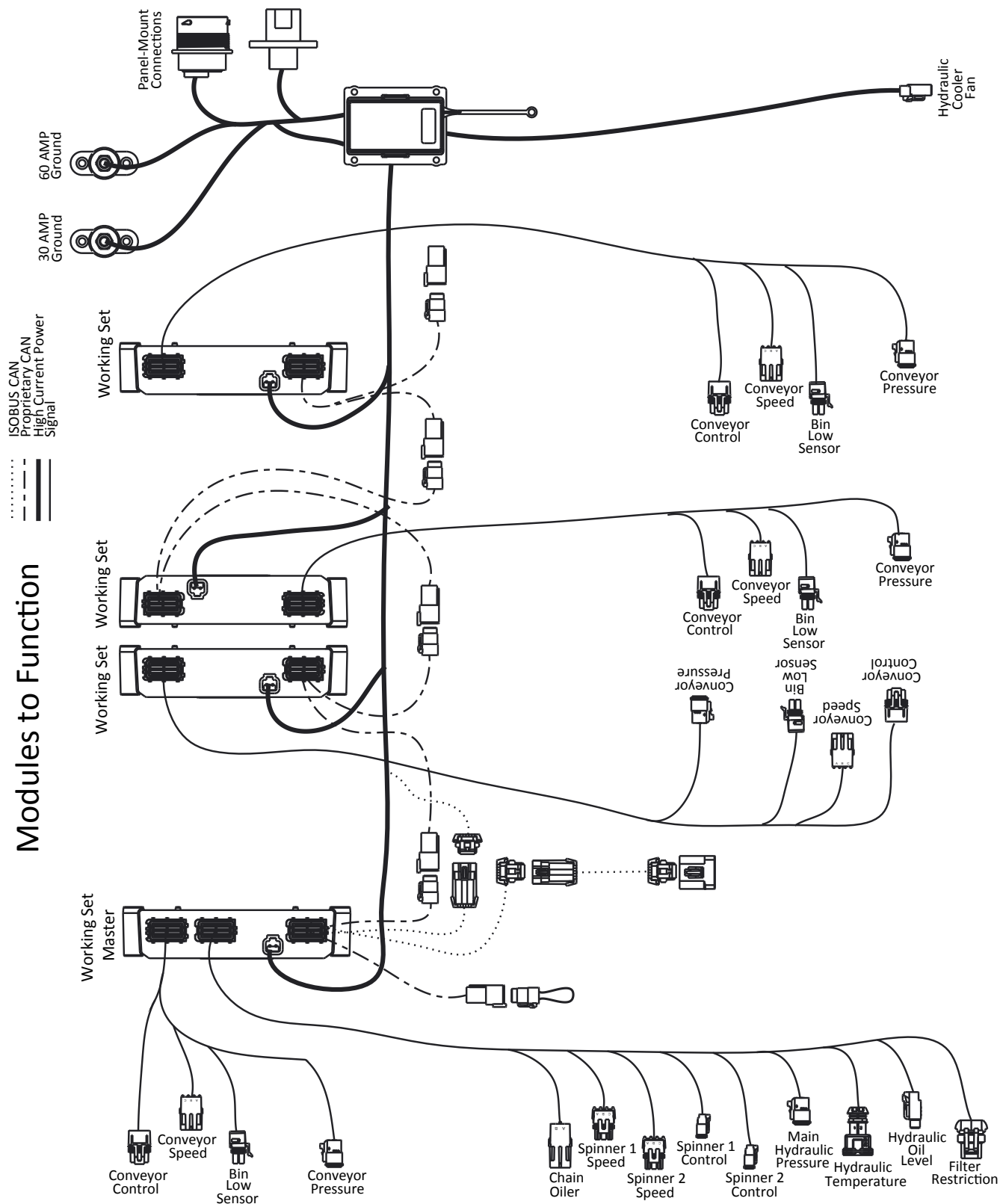
## Terminologies

- ISOBUS - An electronic communications network used on agricultural and forestry equipment that adheres to the ISO 11783 standards.
- VT (Virtual Terminal) - The electronic interface that resides within the system, rather than on the Display Monitor. By being virtual, the information will display consistently the same on any monitor being used.
- UI (User Interface) - The displayed information and controls the user interacts with on the Display Monitor to make any necessary changes to implement performance.
- ECU (Electronic Control Unit) - New Leader module that controls specific functions of the implement and is attached to the BUS.
- Task Controller - A crucial software component that resides within the Virtual Terminal and is required to provide support for Data Logging, Variable rate application via prescription maps, and on/off implement section control via AutoSwath.
- CANBUS - A CAN (Controller Area Network) BUS system is a vehicle bus standard that allows microcontrollers and devices to communicate with each other within a vehicle without a host computer.
- Display Monitor - The physical monitor used in the cab that communicates with the VT to run the implement(s) and display data from the operations.

## Cab to Enclosure Diagram



## Modules to Function Diagram



## Requirements

### System Requirements:

- Virtual Terminal version 3 that supports AUX-N functionality
- Task Control (Multi-product up to 4 bins)
  - TC-BAS
  - TC-GEO
  - TC-SC

### Function:

- VT will load New Leader UI and assign functions to in-cab switches.
  - Ability to track totals.
  - Ability to log as-applied maps and load prescription maps.
  - Ability to activate section control or AutoSwath.

## Navigation

To activate the New Leader Controller Interface, power up the monitor and activate the VT settings. For instructions on how to activate the VT, see the Manufacturer's Operations Manual for the specific monitor being used.

Activation of VT will bring up the New Leader Home Screen, also called the "Run Screen", as shown in Figure 1.

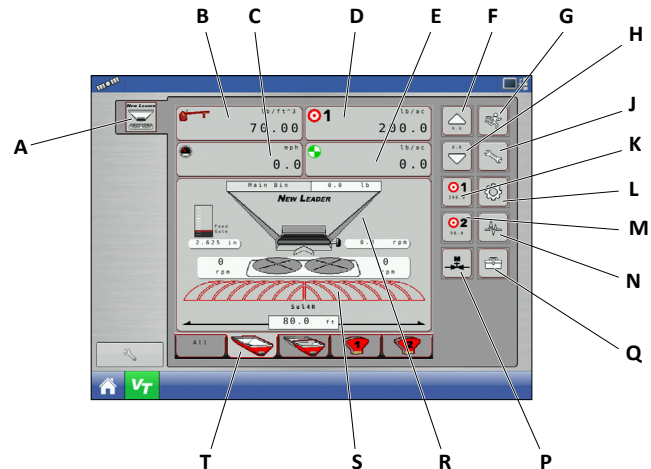


Figure 1 - Home Screen



















<b>A</b>		Spreader Operations	<b>K</b>		Target Rate 1
<b>B</b>		Density	<b>L</b>		Calibration
<b>C</b>		Speed Source	<b>M</b>		Target Rate 2
<b>D</b>		Target Rate	<b>N</b>		Diagnostics
<b>E</b>		Actual Rate	<b>P</b>		Manual Conveyor Mode
<b>F</b>		Increase Rate Value	<b>Q</b>		Tools
<b>G</b>		Run Screen	<b>R</b>		Bin/Gate settings
<b>H</b>		Decrease Rate Value	<b>S</b>		Spinner Settings
<b>J</b>		Settings	<b>T</b>		Bin Selection

Figure 2 - New Leader Home Screen

An on-screen Numeric Keypad is made available for changing configuration settings and calibration numbers. Press the keypad button to access the on-screen numeric entry screen. Keypads may look different depending on VT being used.

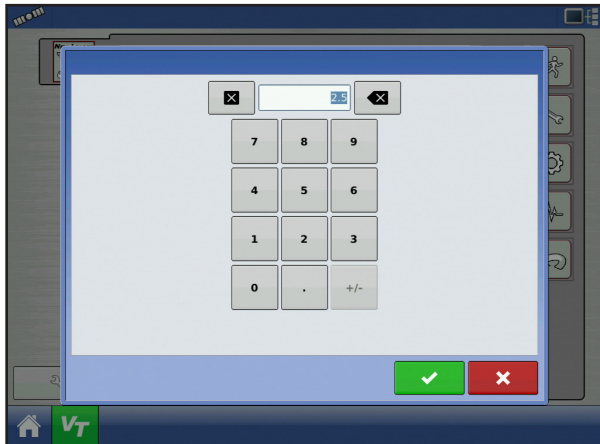


Figure 3 - Numeric Keypad

## Navigation Control Buttons



Back Button



Forward Button



Return to Previous Screen



Accept Entry



Cancel




## Machine Configuration

**NOTE:** Refer to default settings table at end of controller section for factory setup defaults.

**NOTE:** Before use, Display Monitor must be setup to enable VT connection and a machine configuration may need to be built. See Manufacturer's Operations Manual for detailed instructions on these processes.


## Initial Configuration/Factory Setup

(Only seen on first boot, or if system is reset/reconfigured)

- Power up Display Monitor and activate VT.
- Alert screen appears identifying that system is not configured. Press  to continue.





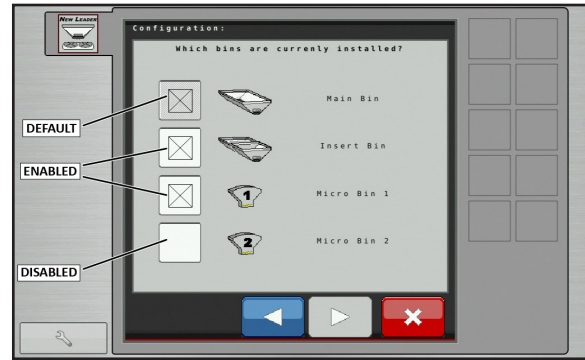
Overview of attached modules:

- Number of spreader modules will be shown along with any add on modules. Press  to continue.







## Enable Installed Bins

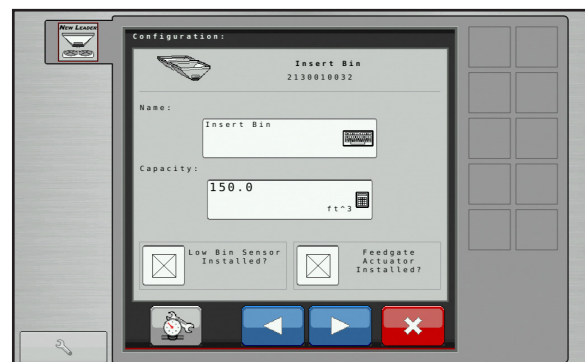
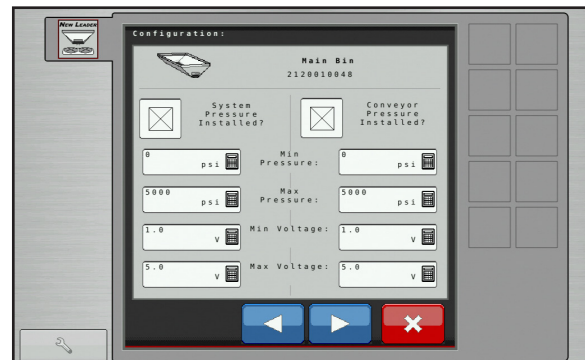
- Enable all bins that are installed on the unit by pressing the button next to each. A  will appear next to enabled bins as shown. Press  to continue.




## Bin Settings


Bin settings include Name, Capacity, Bin Sensor, Feedgate enabled/disabled, and Pressure Transducer calibration.

- Enter Capacity for Main Bin using keypad. Enable or disable bin level sensor as required. Press  to edit pressure transducer settings. If standard transducers are being used, press  to continue.
- Enable transducers and set calibration settings as necessary (adjust only if standard HECO provided transducers are not being used). Press  to continue.
- Repeat step 3 for MultiApplier or MultiBin Bin 2 as necessary. Press  to continue.



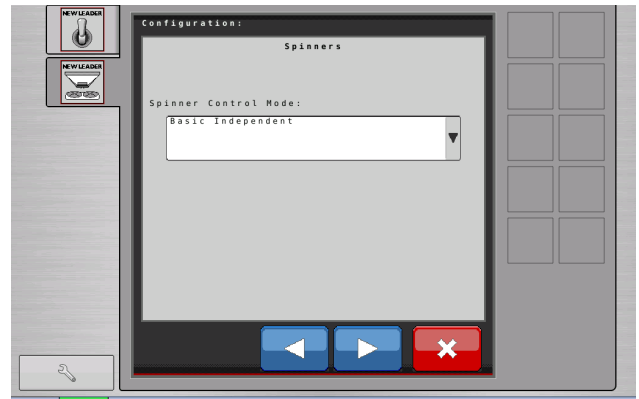
- Repeat step 3 for MultiBin Micro 1 as necessary.  
Press  to continue.



- Repeat step 3 for MultiBin Micro 2 as necessary.  
Press  to continue.




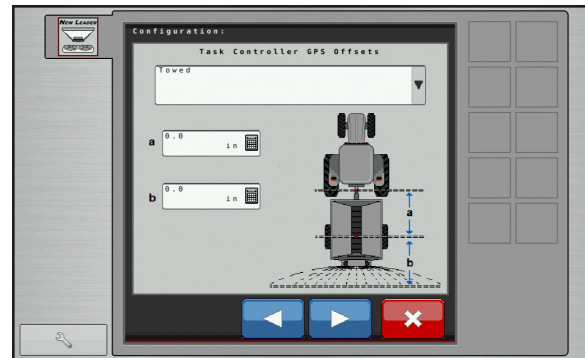
- Monitor- open loop control with spinner speed read out.
- Basic Single- Closed loop control for one PWM valve- Used on L4000
- Basic Independent- Closed loop control for 2 PWM valves- Used on L4500



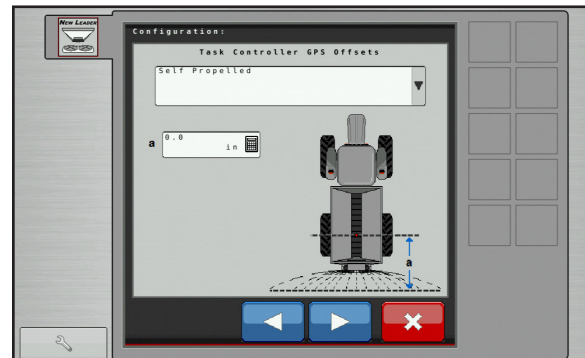
## GPS Offsets

Editing the task controller GPS offset settings will determine drop point of material behind chassis.

- Select Towed or Self Propelled and enter GPS Offset using keypad.
- For single axle towed units, enter the distance from the center of the hitch pin to the center of the axle (a). Then enter the distance from the center of the axle to the center of the spinner disc (b).
- For self-propelled units, enter the distance from the center of the rear axle to the center of the spinner disc (a).
- NOTE: For units and trailers with tandem axles, use the center of the tandem for measurement reference point.
- Press  to continue.



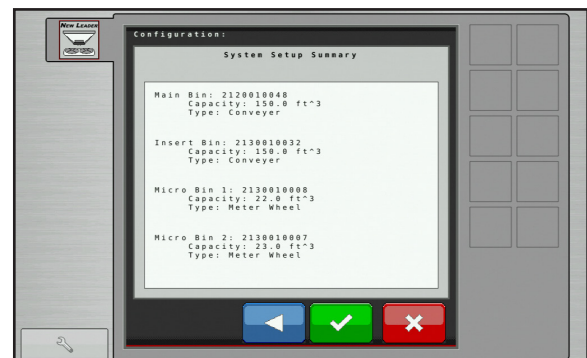
Towed



Self-Propelled

## System Setup Summary


- Verify all settings are correct. Press  to continue or  to go back and adjust as necessary.



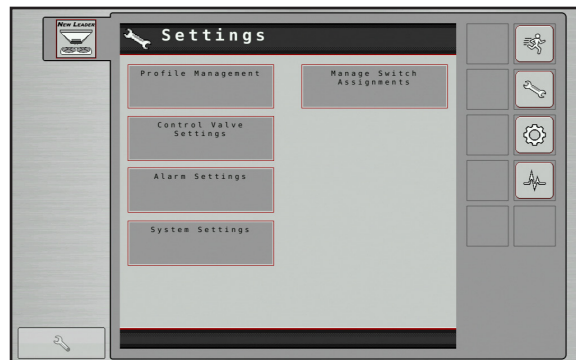
## Configuring Auxiliary Switches

- Switches must be configured before calibration.
- Switchbox switches need to be mapped. Use the Display Monitor's operations manual to map all switches as necessary.

## Settings

Changing machine calibrations allows operator to enable/disable bins, adjust valve calibration numbers, change alarm settings and reset modules. On the Home Screen, press  to change these settings:

Press  to enable/disable bins.



## Enable/Disable Bins

- Each Installed Bin (as set up in Step 4) will appear. Press each "Enable" button to enable or disable each bin as appropriate for the current job.

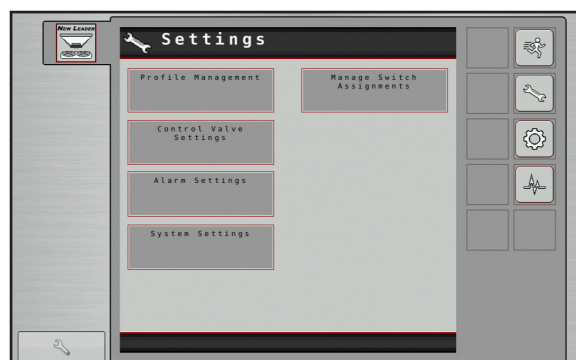



## Valve Calibration Adjustment

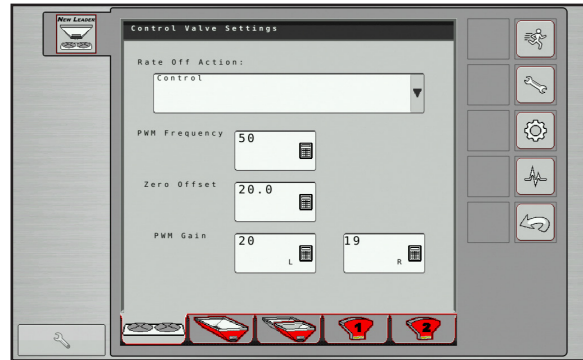
- Press  to adjust valve calibration numbers.

### NOTE:

Default values are not fine tuned and may result in a slower response time than desired. Adjust at first time start up and when valve is replaced.



- Press  to set spinners. Enter appropriate settings:
  - PWM Valve settings:
    - "Monitor" - no PWM control
    - "Control" - tries to maintain spinner speed at all times regardless of available hydraulic flow. Best for hydrostatic or CVT drives.
    - "Hold" - Preserves last PWM signal to valve when conveyor is deactivated. Best for geared transmissions with gear pumps.



- PWM Frequency - Frequency that PWM control valve is pulsed at. Settings can be found from valve manufacturer.
- Zero Flow Offset - Represents maximum duty cycle sent to control valve without producing any hydraulic flow from. Increase this number to hit target rate sooner.

**IMPORTANT!** Setting Zero Flow Offset too high will cause spinners to overshoot Low Spinner Speeds and could cause delay in reaching set speed. Adjust as needed in small increments.

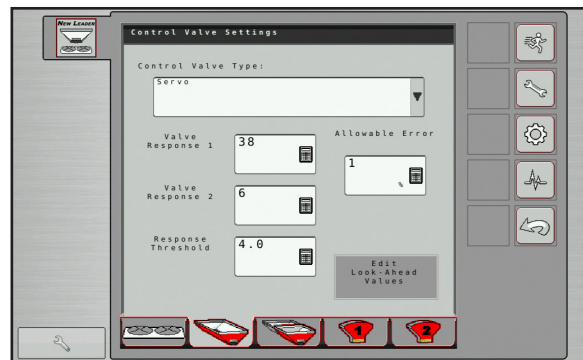
- PWM Gain - Determines how aggressively control valve responds when making rate adjustments. Higher value means more aggressive system response.

**IMPORTANT!** Setting PWM Gain too high spinners will become erratic. Adjust as needed in small increments.

- Set Conveyors by selecting each bin at bottom of screen.

**NOTE:**

If using PWM valves instead of Servo valved, select "PWM" from "Control Valve Type" list and enter settings as per notes on Spinner valves and test for accuracy.



**NOTE:**

Setting value too low can cause product control system to continually hunt for target application rate.  
Setting too high will cause excessive product application error and a delay in target rate being reached.

## SERVO

Enter appropriate settings:

- Valve Response 1 - Determines speed of servo valve when product control error exceeds Response Threshold setting. Represents fast speed of servo valve. Decreasing value will cause servo valve to run slower. Default setting is 40%.
- Valve Response 2 - Determines speed of servo valve when product control error is less than



Response Threshold setting. Represents slow speed of servo valve. Decreasing value causes servo valve to run slower. Default setting is 8%.

- Response Threshold - Determines where control channel switches between using Valve Response 1 and Valve Response 2 speed setting. Leaving all other valve control settings at default value and making small adjustments to this setting is usually all that is required to fine-tune system performance. Default setting is 4.

**NOTE:** Decreasing Response Threshold value will have overall effect of speeding up servo valve response. Increasing Response Threshold value will have overall effect of slowing servo valve response.

- Allowable Error - Determines the percent of error that is allowed prior to product control system making any flow rate changes. 2% - 3% is normal dead band setting range.

## **PWM**

- **PWM Frequency**

- Frequency that the PWM control valve is pulsed.
- Settings can be found from valve manufacture
- Do not adjust

- **Zero Offset**

- Represents the maximum duty cycle sent to the control valve with out producing any hydraulic flow.
- Increase this number to hit target rate sooner
- Note: Setting this value too high will result in constant overshooting of the target rate.

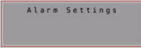
- **PWM Gain**

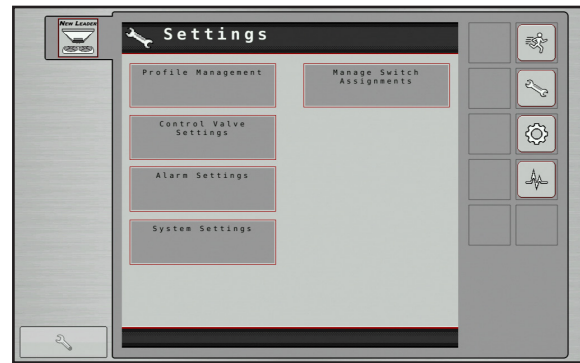
- Gain determine how aggressively the control valve responds when making rate changes. Higher the value means more aggressive system response.
- Note: Setting this value too high will result in erratic operation.

- **Allowable Error**

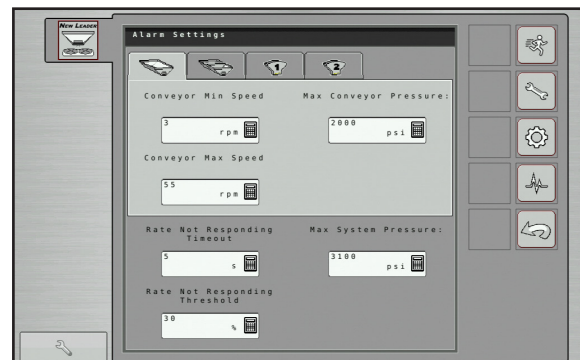
- Is the percent of error that is allowed before the product control system makes any flow rate changes.

## Alarm Settings

- Press  to adjust alarm settings.




- Edit each Alarm setting as desired.

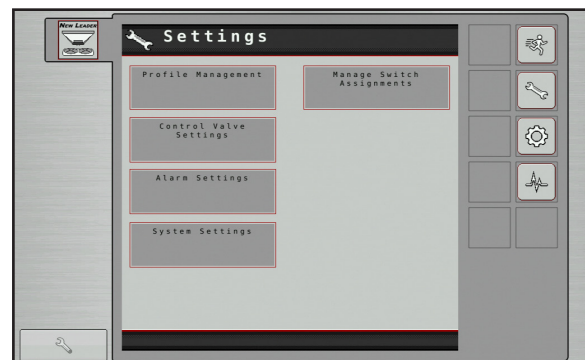


## Reconfigure System

### NOTICE!

Pressing "Reset" under "System Settings" will restore all settings to factory default and all calibration numbers will be lost. It should only be pressed if instructed to do so by service technician or New Leader product support.

- Press  to reset/reconfigure system.




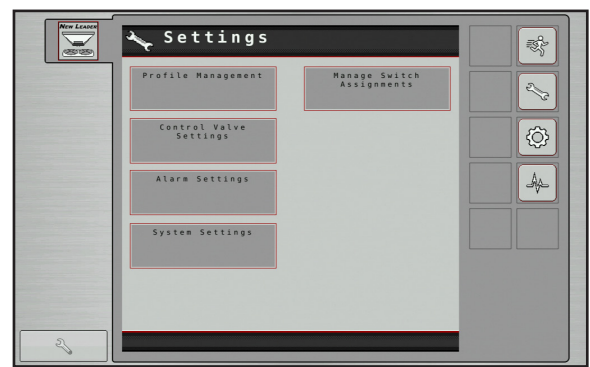



- "Reconfigure" allows the user to adjust any of the system settings made during first time start up ("Machine Configuration" steps). "Reset" will restore all settings to factory default and all calibration numbers will be lost.
- Display will then jump to GPS offset screen. See "GPS Offsets" in this section for details.



## Switch Assignment

- Press  to show connected devices.




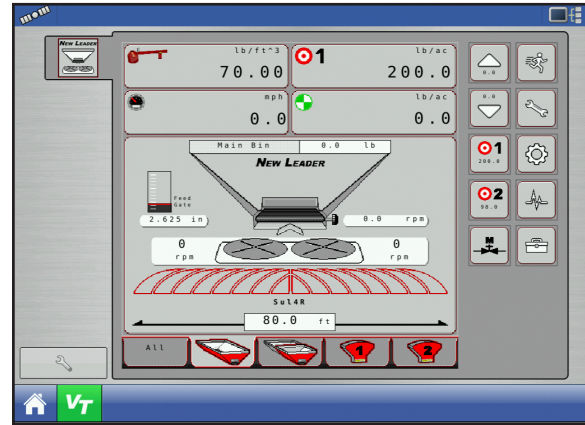
- Connected devices will appear in the device list.
- If using a New Leader switch box, press  to automatically map the switches to the correct function.



## Component Calibration

**NOTE:** Before regular use, system must be calibrated to ensure accurate spreading.



- Power up Display Monitor and activate VT.
- The Run screen will appear. Press  to continue.



## Spinner Disc Calibration

- Press  to calibrate spinner discs.

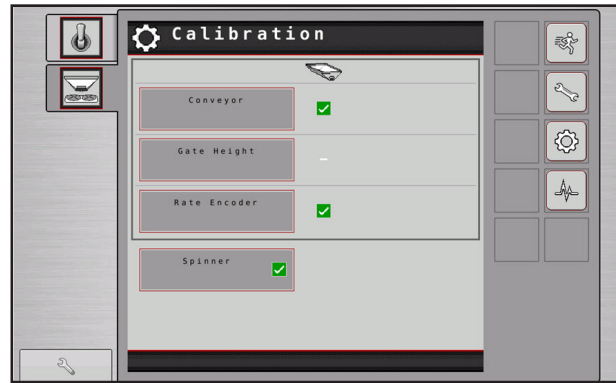



- Use keypad to edit numeric setting as necessary:
  - Standard spinner discs, set to 4.
  - If using 5 fin discs, set to 5.
  - If using 6 fin discs, set to 6.
  - Press  to accept change and continue,
  - or  to cancel.



## Calibrate Rate Encoder

1. Press **Rate Encoder** to calibrate encoder.



2. Use keypad to edit setting as necessary. Enter 180 or 360 as labeled on back of encoder. Press  to continue.



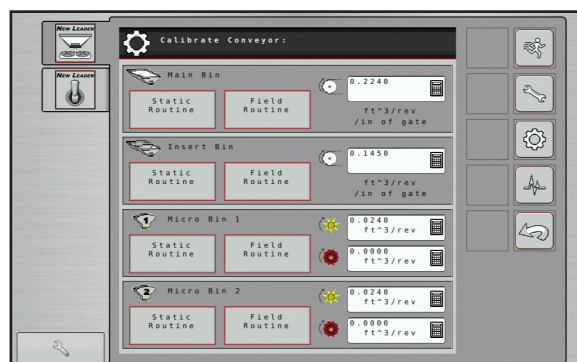
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## Conveyor Calibration

### IMPORTANT!

For best results, a catch test must be done for each product to be spread before season begins, or any time a new supply of product is received.

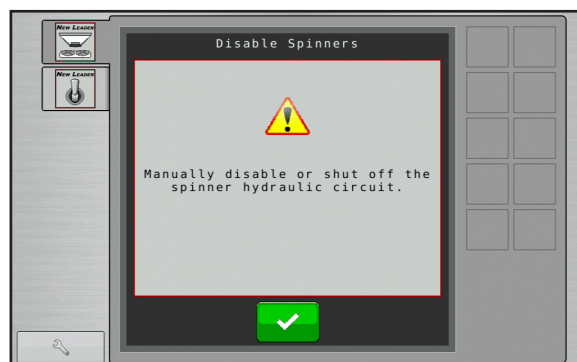
- Press **Conveyor** to calibrate conveyor.
- Manually enter cubic feet per revolution (CFR) rate using keypad.
- To begin catch test, press **Static Routine** for the bin to be tested.
- To perform in-field calibration, press **Field Routine** for the bin to be tested.



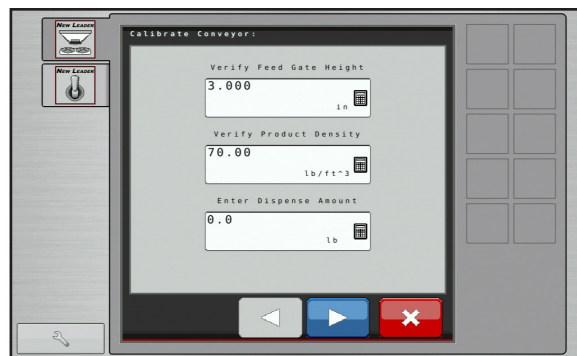
### WARNING







Do not work near rotating spinners. Severe injury can result from contact with moving parts.

- Spinners will automatically shut off. For added safety, disconnect PWM valves. Press **✓** to continue.




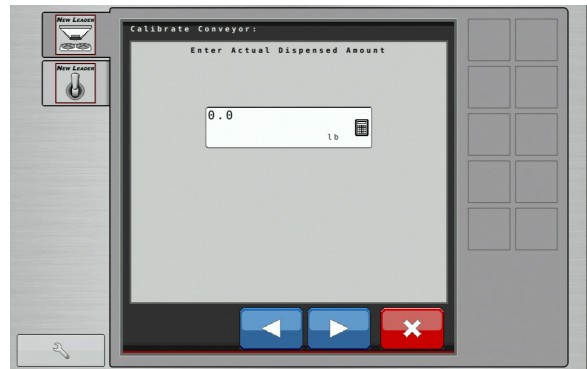
- Verify Feed Gate Height and Product Density are correct. Use keypad to edit as needed. Enter Dispense Amount using keypad. Press **▶** to continue.
- Bring engine up to full operating RPM.




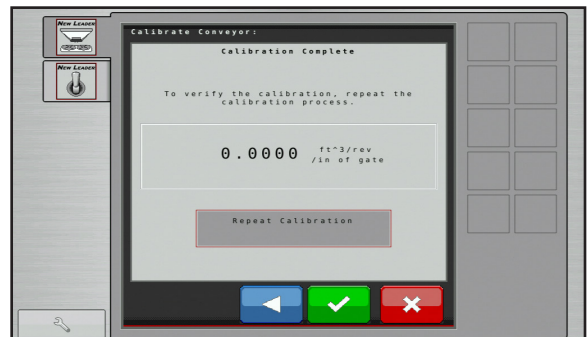
- Using the control buttons    (Reset, Run, Stop), run a catch test. If spreading product that has already been tested, press  to continue. To begin a test, press . Conveyor will run.
- Once controller dispenses specific amount, conveyor will stop. Press  to continue.




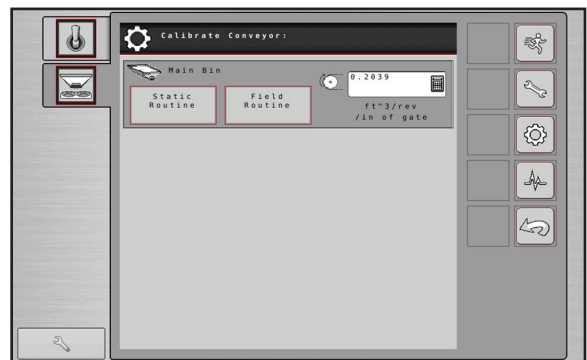
- Weigh material dispensed and enter actual weight of material dispensed. Press  to continue.




- It is recommended a minimum of three (3) tests be done PER PRODUCT to ensure accuracy. Once each test is done, press "Repeat Calibration" to run a subsequent test. When finished, press .

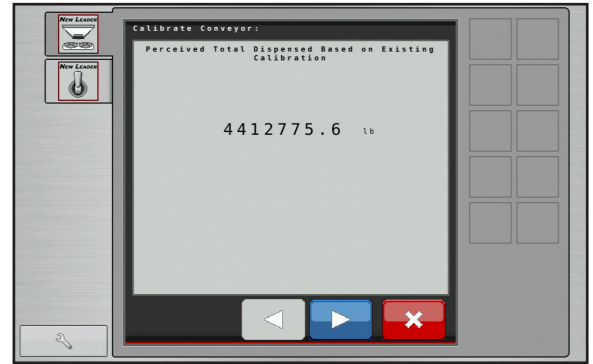



- The main Calibration screen will appear. To calibrate with a known amount brought to a field, press .

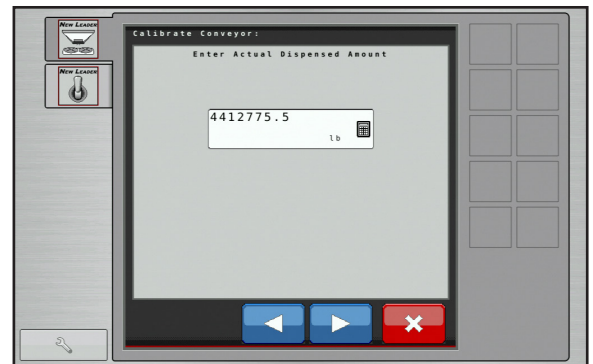



**Note:** Field totals can be reset from Summary Screen if needed.

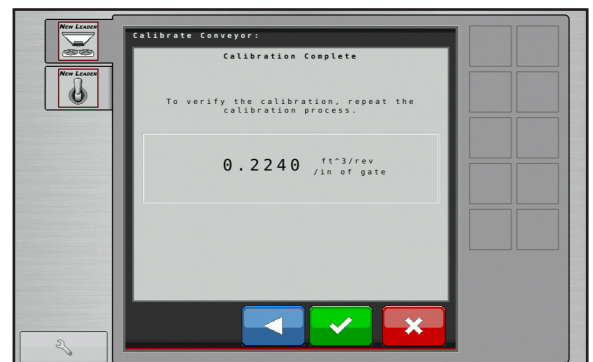
- After dispensing product in field, screen displays system perceived total of dispensed product. To enter actual dispensed amount, press .



- Using keypad, enter actual weight of product dispensed. Press  to continue.



- New cubic feet per revolution (CFR) rate will be displayed. Press  when finished.





## Operations/Features

### Create New Job

The following is a guide for running system for first time.

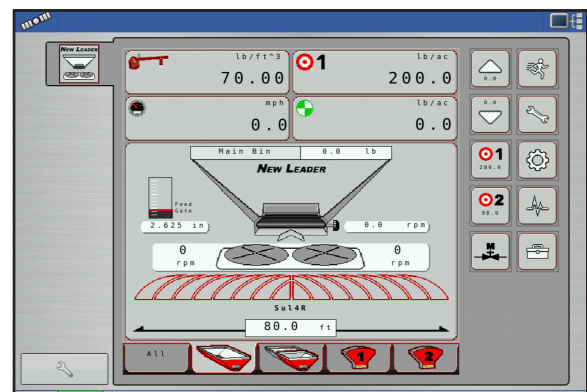
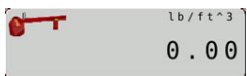
1. Create Job in display.



This operation will vary from display to display. Refer to display manual on how to create a job using Task Control. When finished, activate VT.

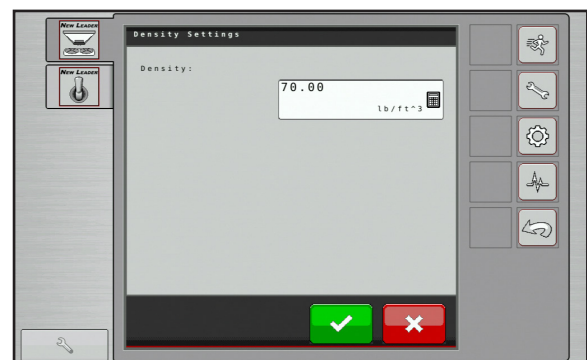
2. Verify Product Density.

Material Density will vary from product to product. It is imperative that correct density is entered in controller for rates to come out correctly.

- To change product density, press

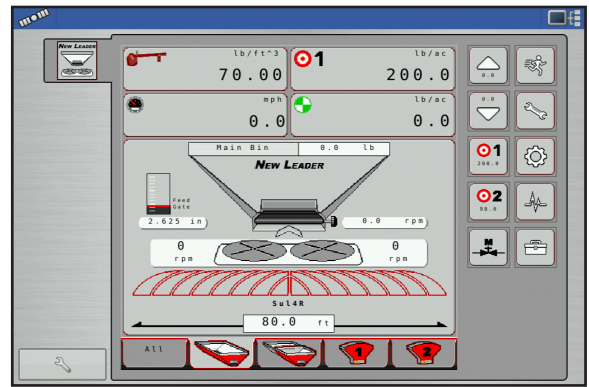


- Use keypad to enter density. Press  to accept change and continue, or  to cancel.

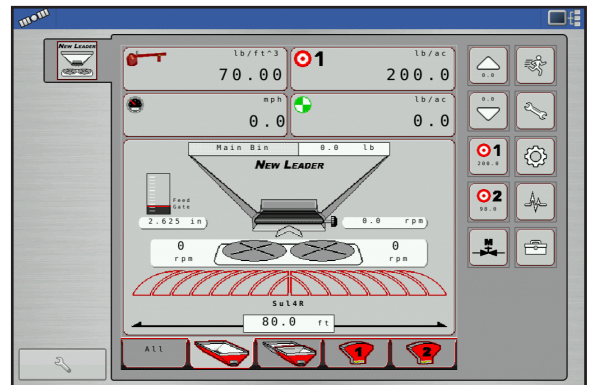




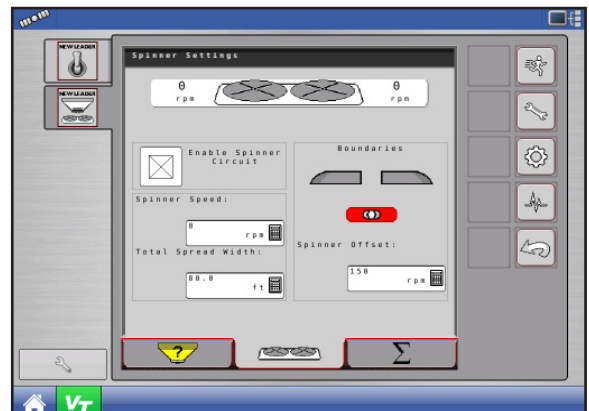
3. Verify task control in Target Rate 1.
  - Rate will be driven by job setup in display. To verify this, TC should show in place of target rate 1. If not, verify job has been created correctly. Refer to display manual.



4. Verify total spread width and spinner speed:
  - Different products may require different spread widths or spinner speeds. Always verify the material profile is configured correctly before applying product.
  - Edit current profile or create a new one if necessary. See "Material Profile Management" for details.

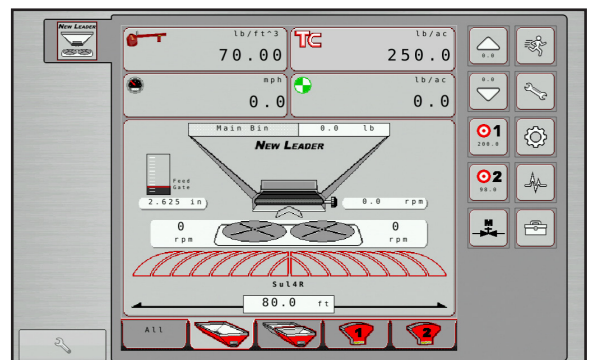


- Enable Spinner Circuit. Using keypads, enter Spinner Speed and Total Spread Width. If desired, enter Spinner Offset (see Boundary Spreading section of this manual for instructions).

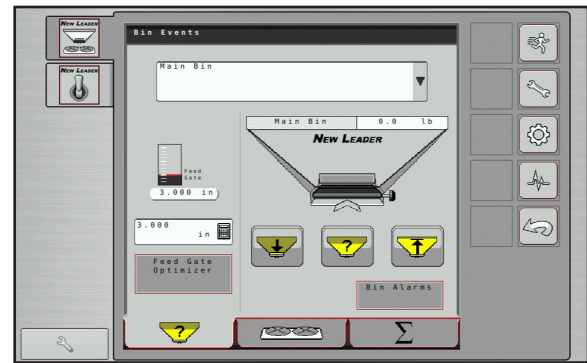


5. Verify gate opening:

- Press  to set bin levels and change gate opening.



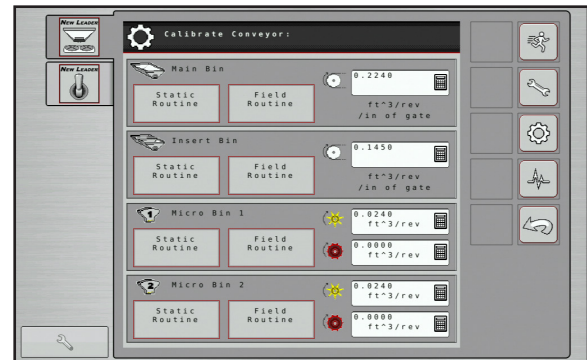
- Use keypad to set feedgate opening to correct reading.



6. Verify CFR number is correct:

Different products may require different calibration numbers. Verify the CFR number is correct before applying product.

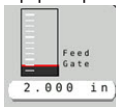
- Press  then .
- Use keypad to change CFR number as needed.

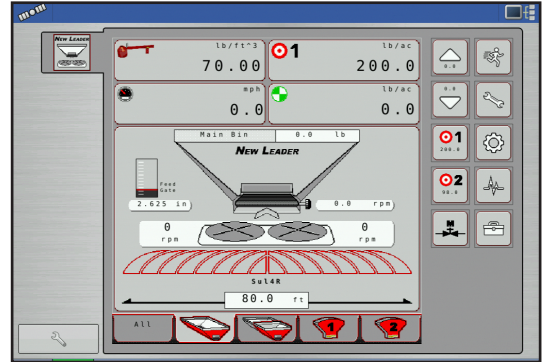


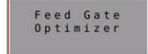
## Feedgate Optimizer

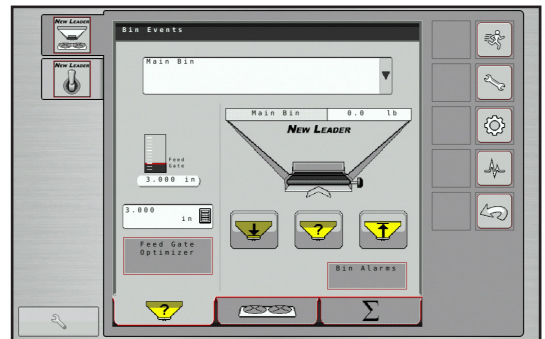
**NOTE:** This program will help to determine the ideal gate position for each specific application, based on speed, swath width, density, and application rate.

1. Power up Display Monitor and activate VT.

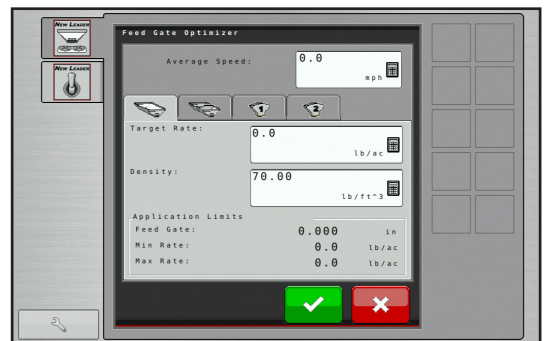
- The Run screen will appear. Select appropriate bin button at bottom of screen. Press  to continue.





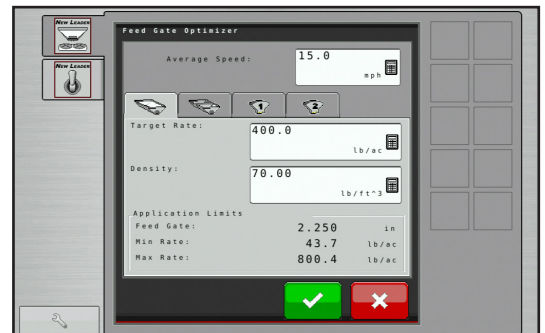
- The Bin Events screen will appear. Press  to continue.



2. Enter average speed and target rate:
  - The Feedgate Optimizer screen will appear. Using keypads, enter Average Speed and Target Rate into appropriate fields for each bin.




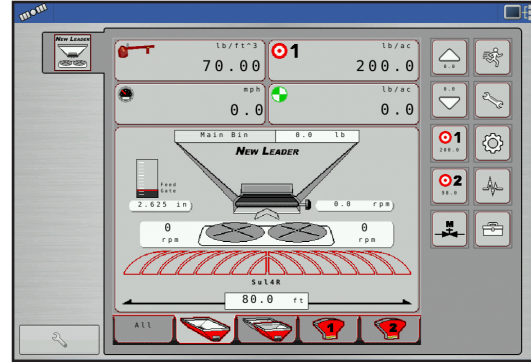
3. Accept recommended settings:
  - Recommended feedgate opening will be displayed along with minimum and maximum rates. If  is selected, new feedgate setting will save and automatically move to proper height. If  is selected, new settings are ignored and system settings are kept.




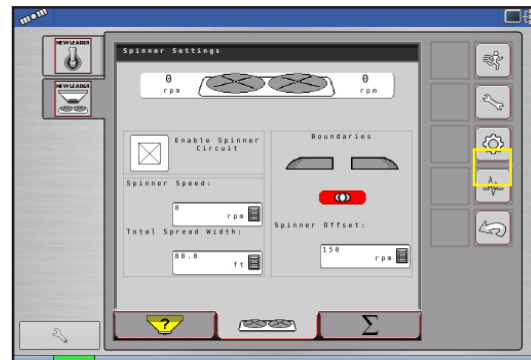
## Boundary Spreading

**NOTE:** This program allows the operator to independently modify spinner speeds to change the width of spread to either side, creating a "boundary" line to maximize spreading efficiency.

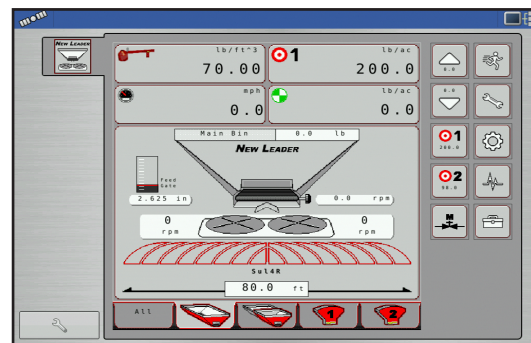
- On the Run Screen, press  to access spinner settings.



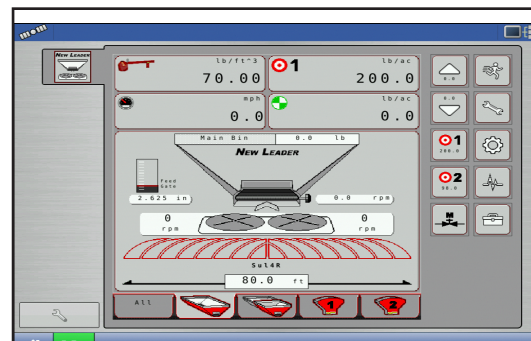
- Enter spinner offset:
  - The Spinner Settings screen will appear. To create a Boundary, use the keypad to enter a specific Spinner Offset. Spread pattern tests should be completed for each product to be spread to determine best offset settings, based on density, crush strength and size. See "Spread Pattern" section for details. Press  to save and return.



- Enable boundary spreading:
  - When running normally, Run Screen will display all swath sections normally. To activate the Boundary, flip the spinner switch on the switch box to the side that the boundary is on.
  - EXAMPLE: If spreading with a boundary to the right hand side in relation to direction of travel, flip the switch to the right to limit the spread pattern on the right hand side.

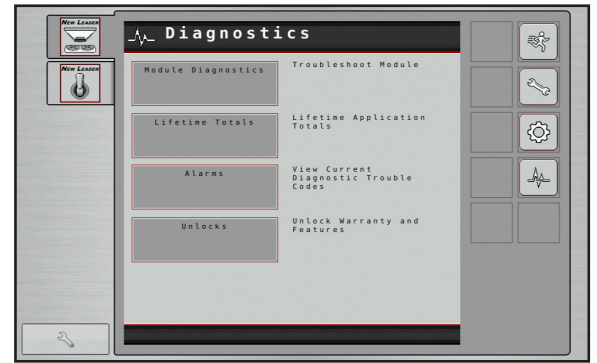



- When Boundary is activated, Run Screen will display with the outer swath section darkened on the boundary side (right hand boundary activation shown).

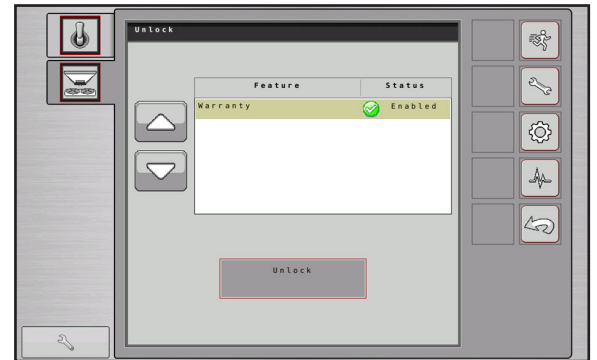


- To view unlocked features, press

Unlocks



- Current unlocked features will display. Press "Unlock" to display module serial number and registration number. Press  to return.



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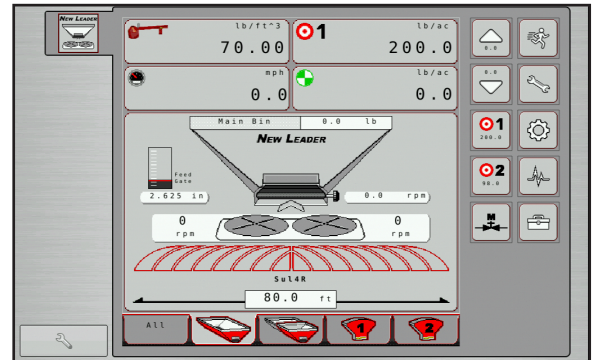
## Hydraulics


**NOTE:**

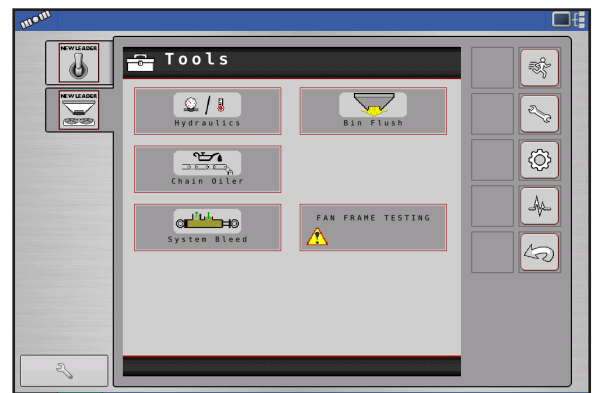
This program will show a visual representation of hydraulic monitoring, including system pressure, temperature, conveyor pressure, and indicators for low fluid level and filter restriction. Individual bins can be viewed by pressing the bin icons along the bottom of the screen.

1. Power up Display Monitor and activate VT.

- The Run screen will appear. Press  to continue.





- The Tools main screen will appear. Press  to continue.



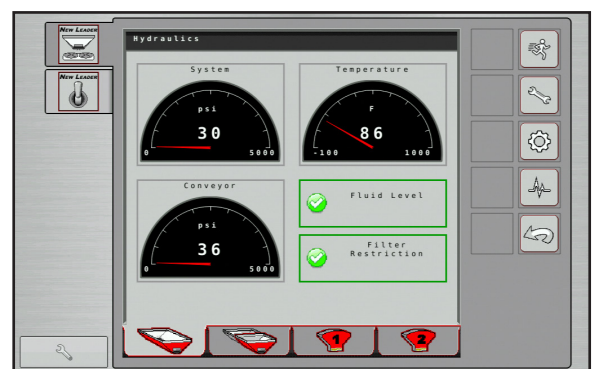
2. View hydraulic monitoring:

- Hydraulics - System pressure, Temperature, and status of Fluid Level and Filter Restrictions will show system wide.

- Conveyor Pressure will display for Bin 1, and cumulatively for Bins 2 - 4 as equipped.

- Fluid Level and Filter Restriction status are shown in the lower right hand corner. When within acceptable levels, the boxes are outlined in green and display a  (as shown). If fluid level is low or if filter is restricted, the box will be outlined in red and display a .

- Press  to return to Tools Screen.



**NOTE:**

If the spreader does not have an onboard hydraulic reservoir, fluid temperature, fluid level and filter restriction are not accurately displayed.


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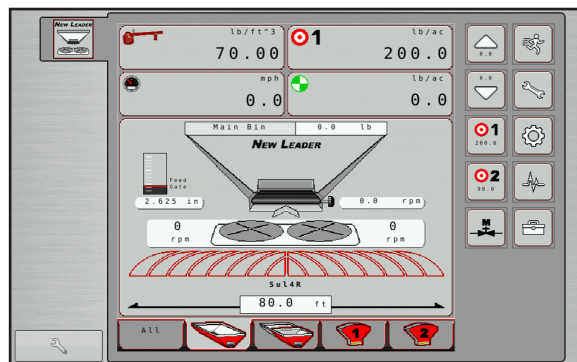



## Bin Flush

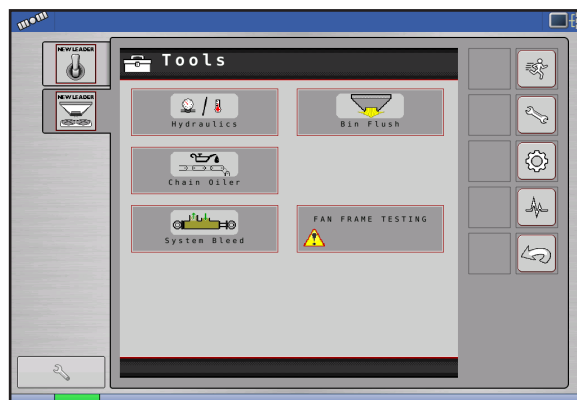
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**NOTE:** This program is used to quickly empty each bin. Spinners will automatically shut off and allow the operator to select which bins to empty.

1. Power up Display Monitor and activate VT.
- The Run screen will appear. Press  to continue.




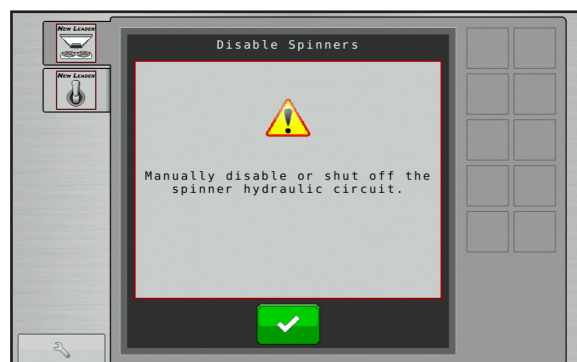
- The Tools main screen will appear. Press  to continue.



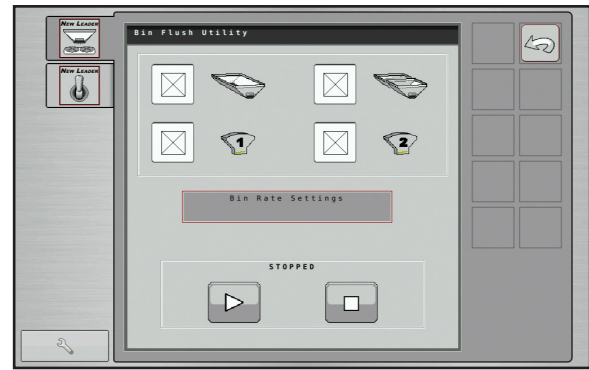
**⚠ WARNING** Do not work near rotating spinners. Severe injury can result from contact with moving parts.

**⚠ WARNING** For added safety, unplug PWM valves to ensure spinners cannot run while in Bin Flush mode to avoid injury.

- Bin Flush will automatically disable spinners. Press  to continue.

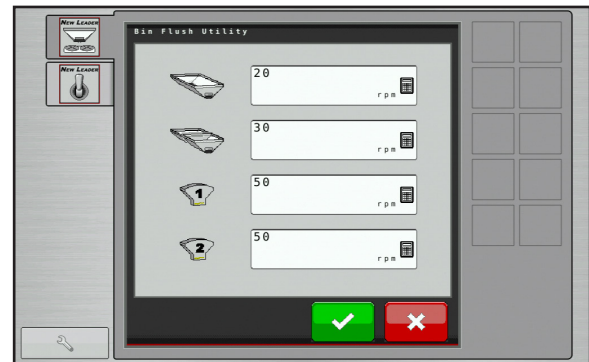



2. Select bins:
  - Select bins to be flushed by pressing enable buttons next to each. To adjust conveyor RPM for flush, press .




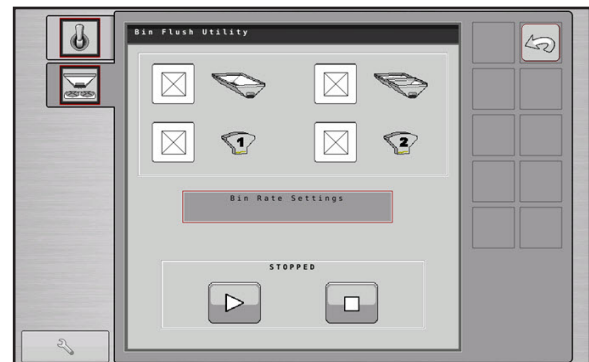
3. Set conveyor RPM:
  - Use keypads to set conveyor RPM for each bin. 20 RPM is default.
    - Bin 1 Maximum = 50 RPM
    - Bin 2 Maximum = 60 RPM
    - Bins 3 & 4 Maximum = 85 RPM

Press  to continue.




4. Perform bin flush:
  - To flush bins, press . Conveyors will run until  is pressed.

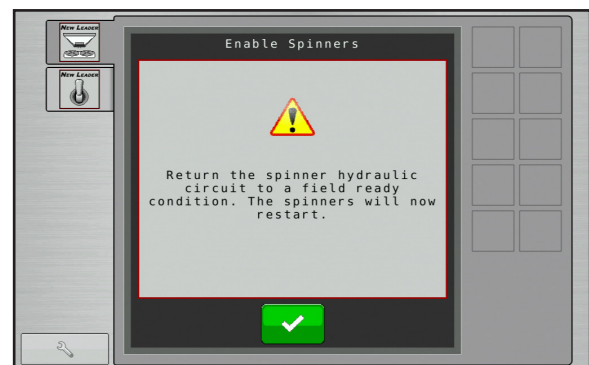
When process completes, press  to continue.




## **WARNING**

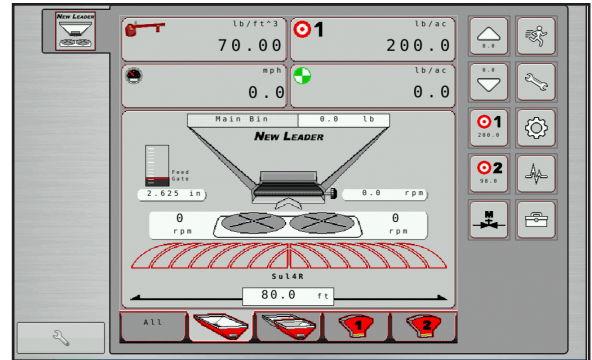
Do not work near rotating spinners. Severe injury can result from contact with moving parts.


- When exiting Bin Flush process, spinners will restart. Plug PWM valves back in if it was previously disabled. Press  to continue.

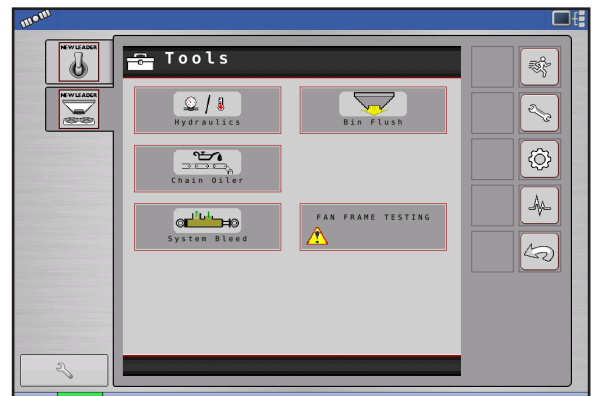


## Body Module

1. Power up Display Monitor and activate VT.
  - The Run screen will appear. Press  to continue.

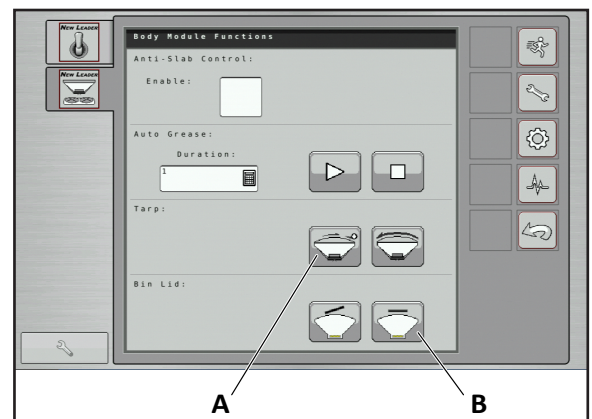


- The Tools main screen will appear. Press  to continue.



## Bin Cover Control


- If equipped, press  (A) to open and close tarp.
- If MultiBin insert is installed, press  (B) to open and close Micro cover.

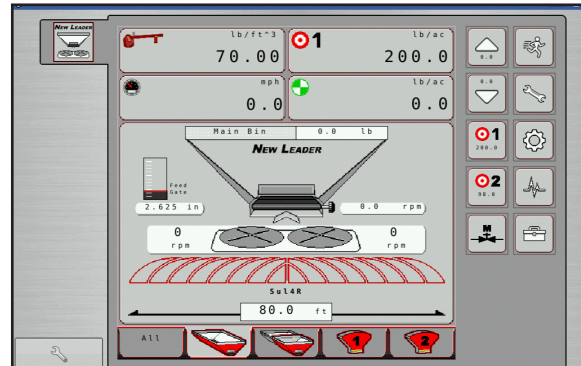



## Chain Oiler

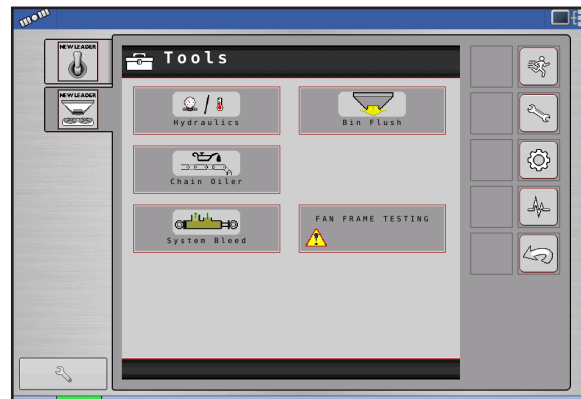
**NOTE:** This program is used to manually oil the chain, set alarm frequency, and set auto-lube settings.

1. Power up Display Monitor and activate VT.

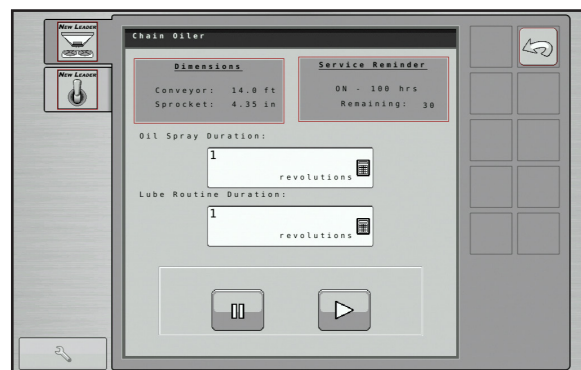
- The Run screen will appear. Press  to continue.




- The Tools main screen will appear. Press  to continue.



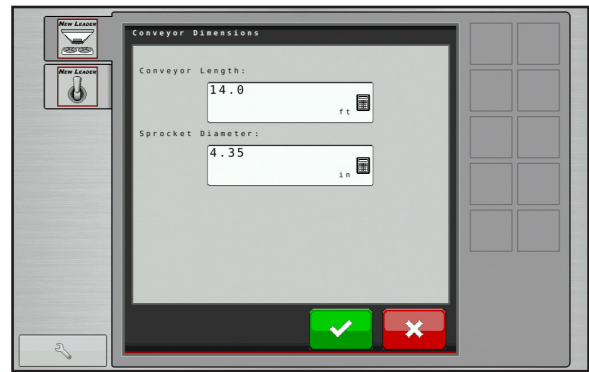
2. Set duration:
- Use keypads to set oil chain duration (recommended 1 revolution). Lube routine is not used at this time.





3. Set conveyor dimensions:
  - Press "Dimensions" to input conveyor dimensions. Use keypads to input conveyor length and sprocket diameter.

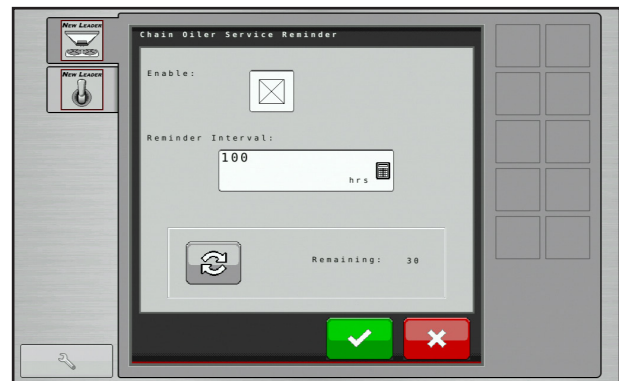
Press  to return to Chain Oiler screen.

Press  to return to Tools Screen.



4. Set service reminder:
  - Press "Service Reminder" to set chain oiler reminder. Enable Reminder and use keypad to enter interval hours desired. To restart reminder after manually oiling conveyor, press .

Press  to return to Chain Oiler Screen.

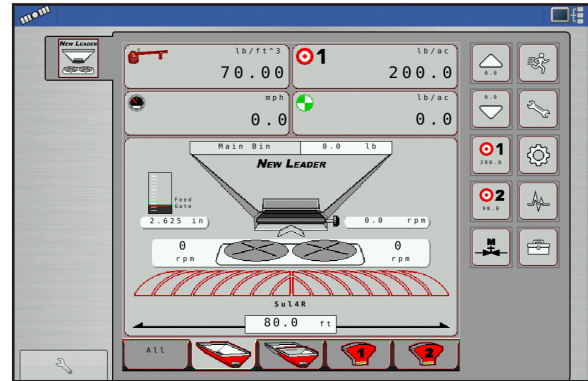



## Bin Sequencing

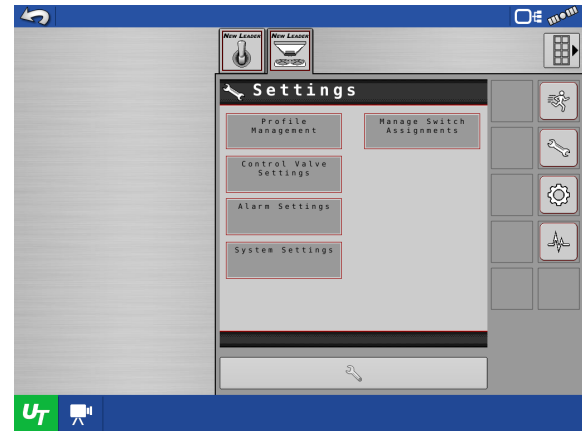
**NOTE:** This function allows the operator to run same product out of two bins, chaining them together so bin 2 starts emptying immediately after bin 1 is empty.

1. Power up Display Monitor and activate VT.

- The Run screen will appear. Press  to continue.



- The Tools main screen will appear. Press  to continue.



- Press the Bin Chaining tab at the bottom of the screen to continue.

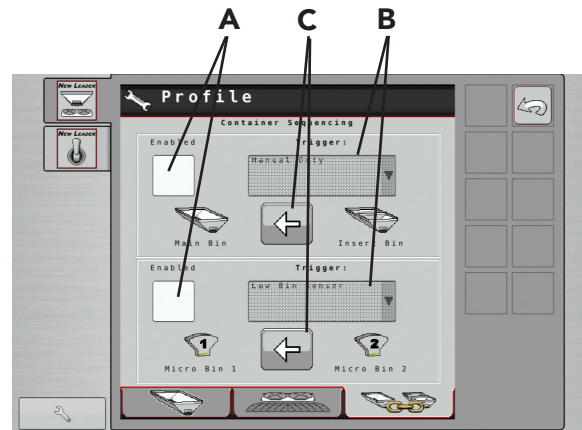




## 2. Setup Bin Sequencing (Chaining):

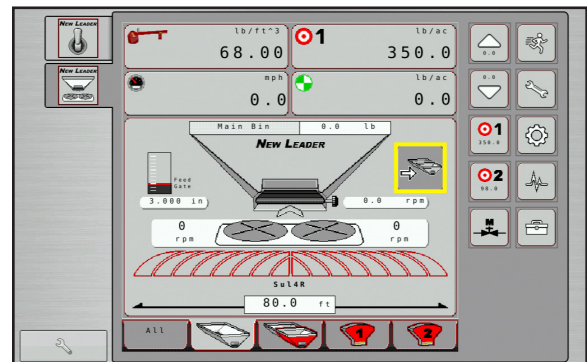
- Enable bin chaining for Bins 1 & 2, or Bins 3 & 4 as applicable.
- Select trigger type (Manual Only, Low Bin Threshold, Low Bin Sensor, Container Reaches 0).
- Select which bin to empty first by pressing arrow button until arrow points to second bin to empty. Figure at right shows Insert Bin emptying first and Main Bin second; Micro Bin 2 emptying first and Micro Bin 1 second.

Press  to continue.



## 3. To manually switch bins:

- When Bin Sequencing is enabled, Manual Override button appears on Run Screen to force switch over to next bin.



## General Alarms

Alarm	Title	Description
WSM Spreader Module	Local CAN Bus Error	Check the local CAN bus connection.
WSM Spreader Module	Module Software Reset	The module software reset due to an unhandled error.
WSM Spreader Module	Local CAN Bus Warning	Check the local CAN bus connection.
WSM Spreader Module	Local ISOBUS Error	Check the ISOBUS connections.
WSM Spreader Module	Local ISOBUS Warning	Check the ISOBUS connections.
WSM Spreader Module	CAN Power Voltage Low	The CAN power voltage is below 8.0 volts. Check CAN bus power supply.
WSM Spreader Module	High Power Voltage Low	The high power voltage is below 10.0 volts. Check high power supply connections.
WSM Spreader Module	Bin Not on Bus	Bin set as installed is not on bus. Check wiring or edit the profile.
WSM Spreader Module	Body Module Offline	The body module is no longer available. Check power supply and communication wiring.
WSM Spreader Module	Module Indexing Failure	System has not indexed itself properly. This can be caused by a missing index pin in the cabling.



## General Product Control Alarms

Alarm	Description	Trigger
Rate sensor error during calibration	"Calibration error, lost or intermittent signal from rate sensor. Check sensor and related wiring prior to calibrating conveyor."	Rate sensor signal is lost for a period of two or more consecutive seconds during the Static Conveyor Calibration Routine.
Rate Sensor Error During Conveyor Flush	"Lost or intermittent signal from rate sensor. Check sensor and related wiring prior to continuing Conveyor Flush Routine."	Rate sensor signal is lost for a period of two or more consecutive seconds during the Conveyor Flush Routine.
Low Bin Sensor	"Low Bin Sensor." [Channel Name].	Bin Level Sensor is installed, metering circuit is commanded on, and the product in the bin does not cover the sensor for a consecutive period of time greater than current [Low Bin Time Delay] setting.
Disable Spinners	"Manually disable or shut off the spinner hydraulic circuit."	At the beginning of the Static Conveyor Calibration and Conveyor flush routine.
Enable Spinners	"Return the spinner hydraulic control to a field ready condition. The spinners will now restart."	At the end of the Static Conveyor Calibration routine and Conveyor flush routine.
Boundary Spinner Not Responding	"Boundary Spinner Not Responding." + [Spinner Name].	Automatic control for spinners must be enabled. At least one conveyor must be commanded on. Perceived spinner speed is greater than 30RPM in error from the [Boundary Spreading Spinner RPM Offset].
Rate Not Responding	"Rate Not Responding" + [Channel Name].	Control channel is commanded on using automatic control mode. Application rate is +/- [Rate Not Responding Threshold] from target rate for a period of [Rate Not Responding Timeout] or more.
Maximum Conveyor Speed	"Conveyor At Maximum RPM, Slow Down" + [Channel Name].	Product channel is commanded on and conveyor is run at or above maximum speed for a period of 5 or more consecutive seconds.
Minimum Conveyor Speed	"Conveyor At Minimum RPM", + [Channel Name].	Product channel is commanded on and conveyor is run at or below minimum speed for a period of 5 or more consecutive seconds.
Conveyor Not Responding	"Conveyor Running While Turned Off" + [Channel Name].	Product bin is commanded off and conveyor speed >0 and <1 RPM for a period of 30 or more consecutive seconds. Or conveyor speed is >=1 RPM for a period of 5 or more consecutive seconds.

## Spinner Alarms

Alarm	Description	Trigger
CLF Basic Single Spinners Not Responding	"Spinners Not Responding"	Automatic control for spinners must be enabled. [CLF Mode] [Basic Single] must be selected. At least one product bin must be commanded on. Perceived spinner speed is greater than 30 rpm in error from [Target Spinner Speed] for a period of five consecutive seconds or longer.
CLF Basic Independent Spinners Not Responding	"Spinner Not Responding" + [Spinner Name]	enabled. [CLF Mode] [Basic Independent] must be selected. At least one product bin must be commanded on. Perceived spinner speed is greater than 30 rpm in error from [Target Spinner Speed] for a period of five consecutive seconds or longer.
Spinners Off	"Stop Application, Spinners Off!"	CLF is enabled, no spinner speed detected, one or more control channels is commanded on.
Spinners On	"Turn spinner switch off to prevent spinners from running!"	Upon system start up, [CLF Mode] enabled, spinner functionality switch detected in the ON position.

## Hydraulic Alarms

Alarm	Description	Trigger
Conveyor Hydraulic Pressure Exceeds Maximum	"Conveyor Hydraulic Pressure Exceeds Maximum Operating Range."	Conveyor hydraulic pressure exceeds [Max Conveyor Hydraulics Pressure] setting for a period of five consecutive seconds or longer.
System Hydraulic Pressure Exceeds Maximum	"System Hydraulic Pressure Exceeds Maximum Operating Range."	System hydraulic pressure exceeds [Max System Hydraulics Pressure] setting for a period of five consecutive seconds or longer.
Hydraulic Fluid Level Low	"Hydraulic Fluid Level Low."	Hydraulic fluid level has fallen below lowest level tank sensor.
Hydraulic Fluid Temperature Below Minimum	"Hydraulic Fluid Temperature Below Minimum Operating Range."	Hydraulic temperature is below 65°F (18°C). Hydraulic fluid too cold to operate machine.
Hydraulic Fluid Temperature Exceeds Maximum	"Hydraulic Fluid Temperature Exceeds Maximum Operating Range."	Hydraulic temperature exceeds maximum operating range, greater than or equal to 200°F (93°C).
Hydraulic Filter Restriction Detected	"Hydraulic Filter Restriction Detected."	Hydraulic filter pressure is greater than or equal to 25 psi for five consecutive seconds or longer.

## Bin Sequencing Alarms

Alarm	Description	Trigger
Container Advance	Moving to next container in the sequence.	At the point when the [Container Advance] criteria has been met.
End of Sequence	End of container sequence, do you wish to start the sequence from the beginning?	At the point the last container in the sequence has met the [Container Advance] criteria.

## Chain Oiler Alarms

Alarm	Description	Trigger
Disable Spinners	Manually disable or shut off the spinner hydraulic circuit.	The point the user selects to run the chain oiler routine.
Enable Spinners	Return the spinner hydraulic circuit to a field ready condition.	The point the user exits the chain oiler routine.
Conveyor Lubrication Required	Conveyor Chain Lubrication Is Required.	[Service Reminder On] setting is enabled and [Service Reminder Interval] has expired.

## Default Settings

NOTE: Compatible Insert Bin configurations vary per model. See "General Description" in Operations section of this manual for details.

Refer to "Dimensions & Capacities" in Operations section of this manual for capacities on all applicable bin configurations.

<b>Pressure Transducer Settings</b>	
Min PSI	0
Max PSI	5000
Min voltage	1
Max voltage	5
<b>Spinner Settings</b>	
PWM Frequency	50 Hz
Zero Flow Offset	30
PWM Gain	20
<b>Spinner Settings</b>	
PWM Frequency	30 Hz
Zero Flow Offset	
PWM Gain	

## Calibration

CFR Values	
Bin	Value
Main Bin	0.256
Insert Bin	0.144
Yellow Micro Bin	0.038
Red Micro Bin	0.019

Control Valve Settings				
	Control Valve			
Control Variable	Main	Insert	Micro 1	Micro 2
Control Valve Type	Servo	Servo	Servo	Servo
Valve Response 1	40	40	40	40
Valve Response 2	8	8	8	8
Response Threshold	4.0	4.0	4.0	4.0
Allowable Error	1	1	1	1

Sensor Settings	
Encoder pulses	180 or 360 - verify by looking on encoder
Spinner pulses	4

## Alarms

Alarm Settings				
Alarm Variable	Bin			
	Main (PSI)	Insert (PSI)	Micro 1 (PSI)	Micro 2 (PSI)
Min Conveyor Speed	5	5	3	3
Max Conveyor Speed	50	60	85	85
Max Conveyor Pressure - Std Hydraulics	2000	2000	-	-
Max Conveyor Pressure - HP Hydraulics	3400	2000		
Rate Responding Time	5	5	5	5
Rate Responding Threshold	30	30	30	30
Max System Pressure - Spinner	3100	-	-	-

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**SPREAD  
PATTERN**

**SPREAD  
PATTERN**



## Spread Pattern

### **WARNING**

Use great caution while working around the spreader. Contact with spinners and other moving parts is very dangerous. Do not adjust while machinery is moving, wear eye protection and avoid discharge from spinners. Do not ride on moving spreader. Failure to comply with this requirement could result in death or serious injury.

A Catch Test is required prior to each season, before using a new product, or if a significant visible change has occurred with a product.

### Catch Test

The CFR number, or cubic feet per revolution number, is a calibration number entered into the controller to determine rate output from the spreader's conveyor. A catch test is performed to verify accurate rate output per the controller.

NOTE: An optional calibration chute (P/N 312688) is available to simplify the catch test process. The calibration chute fits all New Leader spreader models with 30" wide conveyor bottoms. Contact your local New Leader dealer for details.

### **WARNING**

To prevent injury, disable the spinners by unplugging the PWM valve before beginning the catch test procedure. Failure to comply with this requirement could result in death or serious injury.

1. Disable the spinners by unplugging the PWM valve(s).
2. Move the spinner assembly to the 4" (102mm) position.
3. Remove the Material Divider back plate, and Vane Assembly (if applicable). Install calibration chute if available.
4. Position an end loader or other suitable device beneath the spinners to catch material.
5. Load material into all applicable bins.
6. Prime the conveyor as specified per the controller.
  - If using a calibration chute, run the conveyor just until material reaches the end. Remove any excess material that falls into the catching device.
  - If not using a calibration chute, run the conveyor until the spinner discs are full of material. Remove any excess product from the catching device. Do not remove material from spinner discs.
7. Measure the depth of material on the end of the conveyor to verify the constant number feedgate height information entered into the controller. Adjust feedgate height or recalibrate feedgate as necessary.
8. Verify that all other product settings entered into the controller are correct.
9. Select the correct bin in the controller for the first bin to be tested. Enter the anticipated weight of product to be dispensed from the conveyor.
10. Start the engine and engage hydraulics. Allow to run for several minutes to bring hydraulic oil up to operating temperature. Bring engine up to operating RPM.
11. Following the setup wizard on the controller, run the catch test. The conveyor will start dispensing material, and automatically shut off when the estimated amount of product is dispensed.
12. If not using a calibration chute, leave the material on the spinner discs. Weigh the amount of product that the conveyor actually dispensed into the catching device, and note the result.
13. Enter the actual weight of material dispensed into the controller. The controller will then automatically perform the calibration.
14. Repeat Steps 5 - 12 for all other applicable bins, if an insert bin is installed.
15. Once satisfactory results have been achieved for all applicable bins, turn the engine off, replace the back plate on the Material Divider, return the spinner assembly to its original position setting, and plug the PWM valve(s) back in.

NOTE: For more information on controller operations and setup, contact your local dealer.

## ⚠ WARNING

Use great caution while working around the spreader. Contact with spinners and other moving parts is very dangerous. Do not adjust while machinery is moving, wear eye protection and avoid discharge from spinners. Do not ride on moving spreader. Failure to comply with this requirement could result in death or serious injury.

## NOTICE

Spinner assembly and material divider have NOT been adjusted at the factory. Before spreading material, spread pattern tests must be conducted to properly adjust the spread pattern. A spread pattern test kit is available for this purpose.  
THE MANUFACTURER OF THIS SPREADER WILL NOT BE HELD LIABLE FOR MISAPPLIED MATERIAL DUE TO AN IMPROPERLY ADJUSTED SPREADER.

## Spread Pattern

Product quality will affect spread pattern and product performance. Spread pattern testing is required to ensure proper application of material. Larger products will produce wider swath widths.

Spread pattern is adjusted using one or more of the following:

- Point of material delivery on spinner discs
- Spinner speed
- Angle of the distributor fins on the spinner discs

Since adjustments will vary for each job, trial and experience must be used to determine the adjustments required to obtain the swath width and spread pattern desired.

## Spread Pattern Test Kit

Spread Pattern Test Kit, part no. 313960, includes the following:

DESCRIPTION	QTY	DESCRIPTION	QTY
Box - Plastic Storage	1	Scale – Density	1
Center Collection Tray - Blue	1	Data Sheet – 100 Ct. Booklet	1
Collection Tray - Brown	22	Funnel	1
Divider Screen	23	Flag	5
Assy – Test Tube Rack	1	Rope – 120' marked	1
Test Tube	23	Stake	2

NOTE: If desired, a material calibration kit is available to aid in measuring product quality. Contact your local dealer for details.

## Spinners

### **NOTICE**

Spinner discs and fins must be kept clean and polished. Even a small build-up on a spinner fin can significantly affect the spread pattern. Rusty, rough, bent or worn fins will produce poor spread patterns.

In general, critical spinner speed will fall somewhere between 600 and 900 RPM. Spinner speed is adjusted by changing the settings in the controller. Proper spinner speed adjustment is critical in obtaining optimal spread patterns. The best spinner speed to use will depend entirely on the material being spread, and must be determined by testing.

## Spreader Preparation

The spreader to be tested must be in good mechanical condition and properly adjusted. Refer to operator's manual for details.

All damaged and worn parts must be replaced. Spinner discs and fins must be free of any material build-up, rust or paint.

Fill the hopper with the material to be spread. Run the material out to the end of the conveyor.

Set the feedgate and the in-cab controller to deliver the required rate per acre. Make sure the feedgate is level and the indicator reflects the actual gate opening measured by standing a tape measure vertically in the material.

**NOTE:** Do not match slope of endgate when making this measurement. Measurement must be perpendicular to conveyor.

Adjust the spinner assembly by turning the crank or, if an actuator is installed, change the setting in the controller. To begin testing, position the spinner according to following chart.

NOTE: This chart is to be used as a reference only to begin testing.

			SIMPLE START SETTINGS			
Material	Density	Ground Speed (mph)	Rate (lbs)	Feedgate (in)	Spinner Frame Setting	Spinner RPM
Lime	90	11*	1000-5000	6	.5"	600
			2000-8000	12	.5"	600
Urea	46	18	110	2.5	4	800
			225	2.5	3.5	800
			450	2.5	2.5	800
Corn Blend	53	18	125	2.5	3.5"	800
			250	2.5	2.5"	800
			500	2.5	0.7	800
All other fertilizer types and blends	64	18	150	2.5	3.5"	800
			300	2.5	2.5"	800
			600	2.5	1.2	800
* 15 mph when using high performance (HP) hydraulics.						

## Test Procedure

Using the data sheets supplied with the kit, document all spreader information and adjustments as necessary. See Figure 1.


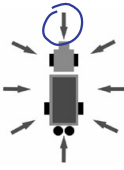
		<b>SPREAD PATTERN DATA SHEET</b> New Leader Manufacturing		1330 76th Ave SW Cedar Rapids, IA 52404-7052 (319) 363-8281	
Pattern Test No. <u>1</u>	Rev.	Spreader Model: <u>L4000G4</u>	 <p>(Circle Direction of Wind Relative to Spreader)</p>		
Site: <u>NLM</u>		Serial No. <u>432165</u>			
Date: <u>10/07/2016</u>	Time: <u>10am</u>	Conveyor Type: <u>#4 BOC</u>			
Material Name: <u>MAP</u>		Fan Frame Setting: <u>3.25</u> in.			
Density: <u>65</u> lb/ft <sup>3</sup>		Feedgate Height: <u>3"</u> in.			
Crush Strength: <u>6</u>		Fin Position: <u>1-2-1-2</u>			
SGN: <u>324</u>		CFR/Constant: <u>.232</u>	Wind: From <u>Straight</u> at <u>5</u> MPH		
Application Rate: <u>320</u> lbs/acre			Relative Humidity: <u>41%</u>		
Spinner Speed: <u>780</u> RPM		Controller Vehicle Speed: <u>12</u> MPH	Temperature: <u>67</u> °F		
			Controller Swath Width: <u>90</u> ft.		

Figure 1

Select an area for testing measuring at least 120 feet x 200 feet (37 m x 61 m), and with a slope of less than two degrees.

All testing should be done when the wind velocity is less than 5 MPH (8.05 km). If wind is present, testing must be done with spreader traveling parallel (within  $\pm 15$  degrees) to the wind direction.

Do not allow loaded spreader to sit for more than one hour prior to testing.

At this stage of testing, drive the spreader over the collection trays in **ONLY ONE DIRECTION**.

Insert a plastic grid into each of the 23 collection trays. Position the blue collection tray in the center of the spreader's path with the longest dimension of the tray parallel to the direction of travel. Position the first left-hand and right-hand trays 10' (3m) from center, and all subsequent trays on 5' (1.5m) centers.

## Four-Wheeled Vehicles

For four-wheeled application vehicles, position the spreader at the beginning of the course so that the vehicle will straddle the center collection tray. See Figure 2.

Engage spinners before navigating the course. As the vehicle approaches the flag positioned 75' before the row of collection trays, engage the conveyor(s). Do not shut the conveyor(s) off until the vehicle approaches the second flag.

Drive spreader completely through course at normal operating speeds.

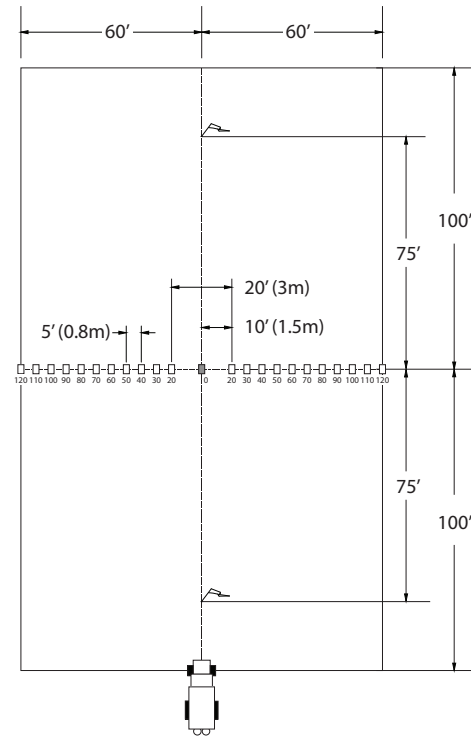


Figure 2 – Four-Wheeled Vehicles

## Three-Wheeled Vehicles

For three-wheeled application vehicles, straddling the center tray is not possible. Place the center collection tray beneath the vehicle just behind the front tire when the spreader is in position at the beginning of the course. See Figure 3.

Engage both the spinners and conveyor(s) before navigating the course. Do not shut the conveyor(s) off until the vehicle approaches the second flag.

Drive spreader completely through course at normal operating speeds.

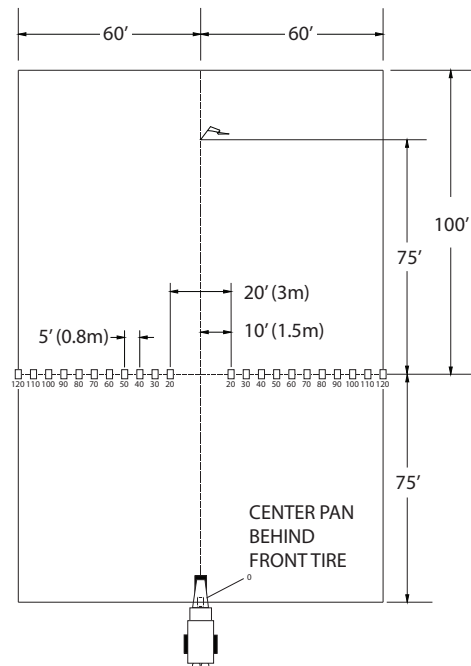


Figure 3 – Three-Wheeled Vehicles

# Spread Pattern

## TEST RESULTS

After navigating the course, shut the spreader down and park in a secure location.

Using the funnel, transfer the contents of each collection tray into its corresponding test tube beginning at one end of the trays and working towards the opposite end.

If spreading a blend of materials, inspect all tubes to determine if the blend is consistent across the entire swath width. If the blend is not consistent, use a narrower swath width. The swath width should be based on the material thrown the shortest distance.

Record each test tube's volume in the box on the data sheet under the corresponding tray position and graph the spread pattern profile. See Figure 4.

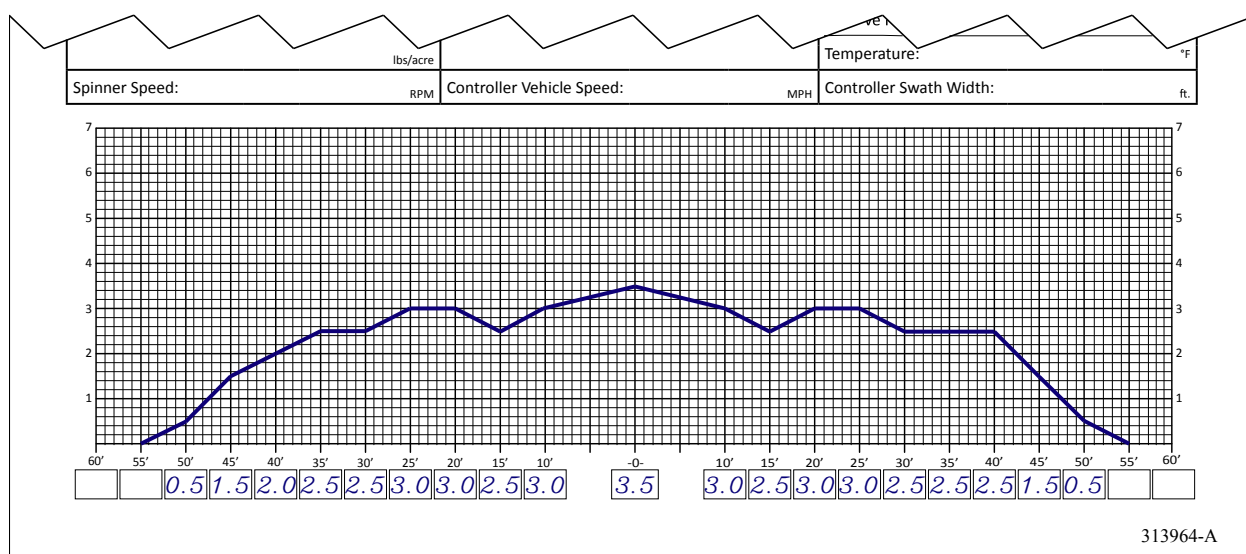


Figure 4

Looking at the material in the test tubes and the graphed profile on the data sheet, compare the overall shape of the spread pattern to the three acceptable patterns, shown in Figure 5. If an acceptable pattern has not been achieved, proceed to "Troubleshooting". Once an acceptable pattern has been achieved, proceed to "Determining Driving Centers".

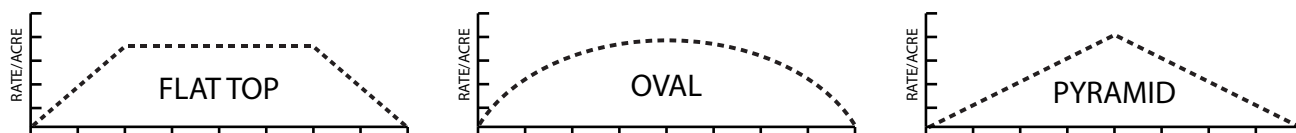


Figure 5 – Acceptable Patterns

## Troubleshooting

NOTE: It is highly recommended that ONLY ONE ADJUSTMENT be made between test samples taken. If more than one adjustment is made, it will be difficult to determine which adjustment was responsible for the change in pattern shape.

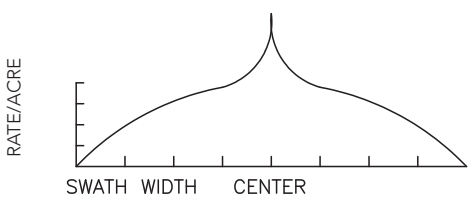
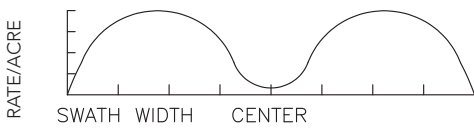
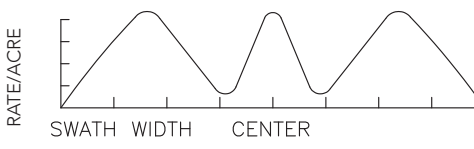
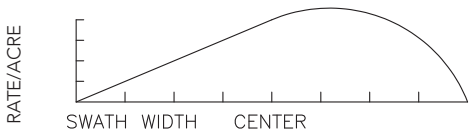
Problem	Pattern	Recommended Adjustments
Heavy Directly Behind the Vehicle		1. Move the spinner forward (toward the conveyor).
Light Directly Behind the Vehicle		1. Move the spinner rearward (away from conveyor).
Light Outside Vehicle's Tire Tracks		<ol style="list-style-type: none"> <li>1. Check spinner fins for material buildup, rust or paint.</li> <li>2. Increase spinner RPM.</li> <li>3. Move spinner fins to 2 - 3 - 2 - 3 positions. See Figure below.</li> </ol>
Pattern Off Center		<ol style="list-style-type: none"> <li>1. Check to see feedgate is level and free of caked material.</li> <li>2. Make sure hillside divider spinner assembly and material divider are mounted squarely and centered.</li> <li>3. Testing should be done parallel to wind.</li> </ol>

Figure 6

Spinner fins are adjustable to radial angle as shown in Figure 7. Refer to Figure 6 for fin adjustment recommendations.

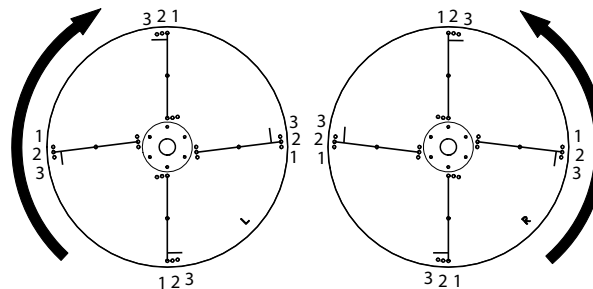


Figure 7 - Spinner Fin Adjustment



# Spread Pattern

## DETERMINING DRIVING CENTERS

Once an acceptable pattern is obtained, as shown in Figure 5, driving centers can be determined. To determine optimum driving centers (effective swath width), determine the average amount of material in the center of the pattern. Figure 8 shows an example data sheet recorded from the profile shown in Figure 9. Based on the example, the average amount of material in the center of the pattern is 3.0, as indicated with the red dotted line.

Next, locate the points on both the left and right side of the pattern where the amount of material is half the average amount at the center of the pattern. In the example shown in Figure 8, these points are located 45' to the left of center, and 45' to the right of center. The distance between these two points (90') represents the driving centers to use.

NOTE: Once the effective swath width has been established, a change in the controller may be required.

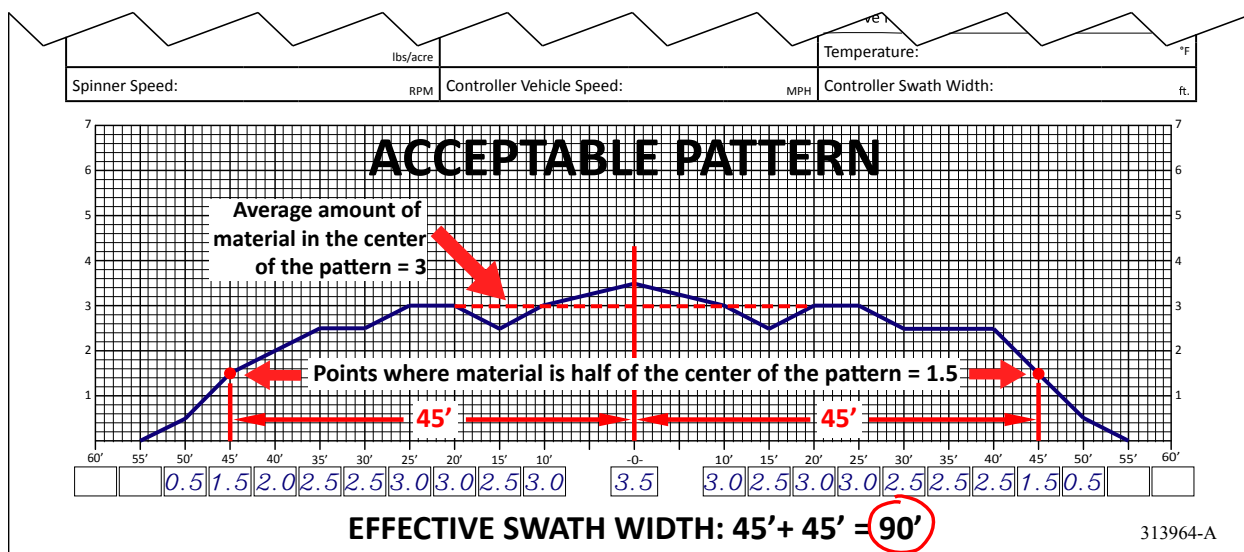


Figure 8 - Effective Swath Width

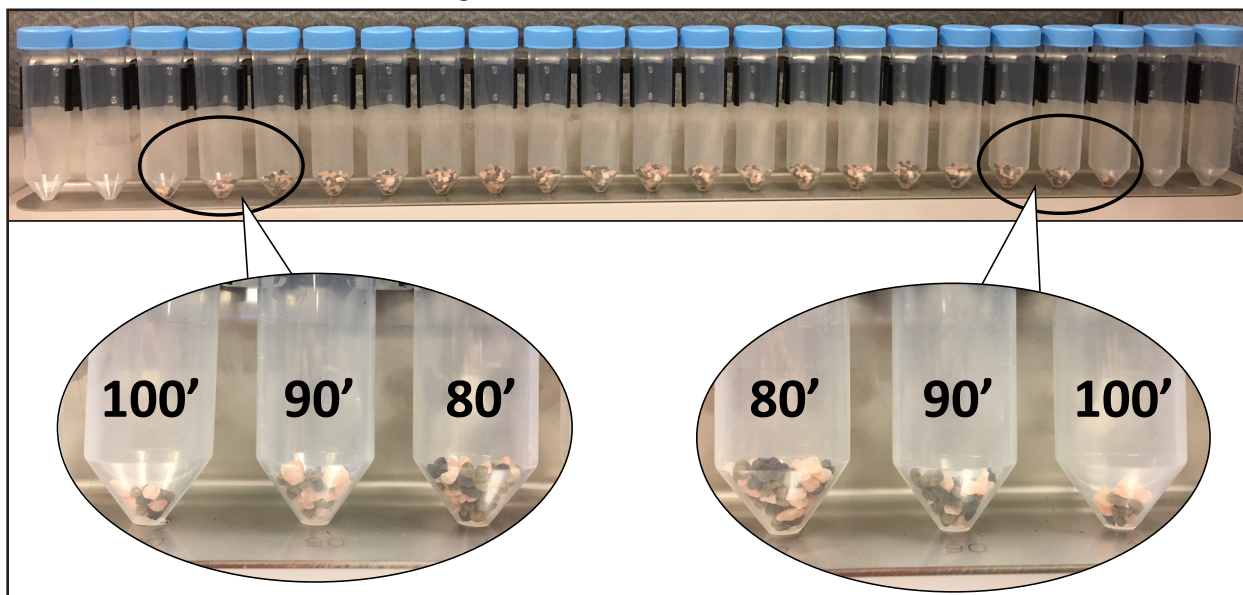


Figure 9

## Verifying Driving Centers

Once optimum driving centers (effective swath width) have been established, conduct a final "S" pass over the trays to verify. Refer to Figure 10.

1. With both the spinners and conveyor turned off, drive the spreader through the center of the course, establishing an "AB" line. If the spreader vehicle is a three-wheel type, remove the center pan.
2. Line the vehicle up with either end of the row of collection trays, at a distance from the "AB" line equal to the effective swath width.
3. With both the spinner and conveyor engaged, drive past the trays.
4. Switch back and drive over the center of the trays, down the "AB" line.
5. Drive through the row of trays and switch back once again, driving past the trays on the opposite side, at an equal distance from the "AB" line as the first pass.

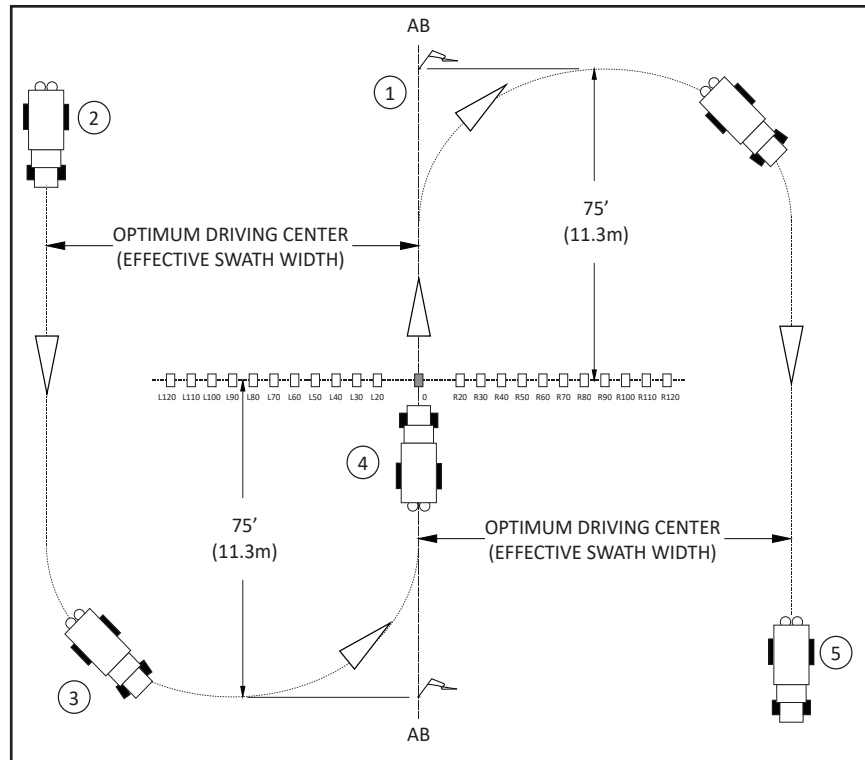


Figure 10

If the driving centers were determined correctly, all trays should have a similar amount of material, showing a near flat profile in the test tubes. If the trays near the center of the row contain more material than the others, increase driving centers. If the trays near the center of the row contain less material, decrease driving centers.

**NOTE:** If spreading a blend of materials, verify blend of all products is consistent across all tubes.

**PARTS**

**PARTS**

**Instructions for Ordering Parts**

Order from the AUTHORIZED DEALER in your area.

Always give the pertinent model and serial number.

Give part name, part number and the quantity required.

Give the correct address to where the parts are to be shipped, and the carrier if there is a preference.

Unless claims for shortages or errors are made immediately upon receipt of goods they will not be considered. Any part returns should be directed through the dealer from which they were purchased.

When broken goods are received, a full description of the damage should be made by the carrier agent on the freight bill. If this description is insisted upon, full damage can always be collected from the transportation company.

No responsibility is assumed for delay or damage to merchandise while in transit. Our responsibility ceases upon delivery of shipment to the transportation company from whom a receipt is received showing that shipment was in good condition when delivered to them, therefore, claims (if any) should be filed with the transportation company and not with New Leader Manufacturing.

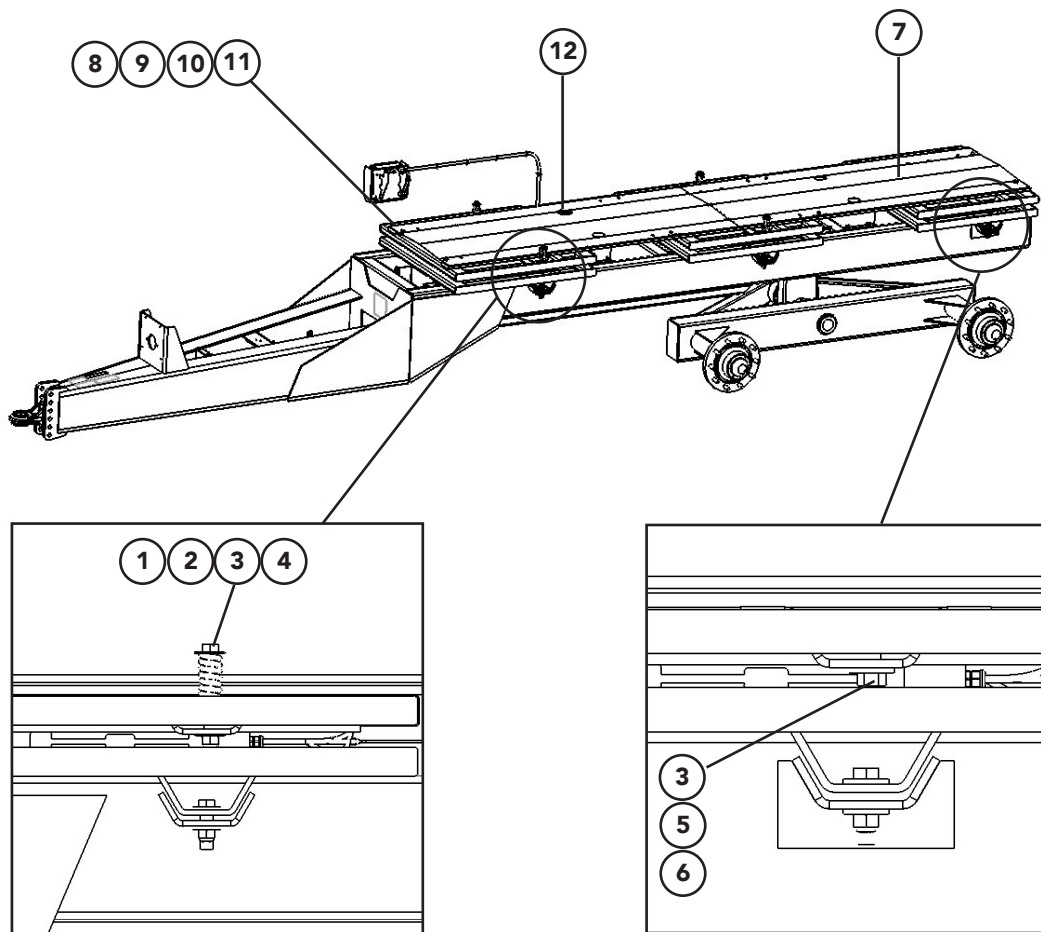
If your claims are not being handled (by the transportation company) to your satisfaction, please call our Product Sales & Support Department at New Leader Manufacturing at (800) 363-1771 for assistance.

In the parts list the following symbols and abbreviations stand for:

\* - Not Shown  
AR – As Required  
CS – Carbon Steel  
SS – Stainless Steel  
NS – Not Serviced

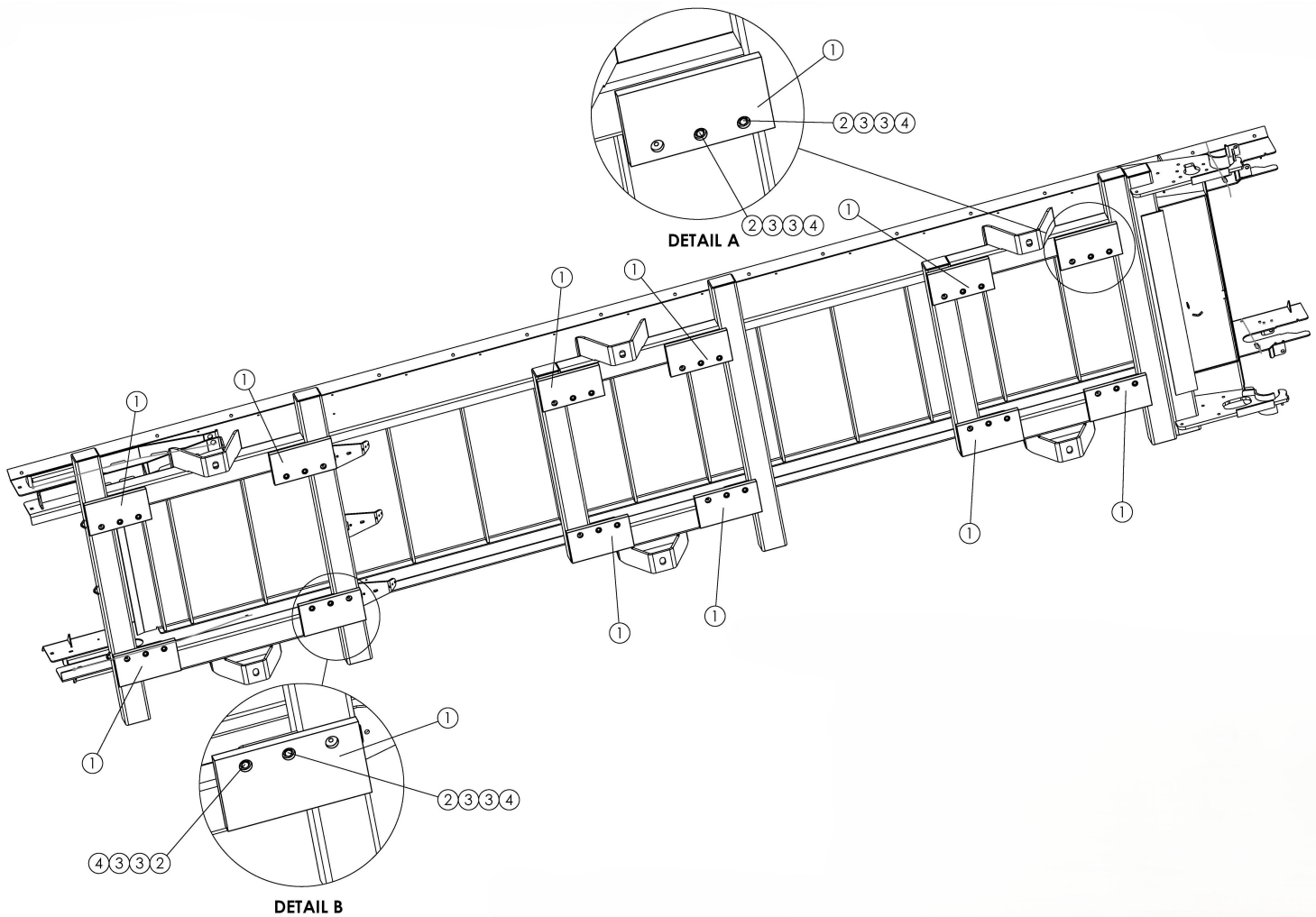
The parts listed under the different steel types (CS, 409 SS and 304 SS) are for that type of unit and do not necessarily mean the part is made of that type of steel.

## Mounting



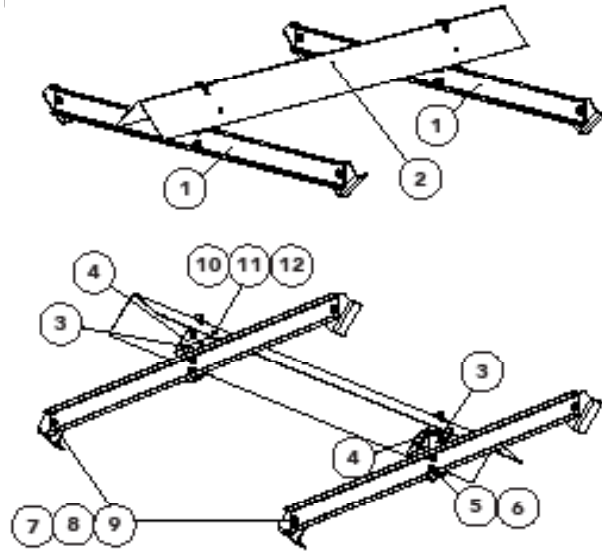
ITEM	PART NO.	DESCRIPTION	QTY
1	58560	Cap Screw - 3/4-10NC x 7	4
2	20698	Washer - Flat 3/4	12
3	20683	Nut - Lock 3/4-10NC	6
4	305220	Spring - Compression	4
5	310487	Washer - Flat .781 x 2 304	4
6	20209	Cap Screw - 3/4-10NC x 3	2
7	318019	PANEL - WLDMT UNDER BODY 304	2
8	36416	NUT - HEX .5-13NC SS	4
9	36426	WASHER - FLAT .5 SS	4
10	36411	BOLT - CARRIAGE .5-13NC X 1.5	4
11	36422	WASHER - LOCK .5 SS	4
12	307583	GROMMET - RUBBER 3 ID	1

# Pads - Group Poly BTM



ITEM	PART NO.	DESCRIPTION	QTY
1	323590	Pad - Mount .75 X 5.5 X 10 Poly	12
2	40750	Capscrew - .25-20NC X 1.25 SS	24
3	36423	WASHER - Flat .25 SS	48
4	42034	Nut - Lock .25-20NC SS	24

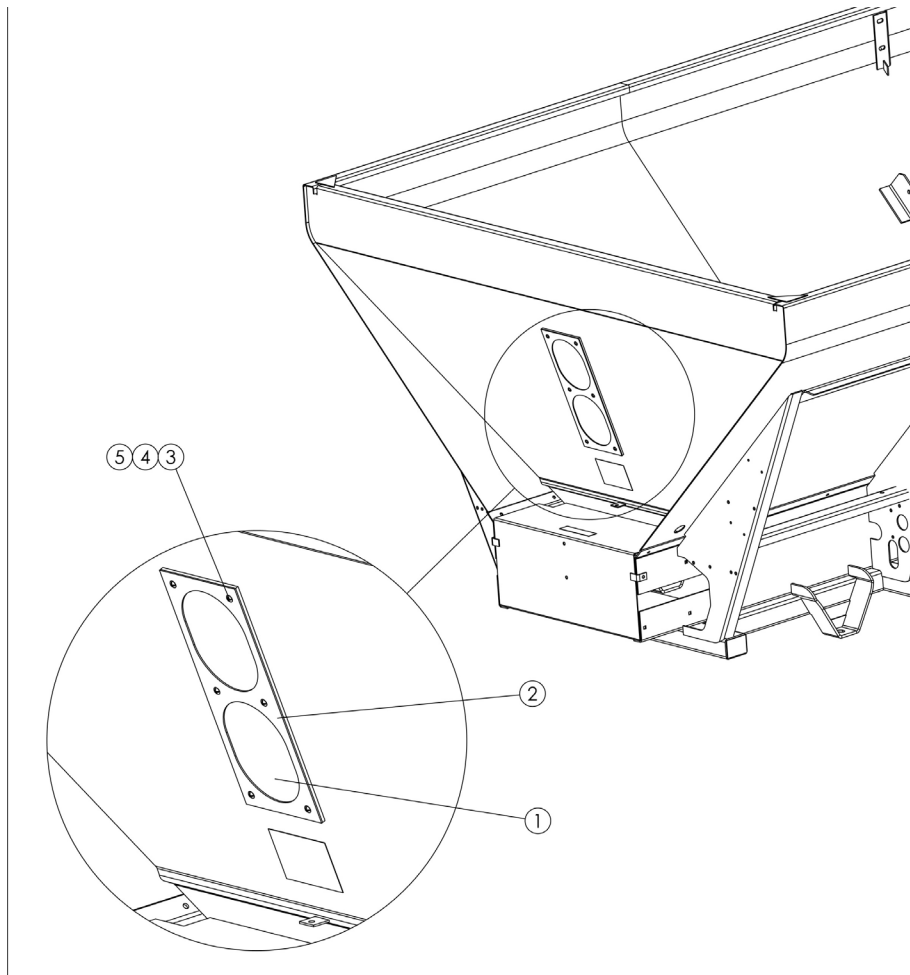
## Inverted "V"



ITEM	PART NO.	DESCRIPTION	QTY
1	81263	Hanger – V Wldmt	3
2	82624	Inverted V	1
3	308646	Bar – Adjusting	3
4	302371	Bracket – V Bolt-on	3
5	58800	Cap Screw – 5/8-11NC x 1-3/4 SS	9
6	41762	Nut - Lock 5/8-11NC SS	9
7	36402	Cap Screw - 1/2-13NC x 1-1/4 SS	6
8	36426	Washer - Flat 1/2 SS	6
9	39016	Nut - Lock 1/2-13NC SS	6
10	42639	Bolt - Carriage 5/16-18NC x 1 SS	6
11	36424	Washer - Flat 5/16 SS	6
12	42221	Nut - Lock 5/16-18NC SS	6

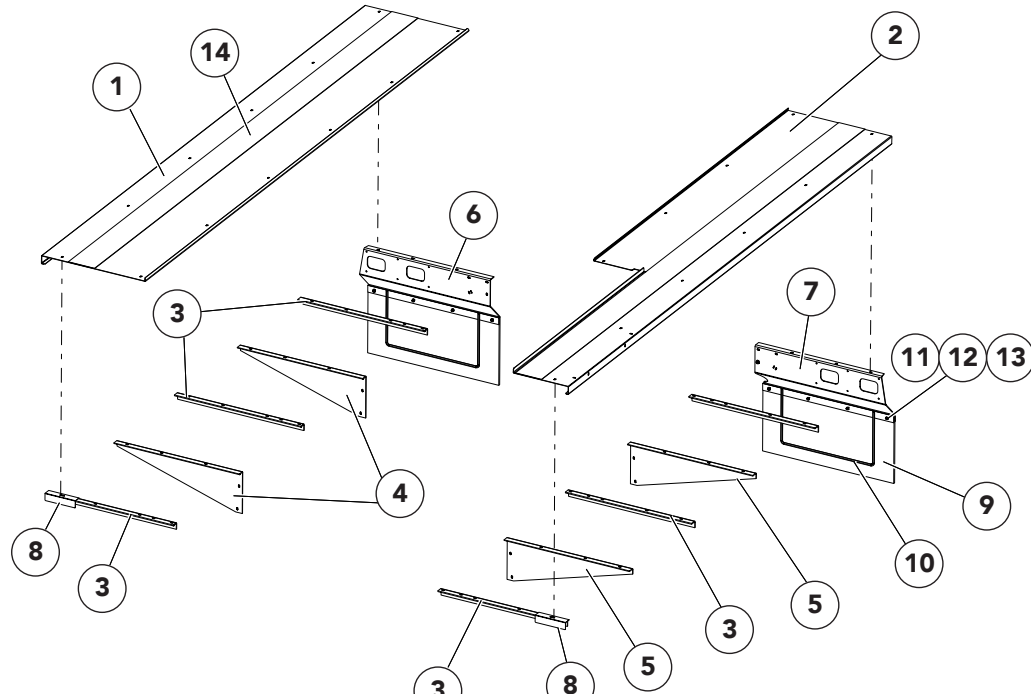


## Sight Window



ITEM	PART NO.	DESCRIPTION	QTY
1	305216	Window - Sight 8" X 20" X .25"	1
2	305217	Frame - Sight Window 304	1
3	42033	Screw - Truss Head .25-20NC X	6
4	36412	Nut - Hex .25-20NC SS	6
5	36418	Washer - Lock .25 SS	6

## Fenders

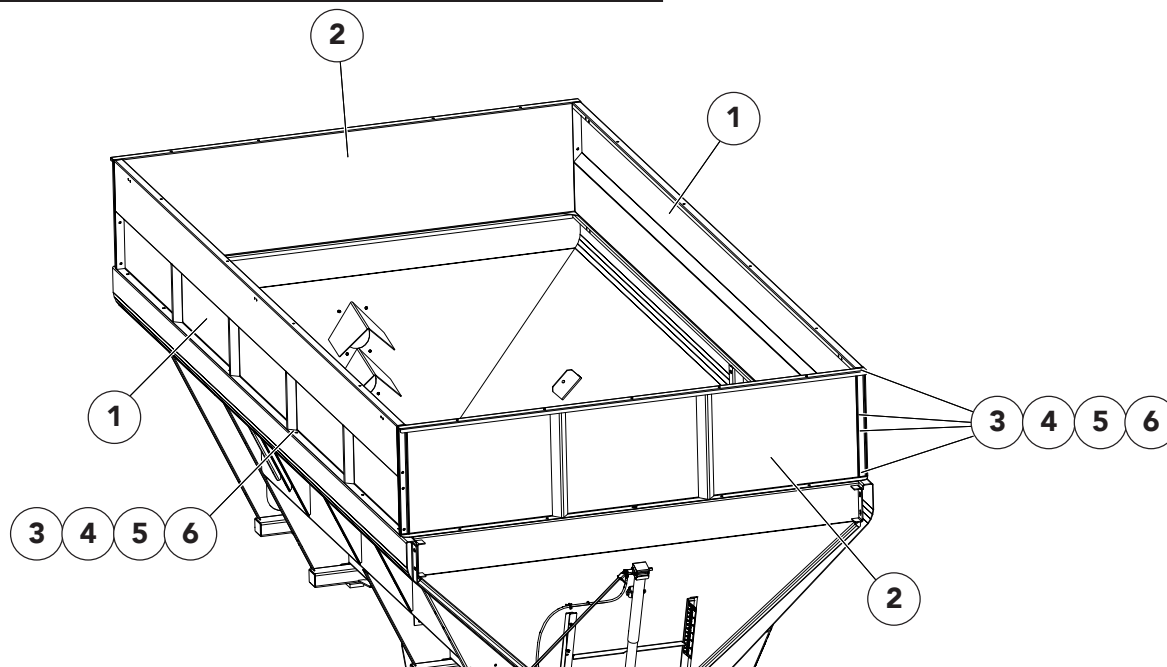


ITEM	PART NO.		DESCRIPTION	QTY
	409 SS	304 SS		
1	312869	312867	Fender - 16' x 32" RH	1
2	313830	313829	Fender - 16' x 32" LH	1
3	96972	96972	Angle - Fender 132" 304	6
4	96970	96970	Support - Fender RH 304	2
5	96971	96971	Support - Fender LH 304	2
6	305210	305210	Support - Rear Fender RH 304	1
7	312870	312870	Support - Rear Fender LH 304	1
8	305276	305276	Angle - Decal Mt	2
9	312874	312874	Mud Flap - 20 x 40	2
10	305425	305425	Anti-Sail - Wldmt Mud Flap	2
11	34858	34858	Cap Screw - 3/8-16NC x 1-1/2 SS	8
12	36420	36420	Washer - Lock 3/8 SS	8
13	36414	36414	Nut - Hex 3/8-16NC SS	8
14	21699	21699	Skid Fabric - 8"	AR
15	*83375	*83375	Hardware - Kit Fndr 14-16' 304	1

AR – As Required

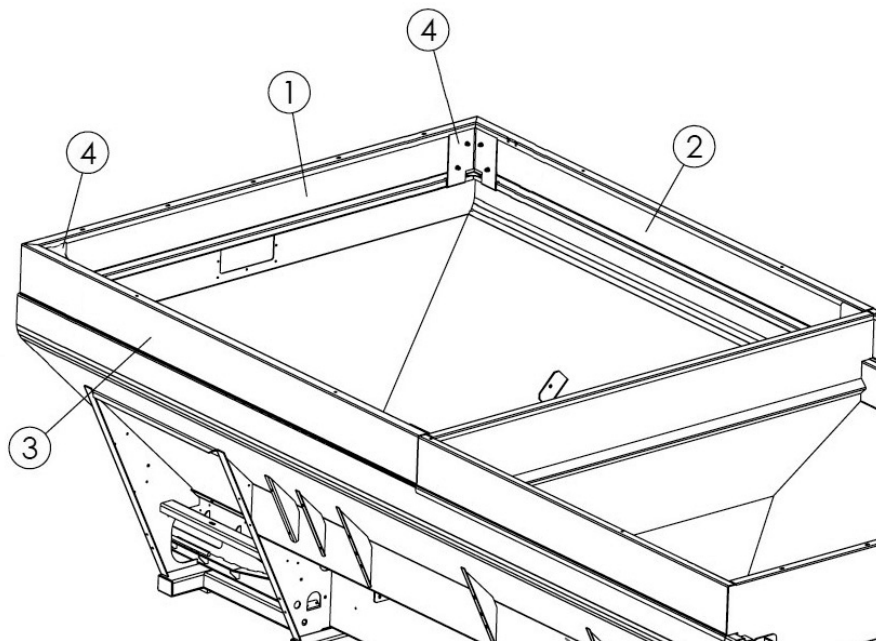
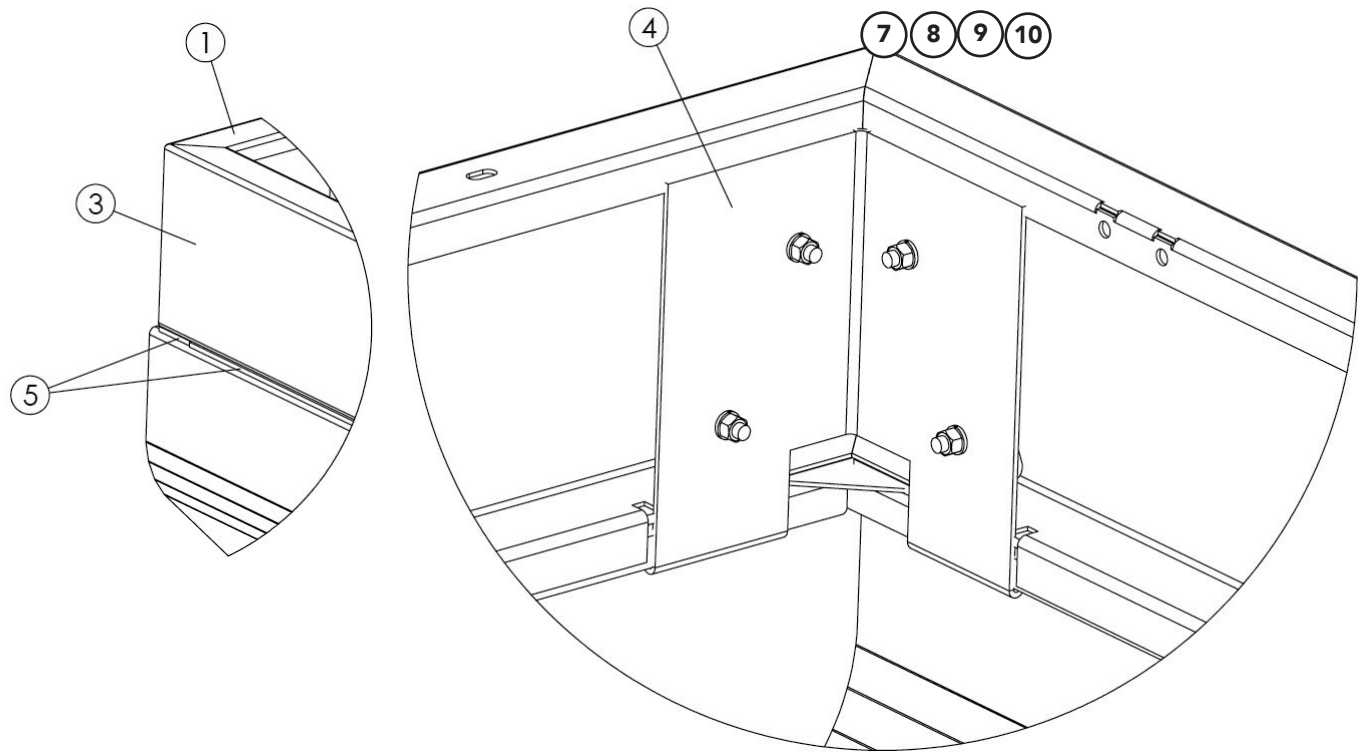
\* - Not Shown

## Side Boards



ITEM	PART NO.	DESCRIPTION	QTY
	313826	Kit - Hardware Side Boards, Includes Items 3 - 6	
1	313818	Side Board - Wldmt Side 304	2
2	313819	Side Board - Wldmt End 304	2
3	71772	Screw - Button Head 3/8-16NC x 1-1/4 SS	38
4	36425	Washer - Flat 3/8 SS	38
5	36420	Washer - Lock 3/8 SS	38
6	36414	Nut - Hex 3/8-16NC SS	38

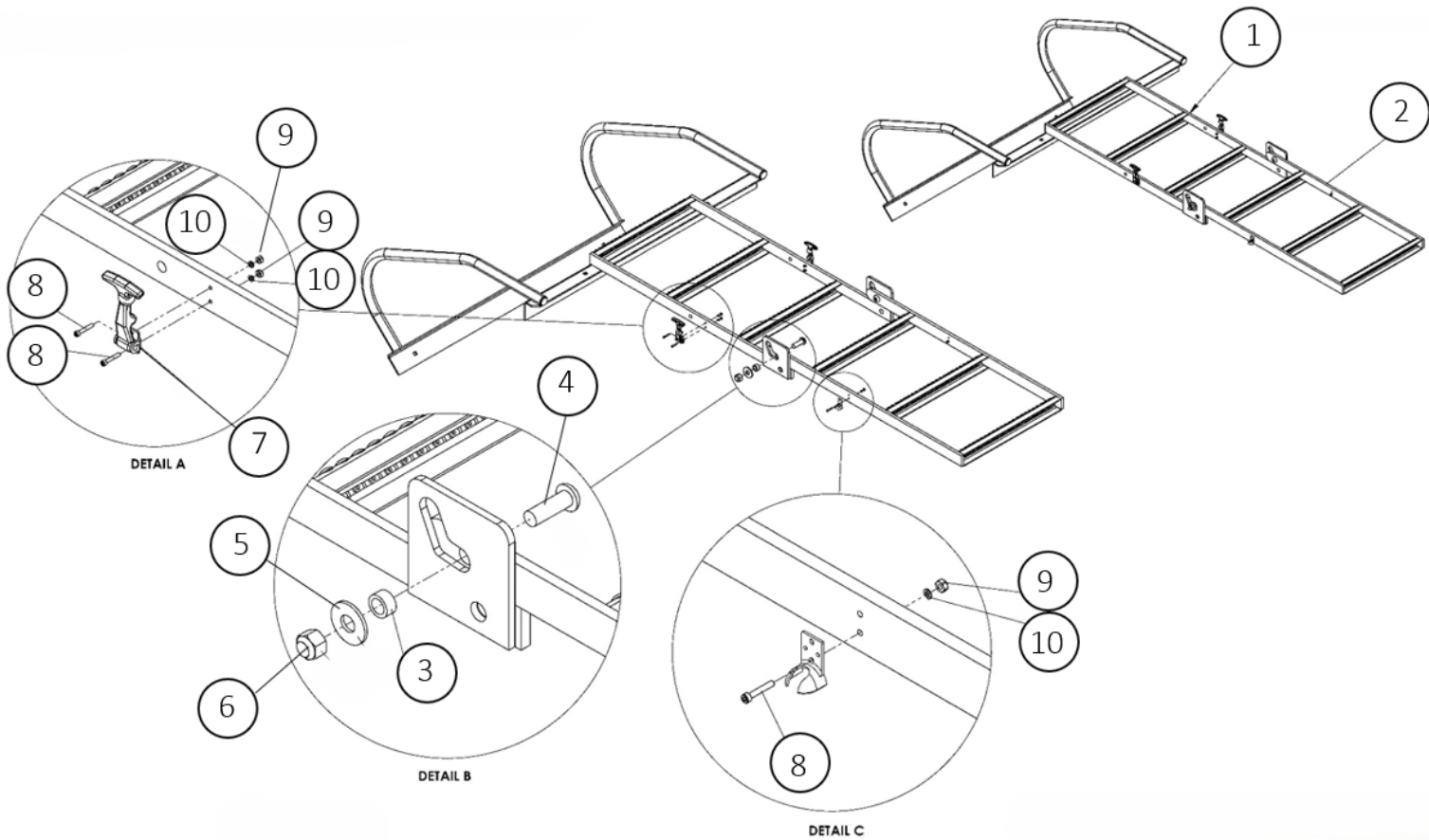
**Multiplier Side Boards**



**Multiplier Side Boards**

<u>ITEM</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	312601	Side Board - Wldmt 102 304	1
2	312928	Side Board - Wldmt 9' Rh 304	1
3	312929	Side Board - Wldmt 9' Lh 304	1
4	86867	Pocket - Side Board 304	2
5	53950	Belt - .25 X 2.25 Sbr Bulk	27.5'
6	*98746	Hardware - Kit Side Boards SS Includes Items 7-10	1
7	36398	Capscrew - .375-16nc X 1 SS	12
8	36425	Washer - Flat .375 SS	12
9	36420	Washer - Lock .375 SS	12
10	36414	Nut - Hex .375-16nc SS	12
* Not Shown			

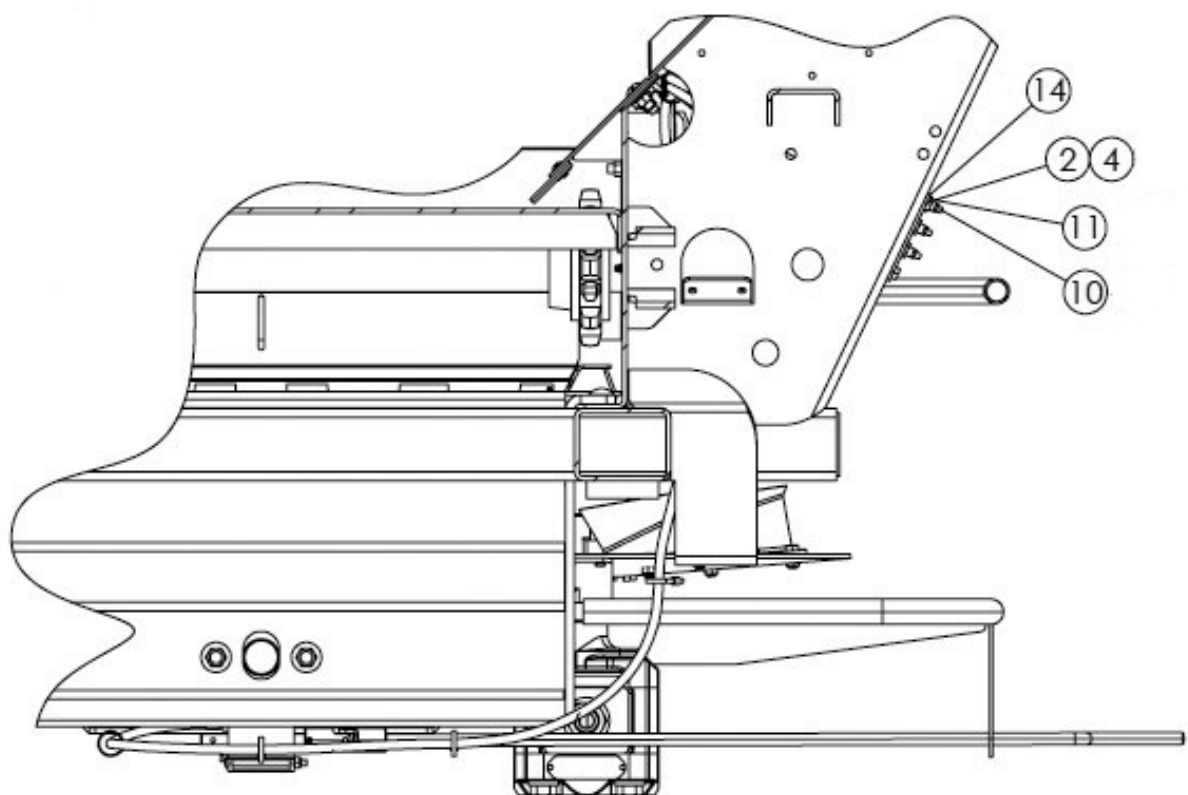
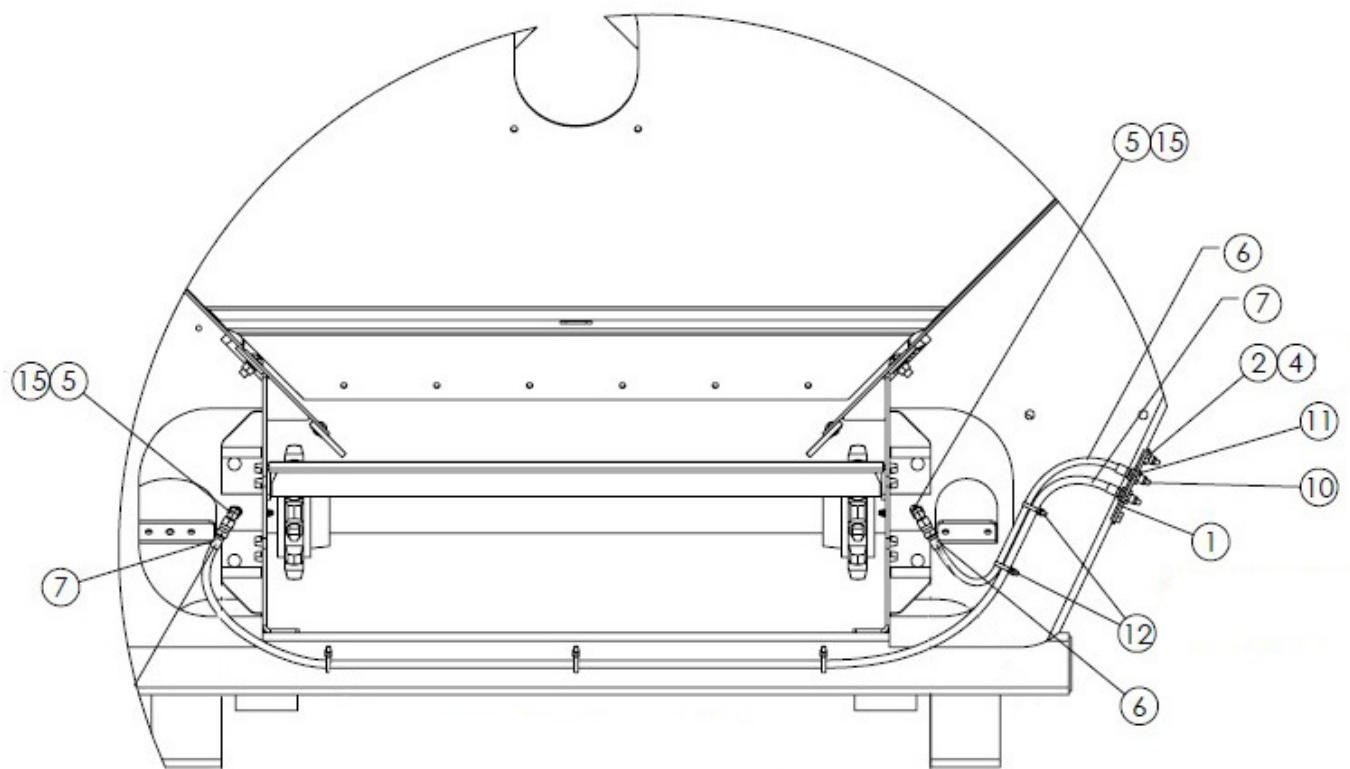
# Inspection Ladder



## Inspection Ladder Cont.

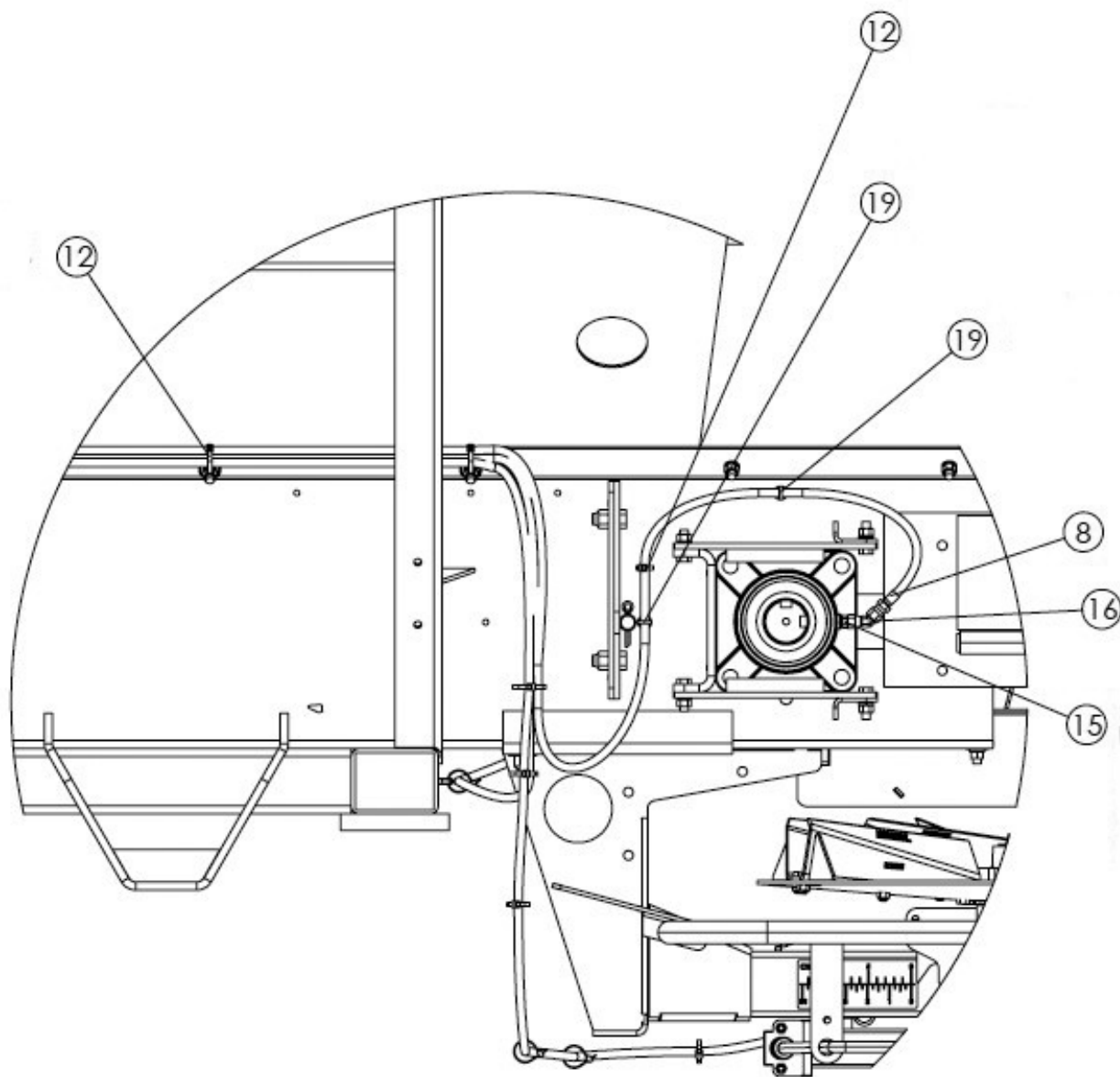
ITEM	PART NO.	DESCRIPTION	QTY
	323183	Ladder - Assy Folding, Includes Items 1 - 9	1
1	323159	Ladder - Wldmt Upper	1
2	323172	Ladder - Wldmt Insp Lower	1
3	88638	Tube- .75 x 11 GA X .375 SS	1
4	21101	Screw - Buttonhead .5-13NC X 1.5 ZN	2
5	20695	Washer - Flat .5	2
6	20680	Nut - Lock .5-13NC	2
7	323009	Latch - Draw Flexible	2
8	323130	Cap Screw - #5-40 X .75 SS	2
9	323131	Nut - Lock #5-40 SS Lock	2
10	323220	Washer - # 5 SS Lock	2

AR - As Required

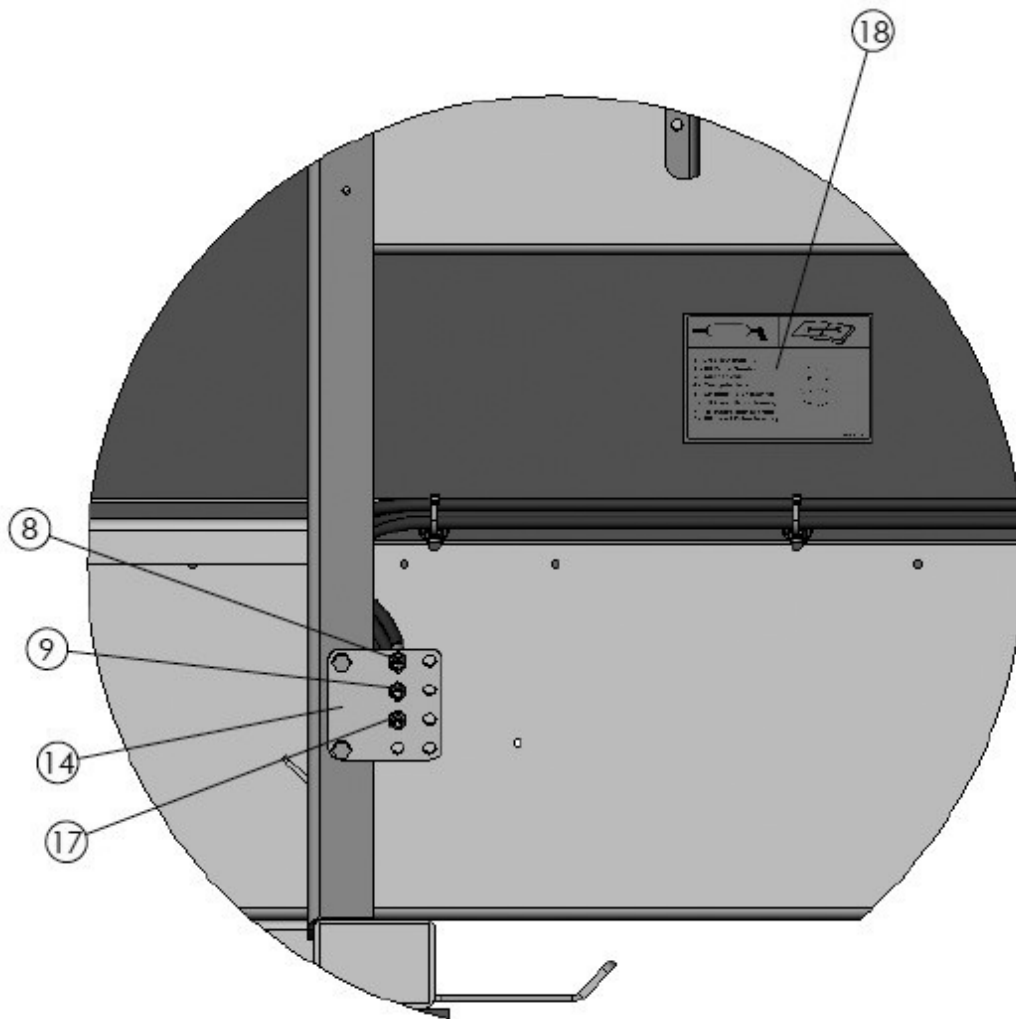




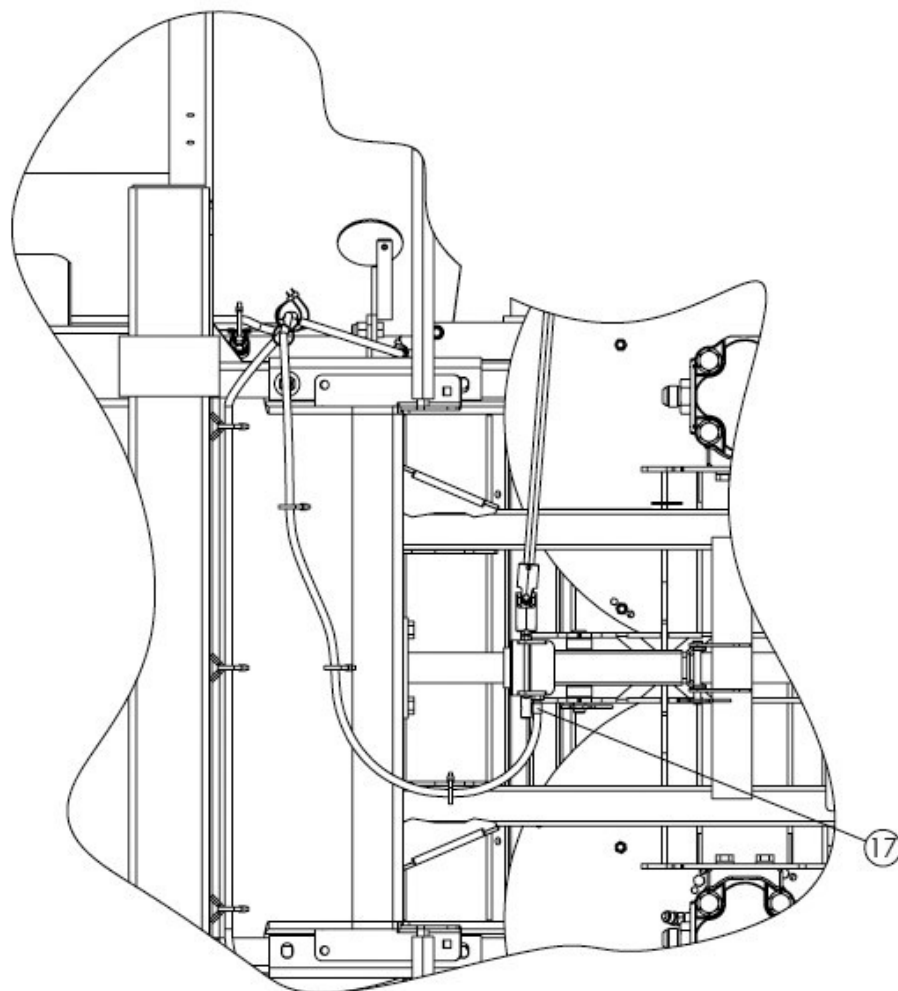
Lubrication Cont.



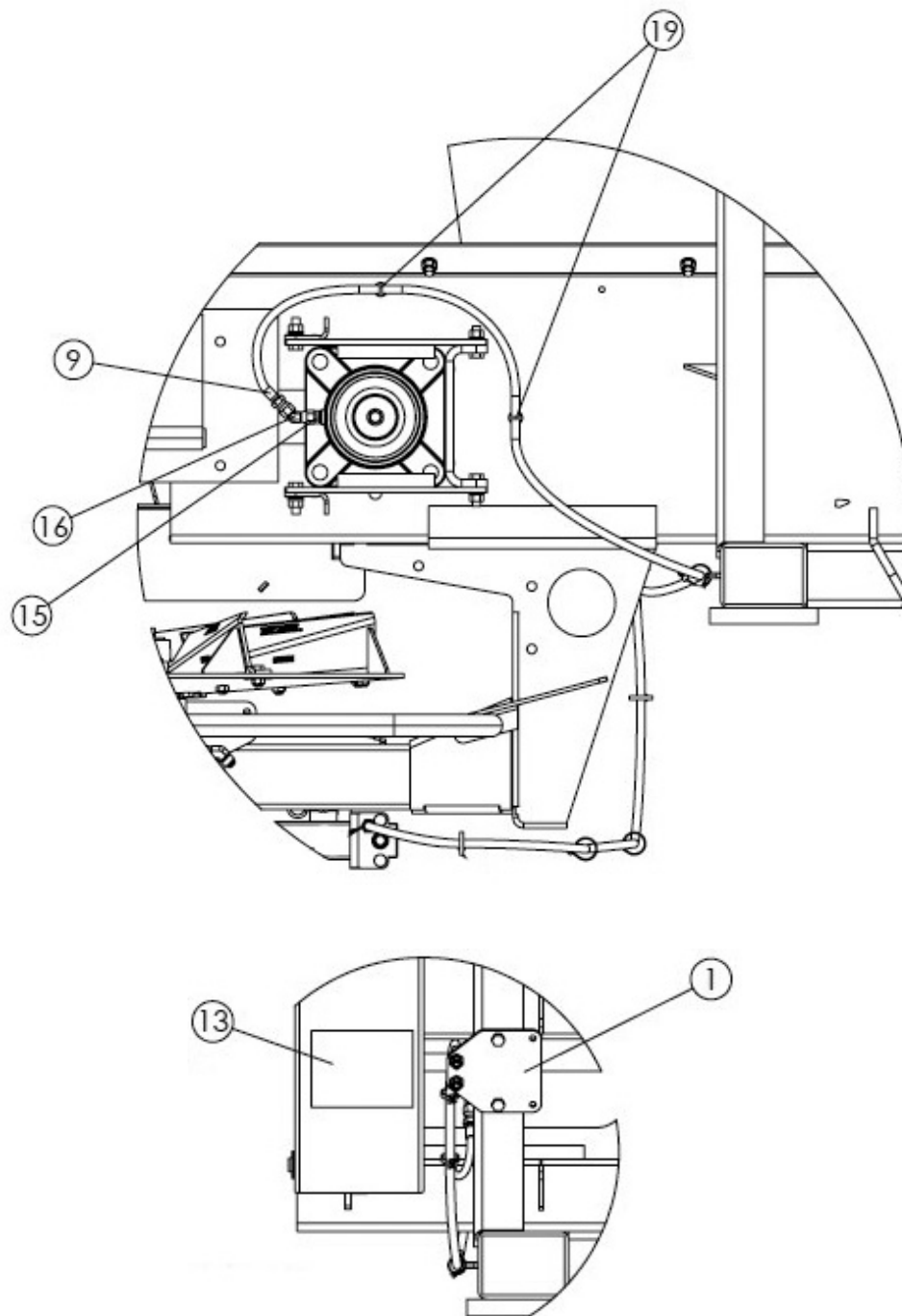
**Lubrication Cont.**



**Lubrication Cont.**



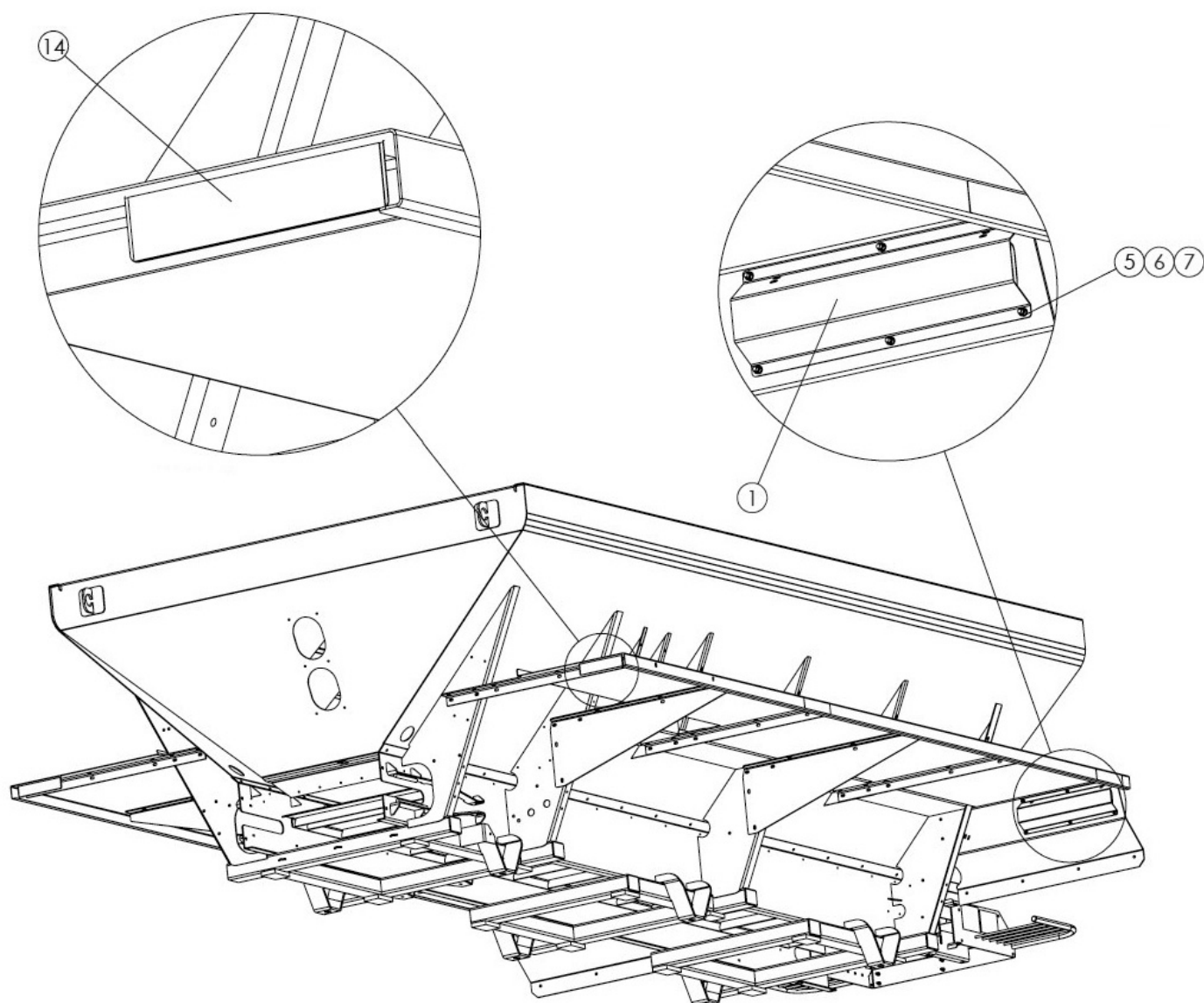
**Lubrication Cont.**



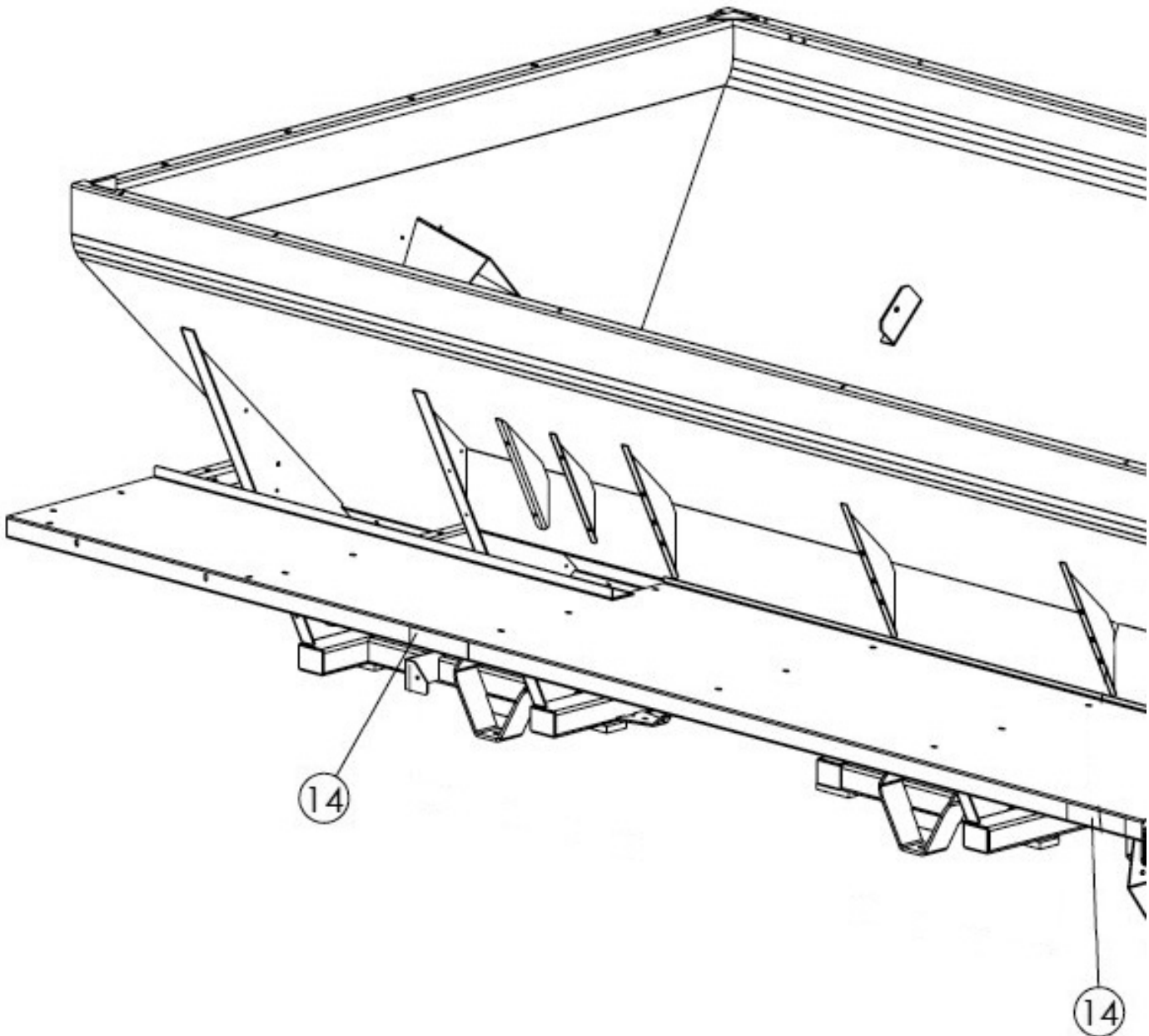
**Lubrication Cont.**

<u>ITEM</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	314681	Plate - Grease Bank 409	1
2	56858	Cap Screw - 5/16-18NC x 3/4 SS	4
3	Not Used		
4	42221	Nut - Lock .313-18NC SS	4
5	34868	Fitting - 4-4 070221	2
6	311327	Hose - Assy .125 X 20 Hlb	1
7	311326	Hose - Assy .125 X 62 Hlb	1
8	313036	Hose - Assy .125 X 195 Hlb	1
9	313038	Hose - Assy .125 X 230 Hlb	1
10	311663	Zerk - Grease .25-28 Straight	5
11	310471	Nut - Bulkhead .125-27	5
12	99674	Strap - Zip Tie 8 Black	27
13	311814	Decal - Lubrication Chart	1
14	314682	Plate - Grease Bank 409	1
15	34787	Fitting - 4-2 070102	4
16	313501	Fitting - 4-4 070321	2
17	313037	Hose - Assy .125 X 218 Hlb	1
18	314683	Decal - Lubrication Chart	1
19	311806	Tie - Wire Fir Tree	4

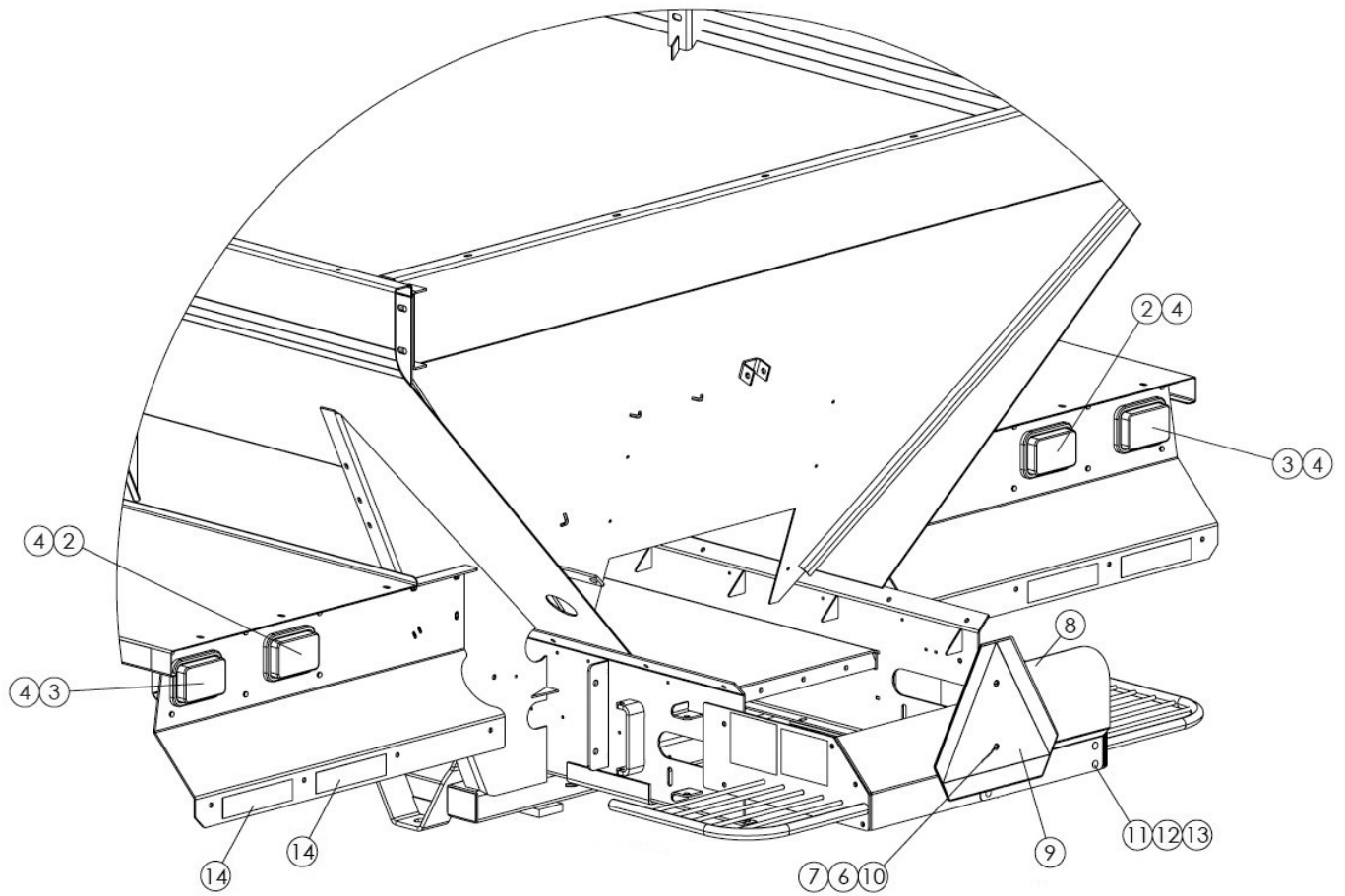
**Lighting & Visibility**



Lighting & Visibility Cont.



**Lighting & Visibility Cont.**

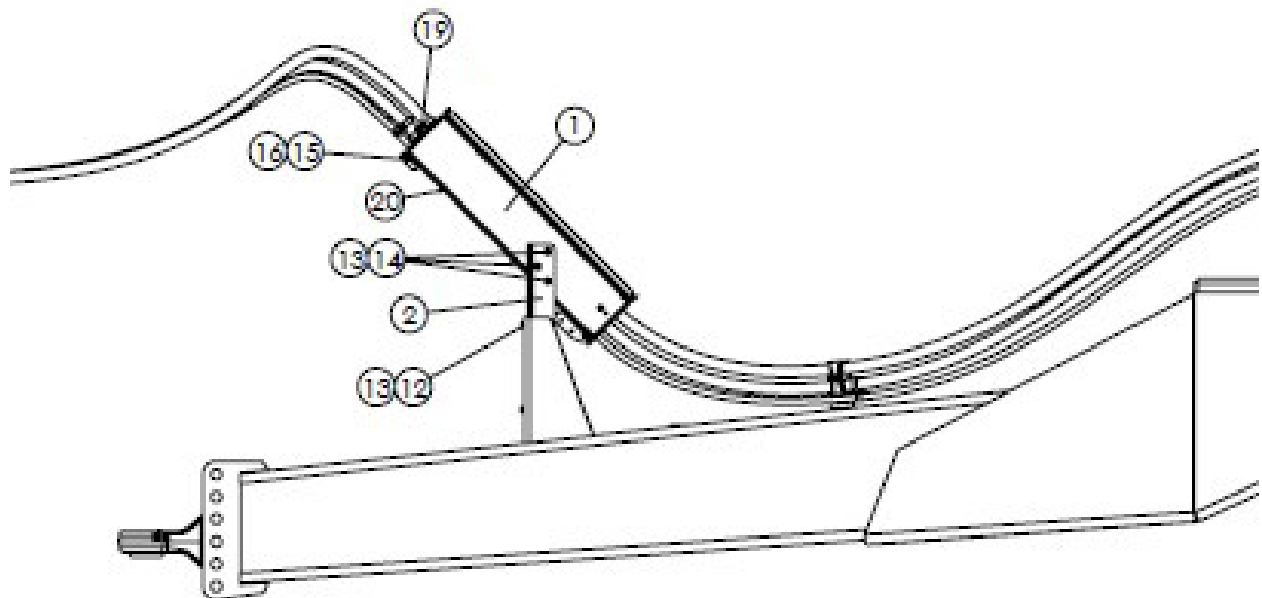
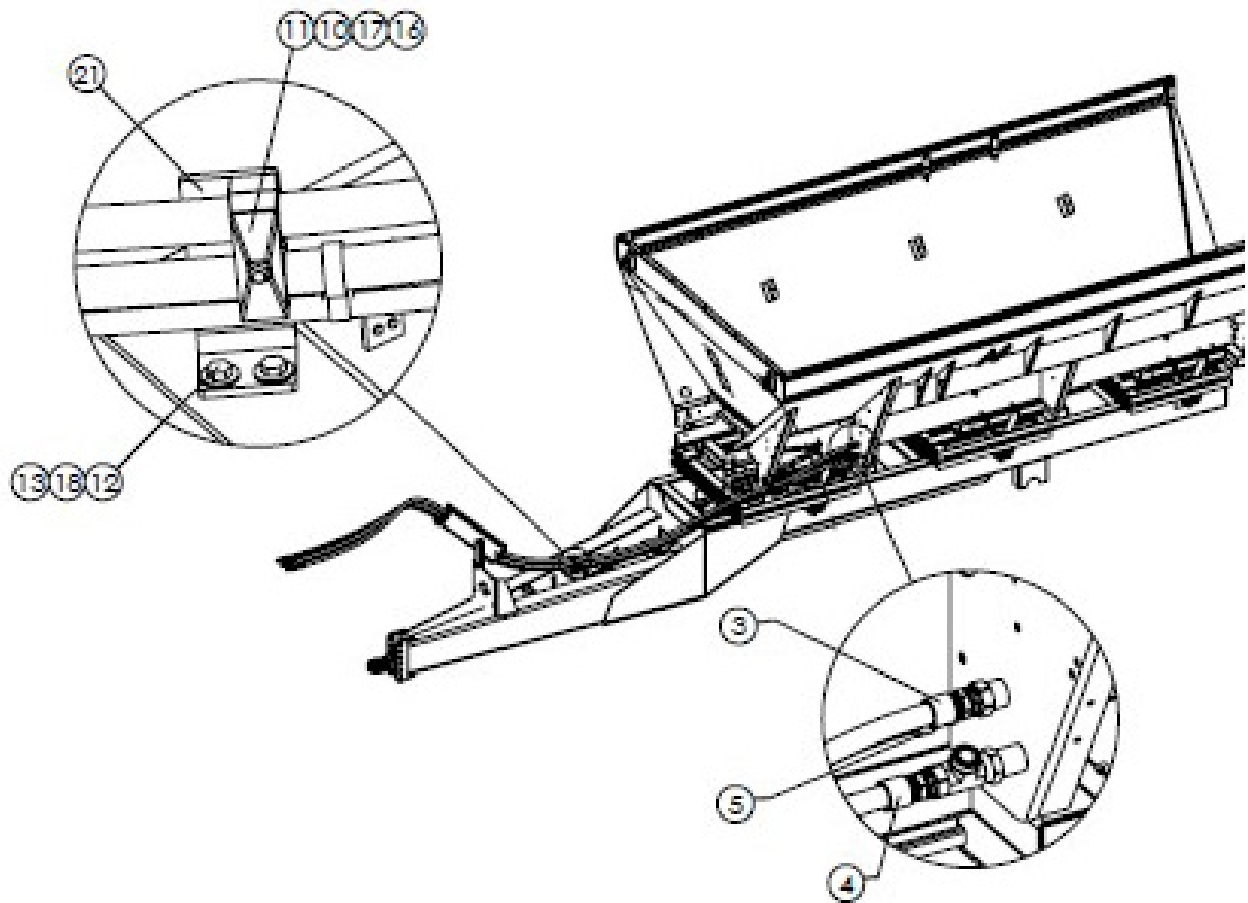




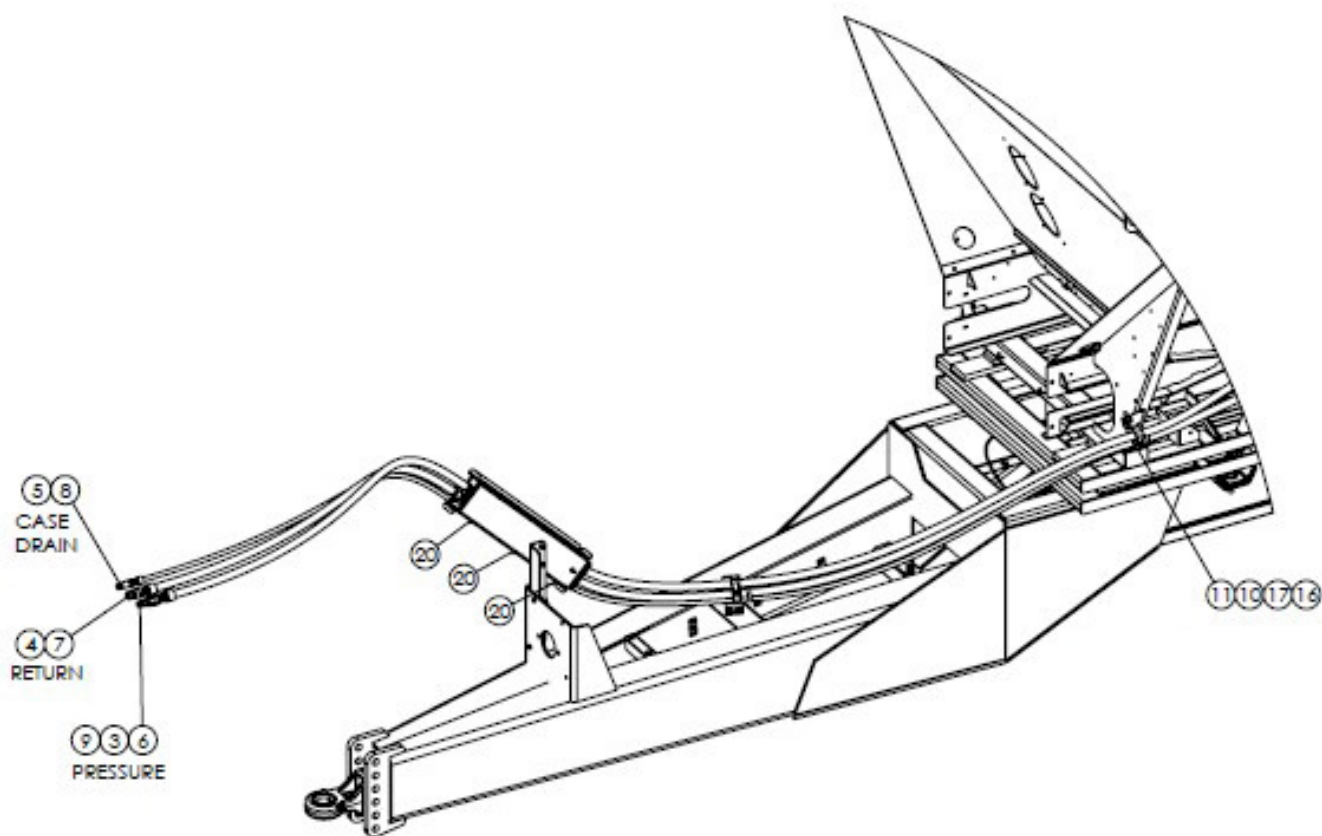
**Lighting & Visibility Cont.**

<u>ITEM</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	305213	Guard - Tail Light Jd 304	2
2	300150	Light - Stt Red Incandescent	2
3	304715	Light - Stt Incandescent	2
4	304704	Grommet - Super 45	4
5	36393	Capscrew - .25-20nc X .75 SS	12
6	36418	Washer - Lock .25 SS	14
7	36412	Nut - Hex .25-20nc SS	14
8	305711	Plate - Smv Mounting 304	1
9	305229	Sign - Smv	1
10	32446	Screw - Truss Head .25-20nc X .75 SS	2
11	42639	Bolt - Carriage .313-18nc X 1	4
12	36419	Washer - Lock .313 SS	4
13	36413	Nut - Hex .313-18nc SS	4
14	305186	Reflective - Kit Implement	1
15	305414-AB	Harness - Lh Lights Tr3000	1
16	305414-AC	Harness - Rh Lights Tr3000	1
17	99674	Strap - Zip Tie 8 Black	6

## Tractor Hookups



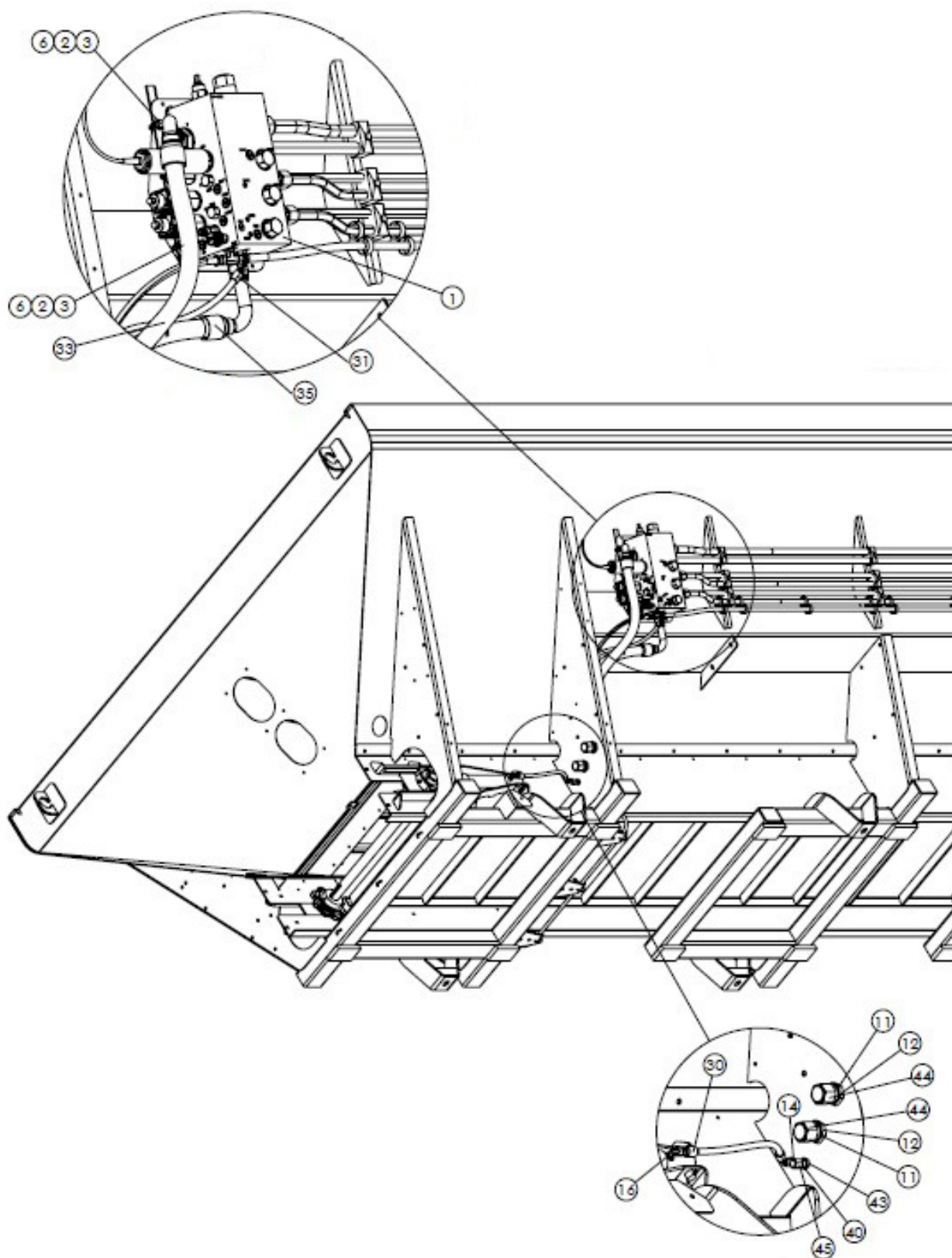
Tractor Hookups Cont.



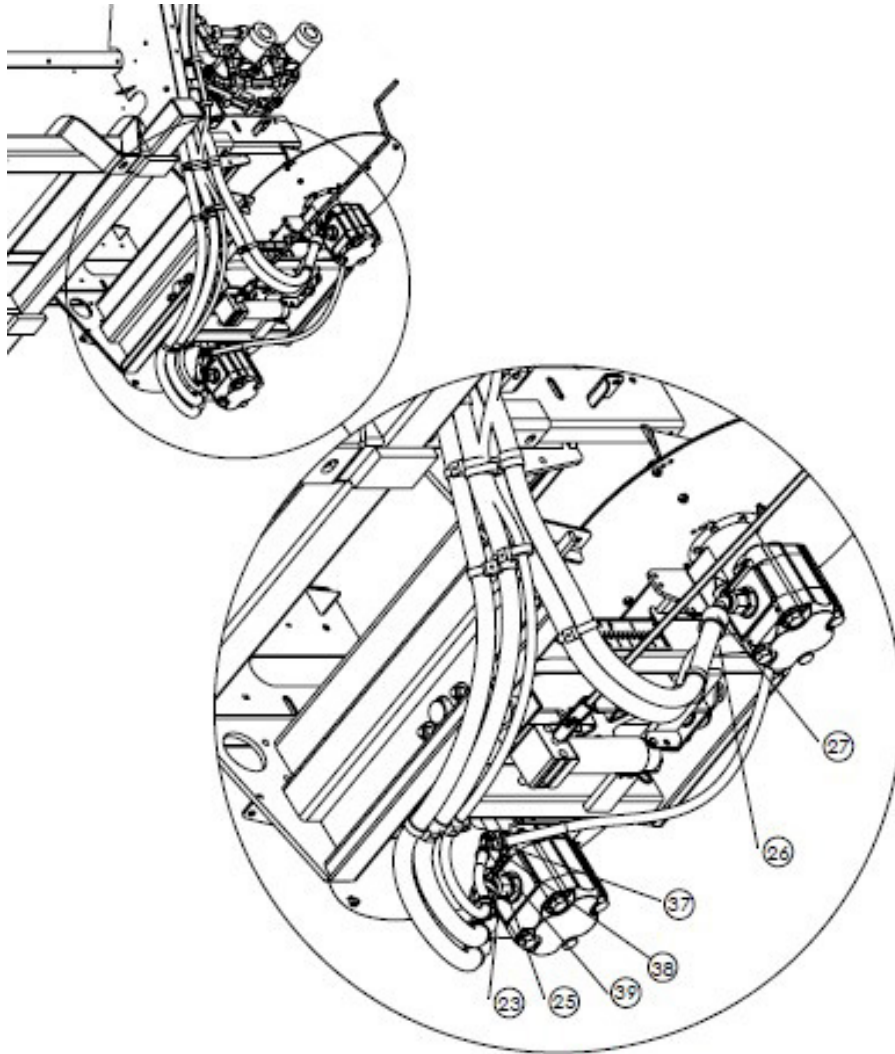
**Tractor Hookups Cont.**

<u>ITEM</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	313843	Channel - Hose Guide	1
2	312885	Angle - Upright	1
3	318968	Hose - Assy .75 X 210 100r12	1
4	318969	Hose - Assy .75 X 206 100r1	1
5	318970	Hose - Assy .375 X 207 100r1	1
6	305262	Nipple - Qd 1/2 Ag 8 Orb	1
7	309294	Disconnect - Quick .75 Male	1
8	309295	Disconnect - Quick .375 Male	1
9	34811	Fitting - 12-8 070120	1
10	305266	Clamp - Hose 1.18 Double	3
11	305267	Plate - Cover Hose Clamp 304	3
12	20068	Capscrew - .375-16nc X 1.25	4
13	20678	Nut - Lock .375-16nc Zn	7
14	20318	Bolt - Carriage .375-16nc X 1	3
15	20056	Capscrew - .313-18nc X 6	2
16	20677	Nut - Lock .313-18nc Zn	5
17	20042	Capscrew - .313-18nc X 2.5 Gr5	3
18	20693	Washer - Flat .375 Zn	2
19	310648	Tie - Dual Clamp	13
20	99674	Strap - Zip Tie 8 Black	3
21	317396	Plate - Clamp	1

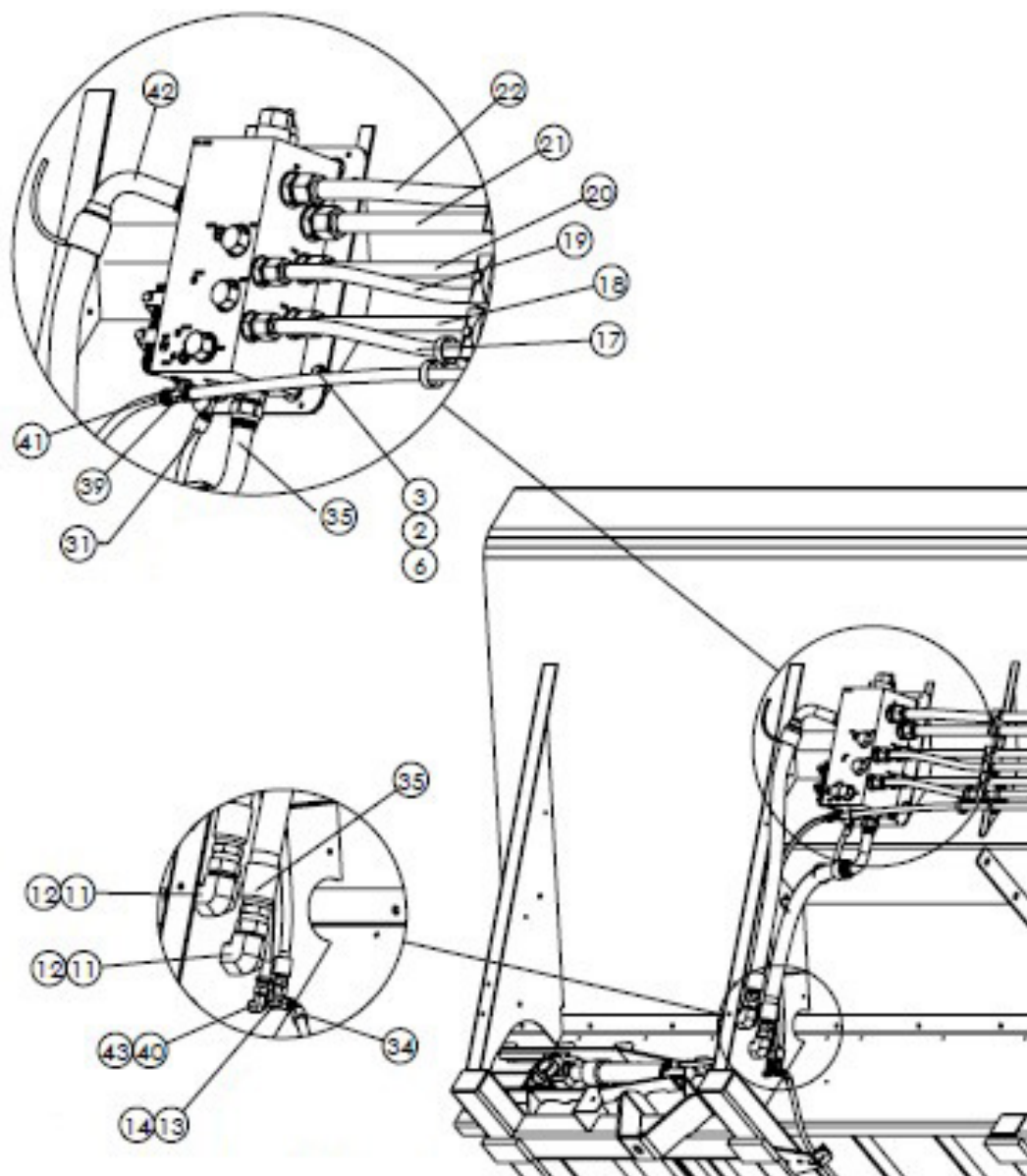
## Main Bin



**Main Bin Cont.**

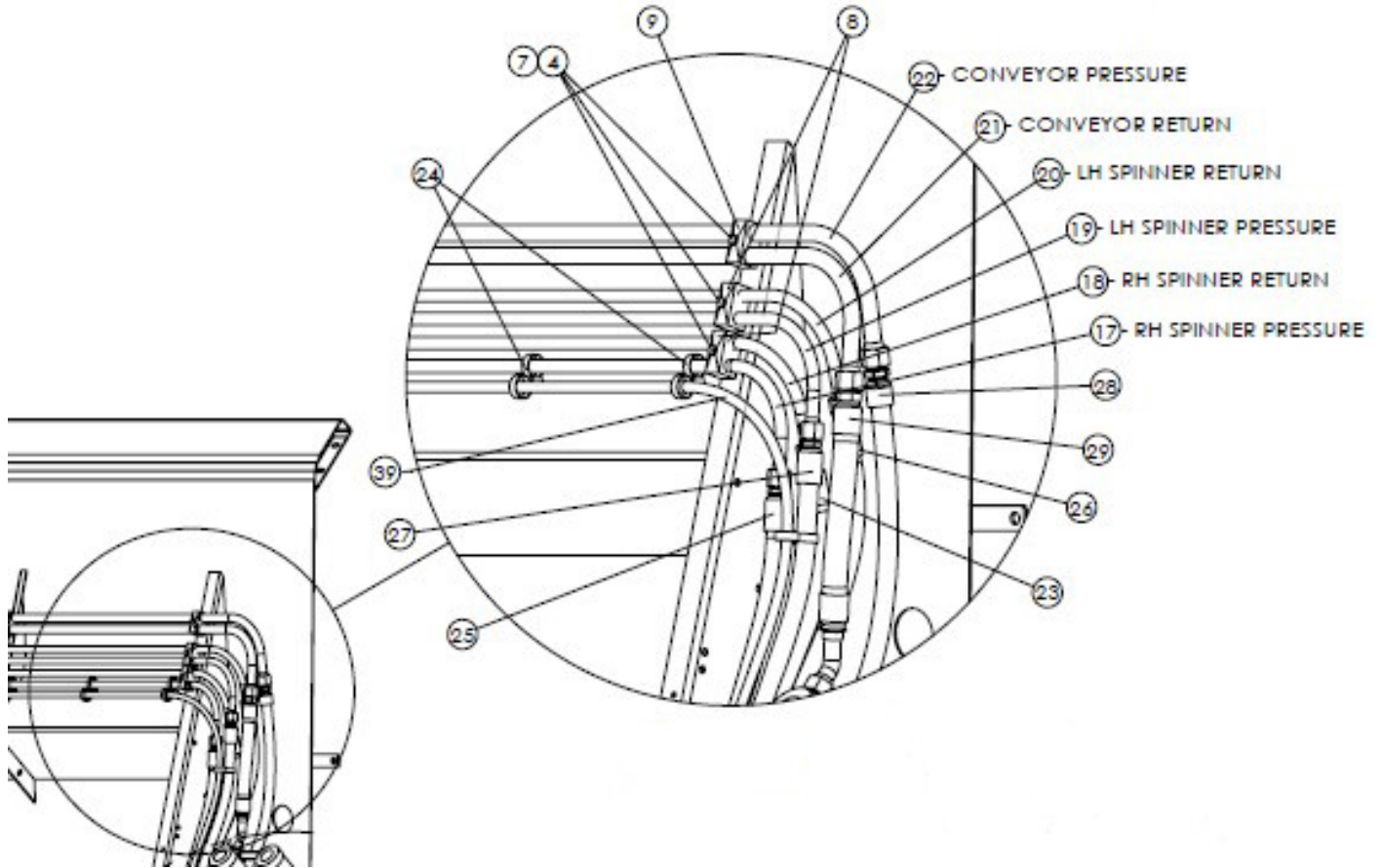


Main Bin Cont.

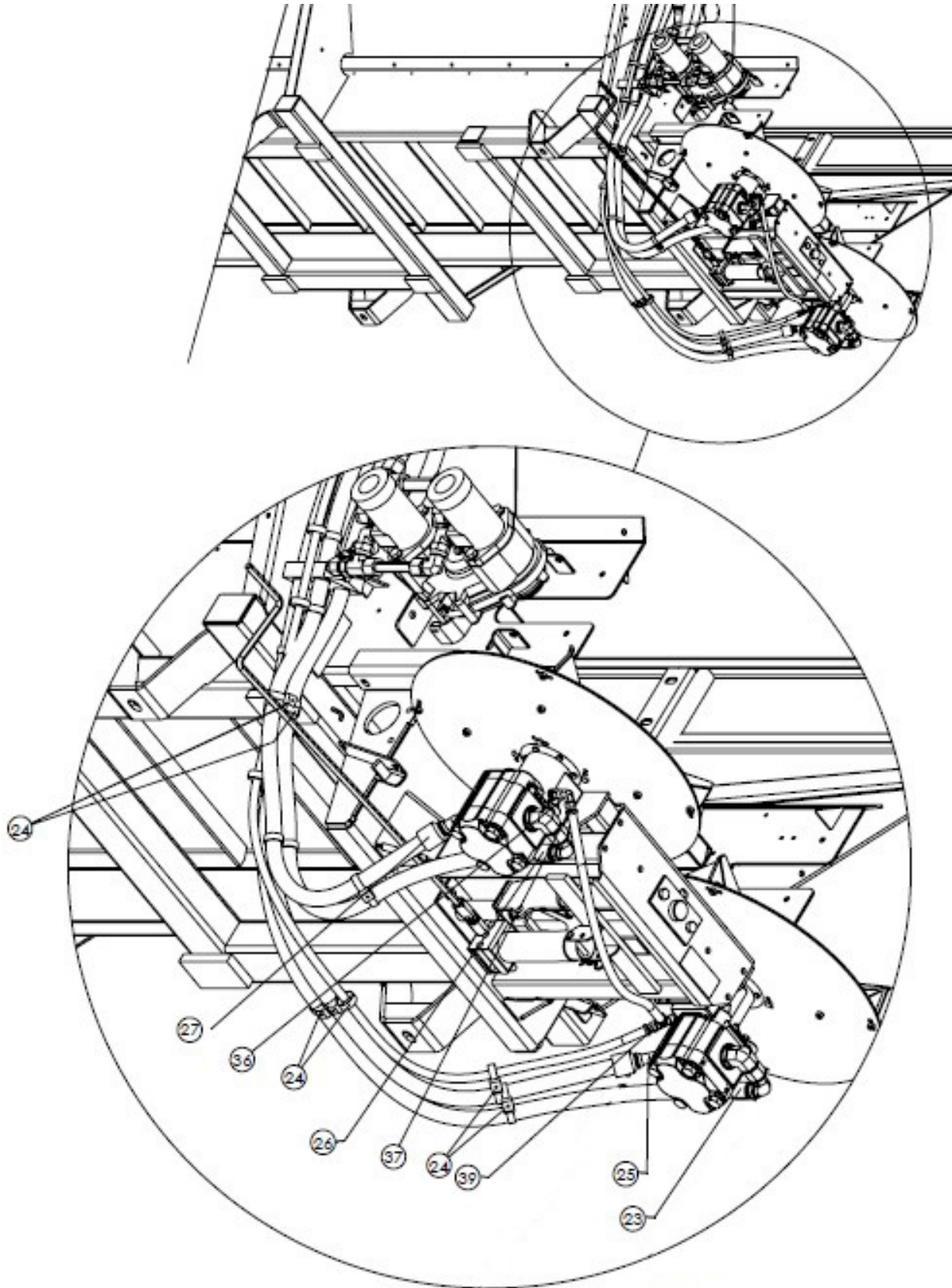


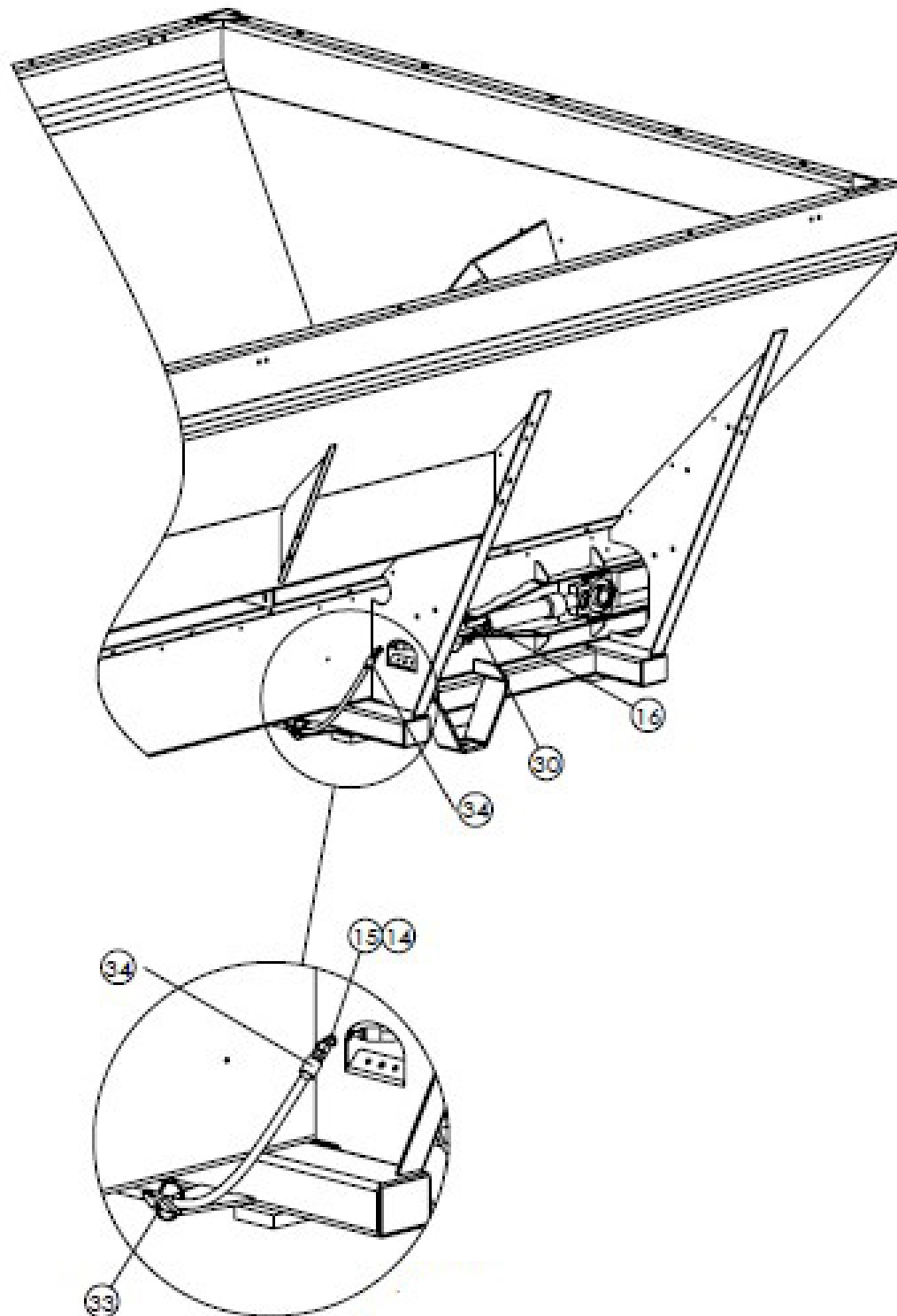


Main Bin Cont.

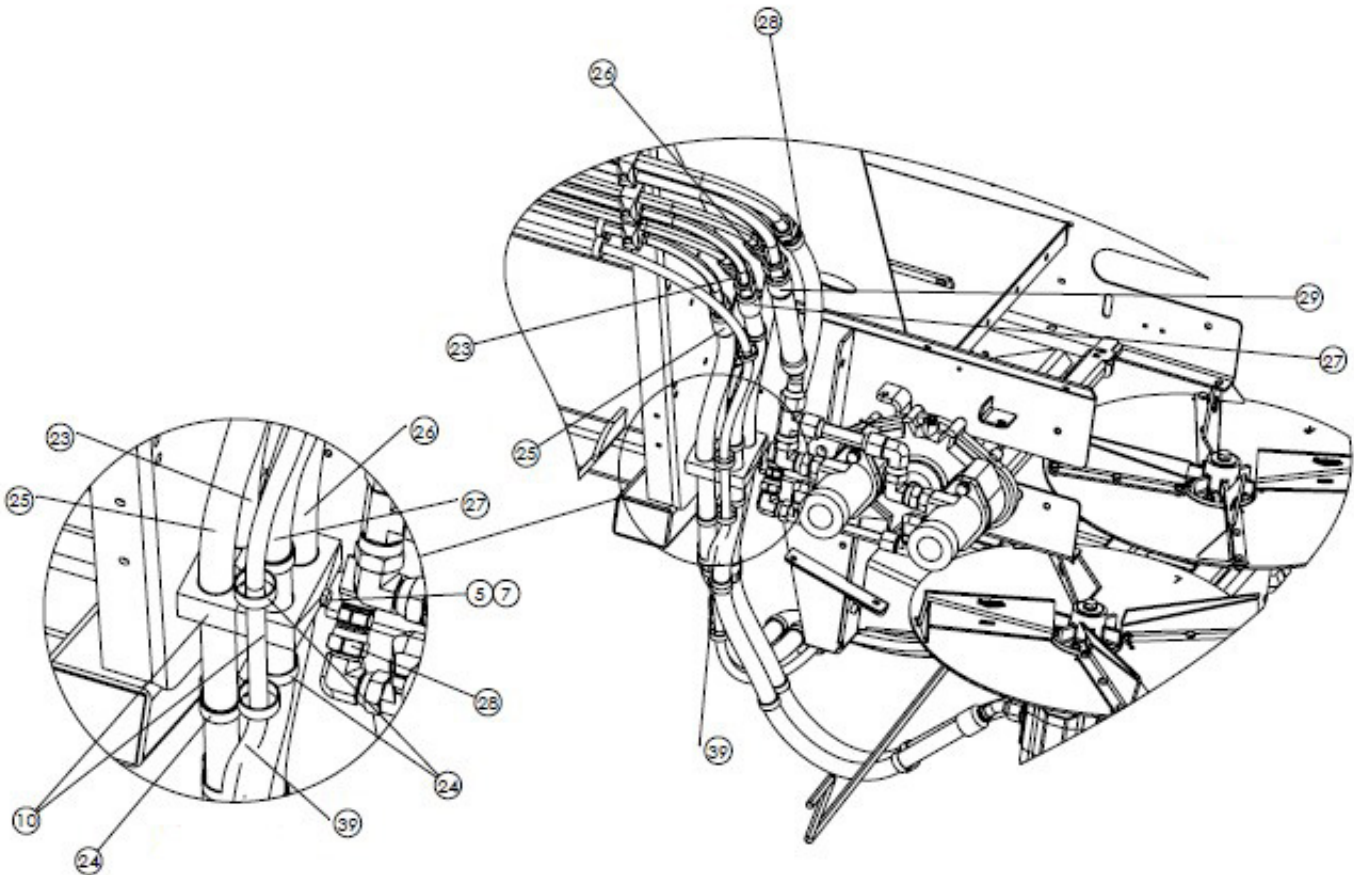






**Body Hydraulics****Main Bin Cont.**

## Main Bin Cont.

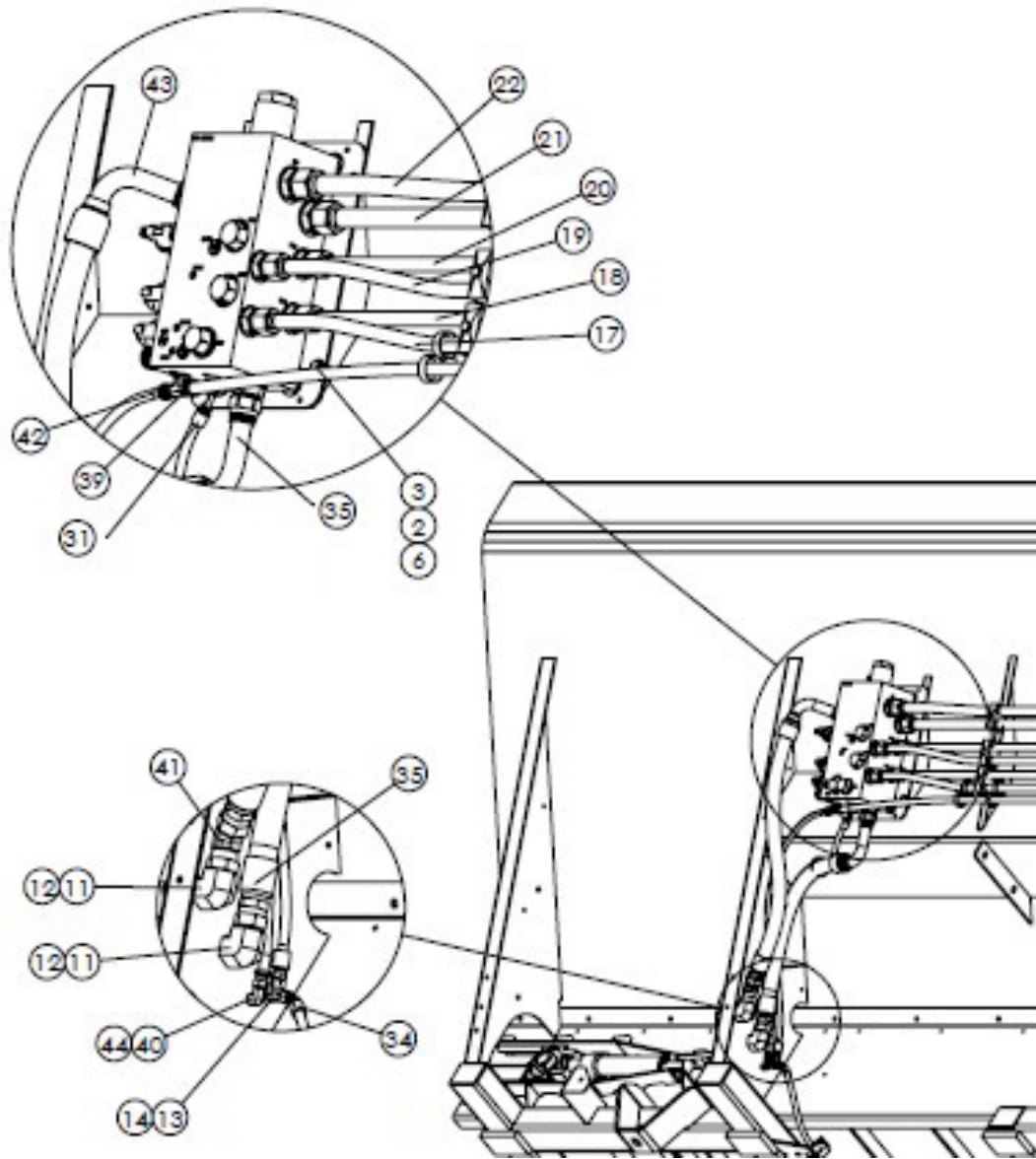


ITEM	PART NO.	DESCRIPTION	QTY
1	318312	Valve - Assy Mounting	1
2	36425	Washer - Flat .375 SS	4
3	36398	Capscrew - .375-16nc X 1 SS	4
4	71830	Capscrew - .313-18nc X 2.5 SS	12
5	311665	Capscrew - .313-18nc X 5.0 SS	1
6	72054	Nut - Lock .375-16nc SS	4
7	42221	Nut - Lock .313-18nc SS	13
8	75036	Clamp - Tubing Twin .75	8
9	300033	Clamp - Tubing Twin 1	4
10	305928	Clamp - Tubing Twin 1.25	2
11	306040	Fitting - 16-16 070701	2
12	306041	Fitting - 16 070118	2
13	311487	Fitting - 4-4-4 070958	1
14	311489	Fitting - 4 070118	2

**Main Bin Cont.**

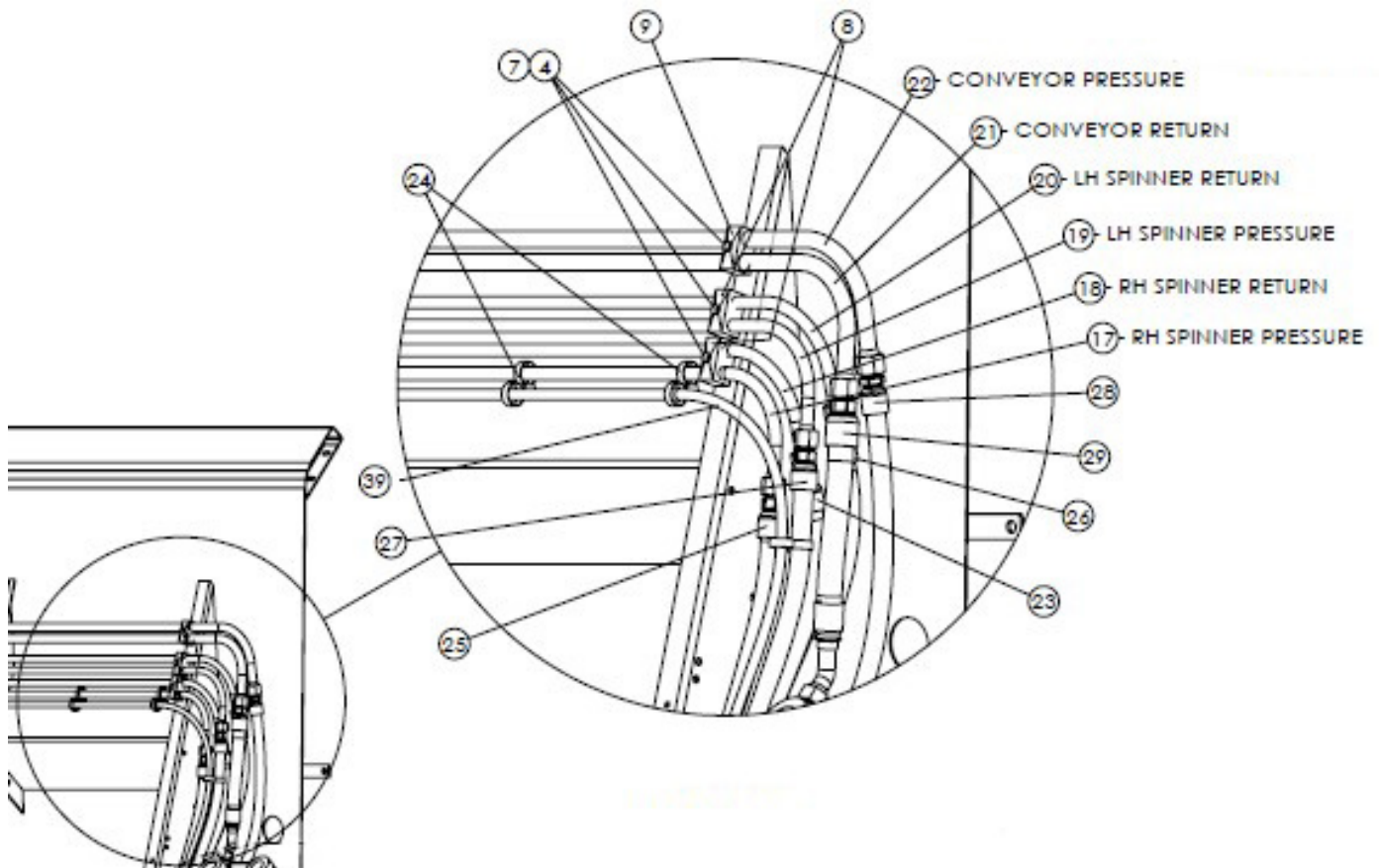
<u>ITEM</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY</u>
15	311491	Fitting - 4-4 070801	1
16	29795	Fitting - 4-4 070220	2
17	311758	Tube - Assy .75od X .063 X 117.96 304	1
18	311759	Tube - Assy .75od X .049 X 117.96 304	1
19	311760	Tube - Assy .75od X .063 X 119.96 304	1
20	311761	Tube - Assy .75od X .049 X 119.96 304	1
21	311762	Tube - Assy 1od X .049 X 122.15 304	1
22	311763	Tube - Assy 1od X .083 X 122.15 304	1
23	311701	Hose - Assy .75 X 92.0 100r2	1
24	310648	Tie - Dual Clamp	26
25	311699	Hose - Assy .75 X 78.75 100r2	1
26	311702	Hose - Assy .75 X 73.25 100r2	1
27	311700	Hose - Assy .75 X 62.38 100r2	1
28	313839	Hose - Assy .75 X 32.0 100r2	1
29	311703	Hose - Assy 1 X 19.0 100r2	1
30	311707	Hose - Assy .25 X 14.5 100r1	2
31	311708	Hose - Assy .25 X 36.63 100r1	1
32	311806	Tie - Wire Fir Tree	1
33	99674	Strap - Zip Tie 8 Black	5
34	311709	Hose - Assy .25 X 52.25 100r1	1
35	311717	Hose - Assy 1 X 28.88 100r12	1
36	34816	Fitting - 6-6 070221	1
37	311705	Hose - Assy .375 X 28.5	1
38	98724	Fitting - 6-6-6 070432	1
39	311715	Hose - Assy .375 X 213	1
40	29819	Fitting - 6-6 070701	1
41	313840	Hose - Assy .375 X 34	1
42	313841	Hose - Assy 1 X 33 100r12	1
43	312827	Fitting - 6 070118	1
44	29802	Fitting - 16 070112	2
45	29826	FITTING - 6 070112	1

Main Bin 304

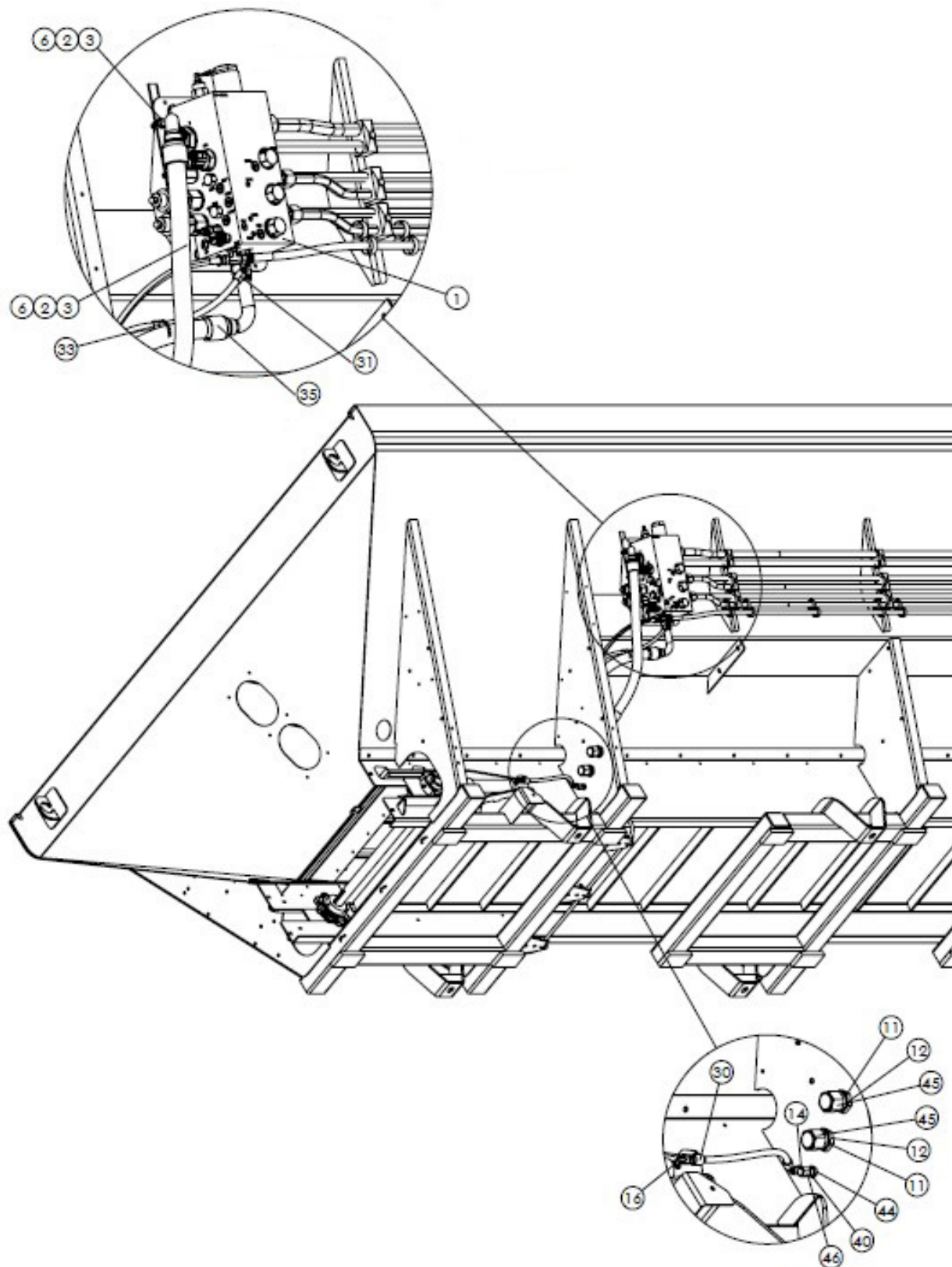




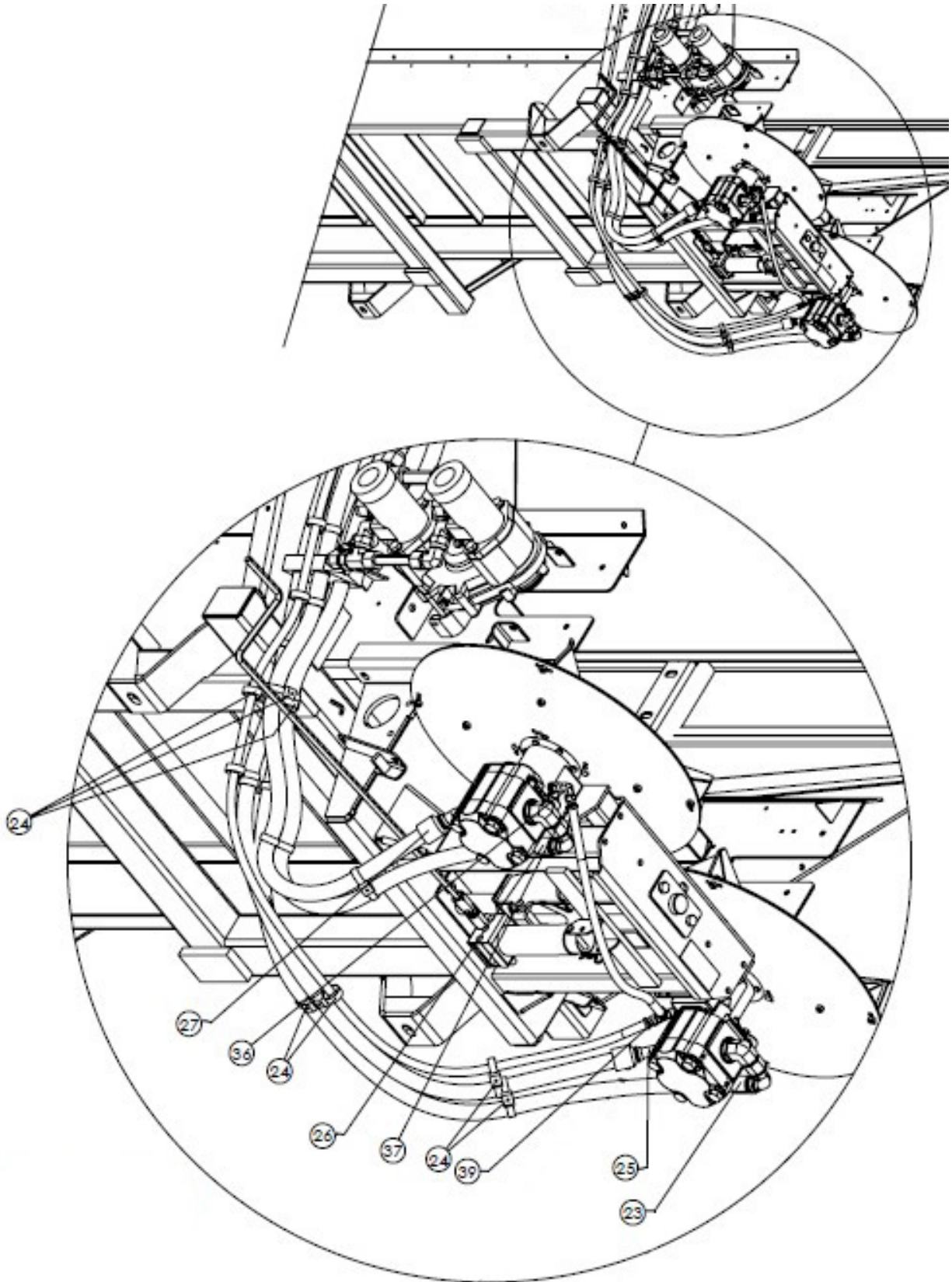
**Main Bin 304 Cont.**



## Main Bin 304 Cont.

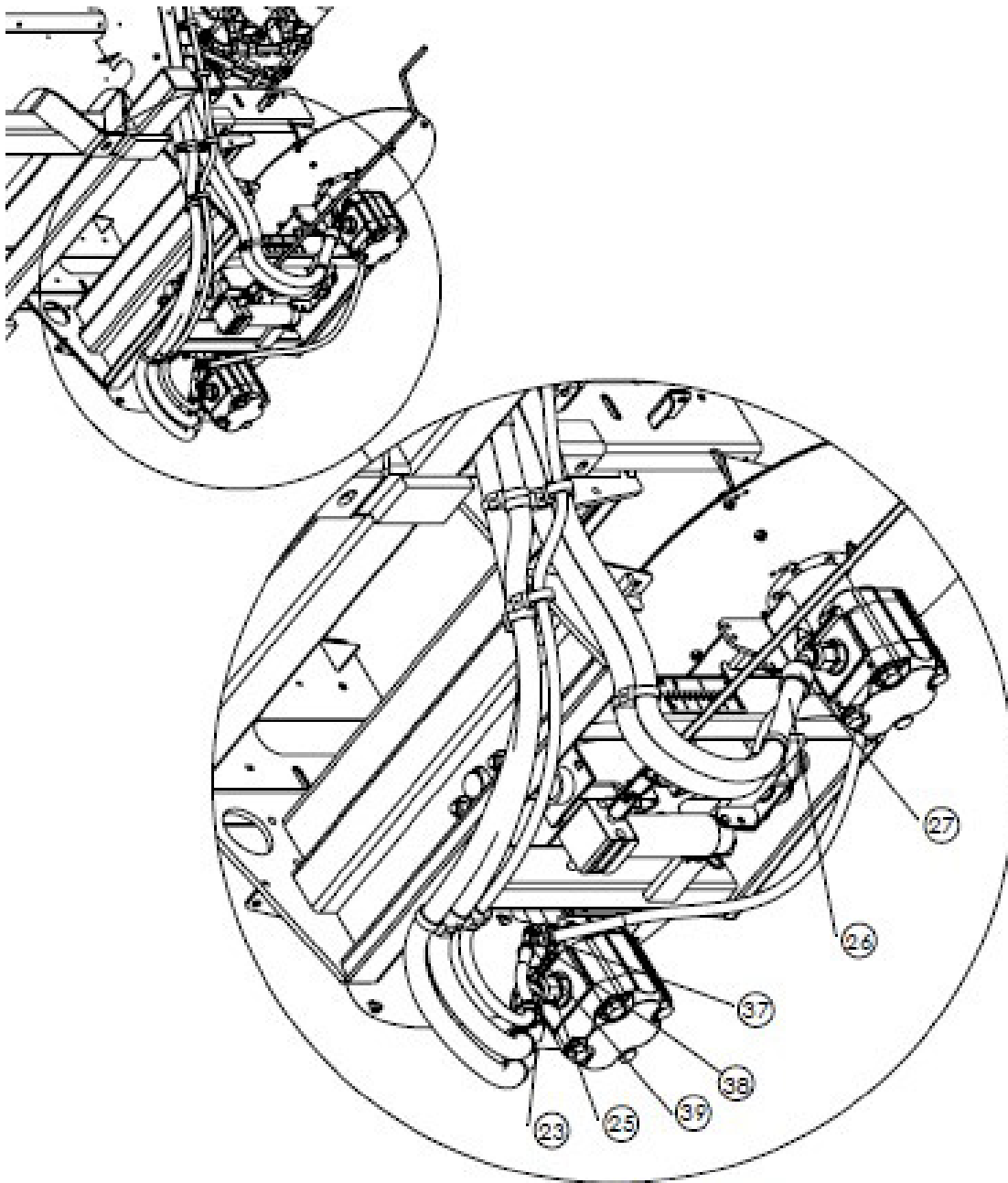


**Main Bin 304 Cont.**

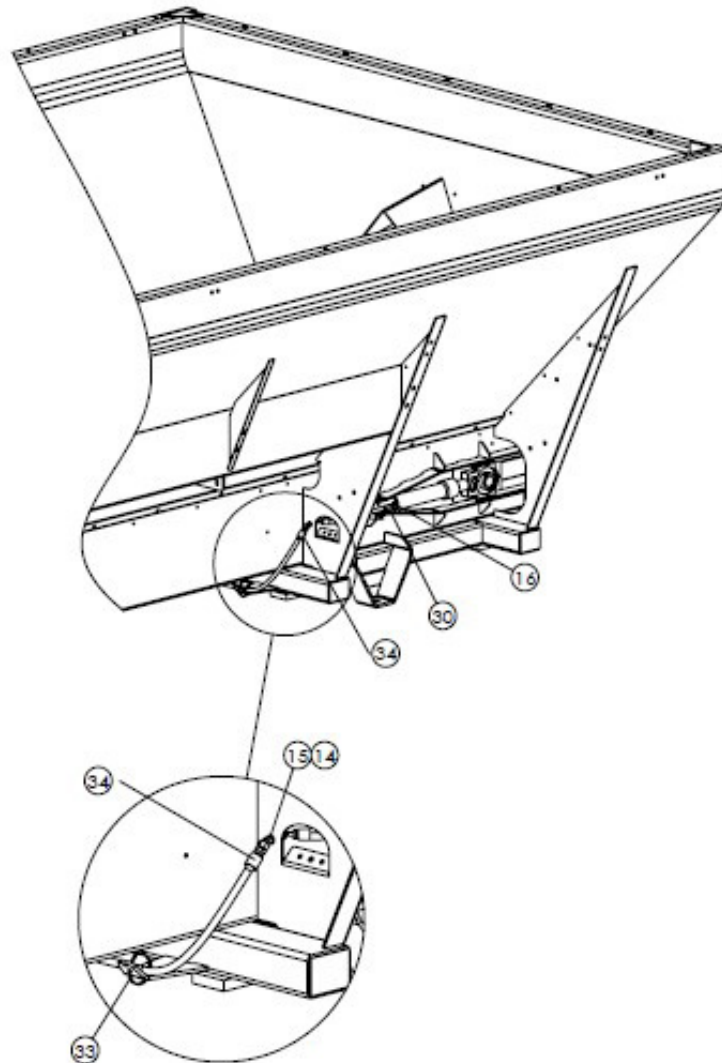




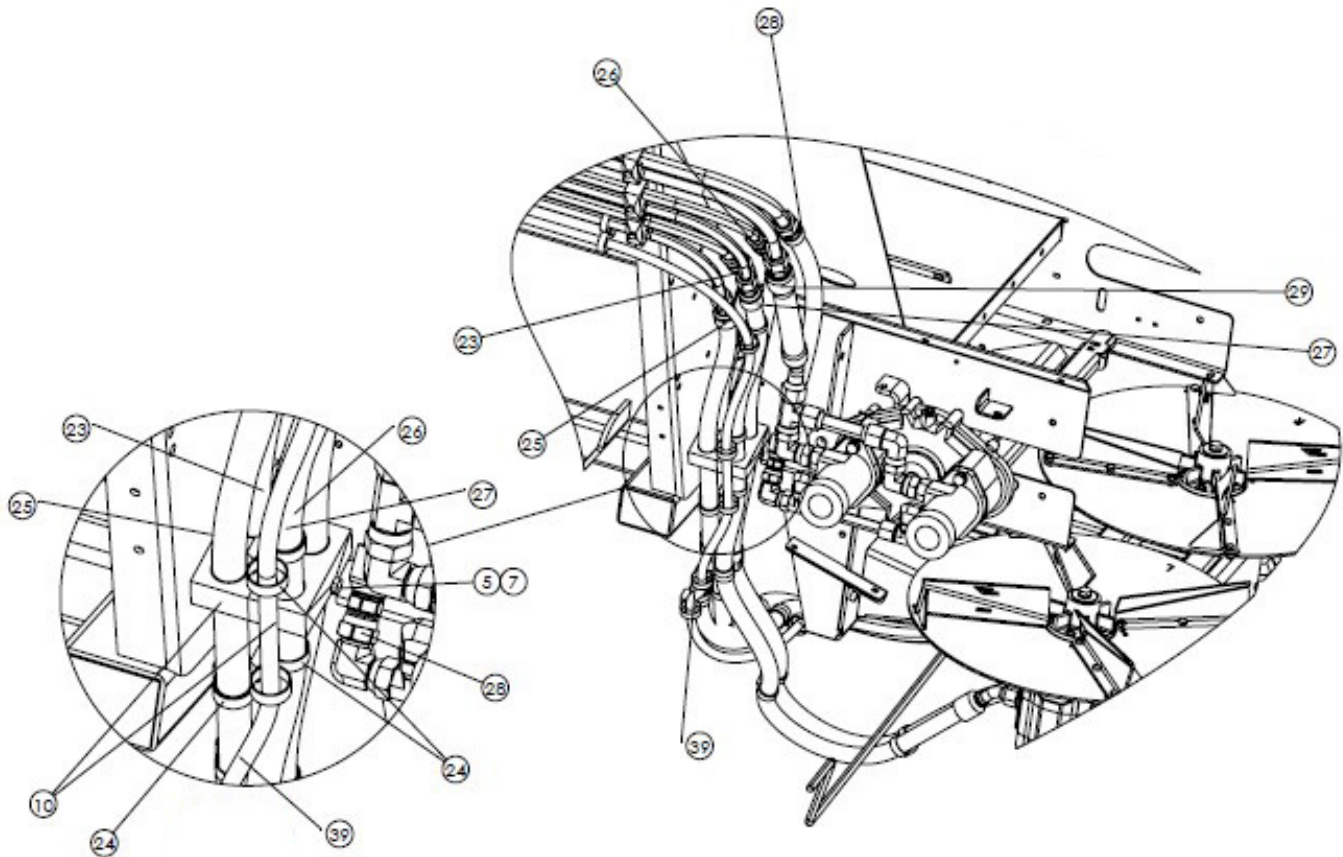
**Main Bin 304 Cont.**



**Main Bin 304 Cont.**



## Main Bin 304 Cont.

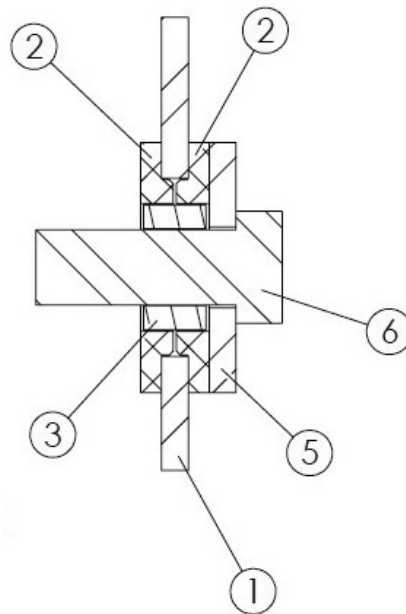
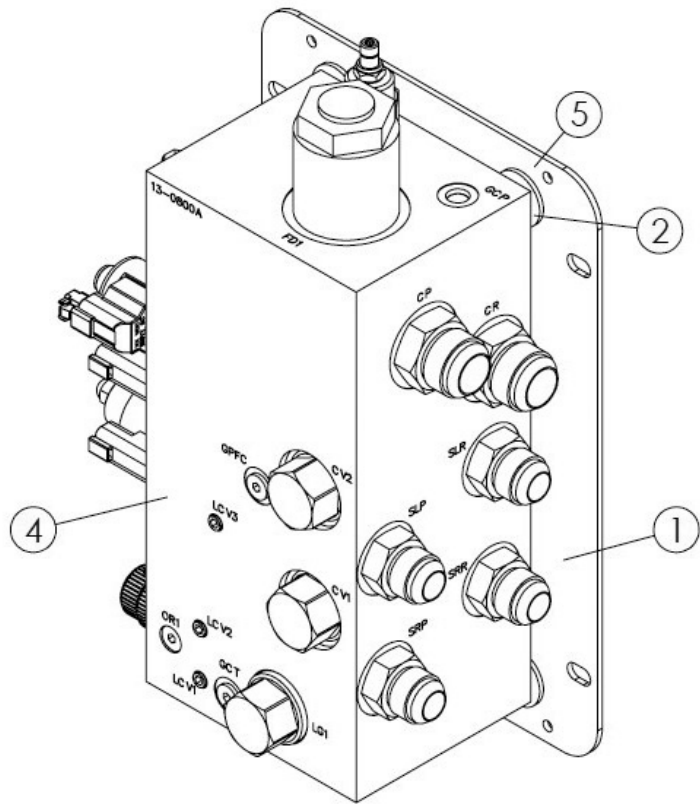
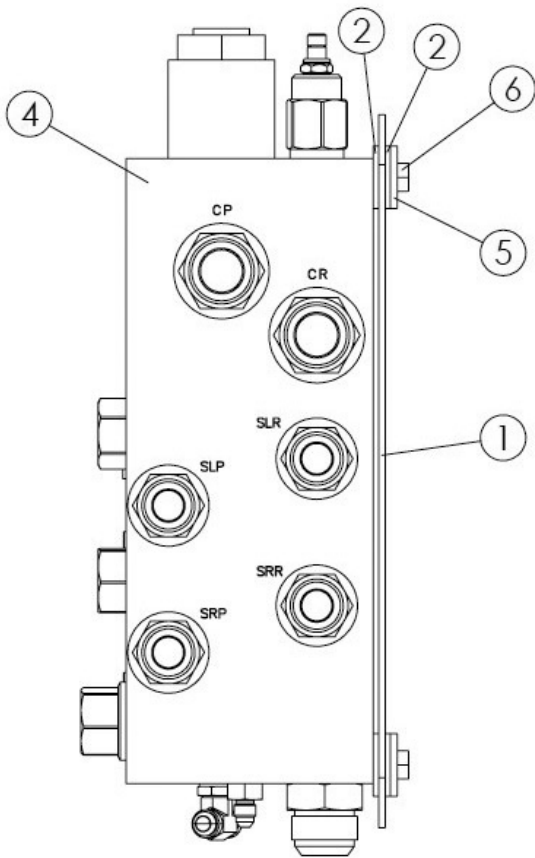


ITEM	PART NO.	DESCRIPTION	QTY
1	318312	Valve - Assy Mounting	1
2	36425	Washer - Flat .375 SS	4
3	36398	Capscrew - .375-16nc X 1 SS	4
4	71830	Capscrew - .313-18nc X 2.5 SS	12
5	311665	Capscrew - .313-18nc X 5.0 SS	1
6	72054	Nut - Lock .375-16nc SS	4
7	42221	Nut - Lock .313-18nc SS	13
8	75036	Clamp - Tubing Twin .75	8
9	300033	Clamp - Tubing Twin 1	4
10	305928	Clamp - Tubing Twin 1.25	2
11	306040	Fitting - 16-16 070701	2
12	306041	Fitting - 16 070118	2
13	311487	Fitting - 4-4-4 070958	1
14	311489	Fitting - 4 070118	2

**Main Bin 304 Cont.**

<u>ITEM</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY</u>
15	311491	Fitting - 4-4 070801	1
16	29795	Fitting - 4-4 070220	2
17	315107	Tube - Assy .75od X .065 X	1
18	315108	Tube - Assy .75od X .049 X	1
19	315109	Tube - Assy .75od X .065 X	1
20	315110	Tube - Assy .75od X .049 X	1
21	315111	Tube - Assy 1od X .049 X	1
22	315112	Tube - Assy 1od X .083 X122.15	1
23	314859	Hose - Assy .75 X 92 100r2 SS	1
24	310648	Tie - Dual Clamp	26
25	314857	Hose - Assy .75 X 78.75 100r2	1
26	314860	Hose - Assy .75 X 73.25 100r2	1
27	314858	Hose - Assy .75 X 62.38 100r2	1
28	315132	Hose - Assy .75 X 32 100r2 SS	1
29	314861	Hose - Assy 1 X 19 100r2 SS	1
30	311707	Hose - Assy .25 X 14.5 100r1	2
31	311708	Hose - Assy .25 X 36.63 100r1	1
32	311806	Tie - Wire Fir Tree	1
33	99674	Strap - Zip Tie 8 Black	5
34	311709	Hose - Assy .25 X 52.25 100r1	1
35	311717	Hose - Assy 1 X 28.88 100r12	1
36	314847	Fitting - 6-6 070221s 304	1
37	314863	Hose - Assy .375 X 28.5 100r2	1
38	98724	Fitting - 6-6-6 070432	1
39	314868	Hose - Assy .375 X 213 SS	1
40	29819	Fitting - 6-6 070701	1
41	29806	Fitting - 16-16 070321	1
42	313840	Hose - Assy .375 X 34	1
43	313841	Hose - Assy 1 X 33 100r12	1
44	312827	Fitting - 6 070118	1
45	29802	Fitting - 16 070112	2
46	29826	Fitting - 6 070112	1

Valve - Assembly Mounting

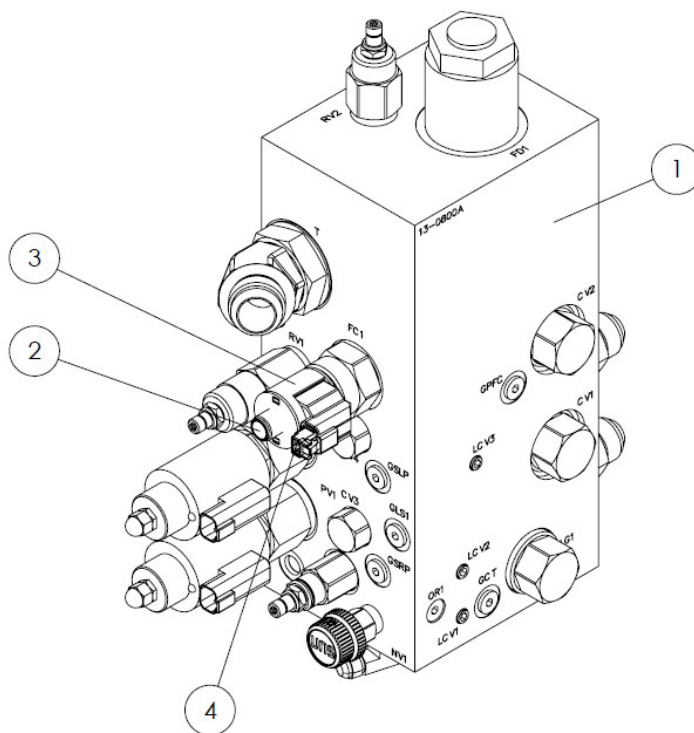


**Valve - Assembly Mounting**

<u>ITEM</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	311790	Plate - Valve Mount 304	1
2	311664	Washer - Step .638 Id X .875od	8
3	88050	Spacer - Dump Over Chute 304	4
4	318313	Valve - Assy Control 40/30gpm	1
5	311798	Washer - .406 Id X 1.25od X 10GA 304	4
6	36398	Capscrew - .375-16nc X 1 SS	4

# Body Hydraulics

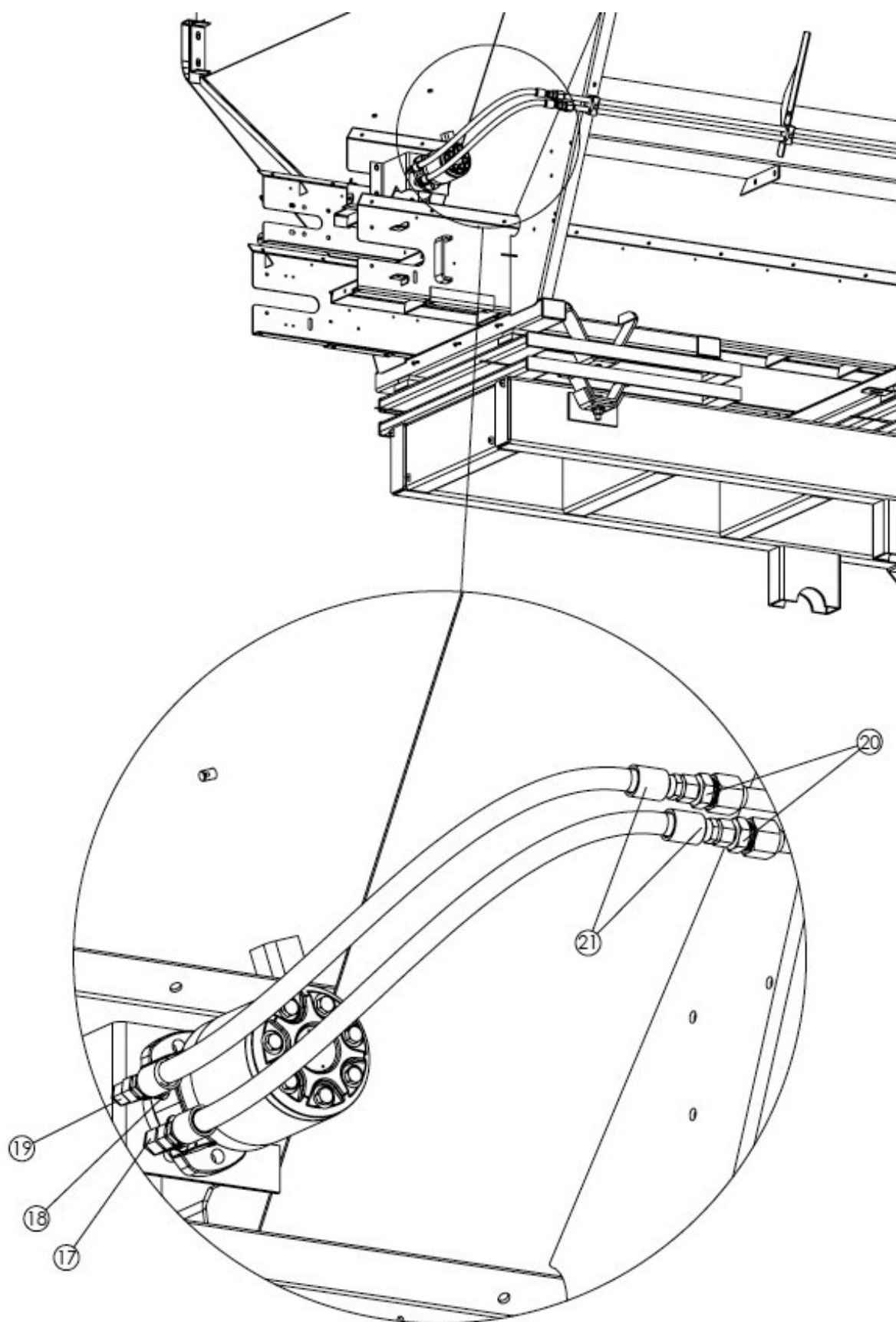
## Valve - Assembly Control

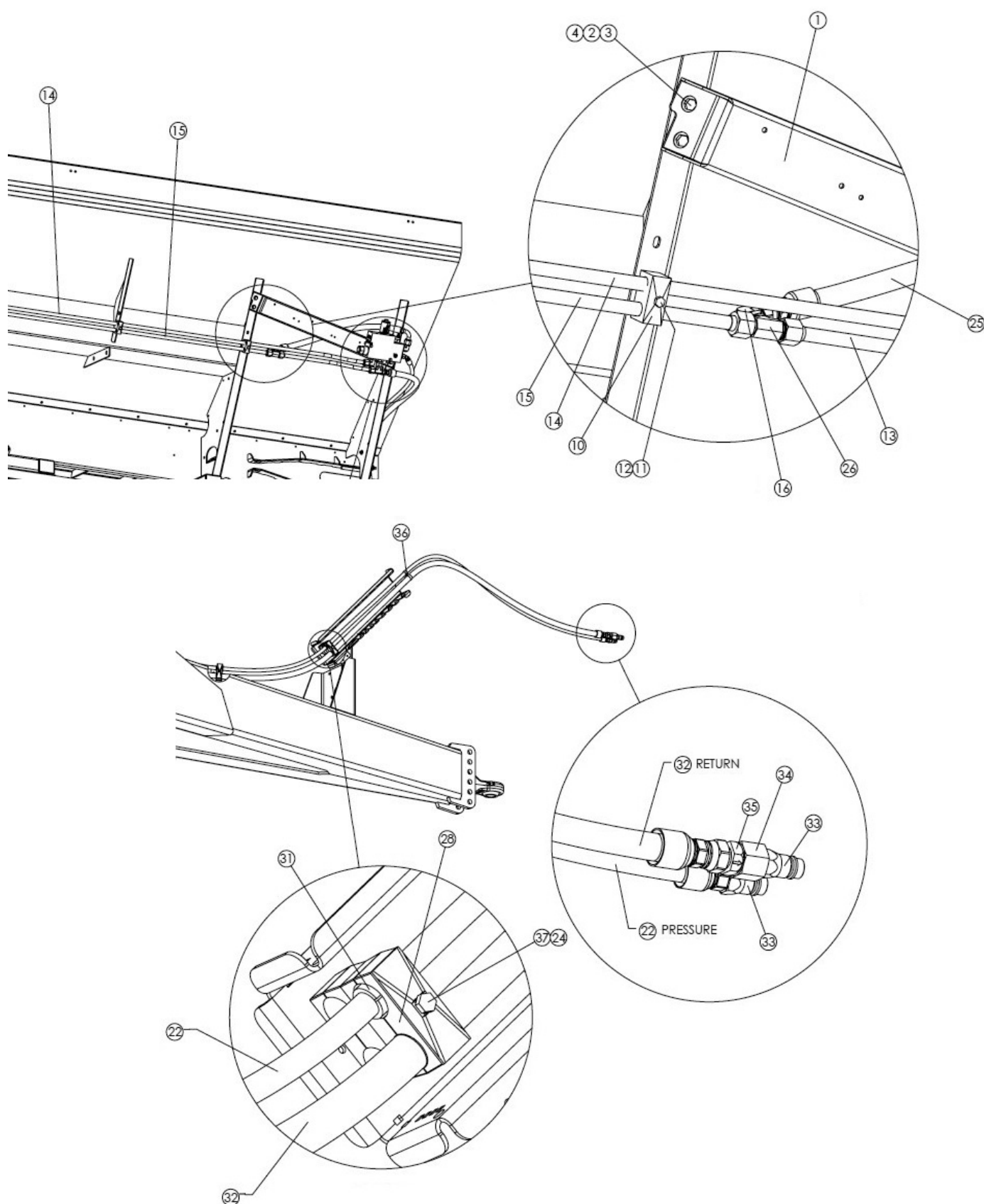


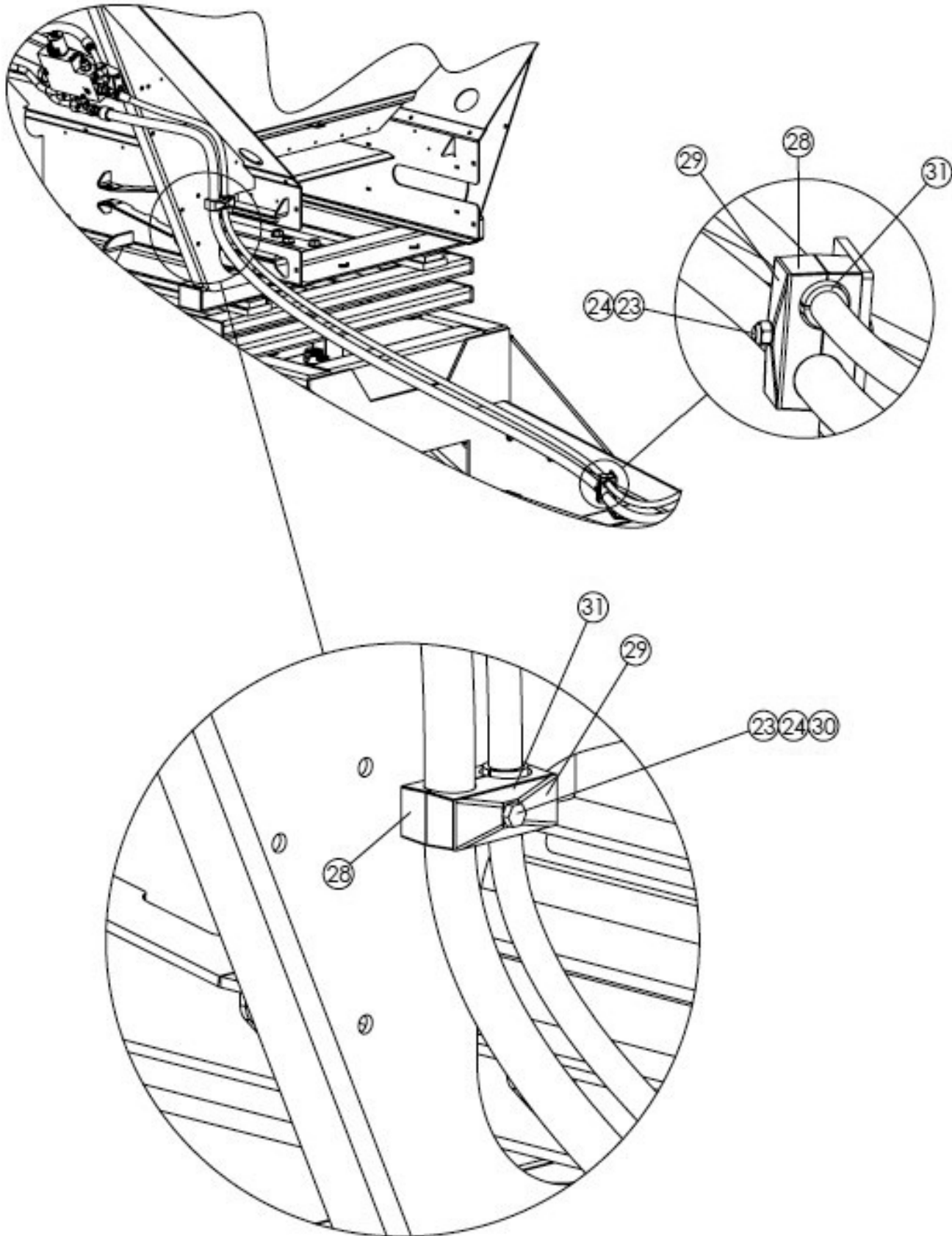
**Valve - Assembly Control Cont.**

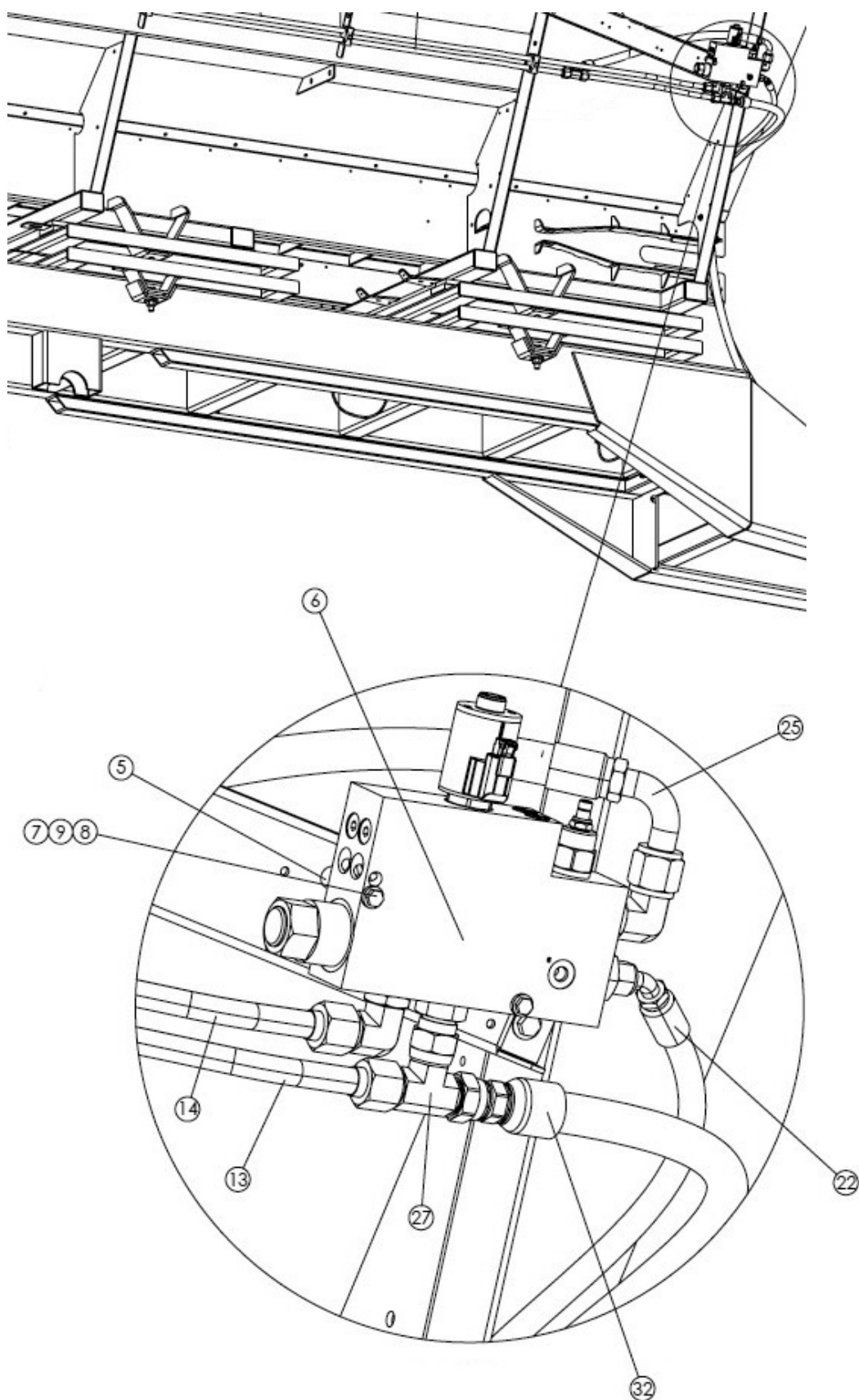
<u>ITEM</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	318314	Manifold - Flow Control 40/30	1
2	316273	Valve - Flow Control 45gpm	1
3	315867	Coil - 12 Vdc Deutsch Dt04-2p	1
4	316277	Harness - Adapter Metripack	1







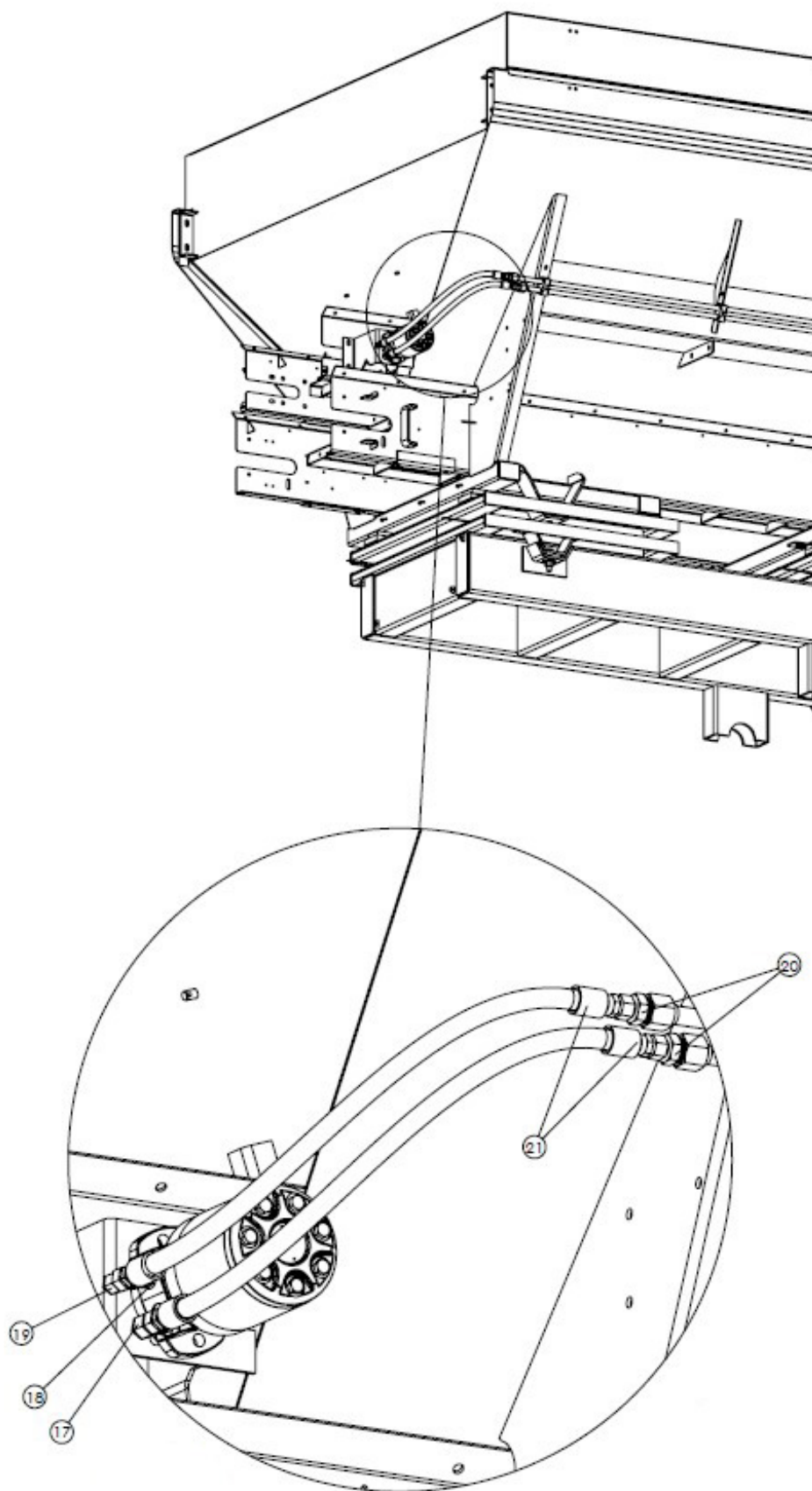


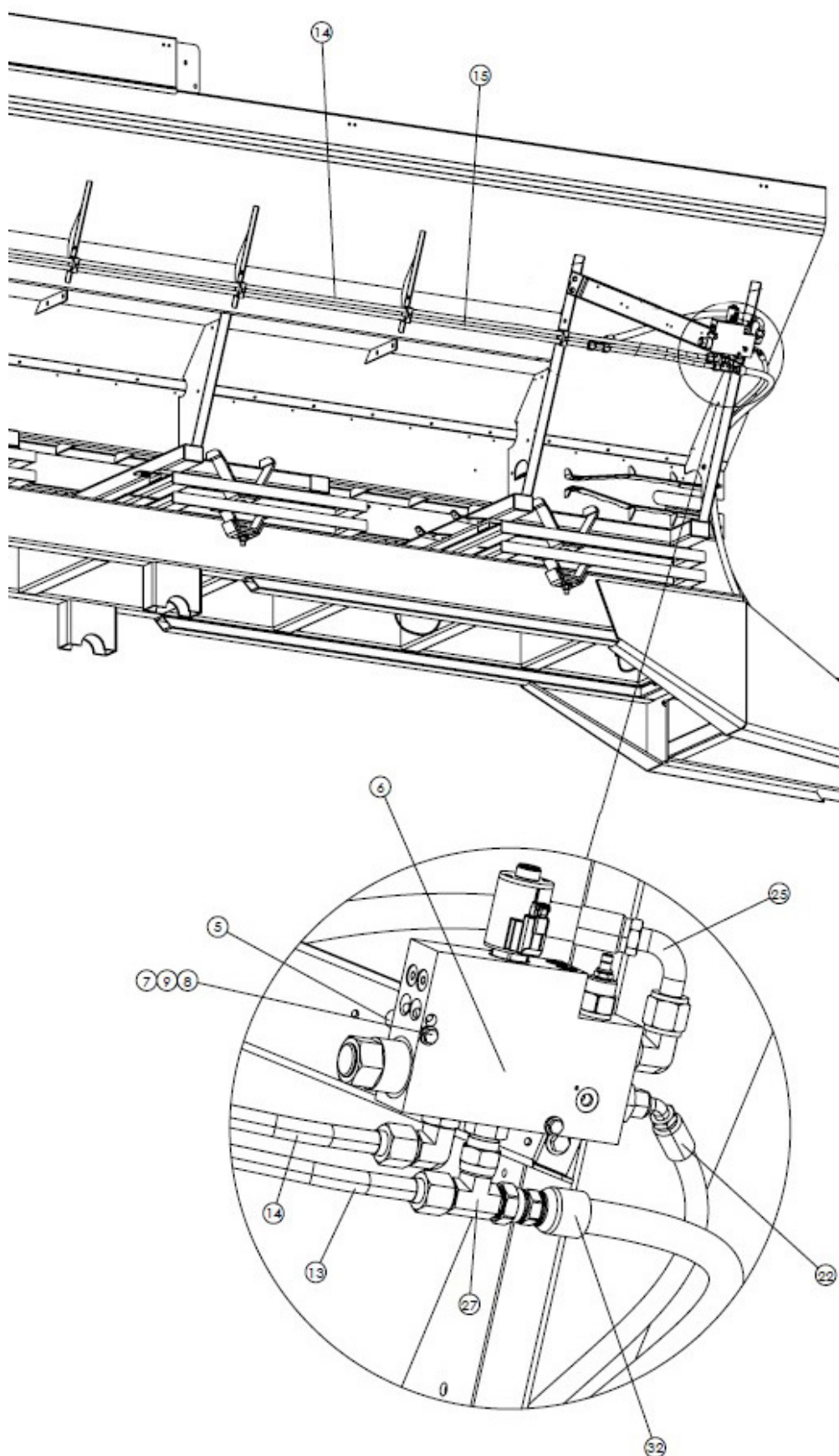




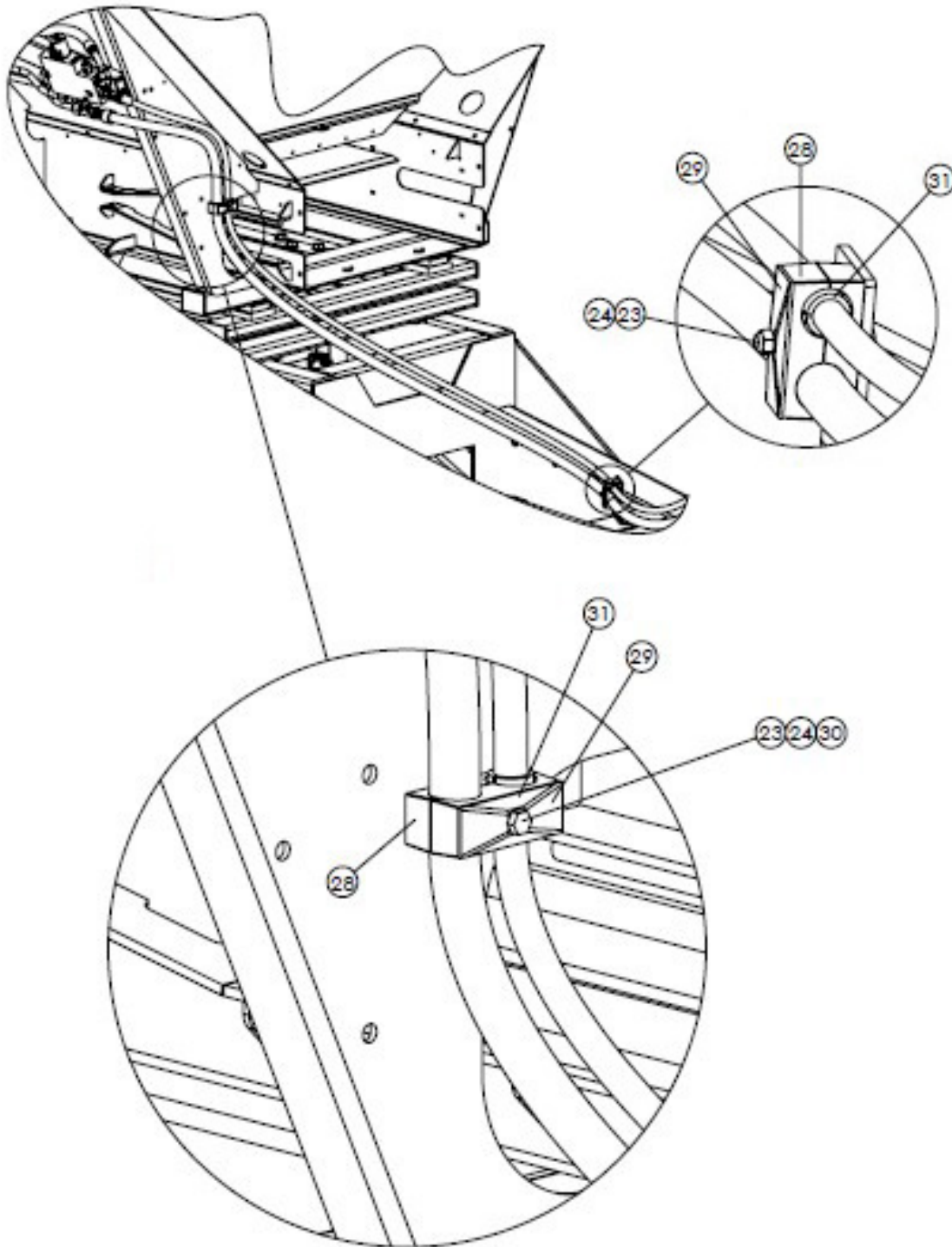
<u>ITEM</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	306638	Bracket - Valve Mntg Sfp 304	1
2	36425	Washer - Flat .375 SS	4
3	36398	Capscrew - .375-16nc X 1 SS	4
4	72054	Nut - Lock .375-16nc SS	4
5	302098	Washer - Step .25id X .40od X .5THK	2
6	318204	Valve - Assy W/Relief	1
7	302097	Washer - Step .25id X .40od X .13THK	2
8	56396	Capscrew - .25-20nc X 3.25 SS	2
9	42034	Nut - Lock .25-20nc SS	2
10	75036	Clamp - Tubing Twin .75	5
11	71830	Capscrew - .313-18nc X 2.5 SS	5
12	42221	Nut - Lock .313-18nc SS	5
13	311820	Tube - Assy .75od X .049 X 21.31 304	1
14	311867	Tube - Assy .75od X .049 X 166.31 304	1
15	312881	Tube - Assy .75od X .049 X 141.82 304	1
16	34709	Fitting - 12-12 070221	1
17	306741	Fitting - 8-10 070220s 304	1
18	306740	Fitting - 8-10 070120s 304	1
19	306742	Fitting - 8-8 070221s 304	1
20	306743	Fitting - 12-8 070101s 304	2
21	306691	Hose - Assy .5 X 30.0 100r1 SS	2
22	319033	Hose - Assy .5 X 203 100r1	1
23	20042	Capscrew - .313-18nc X 2.5 Gr5	2
24	20677	Nut - Lock .313-18nc Zn	3
25	311823	Hose - Assy .75 X 31.63 100r4	1
26	29792	Fitting - 12-12-12 070401	1
27	29809	Fitting - 12-12-12 070433	1
28	305266	Clamp - Hose 1.18 Double	3
29	305267	Plate - Cover Hose Clamp 304	2
30	20692	Washer - Flat .313 Zn	1
31	305073	Bushing - Rubber Hose	3
32	319034	Hose - Assy .75 X 205 100r1	1

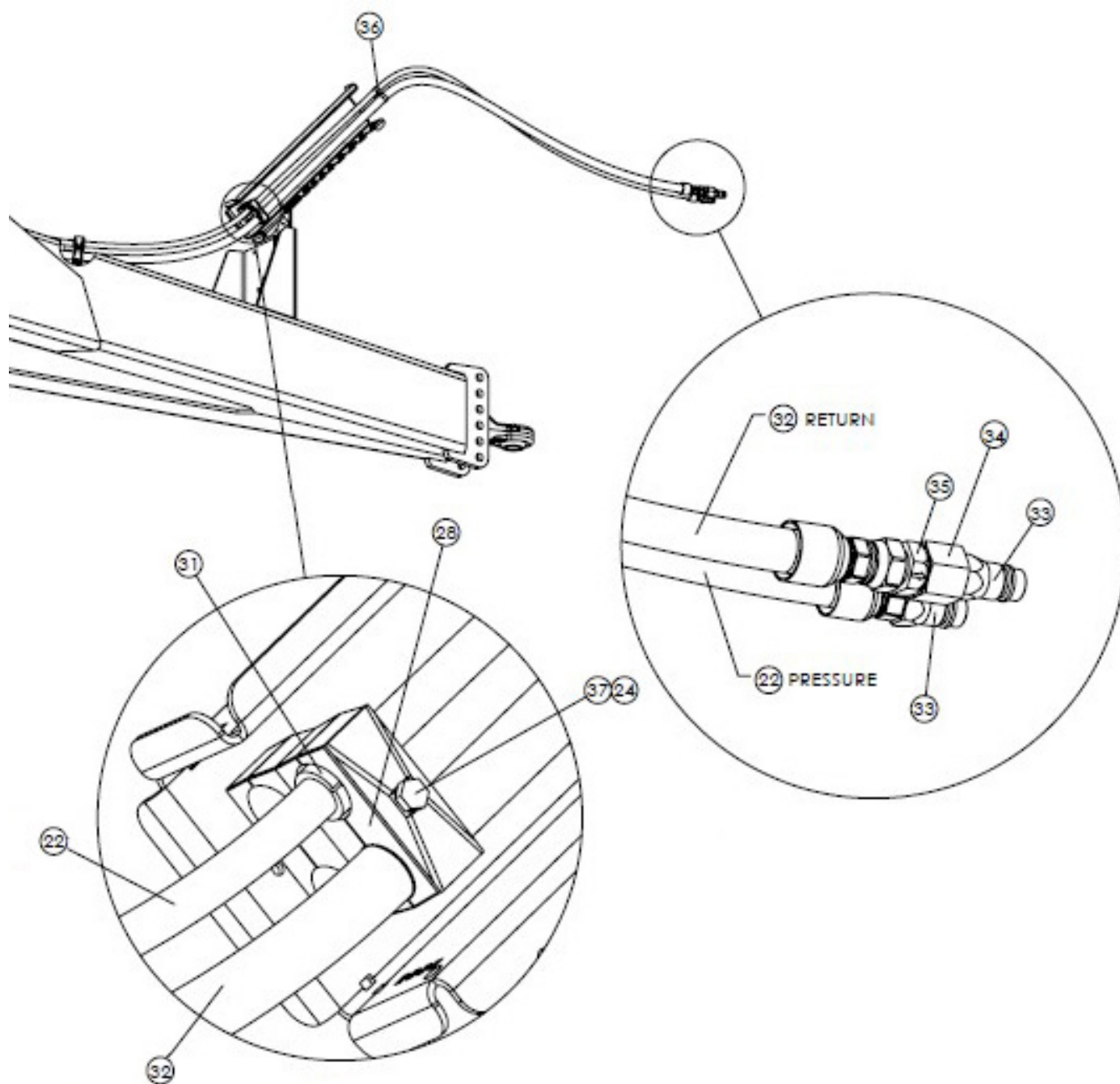
33	305262	Nipple - Qd 1/2 Ag 8 Orb	2
34	305264	Adapter - 1.063-12 Orb X .75-16 Orb	1
35	305263	Valve - Check 12jic X 12orb	1
36	310648	Tie - Dual Clamp	7
37	20049	Capscrew - .313-18nc X 4.25	1

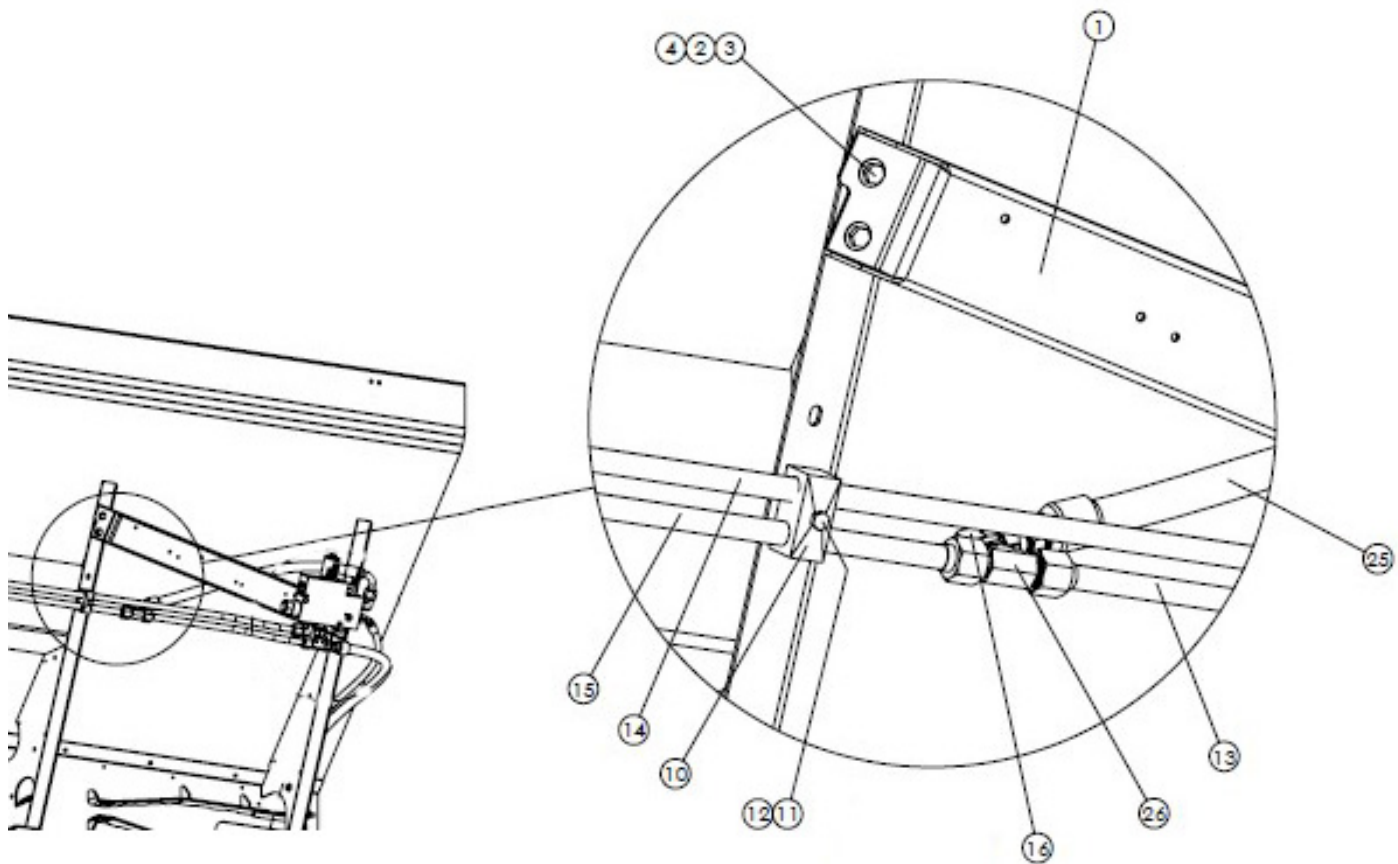






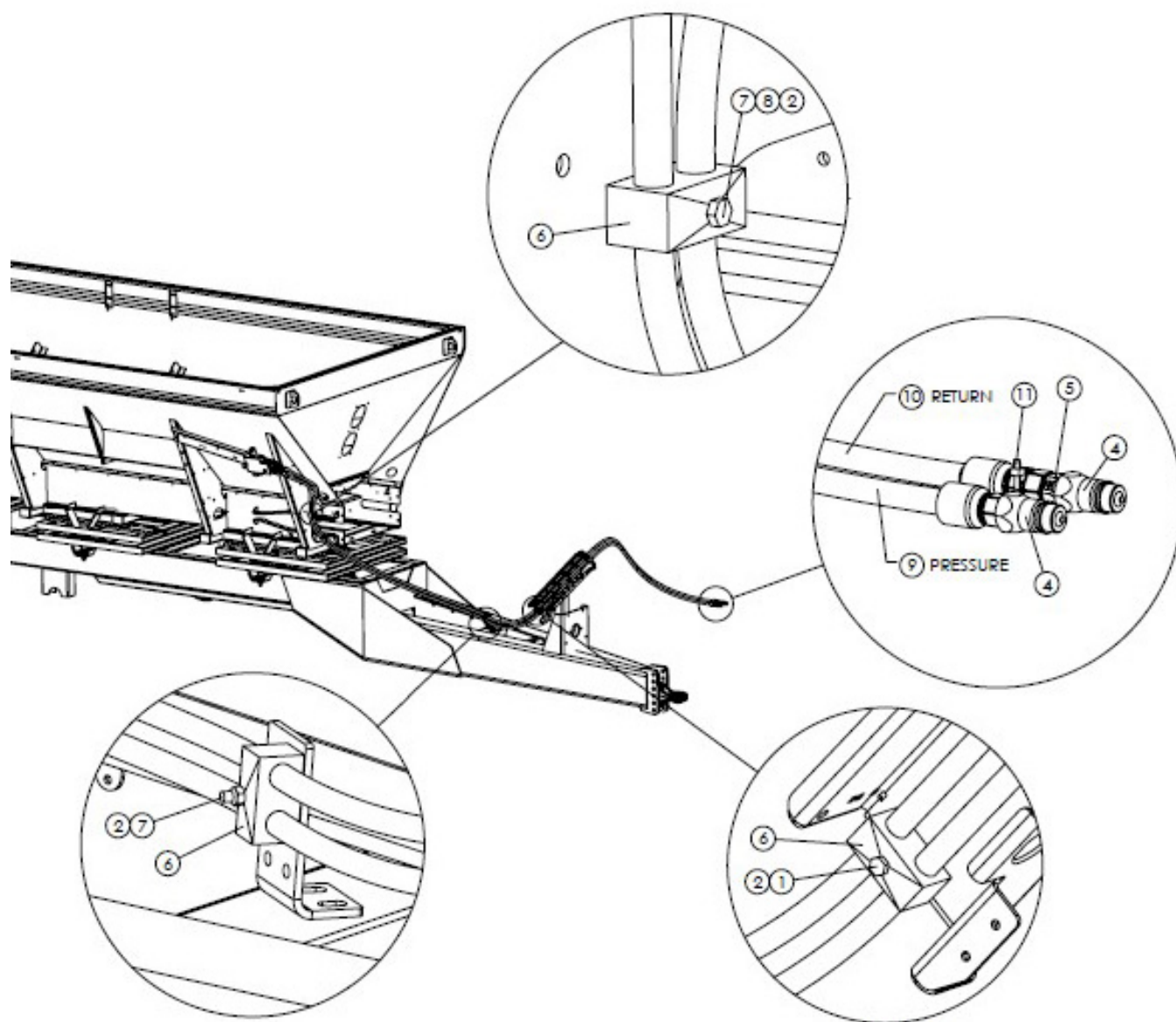


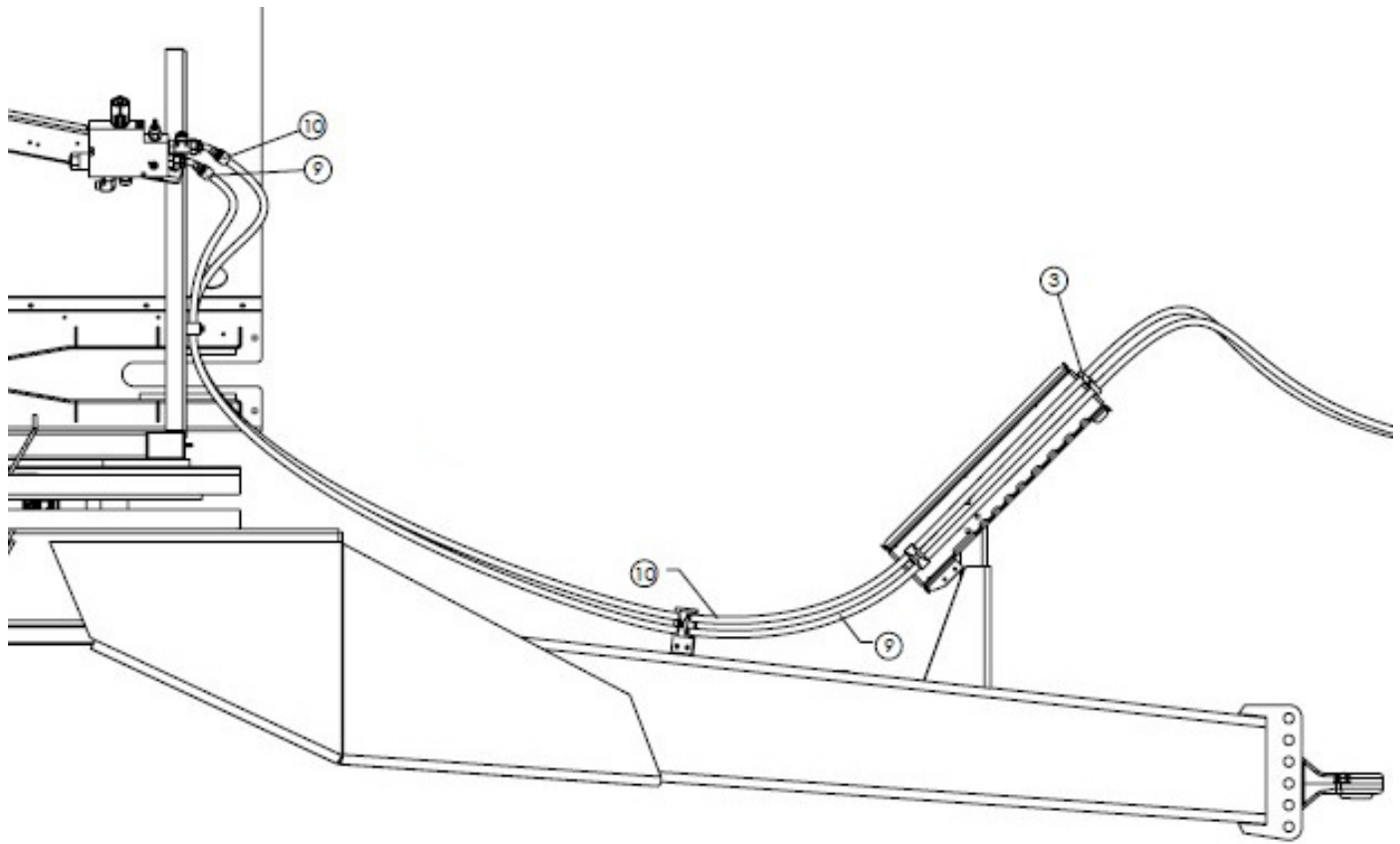




ITEM	PART NO.	DESCRIPTION	QTY
1	306638	Bracket - Valve Mntg Sfp 304	1
2	36425	Washer - Flat .375 SS	4
3	36398	Capscrew - .375-16nc X 1 SS	4
4	72054	Nut - Lock .375-16nc SS	4
5	302098	Washer - Step .25id X .40od X .5THK	2
6	318204	Valve - Assy W/Relief	1
7	302097	Washer - Step .25id X .40od X .13THK	2
8	56396	Capscrew - .25-20nc X 3.25 SS	2
9	42034	Nut - Lock .25-20nc SS	2
10	75036	Clamp - Tubing Twin .75	5
11	71830	Capscrew - .313-18nc X 2.5 SS	5
12	42221	Nut - Lock .313-18nc SS	5
13	311820	Tube - Assy .75od X .049 X 21.31 304	1
14	314906	Tube - Assy .75od X .049 X 166.31 304	1

15	314905	Tube - Assy .75od X .049 X 141.82 304	1
16	34709	Fitting - 12-12 070221	1
17	306741	Fitting - 8-10 070220s 304	1
18	306740	Fitting - 8-10 070120s 304	1
19	306742	Fitting - 8-8 070221s 304	1
20	306743	Fitting - 12-8 070101s 304	2
21	306691	Hose - Assy .5 X 30.0 100r1 SS	2
22	319033	Hose - Assy .5 X 203 100r1	1
23	20042	Capscrew - .313-18nc X 2.5 Gr5	2
24	20677	Nut - Lock .313-18nc Zn	3
25	311823	Hose - Assy .75 X 31.63 100r4	1
26	29792	Fitting - 12-12-12 070401	1
27	29809	Fitting - 12-12-12 070433	1
28	305266	Clamp - Hose 1.18 Double	3
29	305267	Plate - Cover Hose Clamp 304	2
30	20692	Washer - Flat .313 Zn	1
31	305073	Bushing - Rubber Hose	3
32	319034	Hose - Assy .75 X 205 100r1	1
33	305262	Nipple - Qd 1/2 Ag 8 Orb	2
34	305264	Adapter - 1.063-12 ORB X .75-16 ORB	1
35	305263	Valve - Check 12jic X 12 ORB	1
36	310648	Tie - Dual Clamp	7
37	20049	Capscrew - .313-18nc X 4.25	1

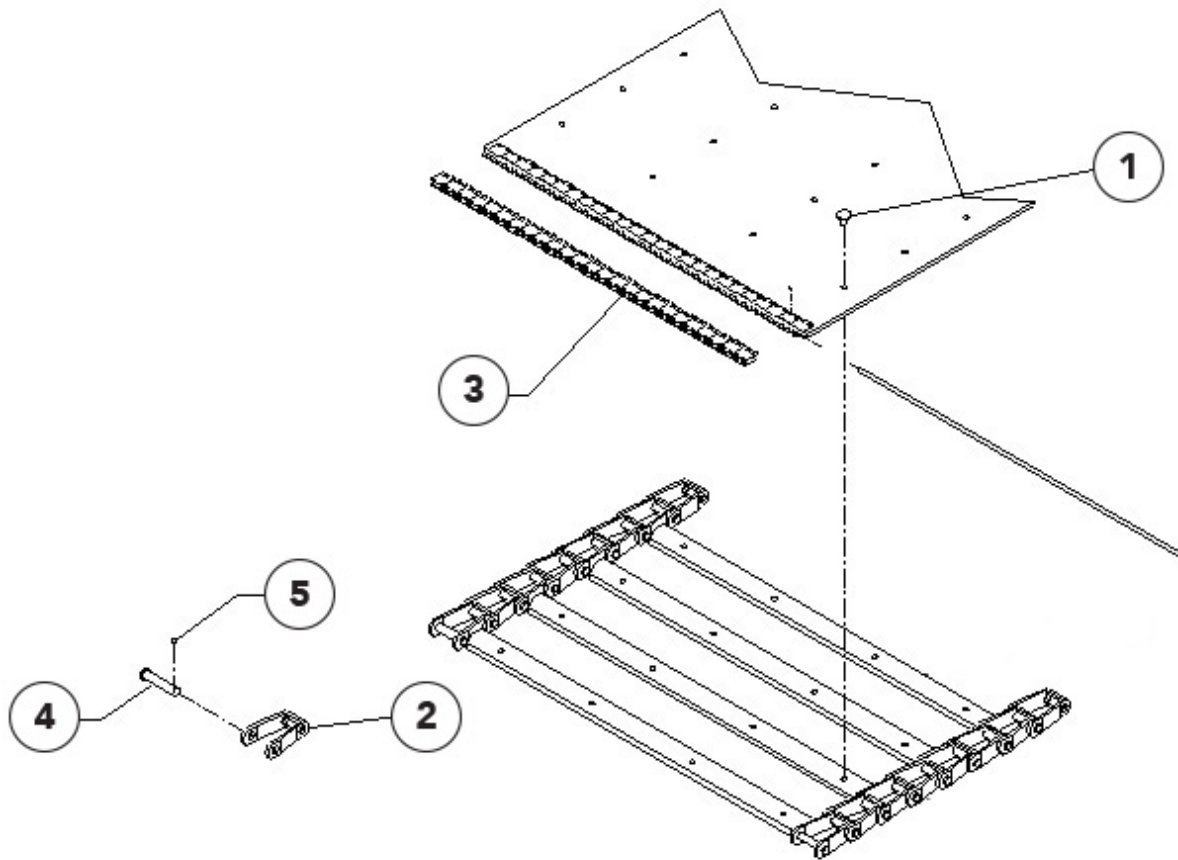




ITEM	PART NO.	DESCRIPTION	QTY
1	20048	Capscrew - .313-18nc X 4 Gr5	1
2	20677	Nut - Lock .313-18nc Zn	3
3	310648	Tie - Dual Clamp	5
4	305262	Nipple - Qd 1/2 Ag 8 Orb	2
5	317193	Valve - Check 80rfs X 12orb	1
6	75036	Clamp - Tubing Twin .75	3
7	20042	Capscrew - .313-18nc X 2.5 Gr5	2
8	20692	Washer - Flat .313 Zn	1
9	319035	Hose - Assy .5 X 207 100r1	1
10	319036	Hose - Assy .5 X 208 100r1	1
11	313797	Strap - Zip Tie 8 Blue	1

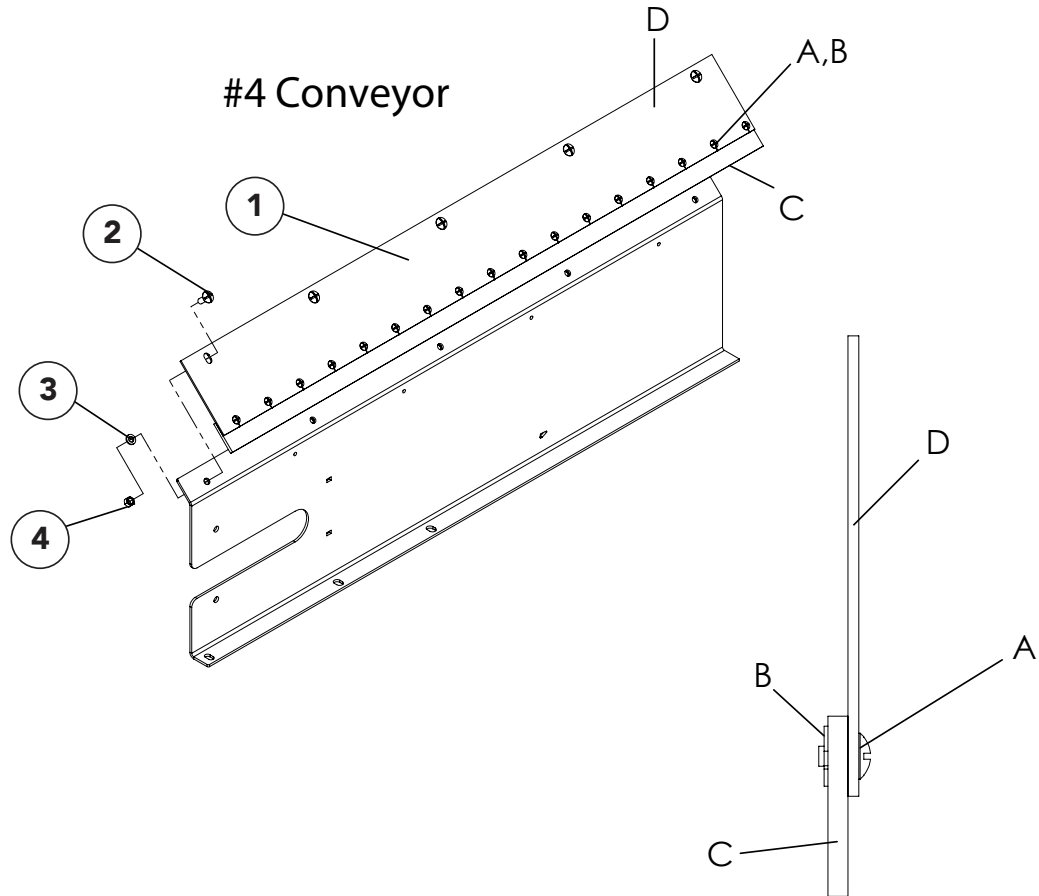


## #4 Belt-Over-Chain Conveyor



ITEM	PART NO.	DESCRIPTION	QTY
	311465-AE	Belt-Over-Chain - #4 16' MOR	1
1	305646	Screw - #4BOC 1/4 x 9/16 torx Flat Head	232
2	310295	Crossbar - Wldmt w/ Links, Includes Items 4 & 5	AR
3	73317	Kit - Splicer	1
	56405	Pin - Connecting	1
4	36697	Pin - Pintle Chain	6
5	20817	Pin - Cotter	6
6	36699	Link - Pintle Chain	AR
* - Not Shown	AR - As Required		

## Chain Shields



ITEM	PART NO.	DESCRIPTION	QTY
304 SS			
1	97857	Chain Shield – #4 Chain 304	2
	97839	Chain Shield – #4 Chain 409	2
A	56258	Screw – Truss Head 1/4-20NC x 1/2 SS	AR
B	88931	Nut – Tee 1/4 x 1/4	AR
C	313235	Sealer - Belt, #4 BOC Shield	AR
D	97797-AE	Shield - Chain 16' 304 #4	1
2	71829	Screw – Truss Head 3/8 x 1 SS	24
	*98321	Screw – Truss Head 3/8 x 1-1/4 SS	12
3	36420	Washer – Lock 3/8	36
4	36414	Nut – Hex 3/8	36
5	*313047	Mount - Cable Tie 3/8	12

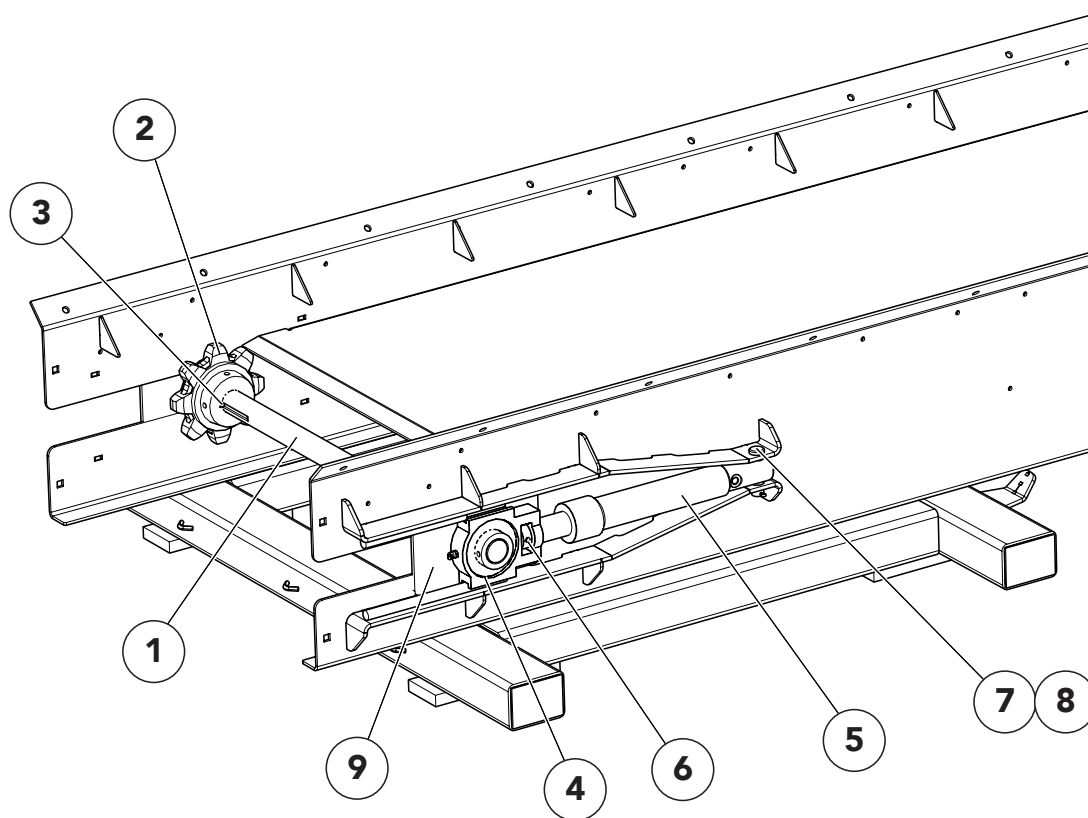
\* - Not Shown    AR - As Required



# Conveyor

## Conveyor Idler

NL4560

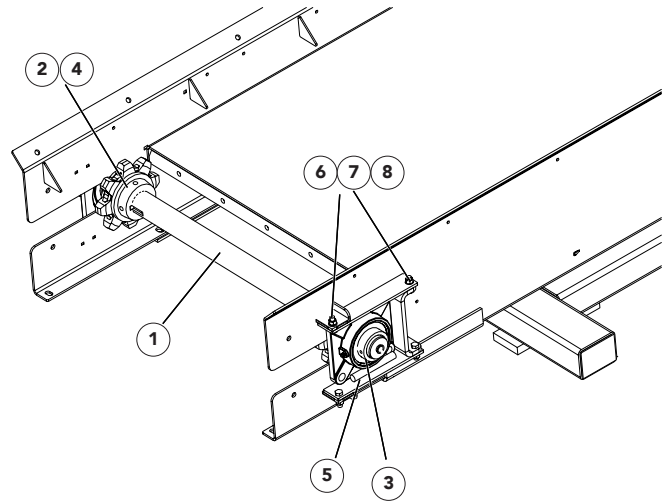
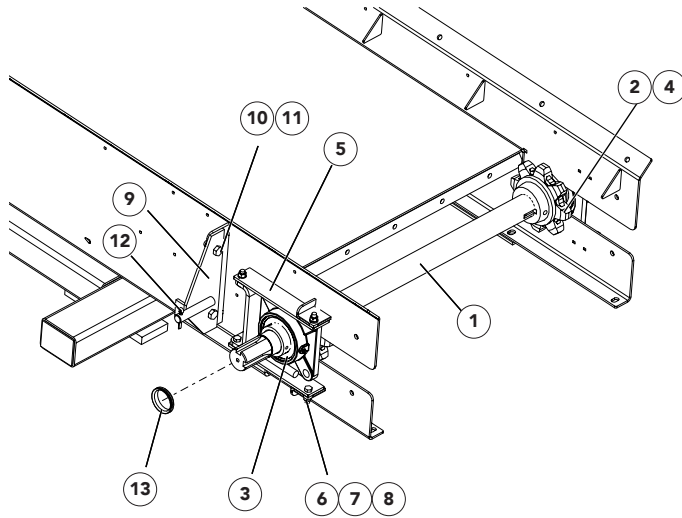


ITEM	PART NO.	DESCRIPTION	QTY
	97053	Shaft - Idler Assembly, Includes Items 1 - 4	1
1	82799	Shaft – Idler	1
2	97051	Sprocket – Idler	2
3	2135	Key – Square 5/16 x 2-1/2	2
4	22511	Bearing – Take-up	2
5	311359	Cylinder - Ram 1-1/2 x 8"	2
	312938	Kit - Seal, Snap-in Rod Wiper	1
	312939	Kit - Seal, Press-in Rod Wiper	1
6	2696	Collar – Set 1"	2
7	89630	Pin - Clevis 3/4 x 2-3/4	2
8	20822	Pin - Cotter	2
9	311670	Plate - Cover	2

# Conveyor

## Conveyor Drive

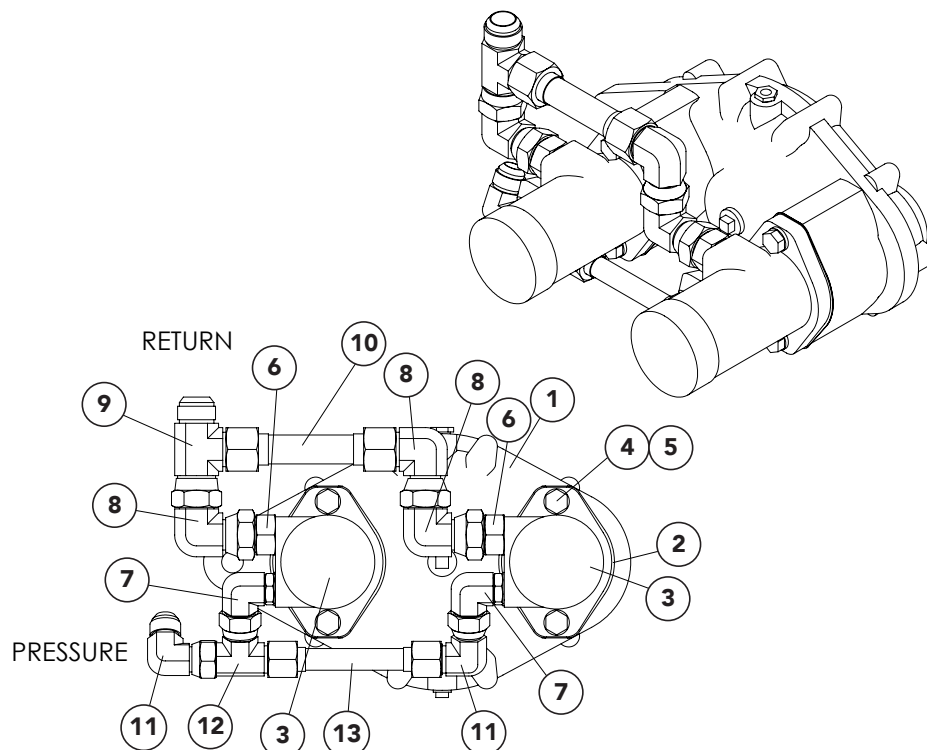
NL4560



ITEM	PART NO.	DESCRIPTION	QTY
	97052	Shaft - Drive Assy, Includes Items 1 - 4	
1	310606	Shaft – Drive	1
2	88276	Sprocket	2
	20743	Screw – Set 5/16 x 3/8	1
3	6465	Bearing	2
4	6131	Key – Square 3/8 x 1 1/2	2
5	82885	Guide – Bearing	4
6	36399	Cap Screw - 3/8 x 1 1/4	8
7	36420	Washer – Lock 3/8	8
8	36414	Nut – Hex 3/8	8
9	82552	Bracket – Torque Arm LH	1
10	20128	Cap Screw - 1/2 x 1 1/4	2
11	20680	Nut – Lock 1/2	2
12	20833	Pin – Cotter 1/4 x 1 1/2	1
13	311172	V-Ring Seal	1

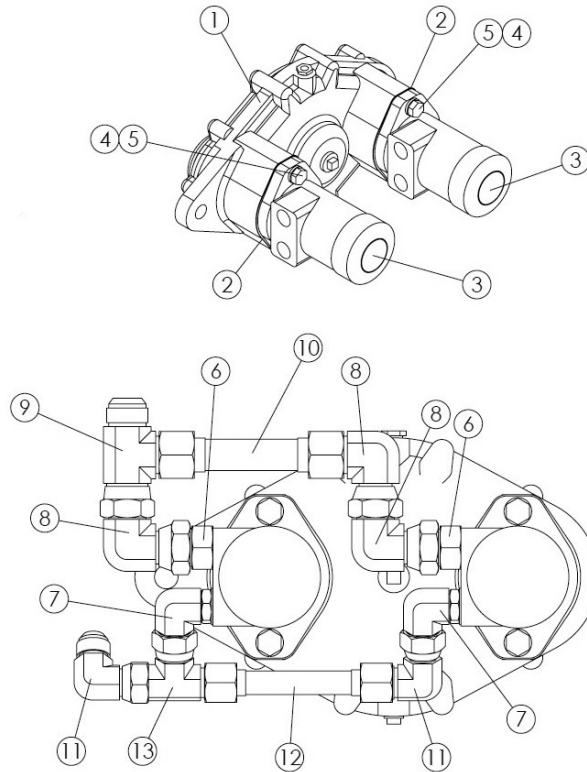
\* Not Shown

## Gearcase Assembly - Dual Pinion 409



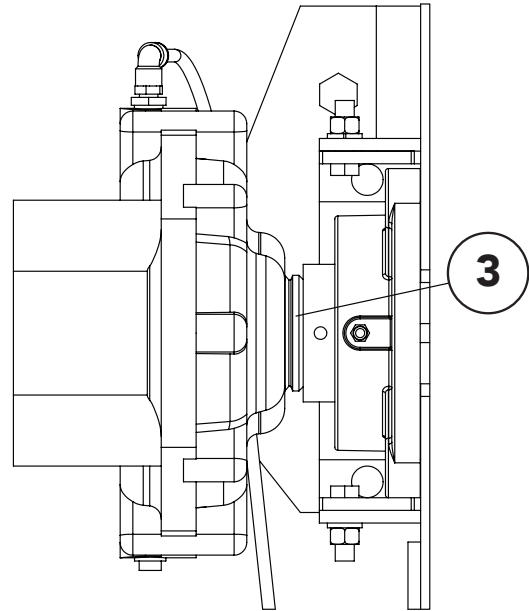
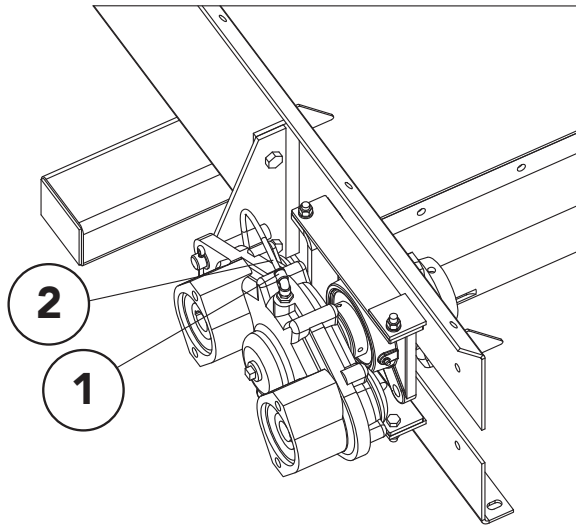
ITEM	PART NO.	DESCRIPTION	QTY
	313837	Gearcase - Assy Dual 11.3 CID, Includes Items 1 - 13	1
1	37985	Gearcase 6:1	1
2	74524	Gasket - SAE 101-2 (B)	2
3	55970	Motor - Hydraulic 11.3 CID	2
4	20714	Washer - Lock 1/2	4
5	20129	Cap Screw - 1/2-13NC x 1-1/2	4
6	29778	Fitting - 16-10 070120	2
7	29773	Fitting - 12-10 070220	2
8	29807	Fitting - 16-16 070221	3
9	29850	Fitting - 16-16-16 070432	1
10	80888	Tube - 1 OD x 4-5/8 Assy	1
11	34709	Fitting - 12-12 070221	2
12	29809	Fitting - 12-12-12 070433	1
13	80886	Tube - 3/4 OD x 4-7/8 Assy	1

# Gearcase Assembly - Dual Pinion 304



ITEM	PART NO.	DESCRIPTION	QTY
	315039	Gear Case - Assy Dual 11.3 Cid 304, Includes Items 1 - 13	1
1	37985	Gear Case - Assy 6:1 Dual Hyd	1
2	74524	Gasket - Sae 101-2 B	2
3	55970	Motor - Hyd 1 2 Bolt Flange	2
4	20714	Washer - Lock .5 Zn	4
5	20129	Capscrew - .5-13nc X 1.5 Gr5	4
6	314843	Fitting - 16-10 070120s 304	2
7	314845	Fitting - 12-10 070220s 304	2
8	314849	Fitting - 16-16 070221s 304	3
9	314852	Fitting - 16-16-16 070432s 304	1
10	314882	Tube - Assy 1od X .049 X 4.625	1
11	314848	Fitting - 12-12 070221s 304	2
12	315082	Tube - Assy .75od X .049 X	1
13	314854	Fitting - 12-12-12 070433s 304	1

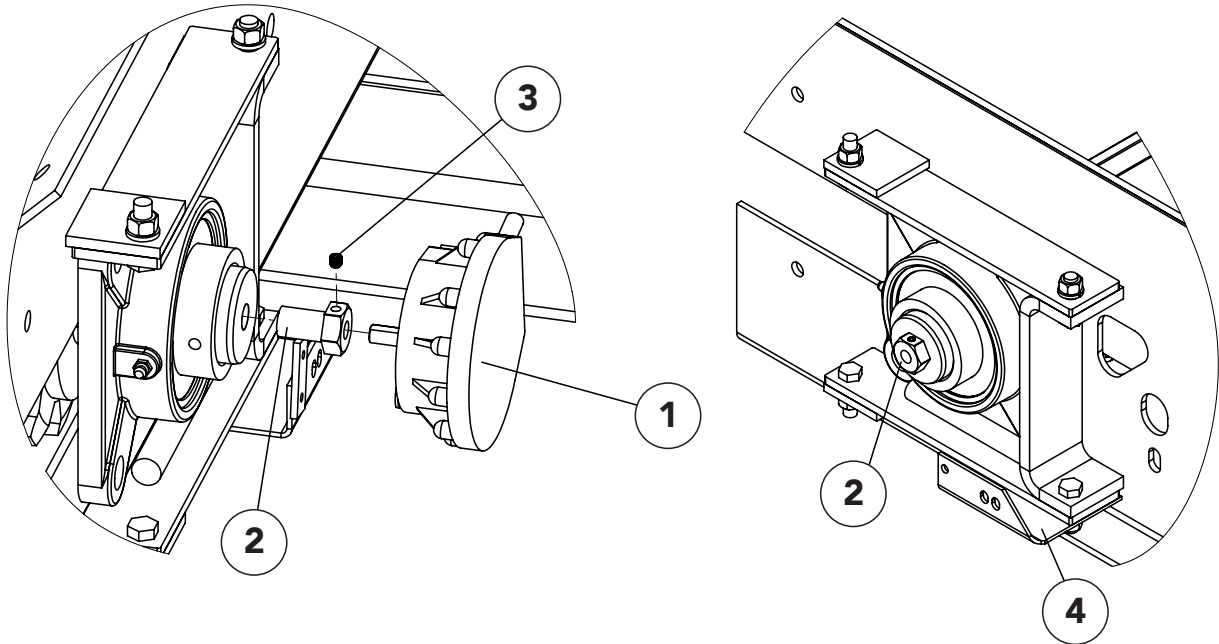
**Gearcase Breather Tube**



<u>ITEM</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	306891	Fitting - 4-2 630202K	1
2	9005-0-7761	Tubing - 1/4" OD Air Brake Black	1.5 ft
3	311172	V-Ring Seal	1

# Conveyor Encoder

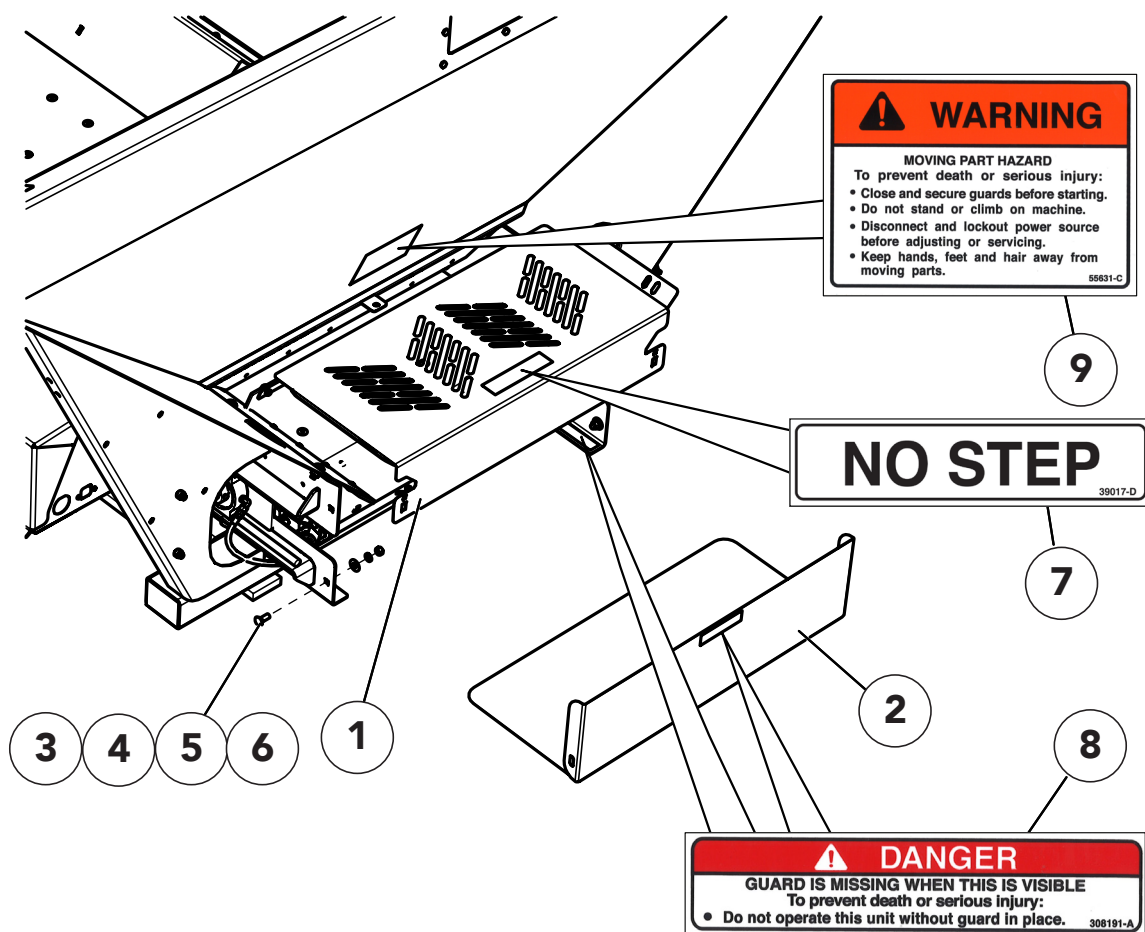
NL4560



ITEM	PART NO.	DESCRIPTION	QTY
1	303994	Encoder – 180 with Hardware	1
2	310601	Coupler - Rate Sensor SS	1
3	310603	Screw - Set 1/4-20NC x 5/16 SS	1
4	304946	Bracket - Sensor, Drive Mount	1

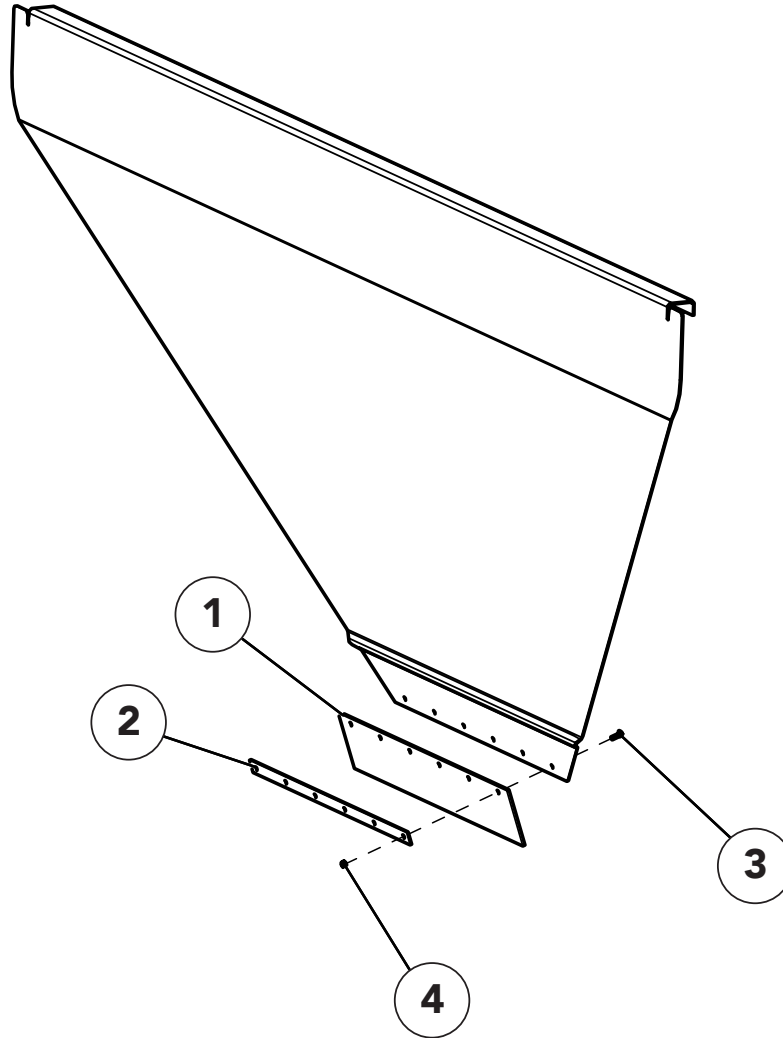
# Conveyor Guard - Front

NL4560



ITEM	PART NO.	DESCRIPTION	QTY
1	314316	Guard - Front Top, Includes Item 7	1
2	312877	Guard - Front Bottom, Includes Item 8	1
3	36408	Bolt - Carriage 3/8-16NC x 1 SS	2
4	36425	Washer - Flat 3/8 SS	2
5	36420	Washer - Lock 3/8 SS	2
6	36414	Nut - Hex 3/8-16NC SS	2
7	39017	Decal - No Step	1
8	308191	Decal - Danger, Guard is Missing	2
9	55631	Decal - Danger, Moving Part Hazard	1

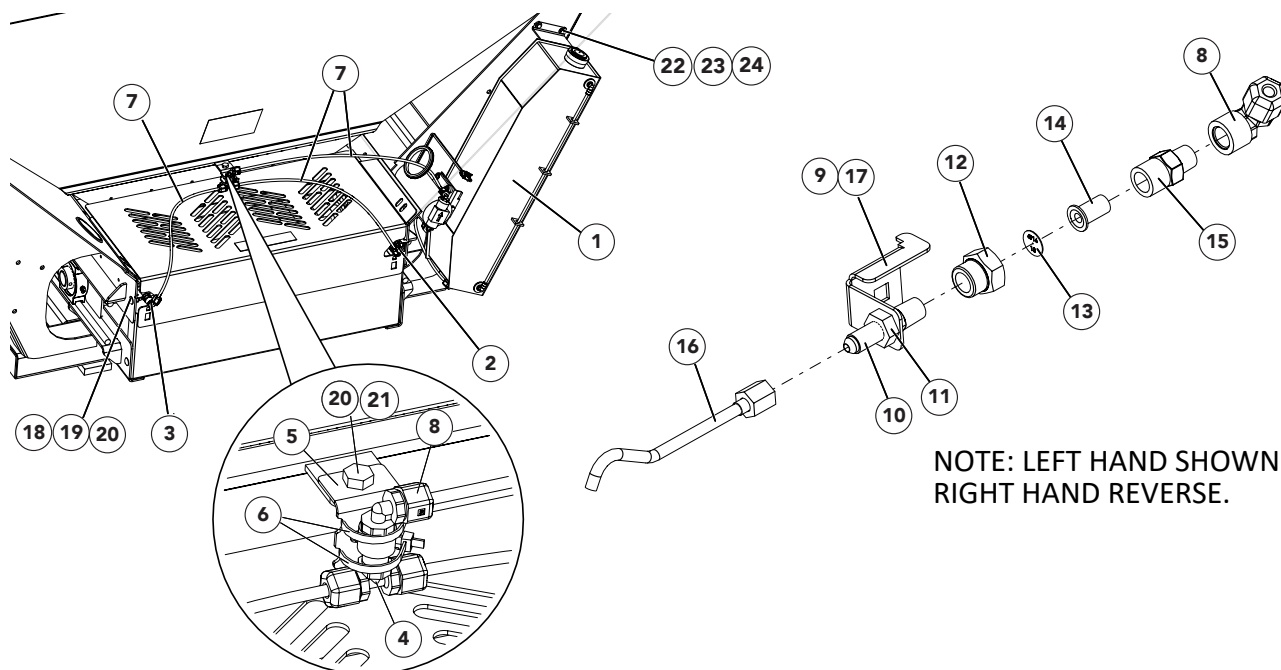
**Wiper - Front**



<u>ITEM</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	14743	Wiper – Belt	1
2	71656	Retainer – Belt 304	1
3	32446	Screw – TR HD 1/4 x 3/4	6
4	36412	Nut – Hex 1/4	6



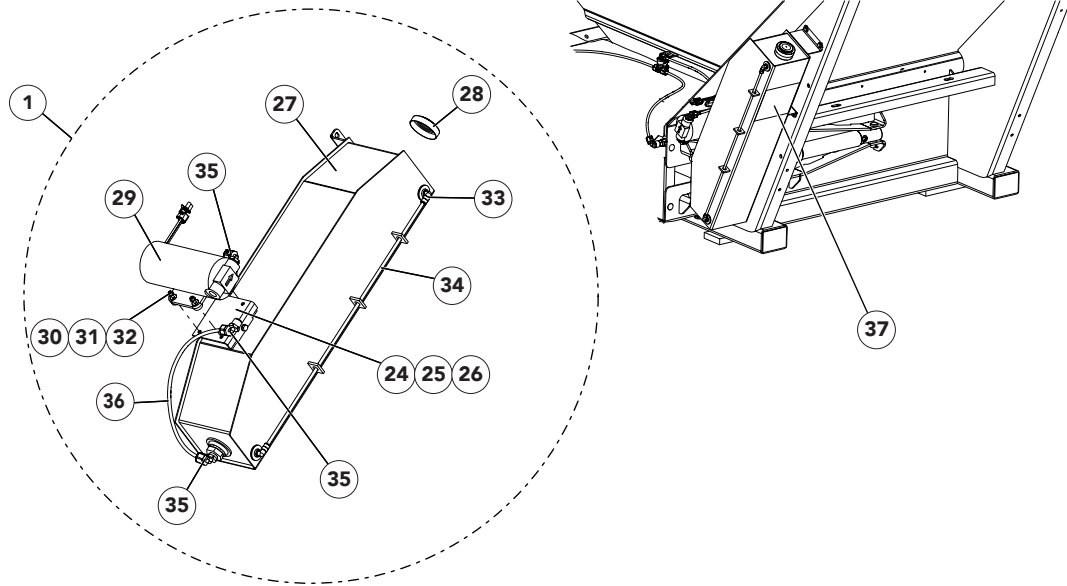
## Conveyor Chain Oiler



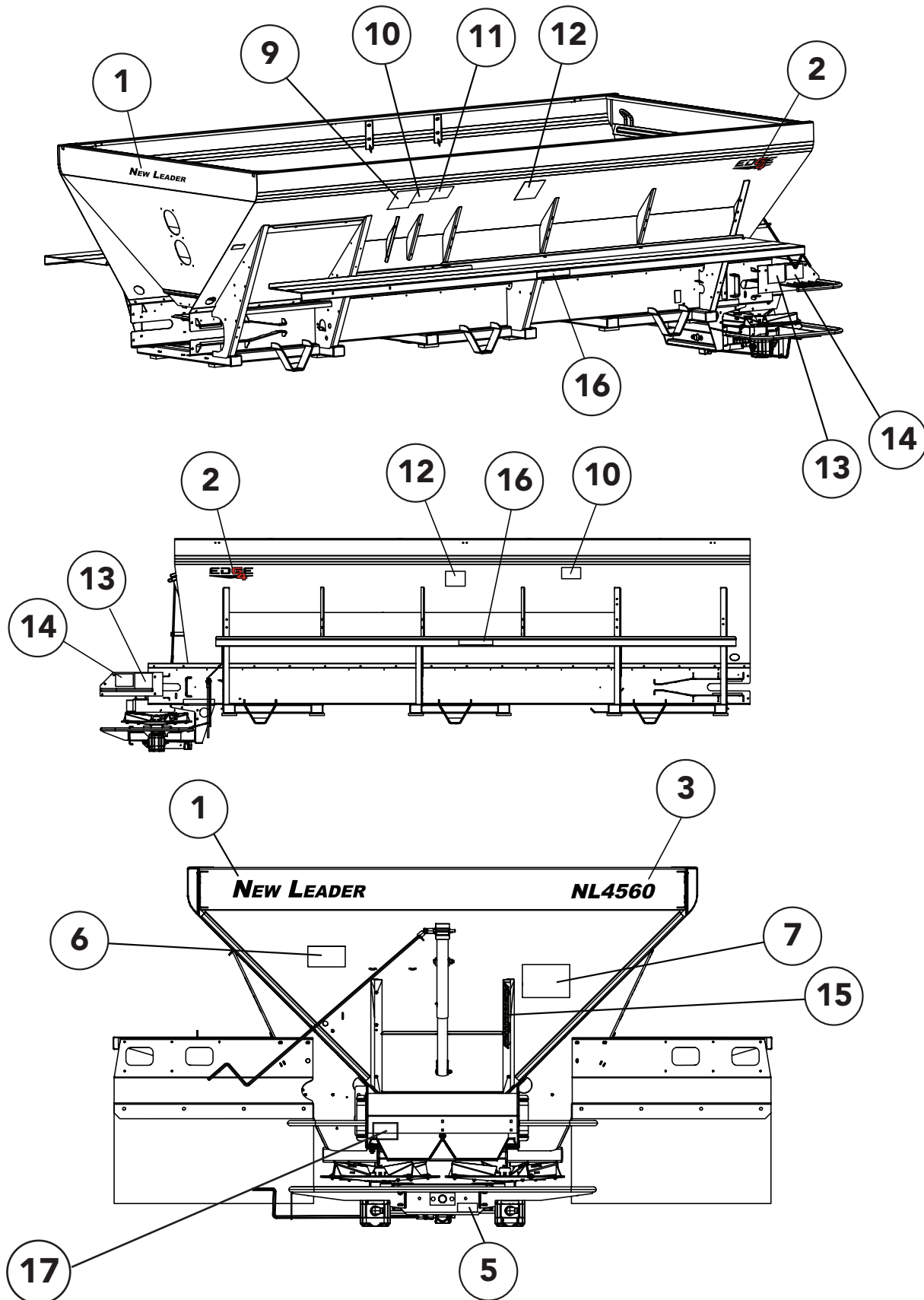
NOTE: LEFT HAND SHOWN.  
RIGHT HAND REVERSE.

ITEM	PART NO.	DESCRIPTION	QTY
1	310760	Tank - Assy Chain Oiler, Includes Items 24 - 36	1
2	314019	Nozzle - Assy LH, Includes Items 8 - 16	1
3	314020	Nozzle - Assy RH, Includes Items 8, 10 - 17	1
4	309905	Tee - HDPP 1/4 NPT Male x 1/4 Tube	1
5	306804	Bracket - Coupling	1
6	99674	Tie - Wire	2
7	314817	Tubing - Black 1/4" Nylon	25" 1
	317377	Tubing - Black 1/4" Nylon	21" 2
8	309904	Elbow - HDPP 1/4 NPT Fem x 1/4 Tube	3
9	314016	Angle - Nozzle Mount LH	1
10	314012	Fitting - 4-4 070602	2
11	314261	Fitting - 4 070118	2
12	314014	Fitting - Outlet 1/4 NPT Fem x 1/4 TT Fem Nylon	2
13	314013	Plate - Orifice SS	2
14	306651	Strainer - w/ Check Valve	2
15	314015	Fitting - Adapter 1/4 NPT Male x 1/4 TT Male Nylon	2
16	314018	Nozzle - Tube 304	2
17	314017	Angle - Nozzle Mount RH	1
18	36398	Cap Screw - 3/8-16NC x 1 SS	2
19	36425	Washer - Flat 3/8 SS	4

## Conveyor Chain Oiler Cont.



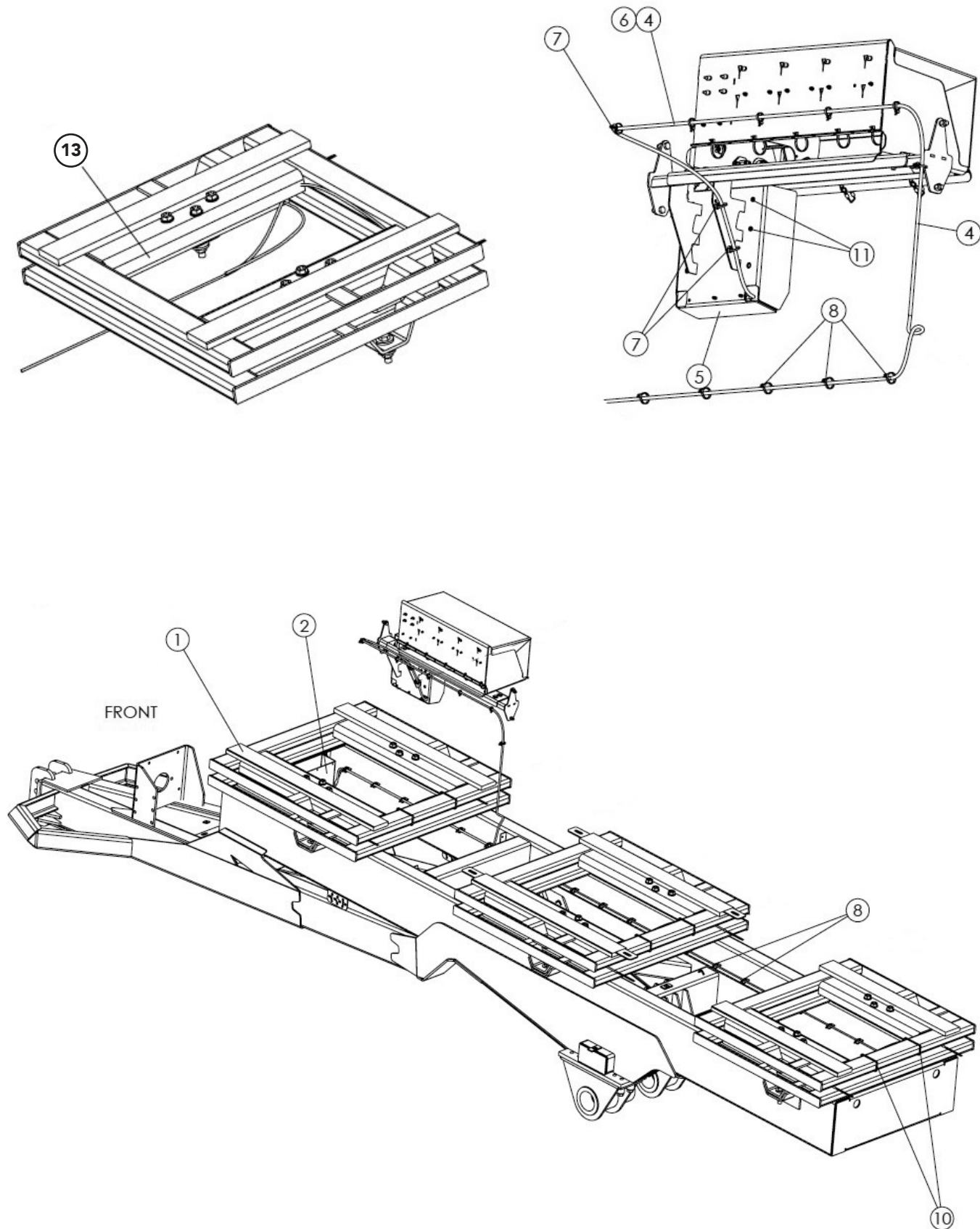
ITEM	PART NO.	DESCRIPTION	QTY
20	72054	Nut - Lock 3/8-16NC SS	3
21	36293	Cap Screw - 3/8-16NC x 3/4 SS	1
22	36423	Washer - Flat 1/4 SS	8
23	42034	Nut - Lock 1/4-20NC SS	4
24	36393	Cap Screw - 1/4-20NC x 3/4 SS	5
25	36418	Washer - Lock 1/4 SS	1
26	304409	Mount - Pump	1
27	304398	Tank - Wldmt Chain Oiler, Includes Cap	1
28	21980	Cap - Vented	1
29	304390	Pump - Assy w/ Connector	1
30	44454	Screw - Socket Head #10-24NC x 1 SS	4
31	171052	Washer - Flat #10 SS	8
32	56355	Nut - Lock #10-24NC SS	4
33	301337	Fitting - 90° Male 1/8 NPT	2
34	306437	TUBE - .25OD X .18ID CLEAR	2.031'
35	309902	Elbow - HDPP 3/8 NPT Male x 1/4 Tubing	3
36	301338	Tube - 1/4 Black Nylon x 15"	1
37	21476	Decal - Notice, Conveyor Chain Life	1



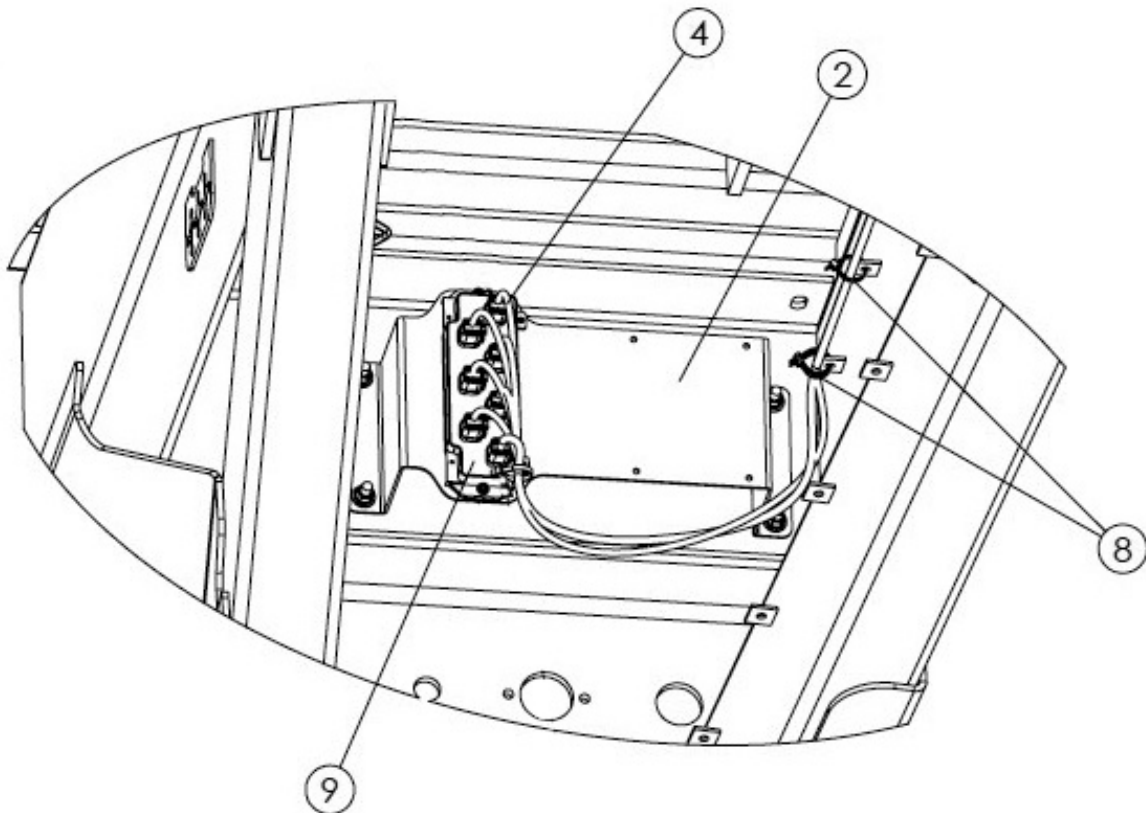
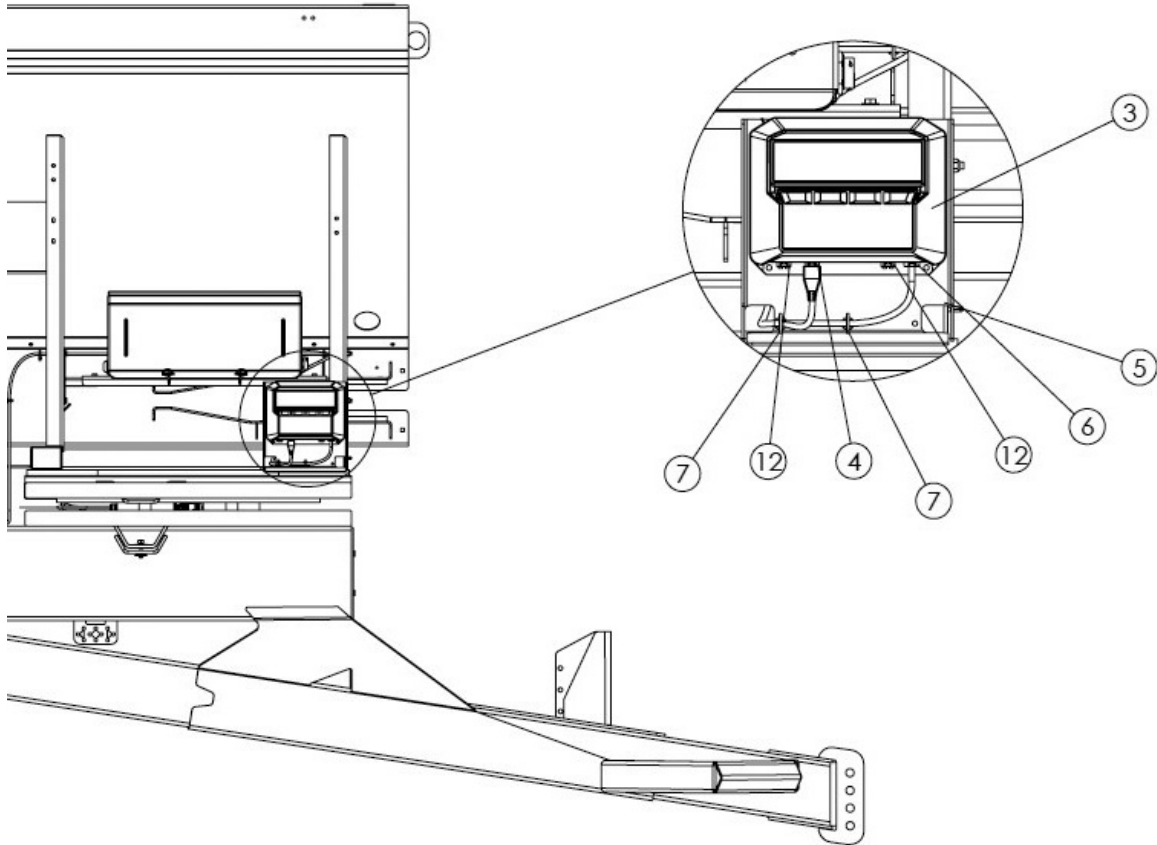
<u>ITEM</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	312561	Decal - New Leader, Black	2
	312562	Decal - New Leader, White	2
2	316541	Decal - G4 Edge, Black/Red	2
	316542	Decal - G4 Edge, Black/White	2
3	313831	Decal - NL4560, Black	1
	313832	Decal - NL4560, White	1
4			
5	Not Used		
6	312276	Decal - Notice Spread Pattern	1
7	368	Decal - Danger, Flying Material	1
8	311828	Decal - Important, Chain Tension	2
9	150034	Decal - Caution, Improper Operation	1
10	364	Decal - Danger, Moving Part	2
11	321	Decal - Caution, Hazardous Material	1
12	39138	Decal - Warning, High Pressure Fluid	2
13	55630	Decal - Warning, Falling Hazard	2
14	55631	Decal - Warning Moving Part Hazard	2
15	311604	Feedgate Slide Scale	1
16	39200	Decal - Keep Off (fenders)	2
17	316499	Decal - G4 Edge	1

NOTE: Refer to "Safety Decals" and "Informational Decals" in Safety section of operator's manual for details.

Scale System



Scale System

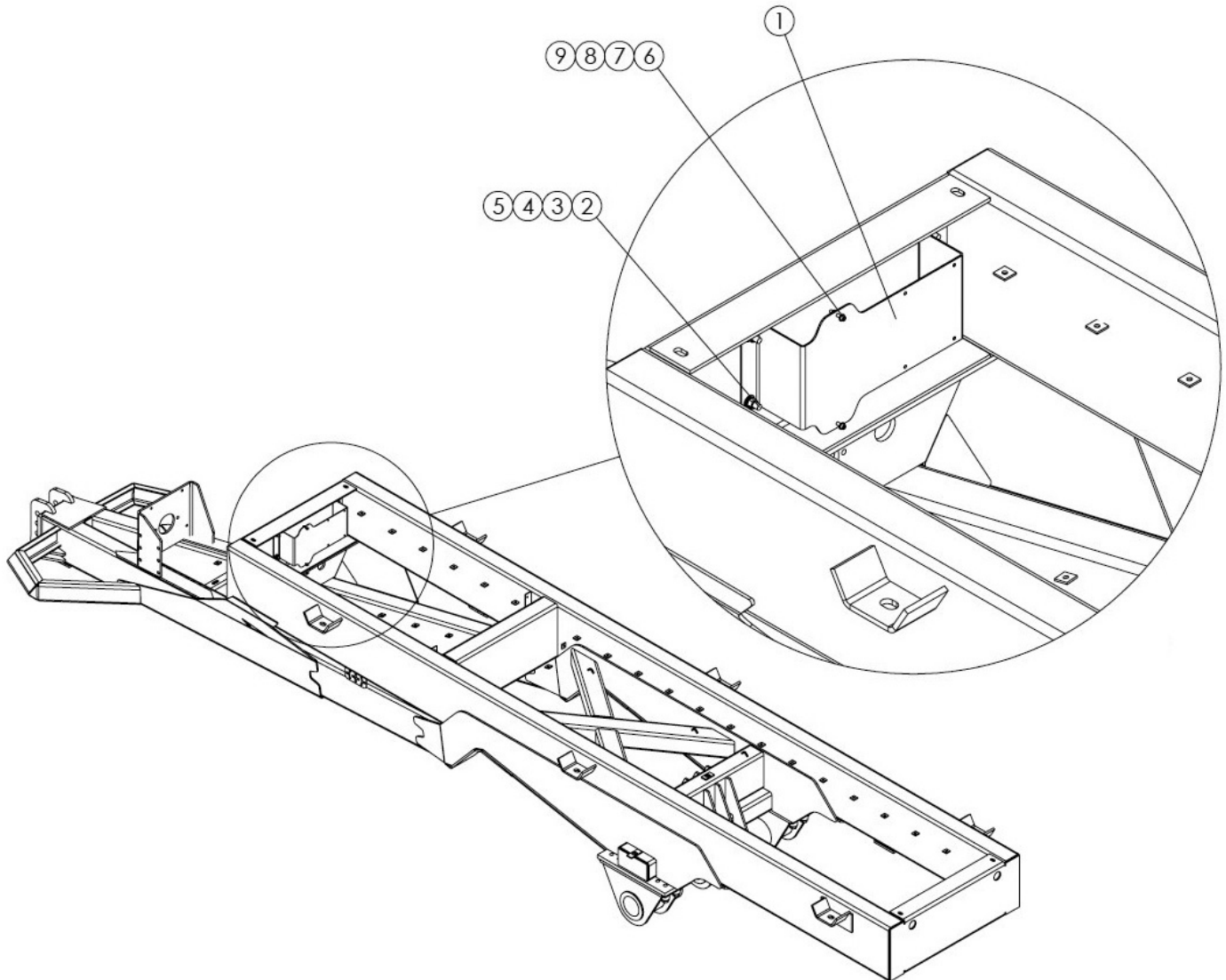


**Scale System**

<u>ITEM</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	318738	Scale - Kit 6 Cell Hd	1
2	318016	Bracket - Group Scale Link	1
3	318654	Scale - Assy Point	1
4	318655	Cable - Scale Dt6	1
5	318656	Mount - Wldmt Scale Display	1
6	318739	Harness - Point Scale Isobus	1
7	311806	Tie - Wire Fir Tree	5
8	99674	Strap - Zip Tie 8 Black	24
9	317105	Junction - Bank 7 Position	1
10	96942	Tie - Wire Hd 29 Long	6
11	313886	Screw - Panhead M5-0.8 X 10 SS	4
12	318752	Plug - Dt06-4s	2
13	323538	Load Cell - Service Part	6



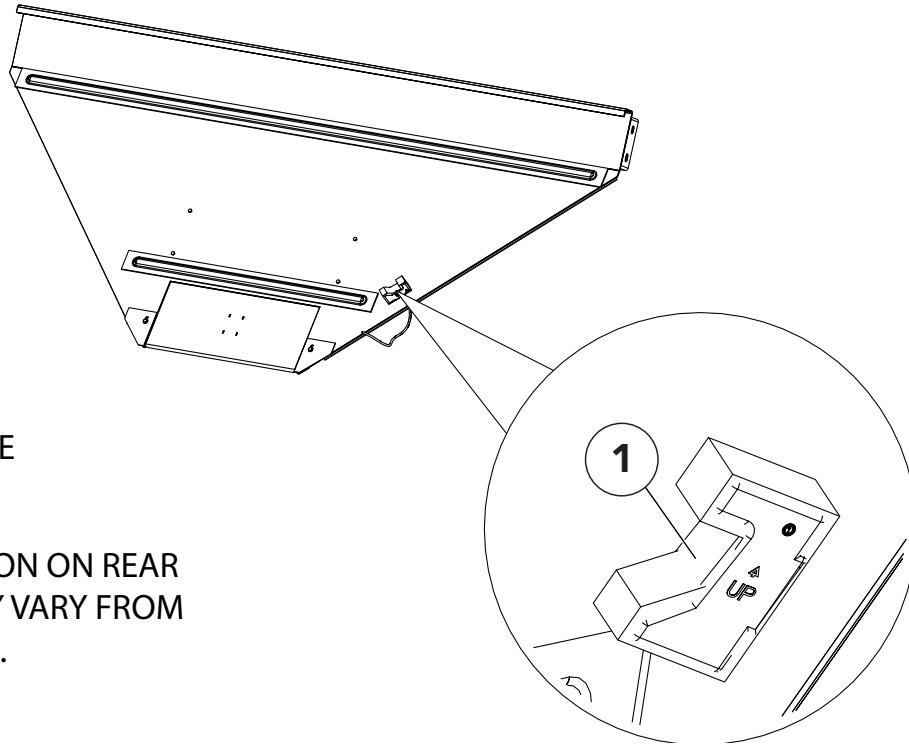
## Scale Link Bracket



ITEM	PART NO.	DESCRIPTION	QTY
1	318017	Bracket - Scale Link 304	1
2	36399	Capscrew - .375-16nc X 1.25 SS	4
3	36425	Washer - Flat .375 SS	4
4	36420	Washer - Lock .375 SS	4
5	36414	Nut - Hex .375-16nc SS	4
6	44454	Screw - Sockethead #10-24	2
7	171052	Washer - Flat #10 SS	2
8	44451	Washer - Lock #10 SS	2
9	47295	Nut - Hex #10-24nc SS	2



## Bin Sensor

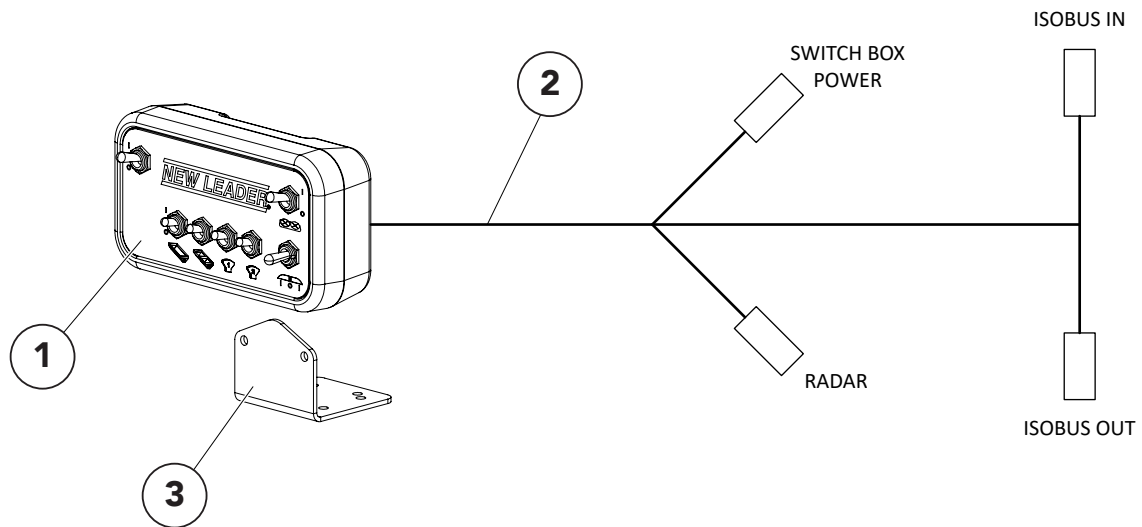


REAR ENDGATE

NOTE: LOCATION ON REAR  
ENDGATE MAY VARY FROM  
ILLUSTRATION.

<u>ITEM</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	98787-AB	Sensor - Bin Level w/ 18" Lead	1

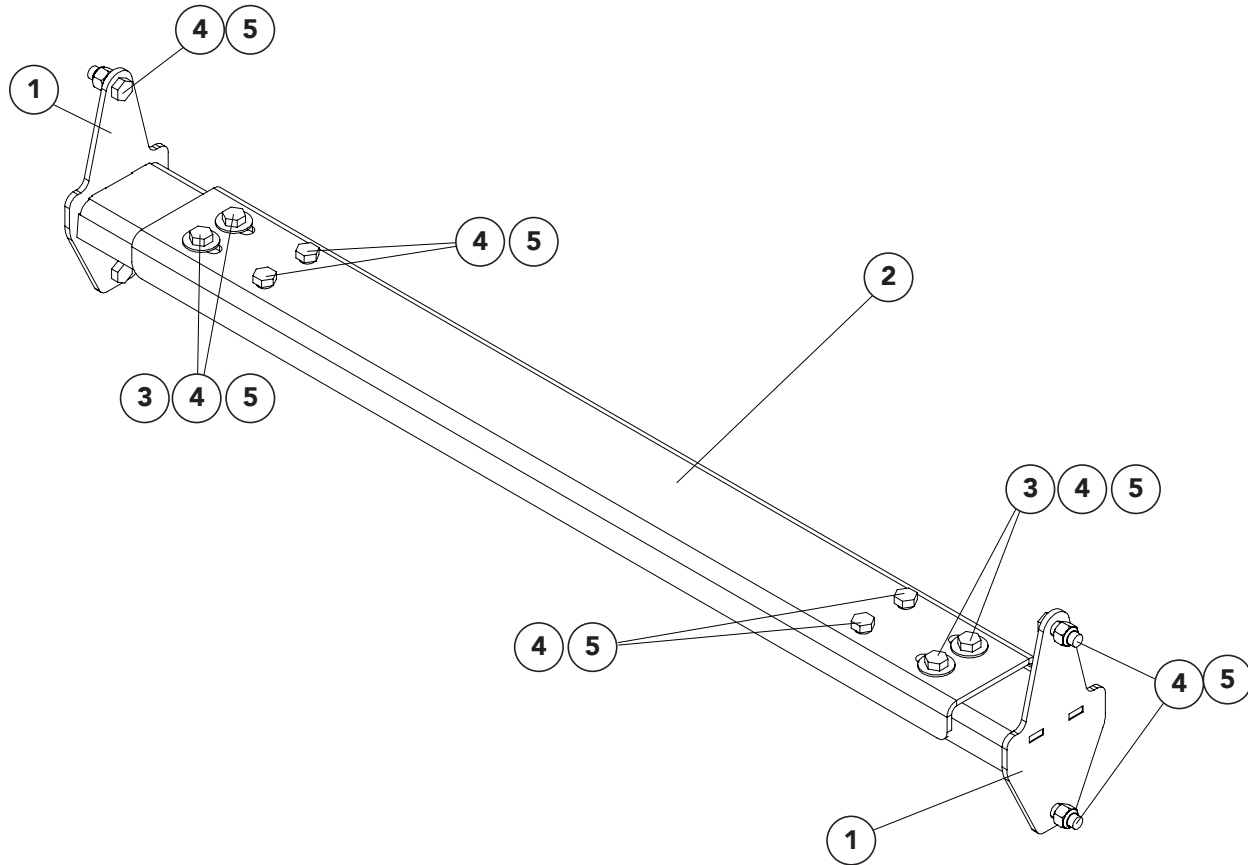
## Switch Box &amp; Harness



ITEM	PART NO.	DESCRIPTION	QTY
1	310742	Switch Box - NL G5	1
2	318432	Harness - ISO AUX Console	1
3	313884	Mount - Switch Box	1
4	*318602	Harness - Extension Iso Aux Console	1
5	*313581	Hardware - Kit Switch Box	1

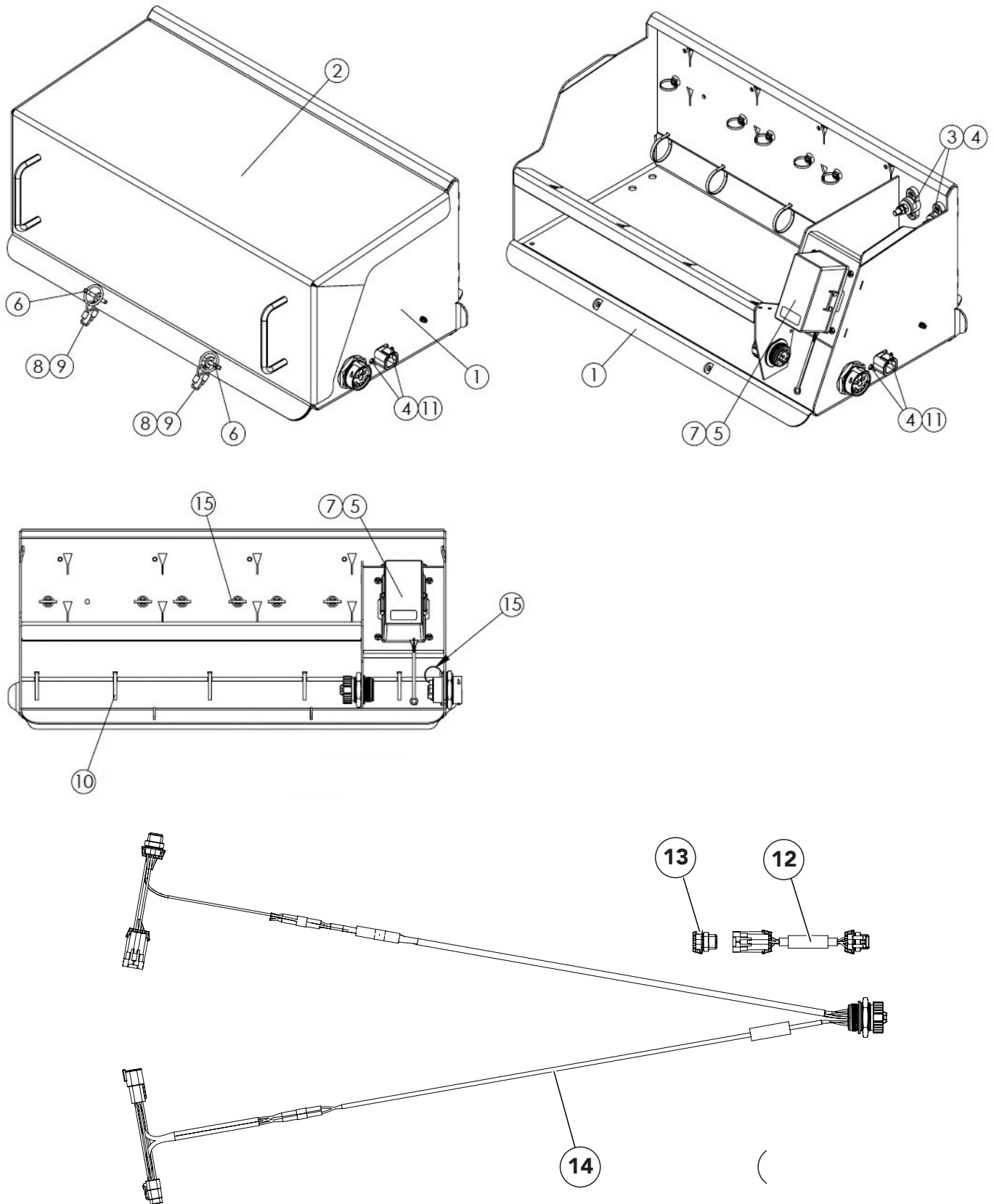
\* - Not Shown.

## Controller Mount



ITEM	PART NO.	DESCRIPTION	QTY
1	311850	Mount - Wldmt	2
2	310717	Channel - Mount	1
3	36425	Washer - Flat 3/8 SS	4
4	36398	Cap Screw - 3/8-16NC x 1 SS	12
5	72054	Nut - Lock 3/8-16NC SS	12

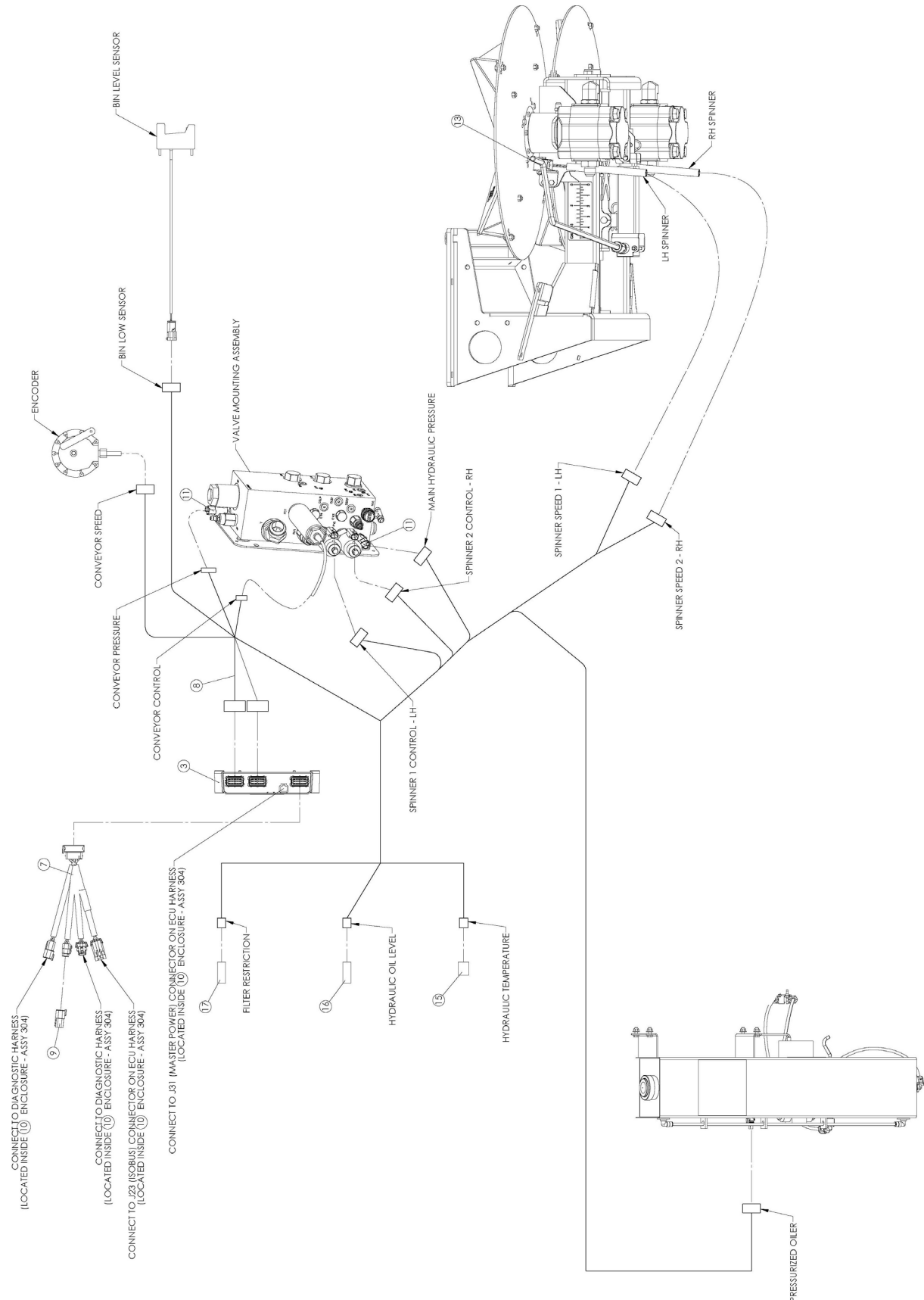
Enclosure Assembly



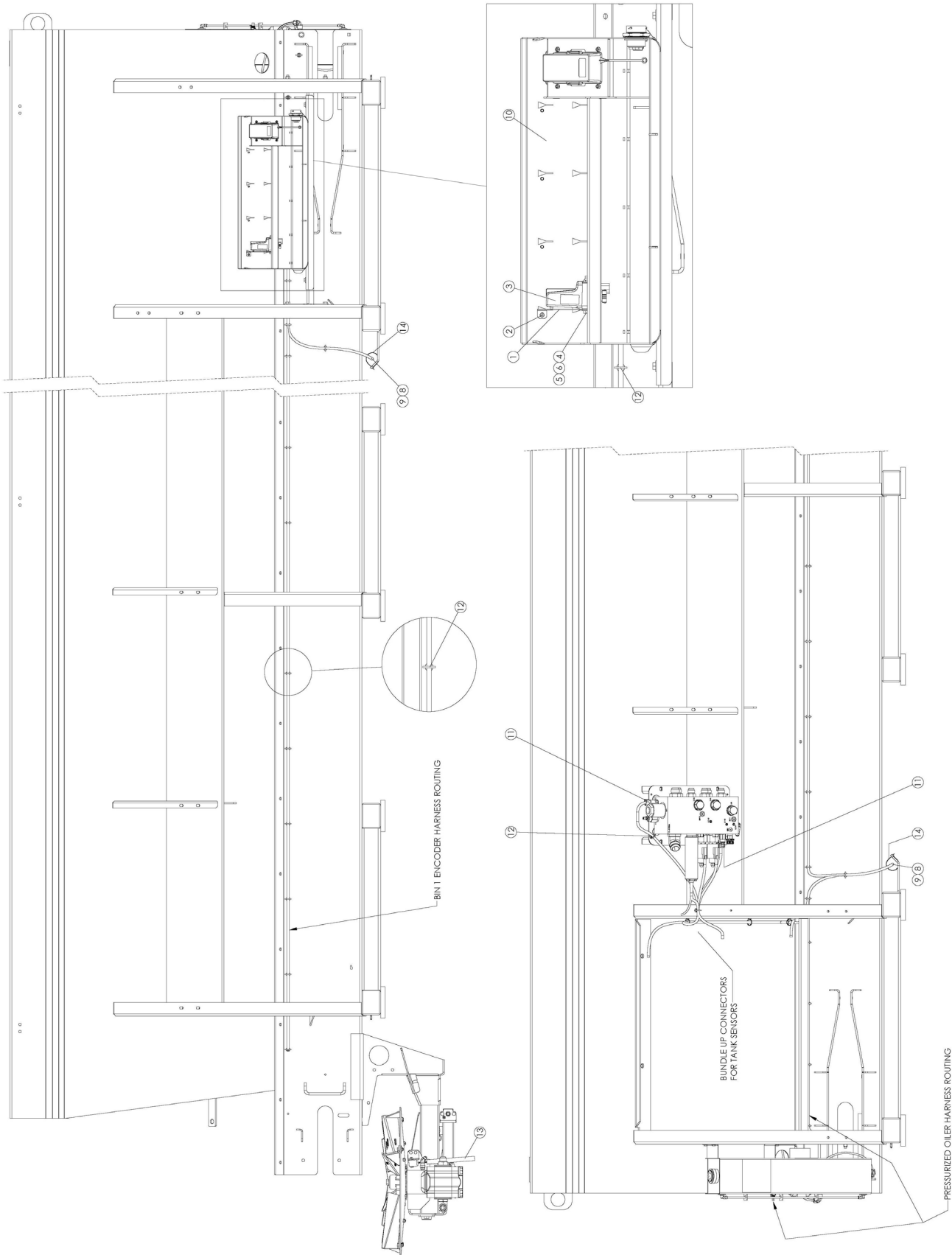
**Enclosure Assembly Cont.**

<u>ITEM</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY</u>
	311841	Enclosure - Assy 304, Includes Items 1 - 15	1
1	310722	Enclosure - Weldment Controller 304	1
2	310724	Cover - Weldment 304	1
3	310740	Post - Power Distribution	2
4	44483	Screw - Panhead #10-24 x 3/4 SS	6
5	310739	Harness - New Leader ECU Enclosure	1
6	310732	Pin - Lynch .188 x 1.25 SS	2
7	310733	Screw - Panhead #10-32 x 1/2 SS	4
8	308085	Ferrule - .185 x .734	4
9	311731	Cable - 12 Coated SS	2
10	99674	Strap - Zip Tie 8 Black	12
11	56355	Nut - Lock #10-24nc Ss	2
12	312448	Harness - Isobus Diagnostic	1
13	311068	Plug - Terminating Local Can	1
14	311070	Harness - Isobus Active	1
15	311806	Tie - Wire Fir Tree	9

## Controller - Main Bin



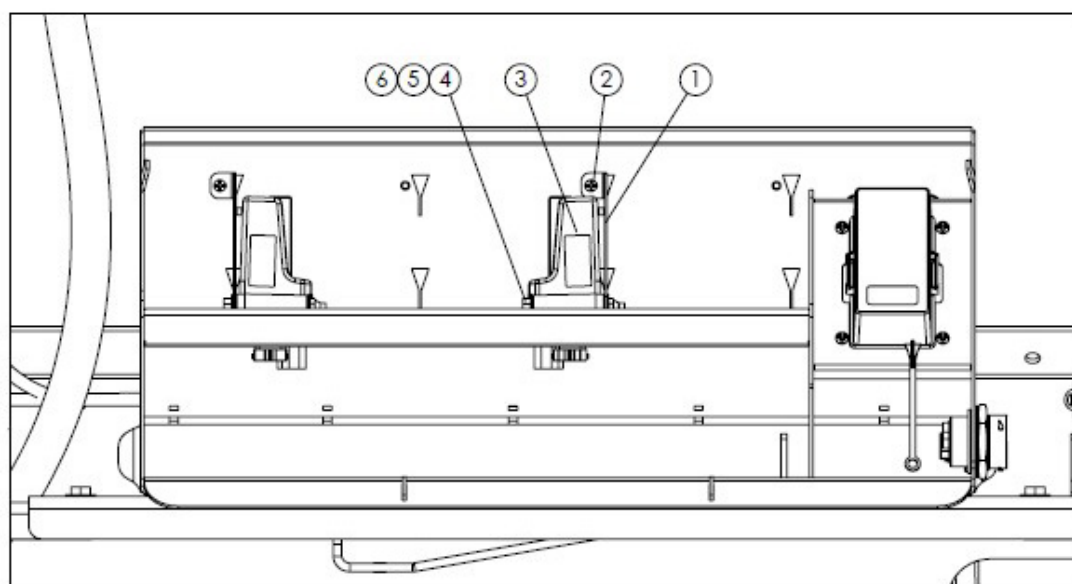
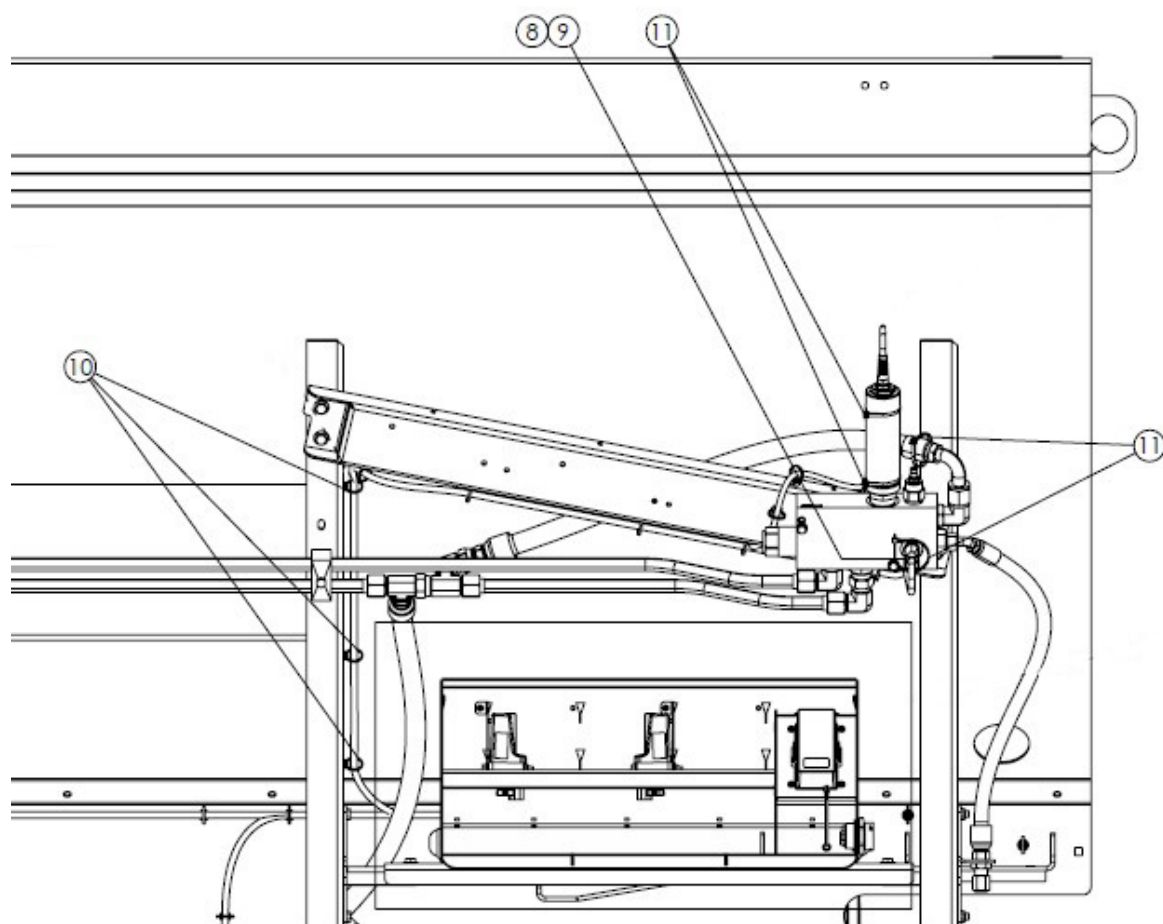
Controller - Main Bin Cont.



**Controller - Main Bin Cont.**

<u>ITEM</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	310718	Bracket - Module 304	1
2	44483	Screw - Round Head #10-24nc X .75 SS	1
3	310734	Module - Master Control	1
4	36296	Capscrew - .3846 X 2.75 SS	2
5	36425	Washer - Flat .375 Ss	4
6	307395	Nut - Lock Thin .375-16nc SS	2
7	310754	Harness - Isobus Breakout	1
8	316949	Harness - Master Control	1
9	311067	Receptacle - Terminating Local	1
10	311841	Enclosure - Assy	1
11	311074	Transducer - Pressure	2
12	311806	Tie - Wire Fir Tree	47
13	311846	Sensor - Group Dual Spinner	1
14	99674	Strap - Zip Tie 8 Black	10
15	311176	Receptacle - Amp Jpt 2 Pin	1
16	311177	Receptacle - Deutsch Dtm 2 Pin	1
17	313691	Receptacle - Metripack 2 Pin	1

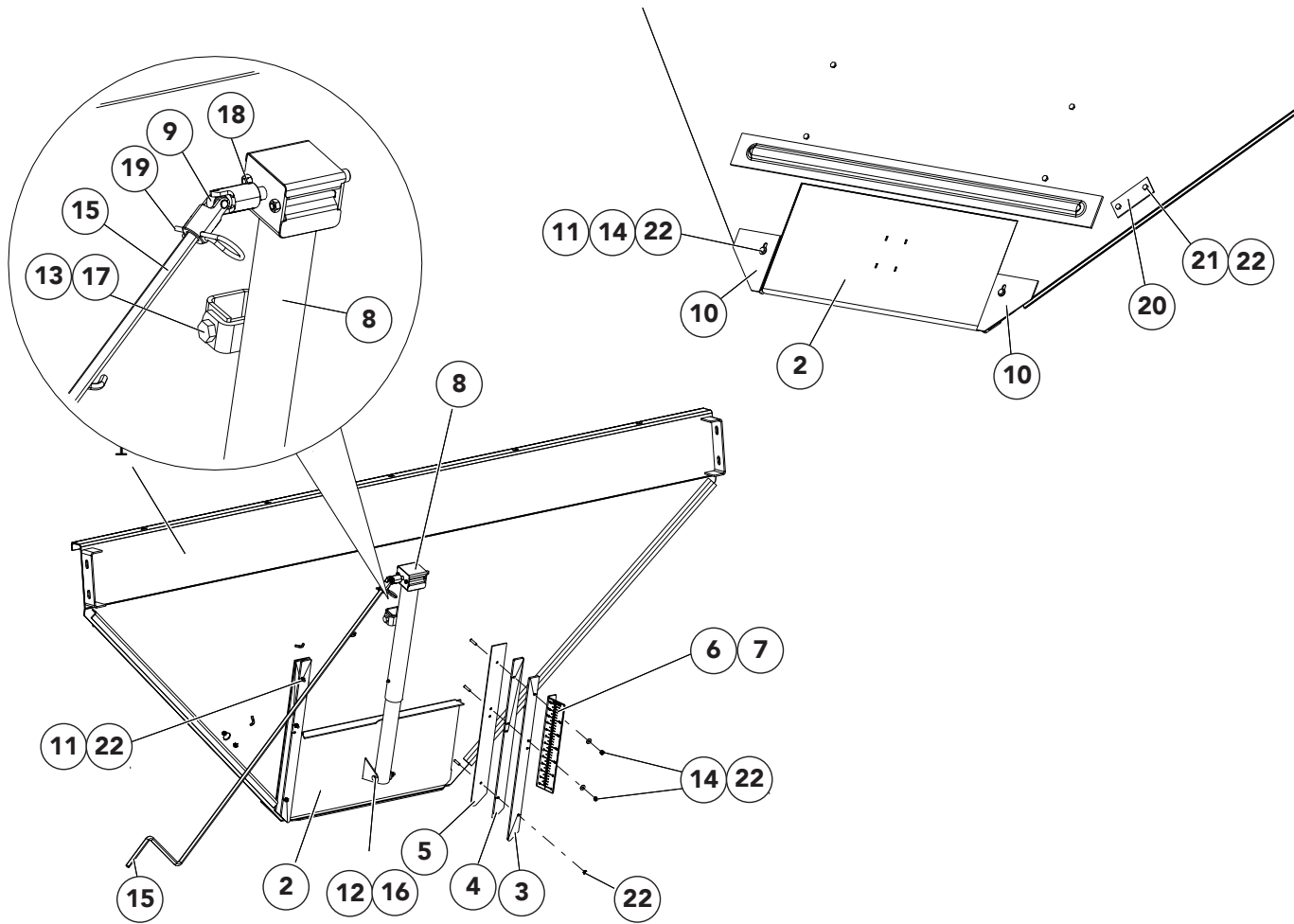


**Electronics****Controller - MultiApplier**

**Electronics****Controller - Multiplier Cont.**

<u>ITEM</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	310718	Bracket - Module 304	1
2	44483	Screw - Round Head #10-24nc X .75 SS	1
3	310735	Module - Slave Control	1
4	36296	Capscrew - .3846 X 2.75 SS	2
5	36425	Washer - Flat .375 SS	4
6	307395	Nut - Lock Thin .375-16nc SS	2
7	311060	Harness - Local Can Breakout	1
8	316952	Harness - Bin 2 Control 15-16'	1
9	311074	Transducer - Pressure	1
10	311806	Tie - Wire Fir Tree	12
11	99674	Strap - Zip Tie 8 Black	4

Feedgate & Jack Assembly

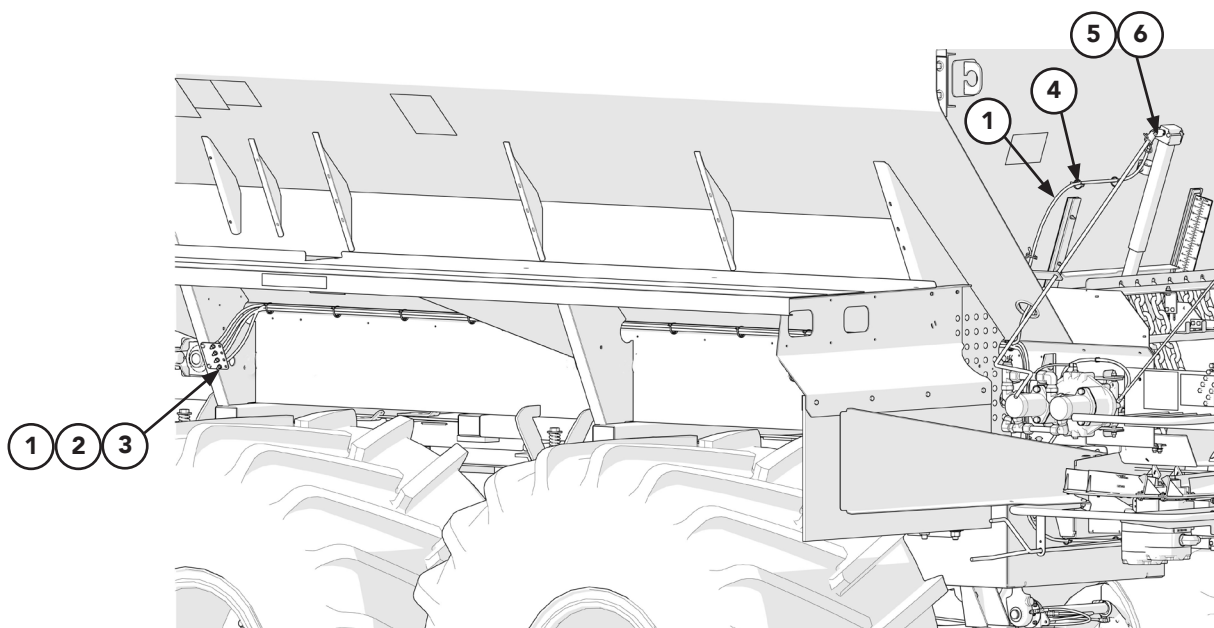


**Feedgate & Jack Assembly Cont.**

ITEM	PART NO.		DESCRIPTION	QTY
	409 SS	304 SS		
	314665	314664	Endgate - Assy, Includes Items 1 - 24	1
1	313591	314664	Endgate – Removable Wldmt	1
2	311684	311685	Feedgate - Wldmt	1
3	36384	36384	Slide - Feedgate	2
4	36385	36385	Guide - Feedgate	2
5	86090	86090	Shim - Plastic	2
6	311604	311604	Scale - 0 to 12"	1
7	311690	311690	Decal Plate	1
8	312994	312994	Jack - Coated	1
9	85002	85002	U-Joint	1
10	305078	305078	Sealer - Endgate	2
11	312394	312394	Cap Screw – 1/4-20NC x 1-3/8 SS	6
12	71827	71827	Cap Screw - 3/8-16NC x 3 SS	1
13	80798	80798	Cap Screw - 1/2-13NC x 3-3/4 SS	1
14	36423	36423	Washer - Flat 1/4 SS	4
15	311605	311605	Jack Handle	1
16	72054	72054	Nut - Lock 3/8-16NC SS	1
17	39016	39016	Nut - Lock 1/2-13NC SS	1
18	312268	312268	Pin - Roll SS	1
19	86878	86878	Pin - Hair	1
20	305832	305832	Plate - Bin Sensor	1
21	36393	36393	Cap Screw - 1/4-20NC x 3/4 SS	2
22	42034	42034	Nut - Hex 1/4-20NC SS	8
23	*312276	*312276	Decal - Notice, Spread Pattern	1
24	*368	*368	Decal - Danger, Flying Material Hazard	1

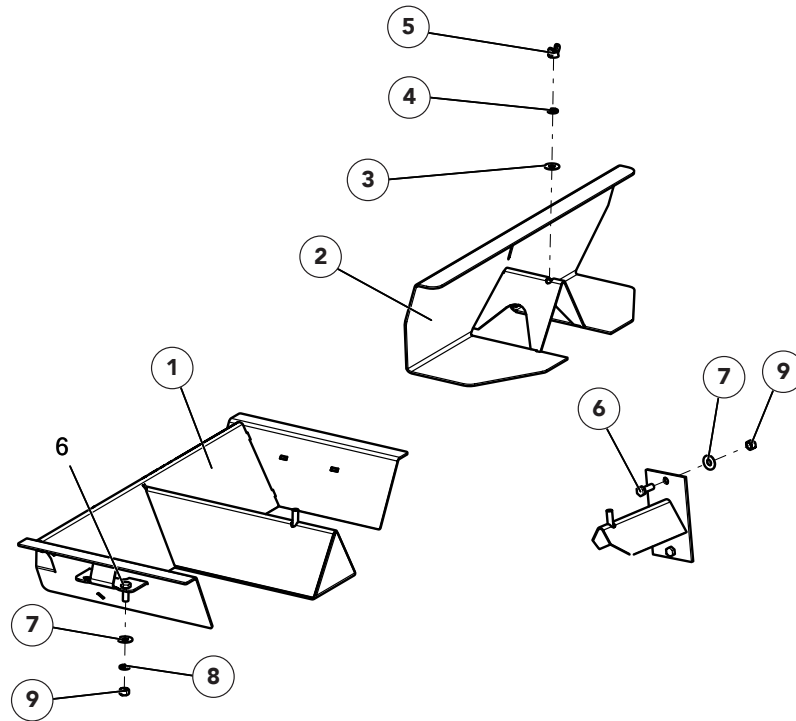
\* - Not Shown. See "Decals" parts page for details.

## Lubrication



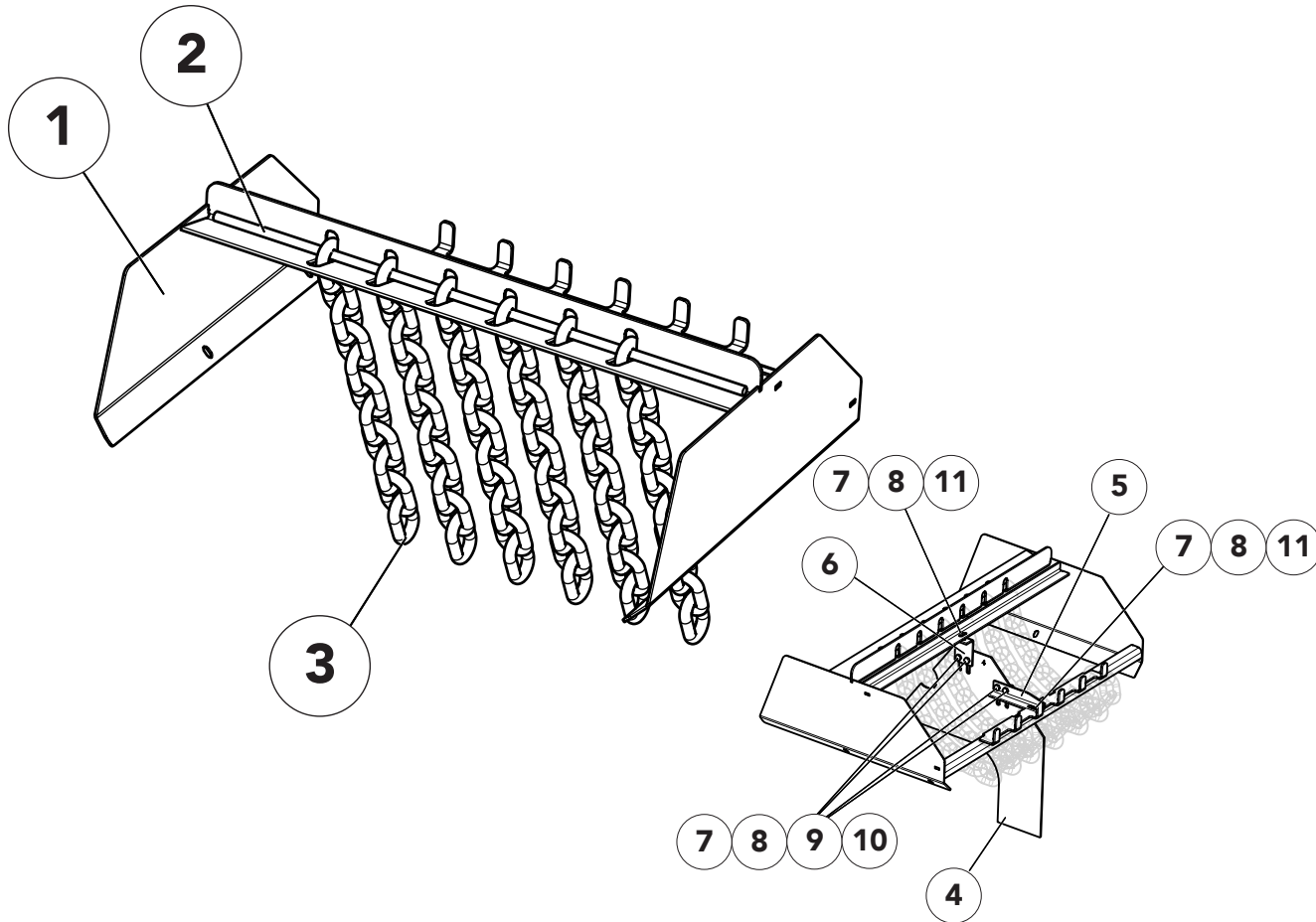
ITEM	PART NO.	DESCRIPTION	QTY
1	313035	Hose - Assy .125 X 197 HLB	1
2	310471	Nut - Bulkhead .125-27	1
3	311663	Zerk - Grease .25-28 Straight SS	1
4	99674	Tie - Wire	15
5	34787	Adapter - Pipe JIC	1
6	34868	Fitting - 4-4 070221	1

## Material Divider



ITEM	PART NO.	DESCRIPTION	QTY
	311640	Divider – Material Assy 304	
1	311641	Divider – Wldmt 304	1
2	311648	Deflector – Rear Wldmt 304	1
3	36425	Washer – Flat 3/8 SS	1
4	36420	Washer – Lock 3/8 SS	1
5	20673	Nut – Wing 3/8 SS	1
6	36398	Cap Screw – 3/8 x 1 SS	2
7	36425	Washer - Flat 3/8 SS	2
8	36420	Washer – Lock 3/8 SS	2
9	36414	Nut – Hex 3/8 SS	2

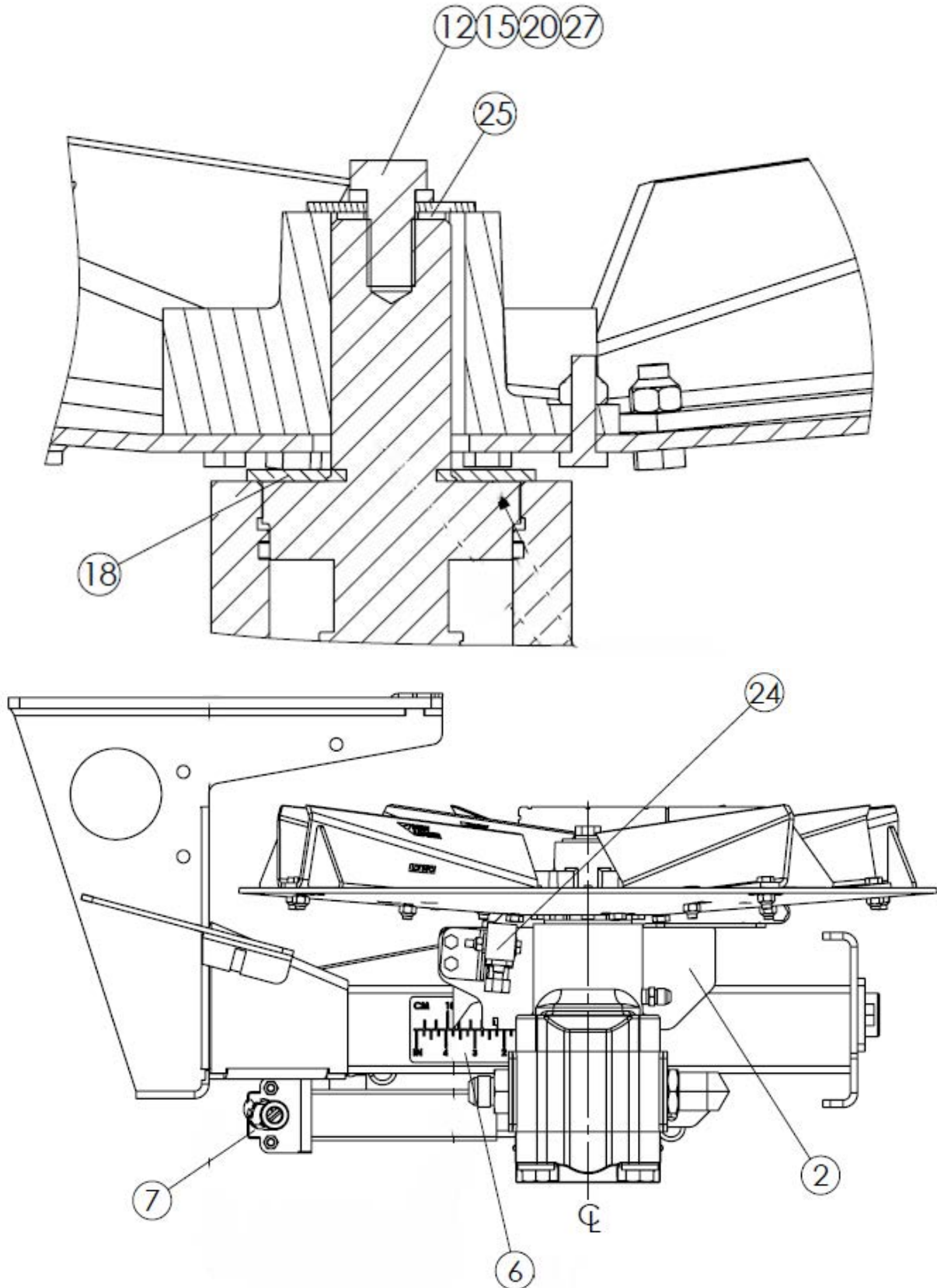
## Anti-Slab



OPTIONAL HILLSIDE DIVIDER PANEL

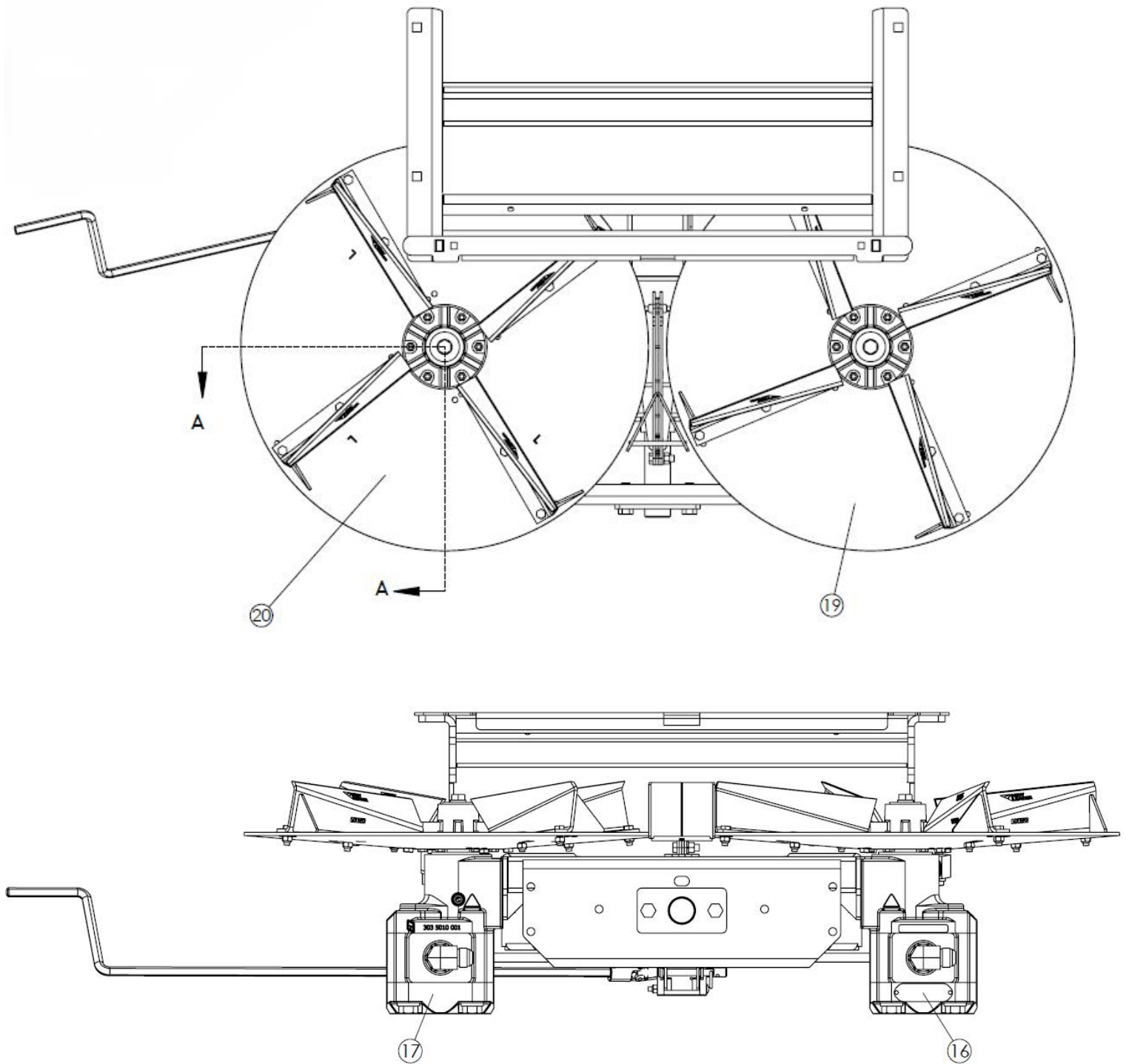
ITEM	PART NO.	DESCRIPTION	QTY
	312953	Anti-Slab Assy, Includes Items 1 - 3	1
1	312954	Support - Wldmt 304	1
2	312959	Round - 1/2 x 31 304	1
3	312960	Chain	6
4	82288	Panel - Hillside Divider	1
5	56879	Bracket - Clamp	1
6	56880	Angle - Clamp	1
7	34580	Cap Screw - 5/16-18NC x 1 SS	6
8	36424	Washer - Flat 5/16 SS	8
9	36419	Washer - Lock 5/16 SS	4
10	36413	Nut - Hex 5/16-18NC SS	4
11	42221	Nut - Lock 5/16-18NC SS	2

Spinner Assembly

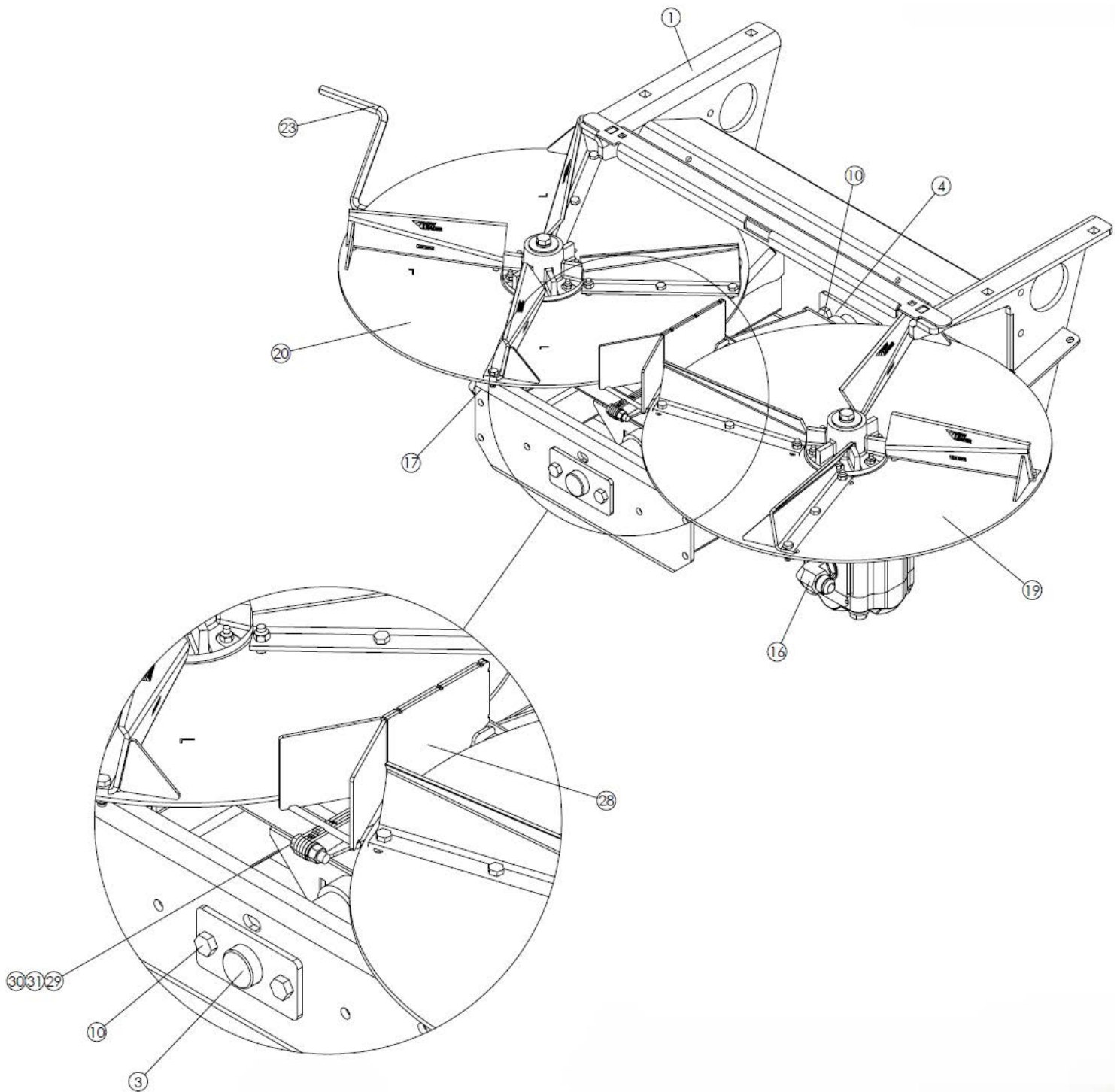




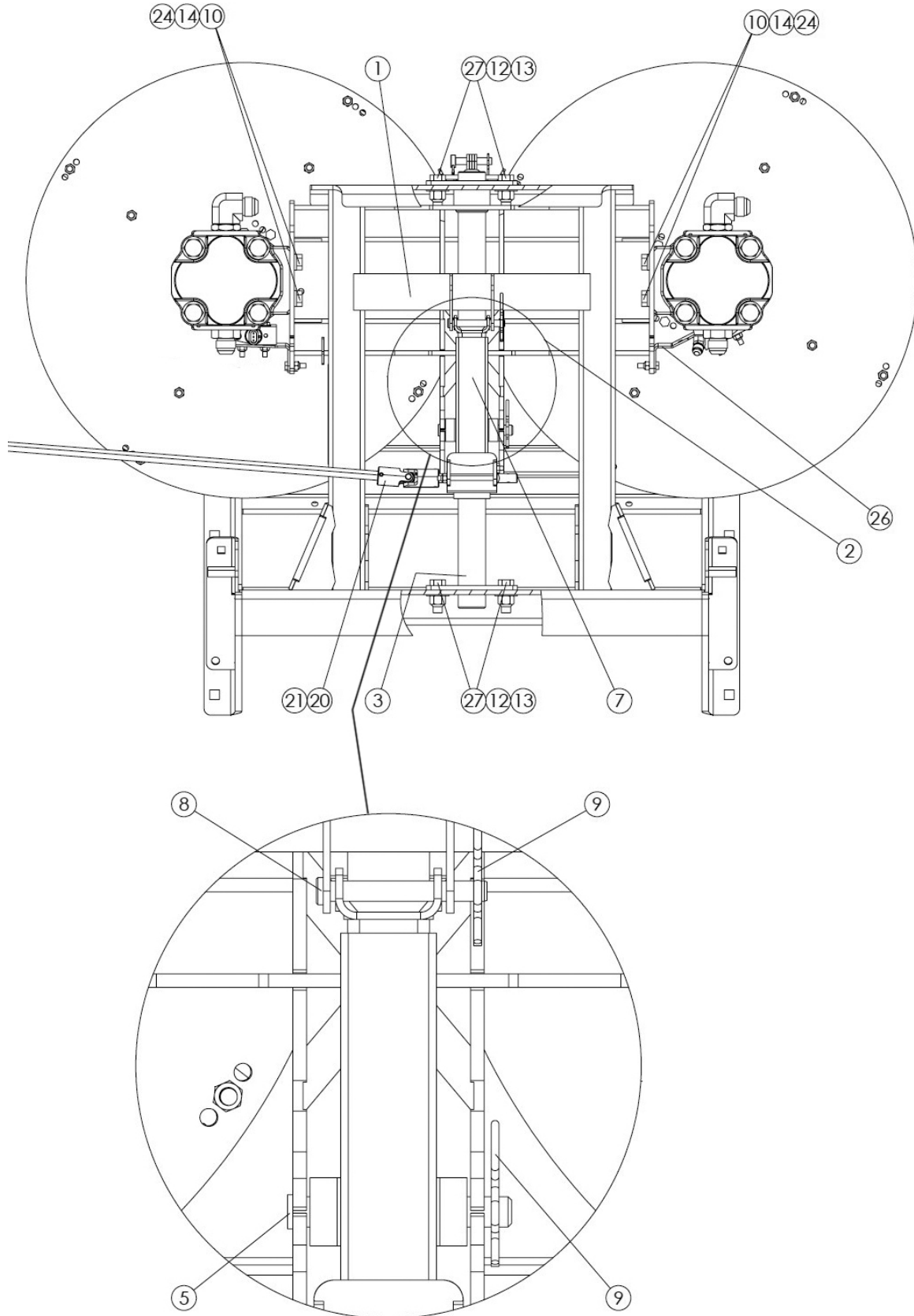
## Spinner Assembly Cont.



## Spinner Assembly Cont.



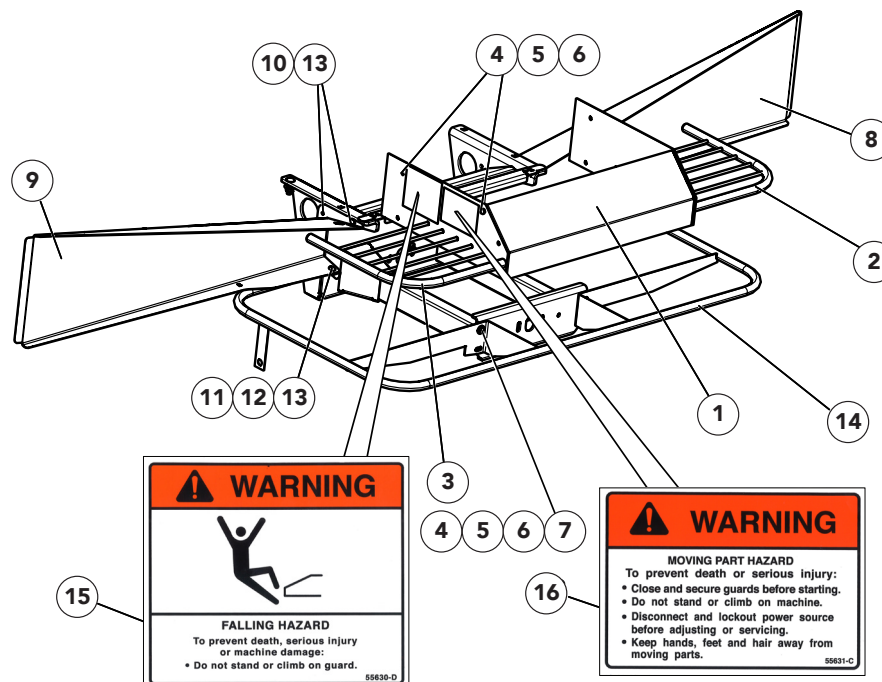
Spinner Assembly Cont.



**Spinner Assembly Cont.**

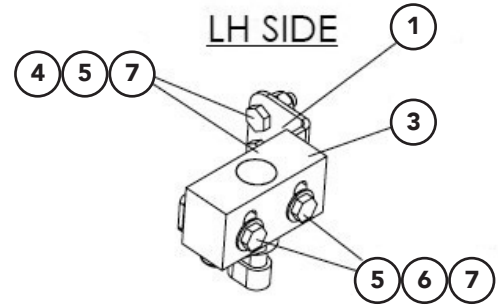
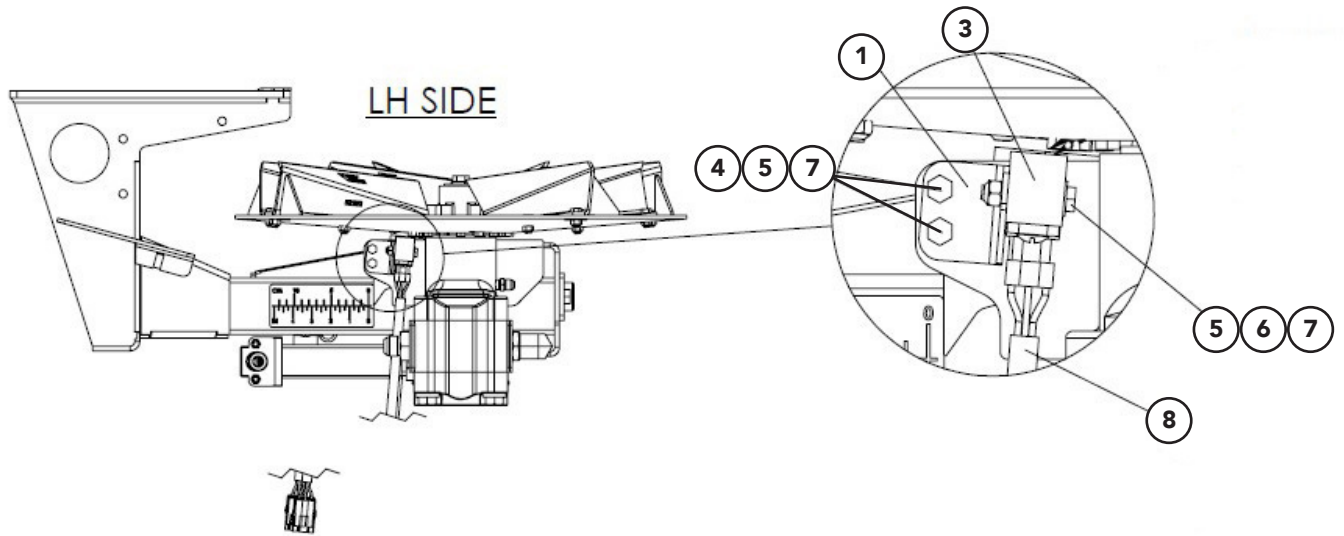
<u>ITEM</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	311388	Frame - Wldmt Spinner 304	1
2	321387	Mount - Wldmt Motor 304	1
3	87021	Shaft - Support Wldmt 304	1
4	87023	Plate - Mounting Shaft 304	1
5	311425	Pin - Jack 304	1
6	87110	Scale - Spinner Position	1
7	312975	Jack - Assy 4.5 304	1
8	6547	Pin - Clevis .375 X 3 SS	1
9	36429	Pin - Hair	2
10	36539	Capscrew - .5-13nc X 1.5 SS	4
11	36402	Capscrew - .5-13nc X 1.25 SS	8
12	36401	Capscrew - .5-13nc X 1 SS	2
13	36426	Washer - Flat .5 SS	4
14	39016	Nut - Lock .5-13nc SS	4
15	36422	Washer - Lock .5 SS	10
16	311456	Motor - Assy Spinner RH	1
17	311455	Motor - Assy Spinner LH	1
18	305571	Washer - Rubber 3" OD X .94" ID X	2
19	87105-X2	Disc - Assy 24".25 RH	1
20	87106-X2	Disc - Assy 24" .25 LH	1
21	85002	Joint - U	1
22	312268	Pin - Roll .188 X 1.0 SS	2
23	311719	Handle - 304	1
24	320224	Sensor - Group Dual Spinner Speed	1
25	56397-X1	Washer - .56id X 1.13od X 14ga	2
26	301315	Loctite - 243	-
27	311082	Compound - Antiseize Heavy	-
28	321404	Y - Wldmt Spinner 304	4
29	36399	Capscrew - .375-16nc X 1.25 SS	1
30	36414	Nut - Hex .375-16nc SS	1
31	36420	Washer - Lock .375 SS	1

## Spinner Guards & Deflectors

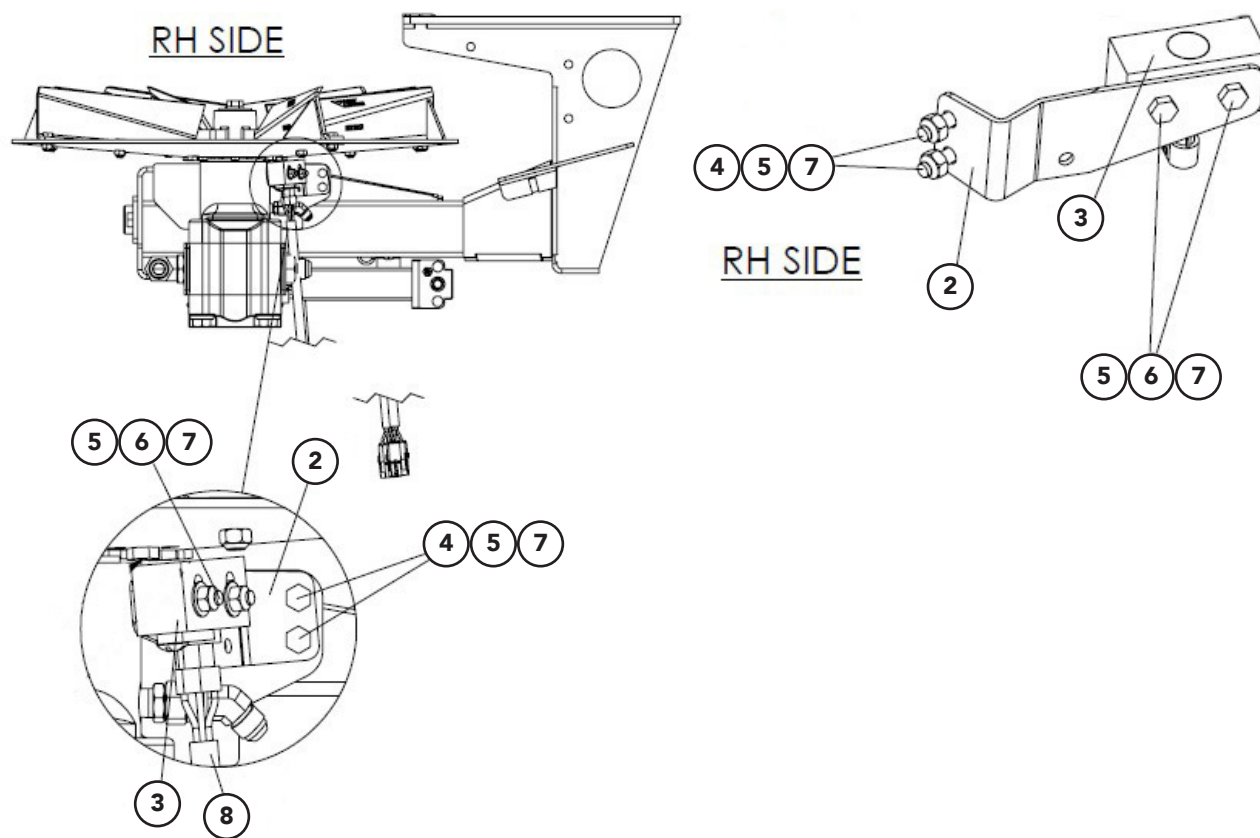


ITEM	PART NO.	DESCRIPTION	QTY
	311802	Kit - Hardware SS, Includes Items 4 - 7	1
	311803	Kit - Hardware, Includes Items 10- 13	1
1	305712	Guard – Center Section Assy 304, SMV	1
2	87027-X1	Guard – RH Wldmt 304	1
3	87031-X1	Guard – LH Wldmt 304	1
4	36398	Cap Screw - 3/8-16NC x 1 SS	14
5	36420	Washer – Lock 3/8 SS	14
6	36414	Nut - Hex 3/8-16NC SS	14
7	36425	Washer - Flat 3/8 SS	4
8	311341	Deflector - Wldmt RH	1
9	311340	Deflector - Wldmt LH	1
10	36399	Cap Screw - 3/8-16NC x 1-1/4 SS	6
11	36408	Bolt - Carriage 3/8-16NC x 1 SS	2
12	36425	Washer - Flat 3/8 SS	2
13	72054	Nut - Lock 3/8-16NC SS	8
14	311337	Guard - Lower Wldmt 304	1
15	55630	Decal - Warning, Falling Hazard	2
16	55631	Decal - Warning, Moving Part Hazard	2

## Spinner Speed Sensors

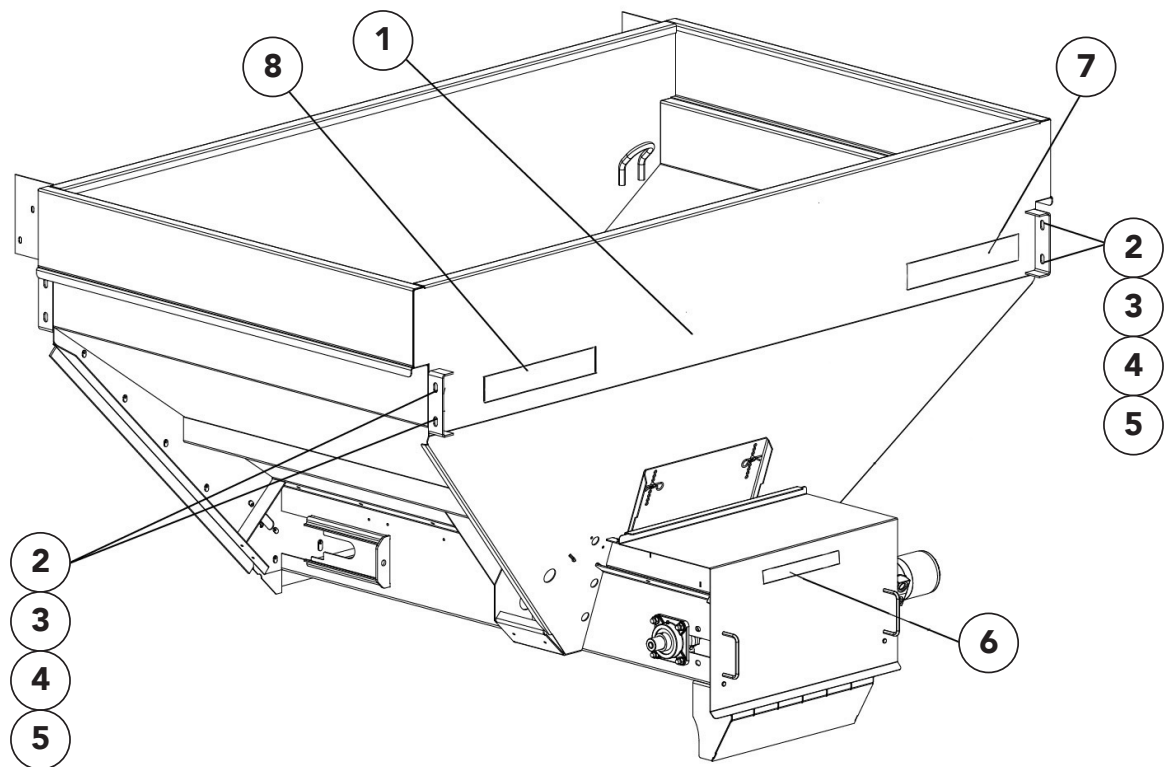


## Spinner Speed Sensors



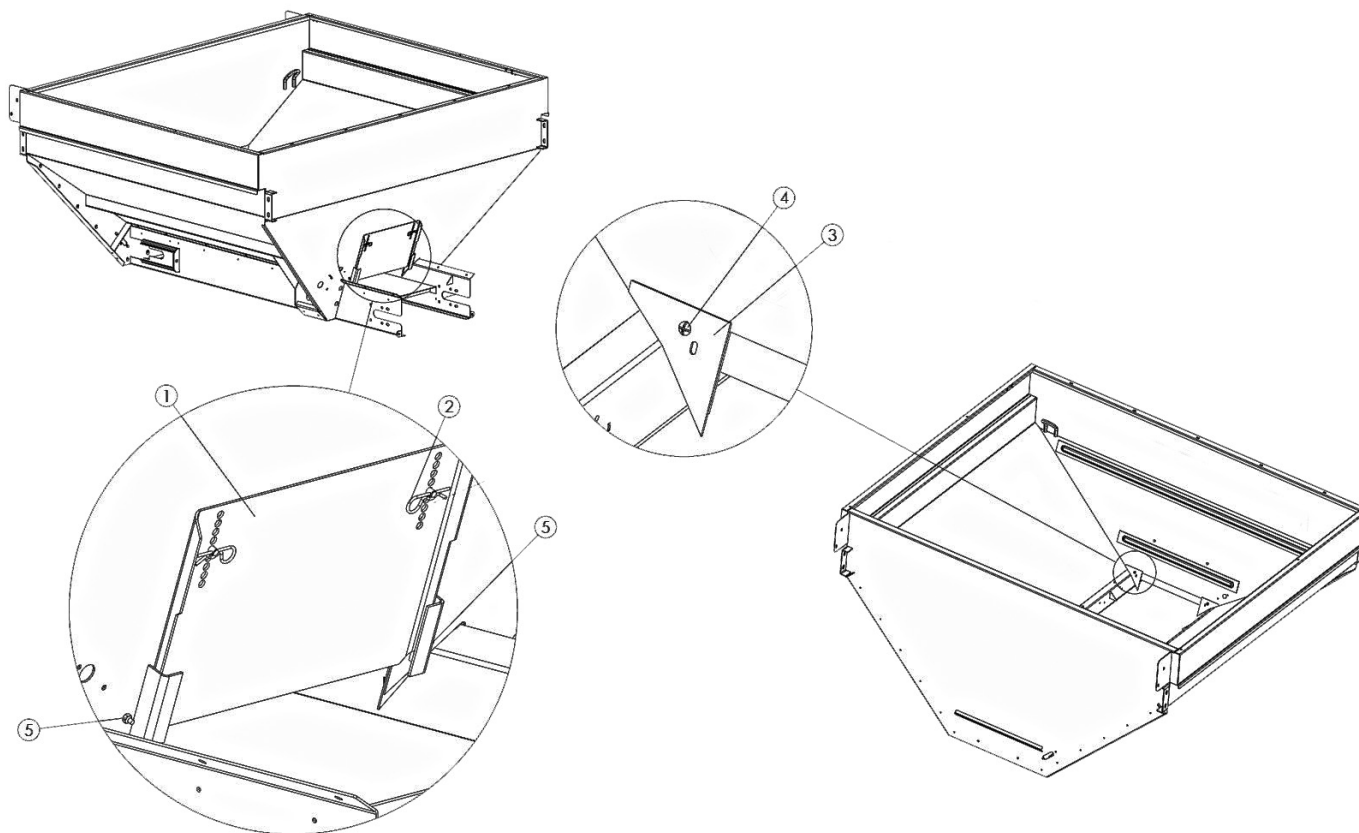
ITEM	PART NO.	DESCRIPTION	QTY
1	311852	Bracket - Speed Sensor LH 304	1
2	318023	Bracket - Speed Sensor RH 304	1
3	316586	Sensor - Assy w/ Block	2
4	36395	Capscrew - .25-20NC X 1 SS	4
5	41669	Capscrew - .25-20NC X 1.75 SS	4
6	36423	Washer - Flat 1/4 SS	4
7	42034	Nut - Lock 1/4-20NC SS	8
8	318007	Harness - Ext	2



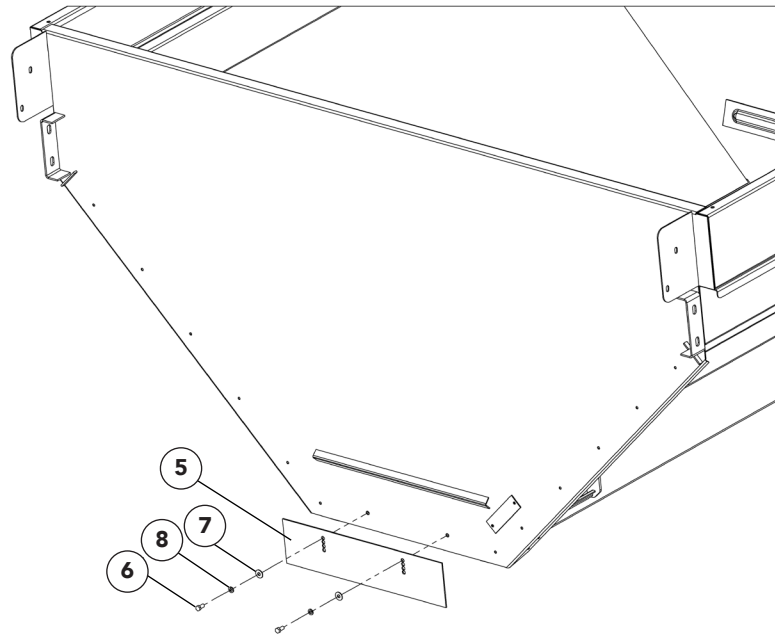
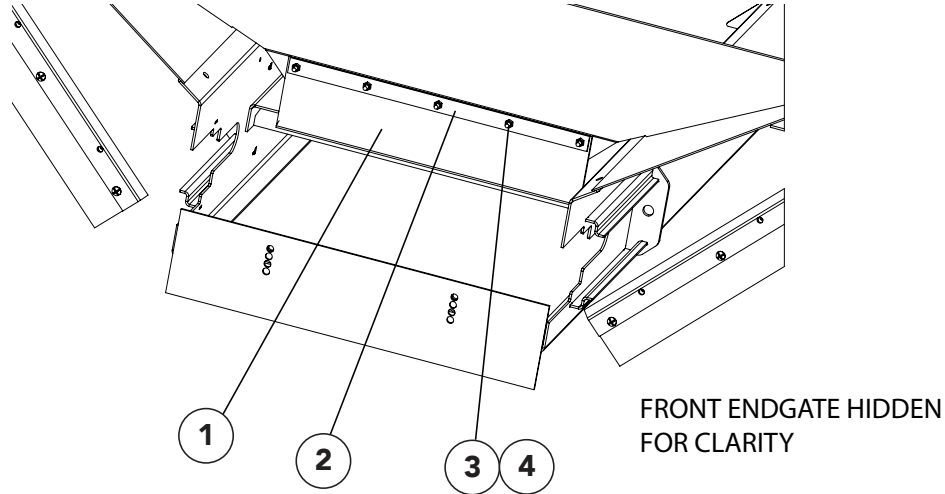


<u>ITEM</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY</u>
	86951	Hardware Kit, Includes 2-5	
1	312909	MultApplier - Shell Insert 7'	1
2	20128-X1	Cap Screw - 1/2-13NC x 1-1/4 GRD 8	4
3	20695	Washer - Flat 1/2 ZN	8
4	20714	Washer - Lock 1/2 ZN	4
5	20646	Nut - Hex 1/2-13NC ZN	4
6	312591	Decal - MultApplier, Black	1
7	313831	Decal - NL4560 Black	1
8	312561	Decal - New Leader, Black	1



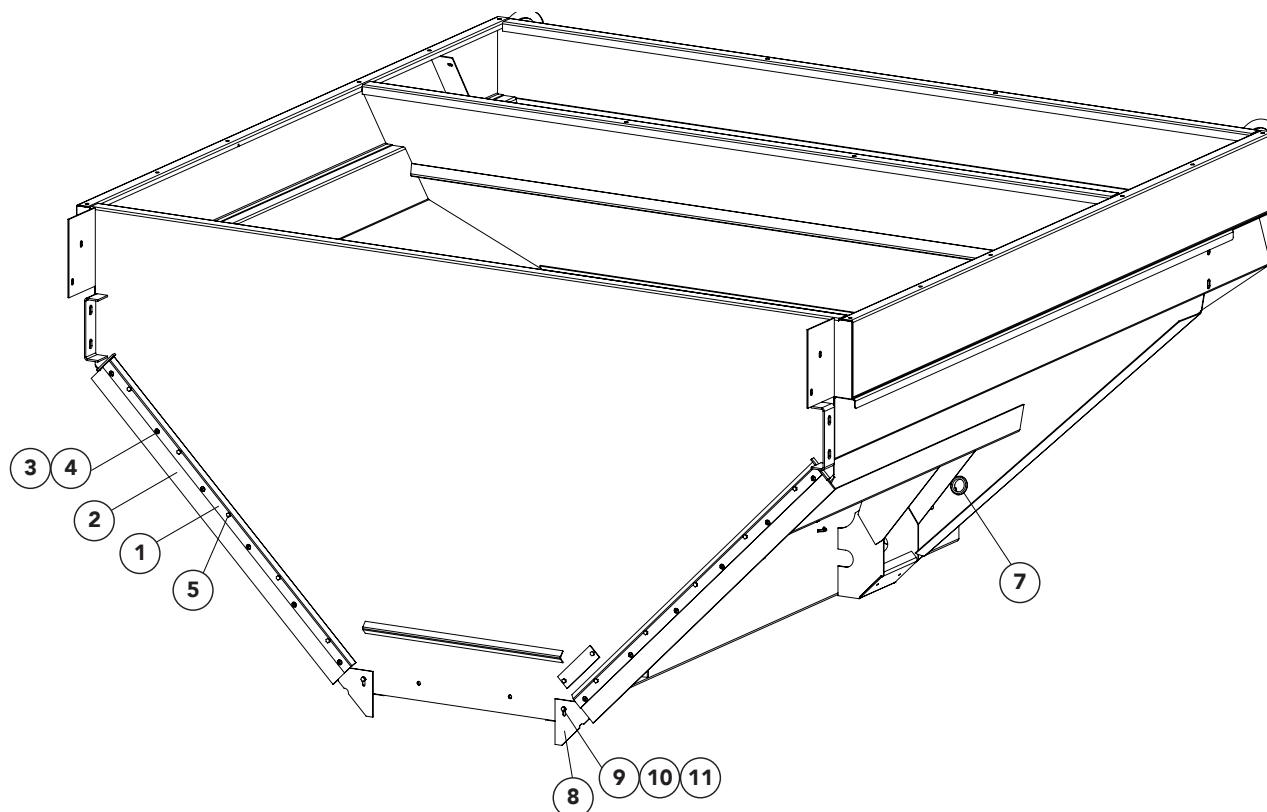
**MultApplier****MultApplier Rear Feedgate**

ITEM	PART NO.	DESCRIPTION	QTY
1	306579	Feedgate - 304	1
2	36429	Pin - Hair .148 x 2.688 SS	2
3	306558	Sealer - Feedgate Bolt-In 304	2
4	32446	Screw - Truss Head .25-20NC X	2
5	42034	Nut - Lock .25-20NC SS	2

**Multapplier Front Feedgate & Wiper**


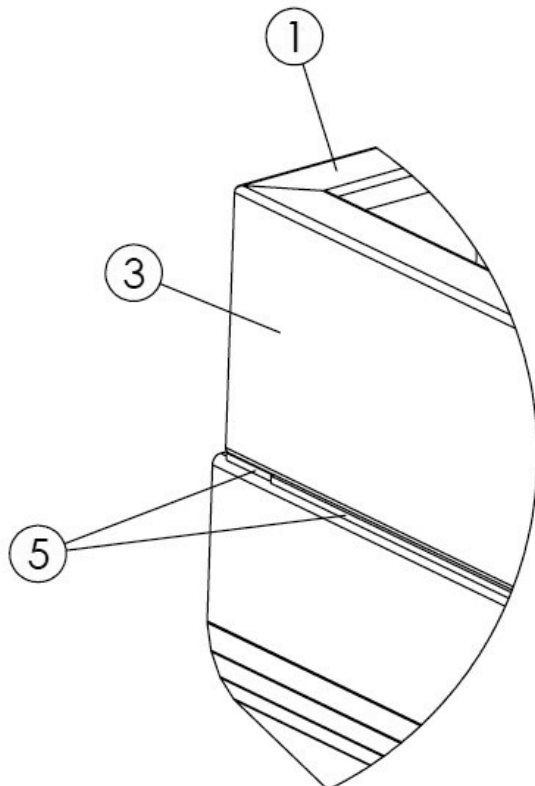
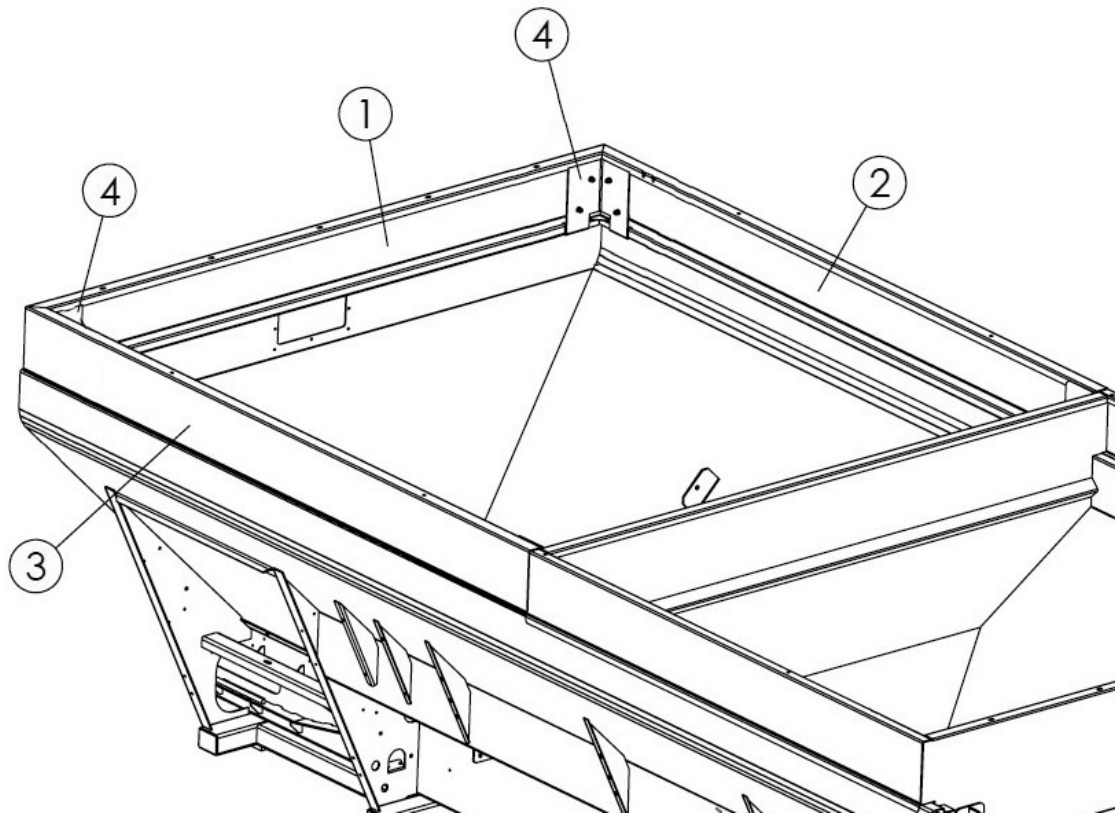
<u>ITEM</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	39426	Wiper – Belt Front	1
2	54230	Retainer – Wiper	1
3	42033	Screw – Machine 1/4-20NC x 1	5
4	36412	Nut – Hex 1/4-20NC	5
5	306583	Feedgate - 304	1
6	36293	Cap Screw - 3/8-16NC x 3/4 SS	2
7	36425	Washer - Flat 3/8 SS	2
8	36420	Washer - Lock 3/8 SS	2

## MultApplier Sealer

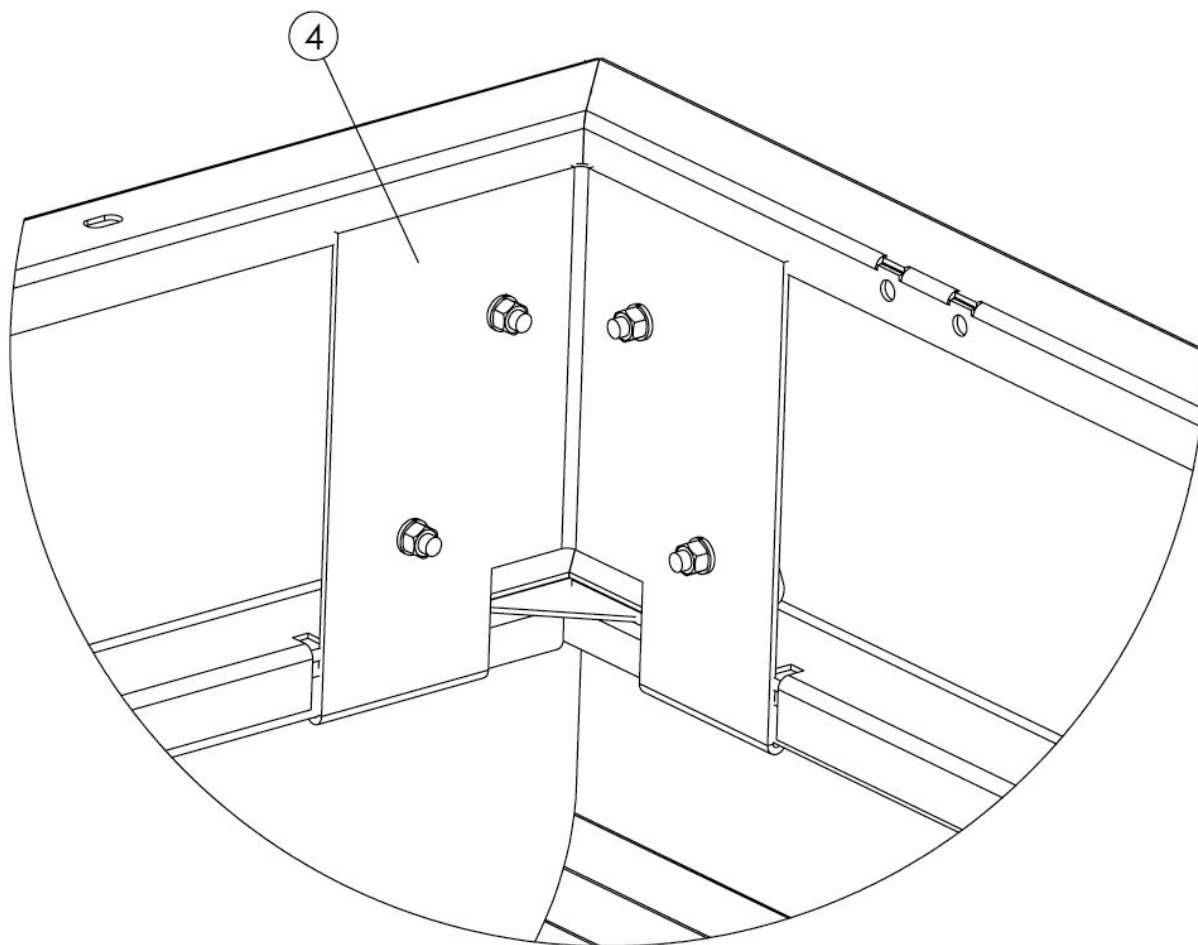


ITEM	PART NO.	DESCRIPTION	QTY
	306637	Seal - Assy, Includes 1-4	
1	306581	Retainer - Seal 304	2
2	306582	Seal - 3 x 1/4 x 45	2
3	56258	Screw - Truss Head 1/4-20NC x 1/2 SS	12
4	88931	Nut - Tee 1/4 x 1/4	12
5	36395	Cap Screw - 1/4-20NC x 1 SS	10
6	Not Used		
7	34129	Grommet - Rubber	1
8	306707	Sealer - Endgate Bolt-In 304	2
9	36418	Washer - Lock 1/4 SS	2
10	40750	Cap Screw - 1/4-20NC x 1-1/4 SS	2
11	36423	Washer - Flat 1/4 SS	2
12	Not Used		

**MultApplier Side Boards**

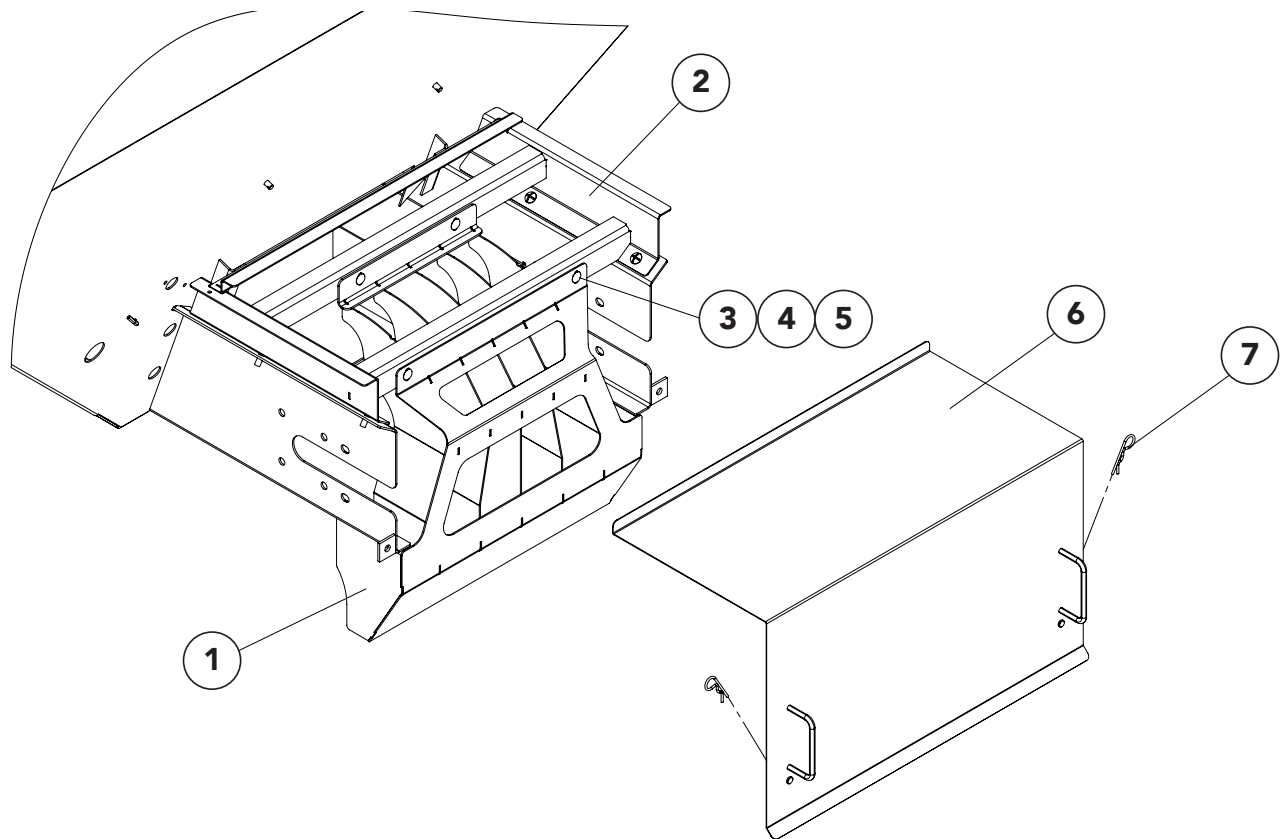


## MultApplier Side Boards



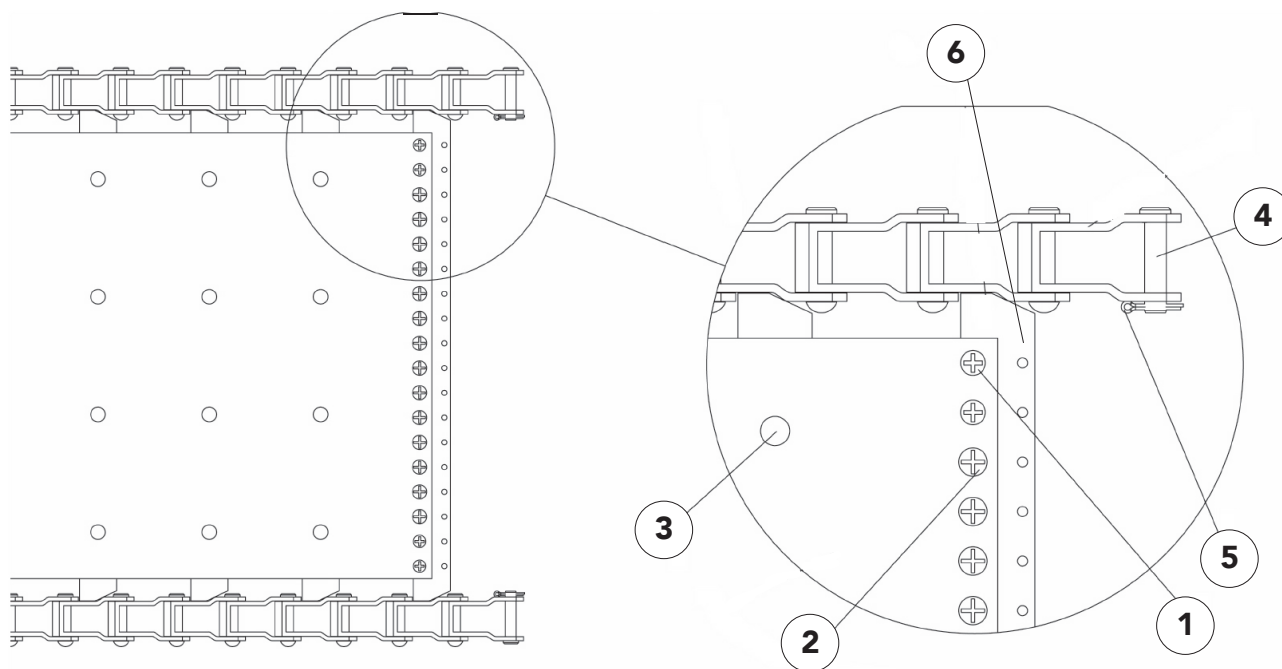
ITEM	PART NO.	DESCRIPTION	QTY
	312921	SIDE BOARD - GROUP 9' 102+6304	
1	312601	SIDE BOARD - WLDMT 102 304	1
2	312928	SIDE BOARD - WLDMT 9' RH 304	1
3	312929	SIDE BOARD - WLDMT 9' LH 304	1
4	86867	POCKET - SIDE BOARD 304	2
5	53950	BELT - .25 X 2.25 SBR BULK	27.5
6	*98746	HARDWARE - KIT SIDE BOARDS SS	1
7	*D00020	WI FIN - BLACK CYANOACRYLATE	AR
8	*96254-AA	ADHESIVE - BLACK CYANOACRYLATE	AR

\* Not Shown AR As Required

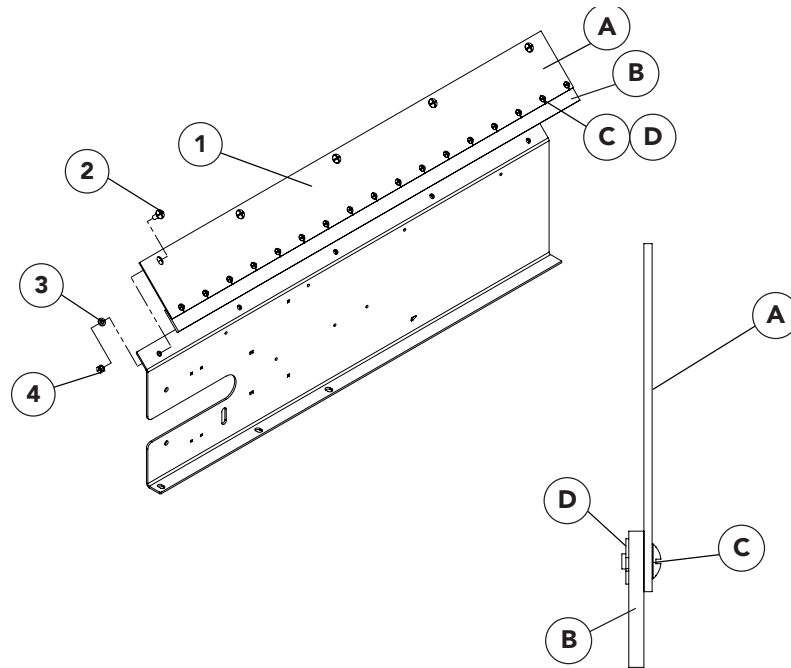
**MultApplier Hillside Divider & Cover**


<u>ITEM</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	311428	Hillside Divider Wldmt 304	1
2	311438	Support - Hillside Divider Wldmt 304	1
3	36408	Bolt - Carriage 3/8-16NC x 1 SS	4
4	36425	Washer - Flat 3/8 SS	4
5	72054	Nut - Lock 3/8-16NC SS	4
6	311444	Cover - Wldmt Rear 304	1
7	36429	Pin - Hair	2

## MultApplier #4 Belt-Over-chain Conveyor

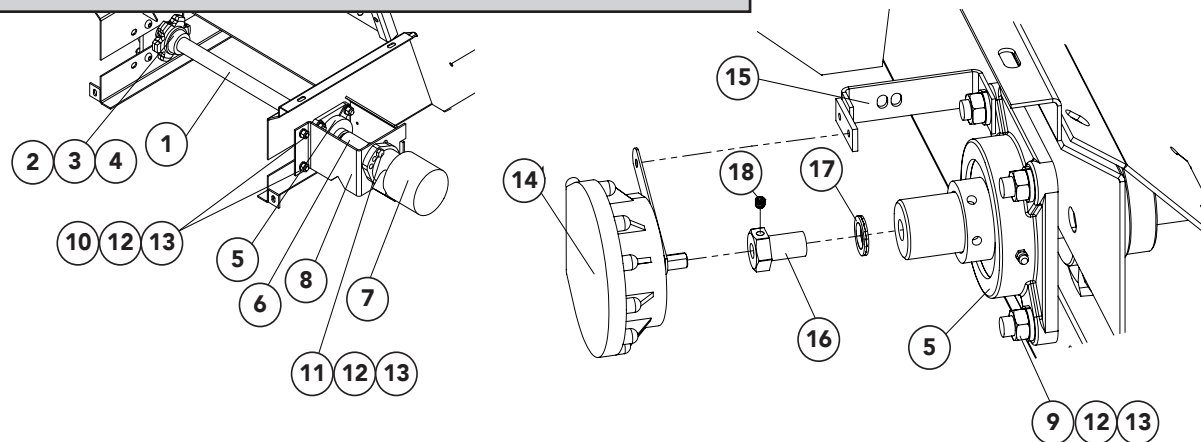


ITEM	PART NO.	DESCRIPTION	QTY
	308712-AC	Chain Wldmt - 7', Includes Items 1 - 6	1
1	20617	Screw - Flat 1/4-20NC x 1/2	8
2	20624	Screw - Truss Head 1/4-20NC x 1/2	28
3	308534	Screw - 1/4 x 1/2-20NC	144
4	21118	Pin - Chain Pintle	2
5	20817	Pin - Cotter	2
6	70473	Bar - Splicer	1

**MultApplier Chain Shields**


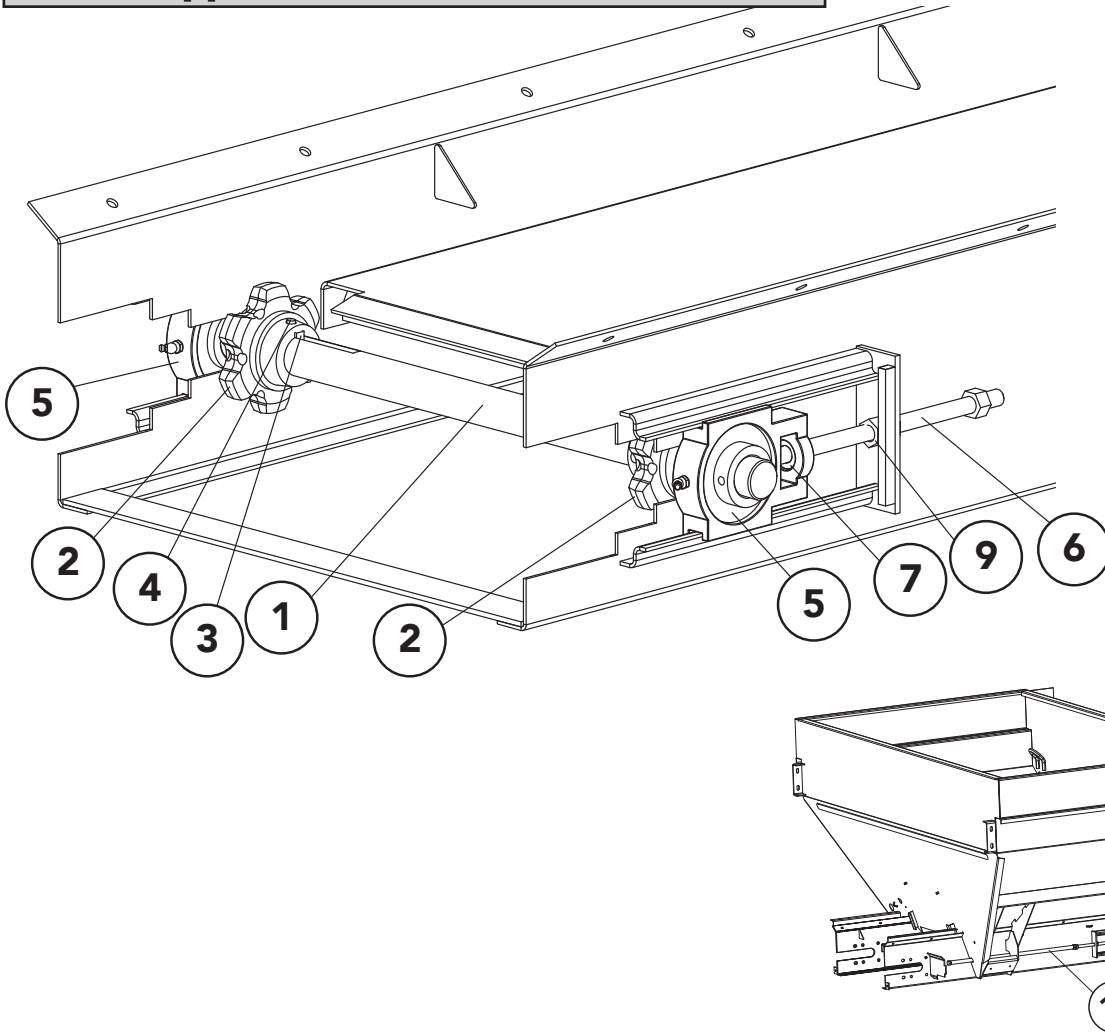
<u>ITEM</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	303977	Shield – Chain Assy - 7' Unit	2
A	303978	Shield – Chain - 7' Unit	2
B	305975	Belting – Sealer, specify length	AR
C	56258	Screw – Truss Head 1/4-20 x 1/2 - 7' Unit	62
D	88931	Nut – Tee 1/4 x 1/4 - 7' Unit	62
2	71829	Screw – Machine 3/8-16 x 1 SS - 7' Unit	16
3	36420	Washer – Lock 3/8 SS - 7' Unit	16
4	36414	Nut – Hex 3/8-16 SS - 7' Unit	16
AR – As Required			



**MultApplier Conveyor Drive & Encoder**


ITEM	PART NO.	DESCRIPTION	QTY
	86759-X1	Shaft - Drive Assy, Includes Items 1-5	
1	310644	Shaft - Drive	1
2	86757	Sprocket	2
3	6131	Key - Square	2
4	20743	Screw - Set	4
5	6697	Bearing	2
6	86762 * 4059	Coupling - Shaft Key - Square 5/16 x 1-1/2	1 1
7	311056 *56327	Motor - Hydraulic 17.1 CID Seal Kit	1 1
8	86766	Mount - Motor	1
9	304484	Screw - Button Head 1/2-13NC x 1-1/2 SS	8
10	72056	Bolt - Carriage 1/2-13NC x 1 SS	2
11	36539	Cap Screw - 1/2-13NC x 1-1/2 SS	2
12	36422	Washer - Lock 1/2 SS	12
13	36416	Nut - Hex 1/2 SS	12
14	303994	Encoder - Conveyor 180	1
15	304953-X1	Bracket - Encoder	1
16	310601	Coupler - Rate Sensor	1
17	310602	Washer - Special Lock	1
18	310603	Screw - Set 1/4-20NC x 5/16 SS	1

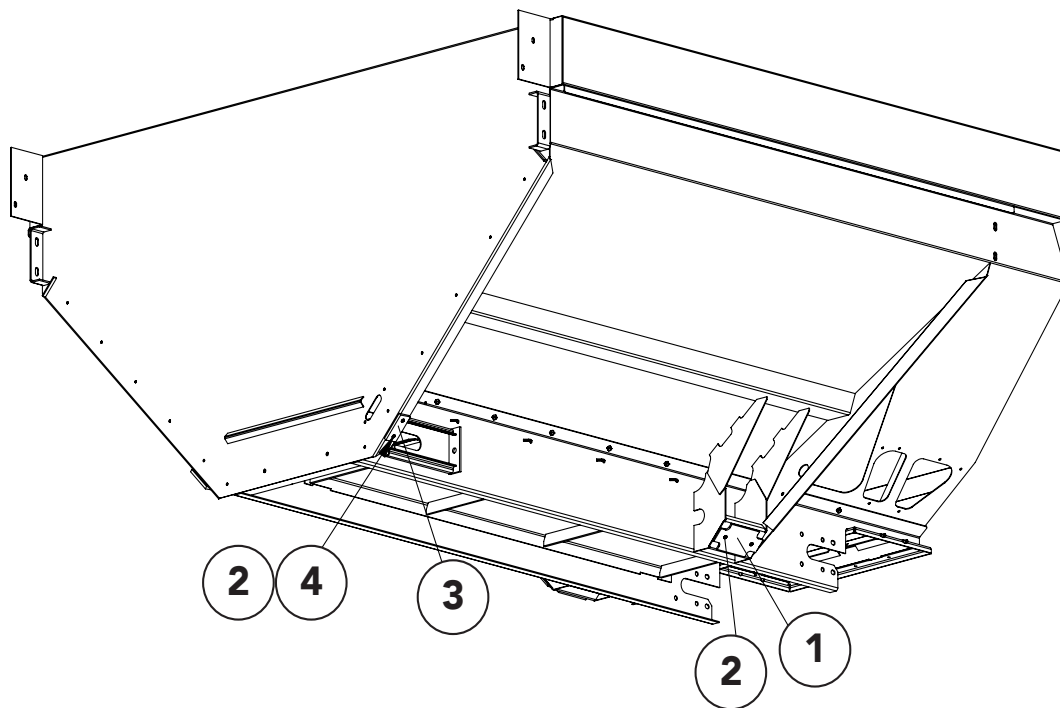
\* - Not Shown

**MultApplier****MultApplier Idler**

ITEM	PART NO.	DESCRIPTION	QTY
	89780	Idler - Assy 24 Includes 1-5	
1	89779	Shaft – Idler	1
2	86757	Sprocket	2
3	6131	Key – Square	2
4	20743	Screw – Set 5/16-18NC x 3/8	4
5	22511	Bearing	2
6	87857	Bolt Wldmt	2
7	17078	Collar – Set	2
8	* 36417	Nut – Hex 5/8 SS	2
9	87856	Nut Wldmt 304	2
10	306595	Extended Idler - Pipe Wldmt Adj 7' 304	2

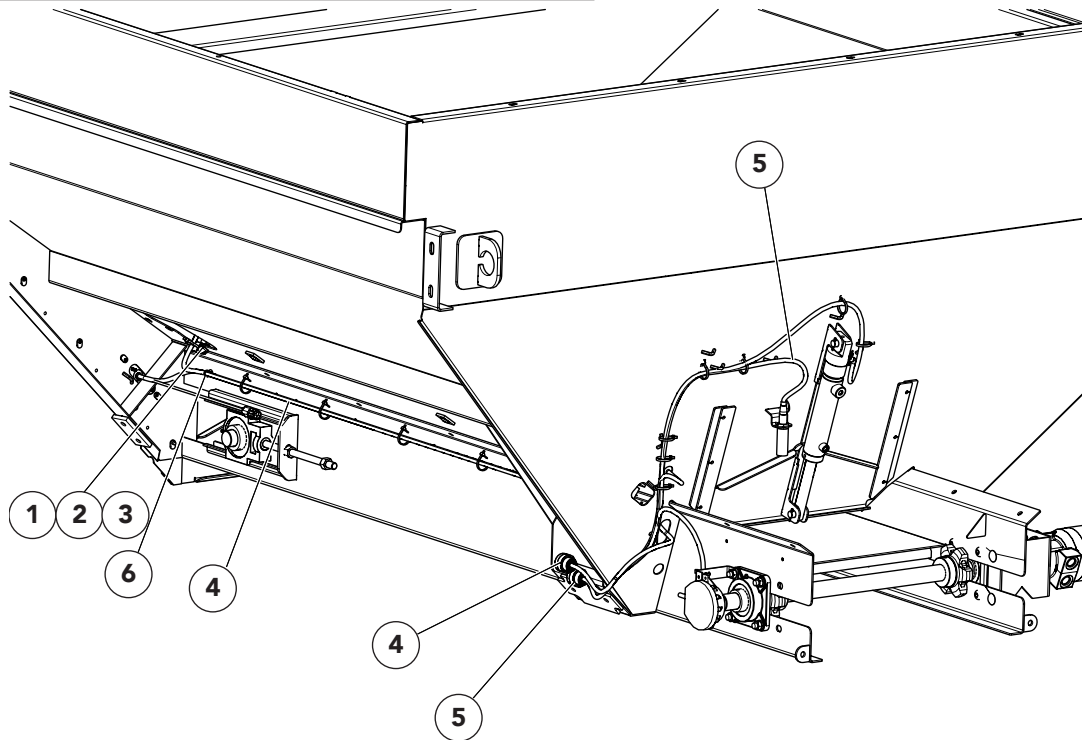
\* - Not Shown

## MultApplier Mounts



<u>ITEM</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	306924	Mount - Foot Pad	2
2	47268	Screw - Flathead 1/4-20NC x 1 SS	8
3	307097	Mount - Pad	2
4	42034	Nut - Lock 1/4-20NC SS	4

## Electrical

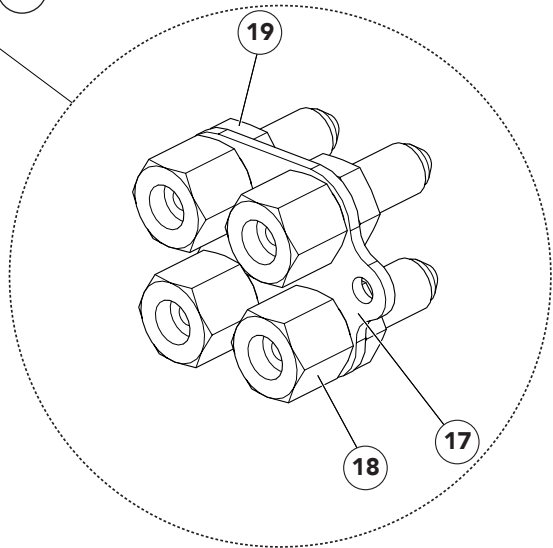
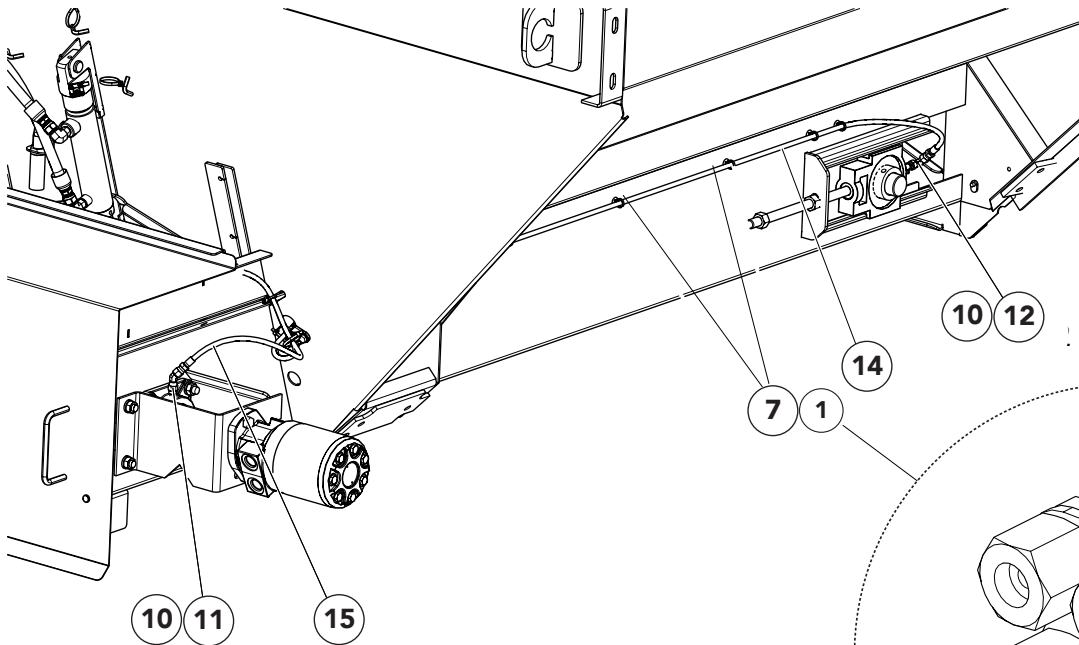
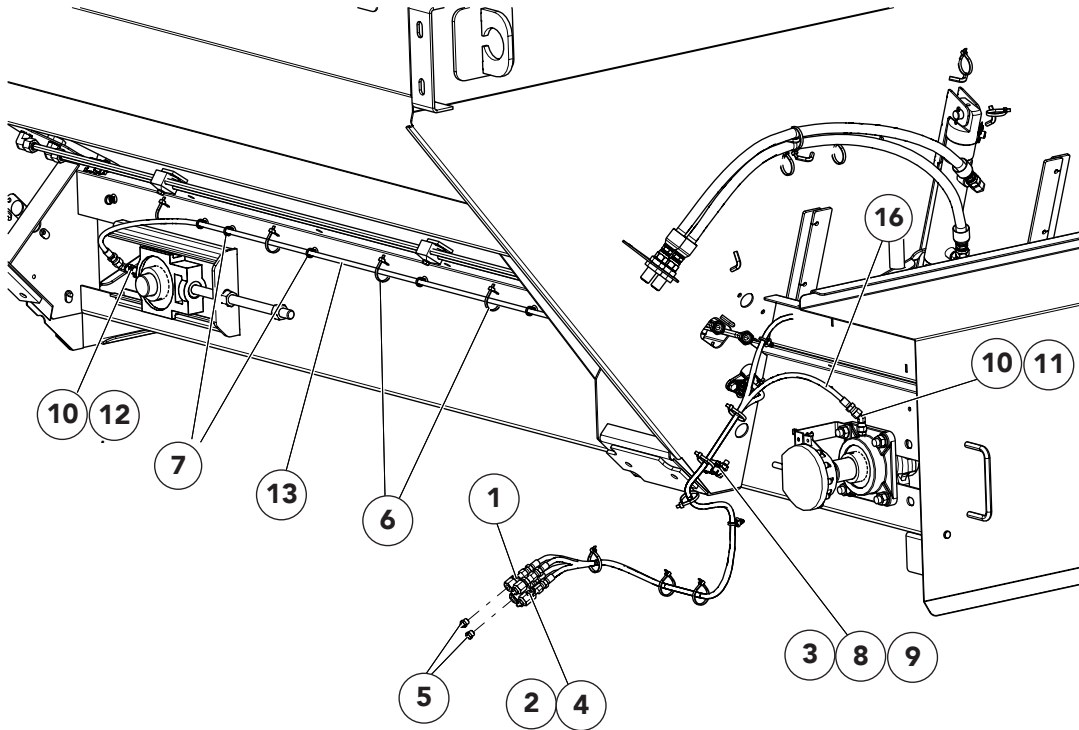


ITEM	PART NO.	DESCRIPTION	QTY
1	312964	Clip - Harness Mounting	1
2	34580	Cap Screw - 5/16-18NC x 1 SS	1
3	42221	Nut - Lock 5/16-18NC SS	1
4	99674	Tie - Wire	18
5	313998	Harness - Bin 1 Insert Control	1
6	313999	Harness - Bin 2 Insert Control	1
7	*311806	Tie - Wire Fir Tree	2
8	*98787-AB	Sensor - Bin Level Charted	1
9	*313409	Sensor - Kit Bin Level 304	1

\* Not Shown

# MultApplier Lubrication

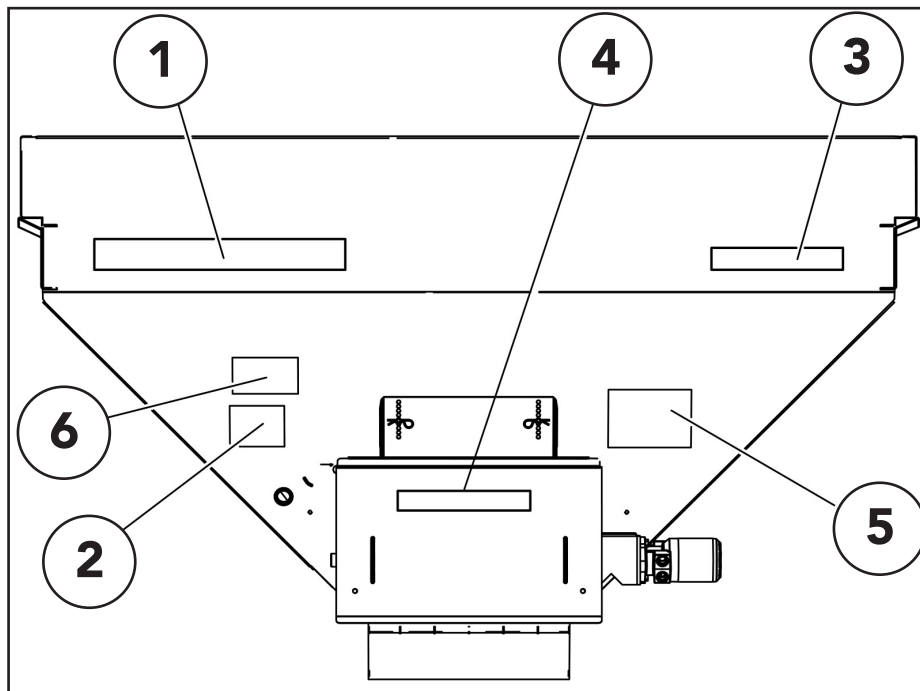
NL4560



**Lubrication Cont.**

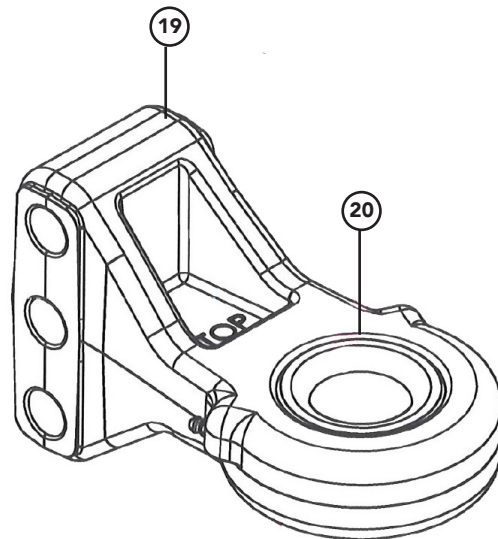
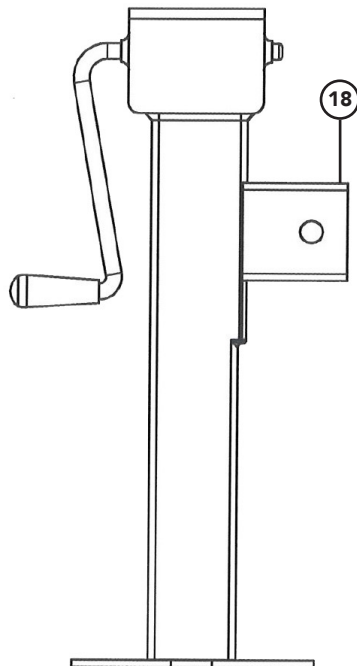
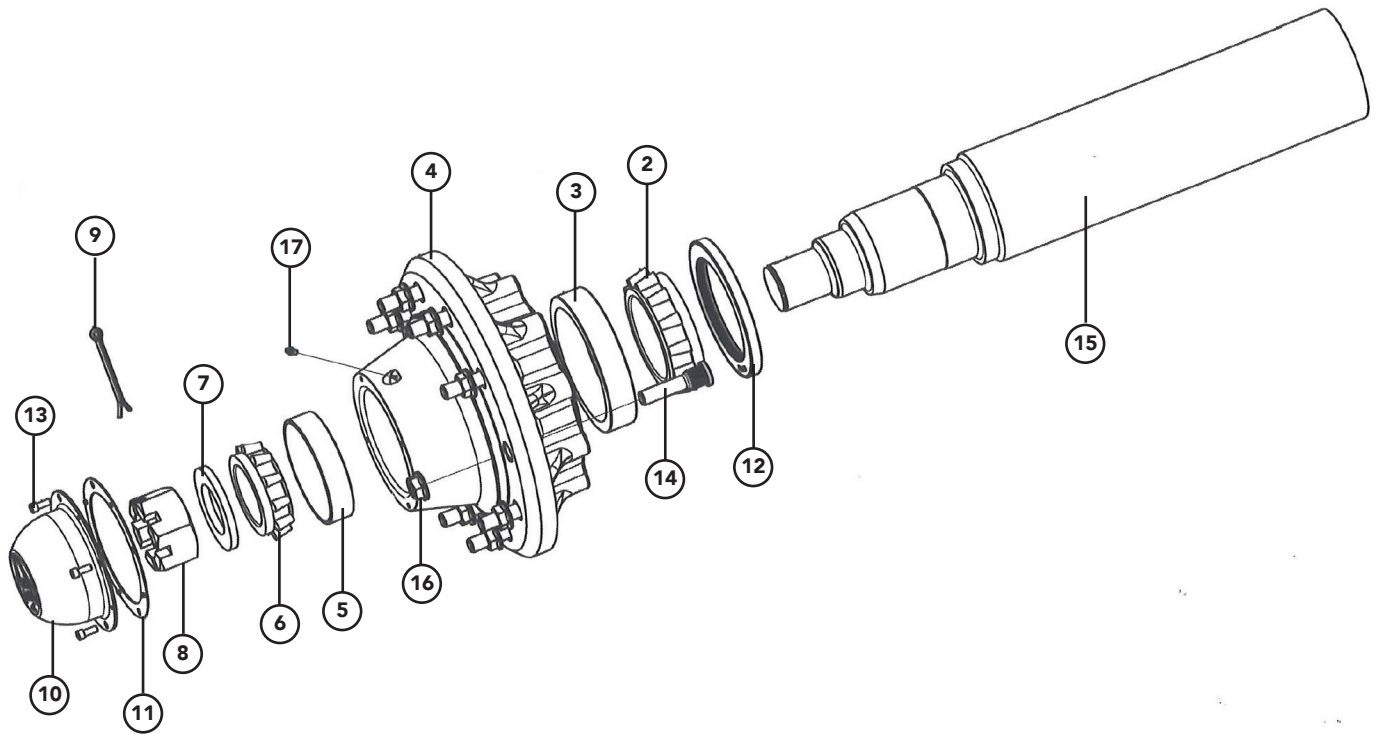
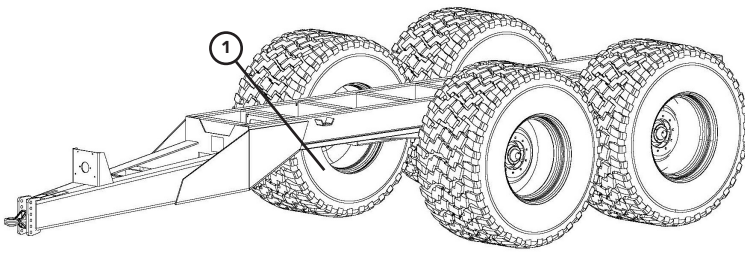
<u>ITEM</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	313915	Lube Bank - Assy 4 Position, Includes Items 17 - 19	1
2	44454	Screw - Socket Head @10-24NC x 1 SS	2
3	42221	Nut - Lock 5/16-18NC SS	3
4	56355	Nut - Lock #10-24NC SS	2
5	313917	Zerk - Grease 1/8-27 NPT SS	4
6	99674	Tie - Wire	19
7	311806	Tie - Wire Fir Tree	19
8	312964	Clip - Harness Mounting	3
9	34580	Cap Screw - 5/16-18NC x 1 SS	3
10	34787	Fitting - 4-2 070102	4
11	313501	Fitting - 4-4 070321	2
12	34868	Fitting - 4-4 070221	2
13	317310	Hose - Assy LH Idler Bearing 7' MultApplier	1
14	317311	Hose - Assy RH Idler Bearing 7' MultApplier	1
15	317313	Hose - Assy LH Drive Bearing	1
16	317312	Hose - Assy RH Drive Bearing	1
17	313912	Plate - Lube Bank 4 Position	1
18	313916	Fitting - 4-2 Non-Standard Bulkhead	4
19	311489	Fitting - 4 070118 Nut	4

## Decals



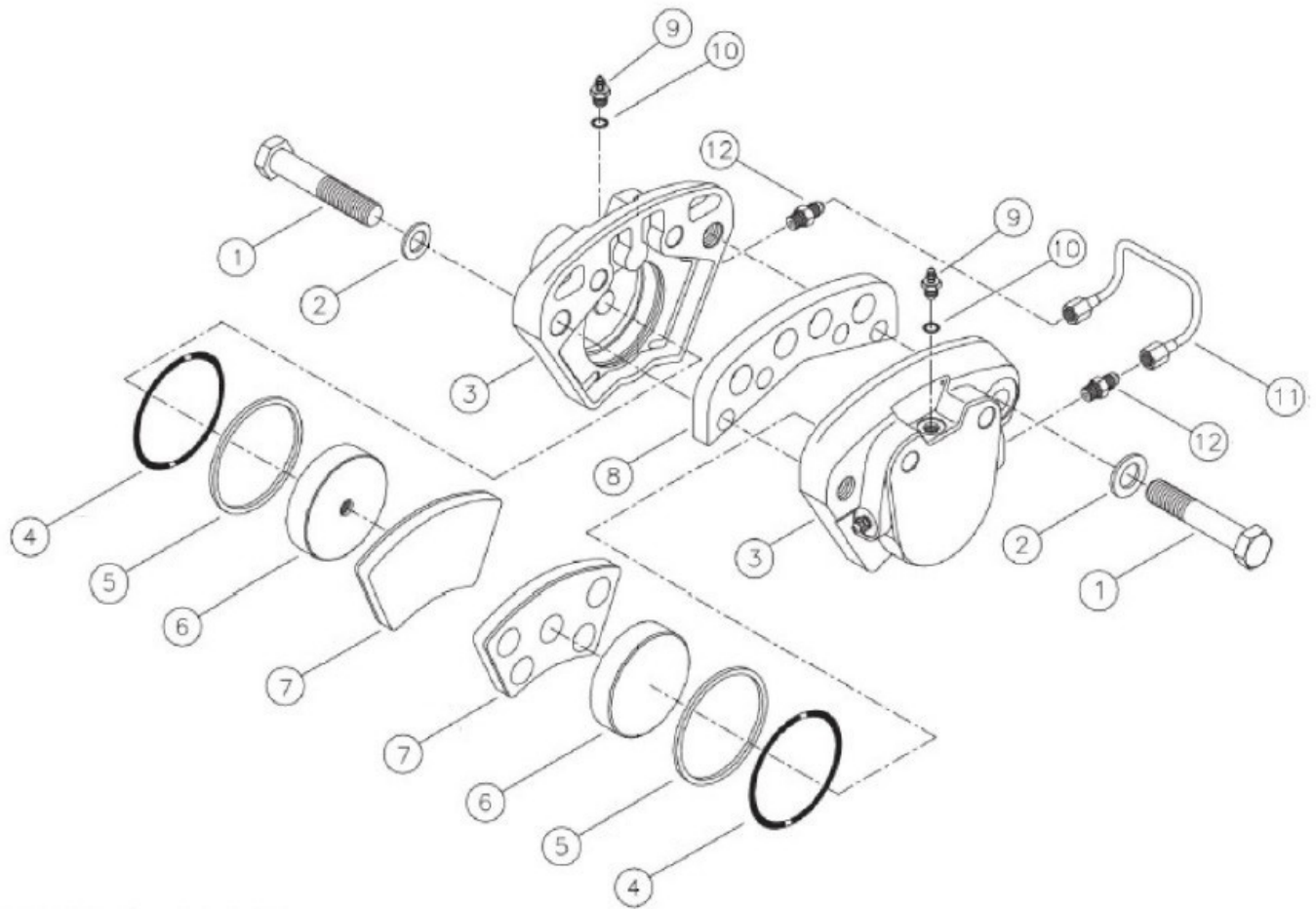
NOTE: See "Decals" in Safety section for details.

ITEM	PART NO.	DESCRIPTION	QTY
1	312561	Decal - New Leader, Black	1
2	21476	Decal - Notice, Chain Lubrication	1
3	313831	Decal - NL4560 Black	1
4	312591	Decal - MultApplier, Black	1
5	368	Decal - Danger, Flying Material	1
6	312276	Decal - Notice, Spread Pattern	1

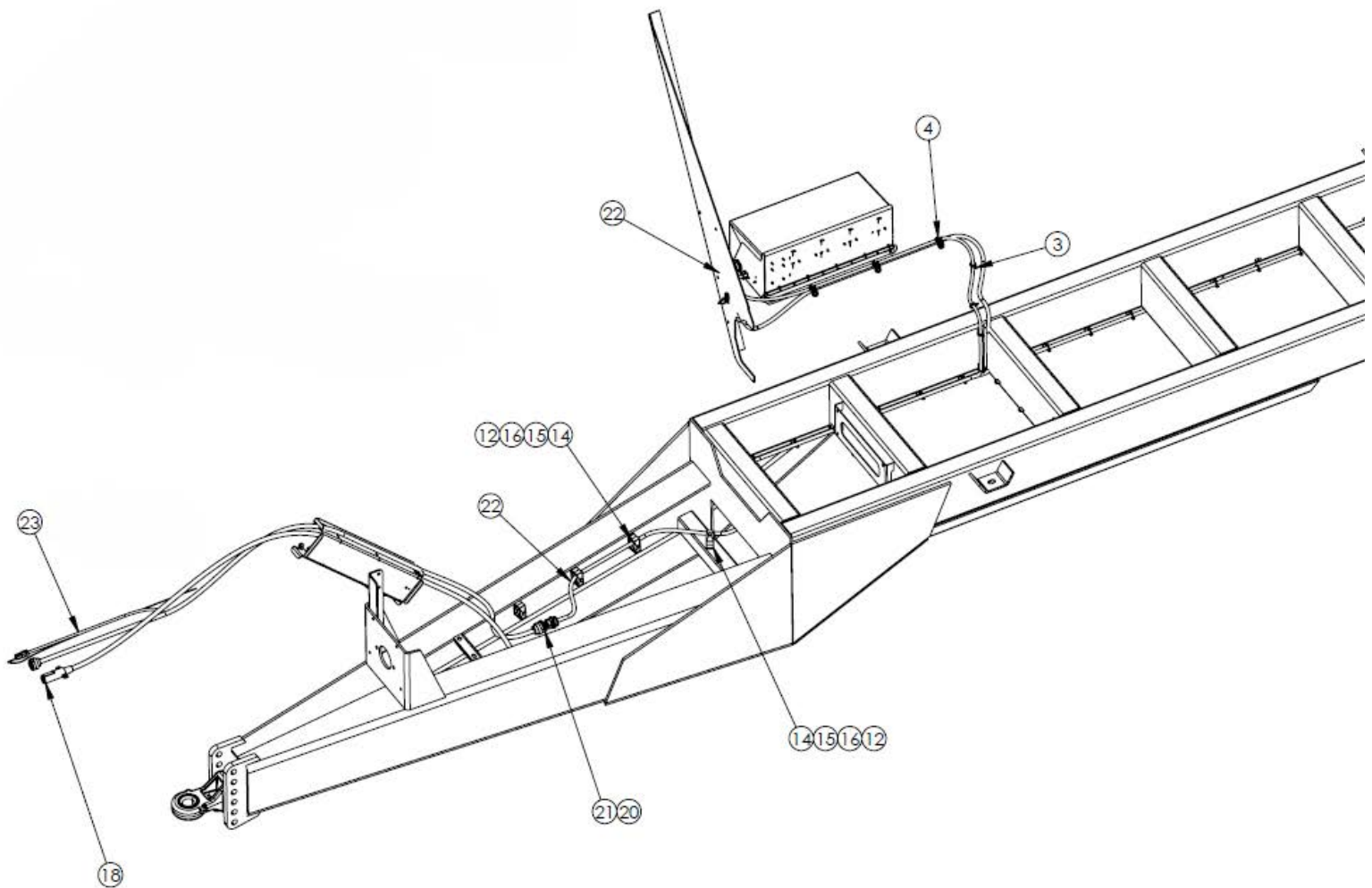


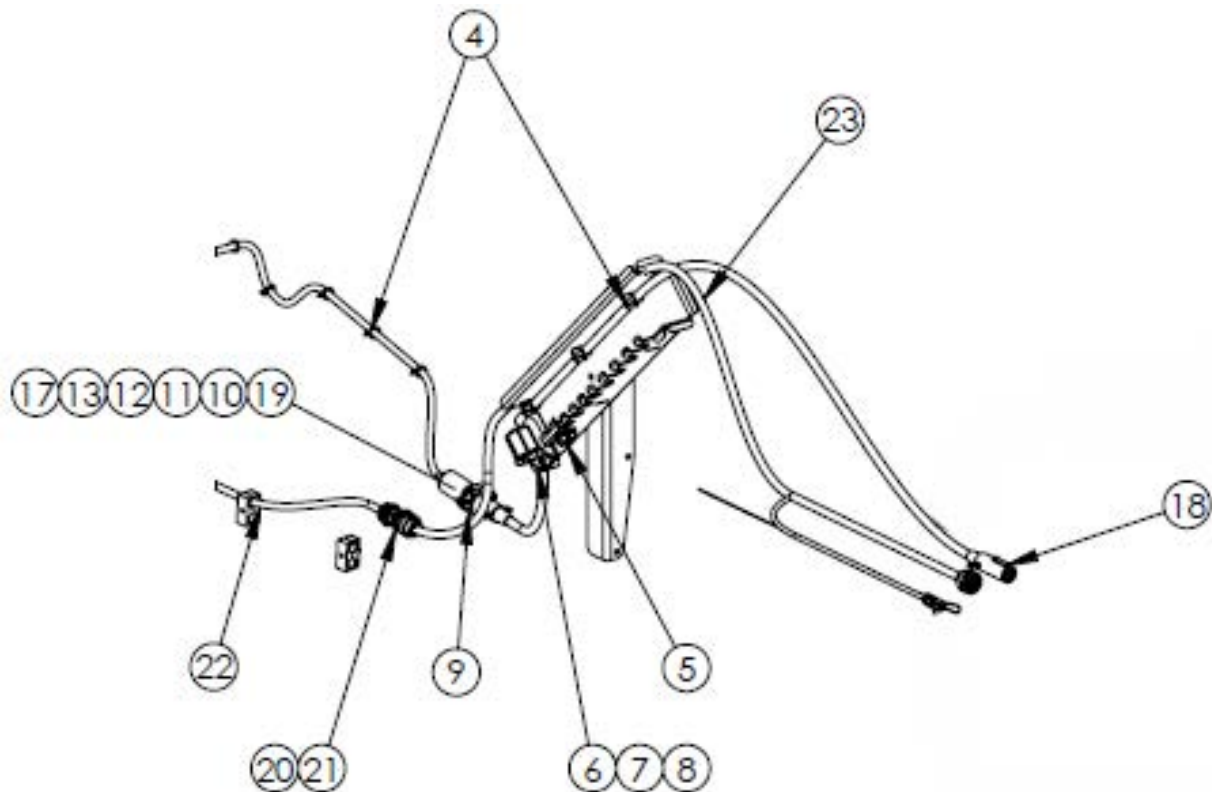
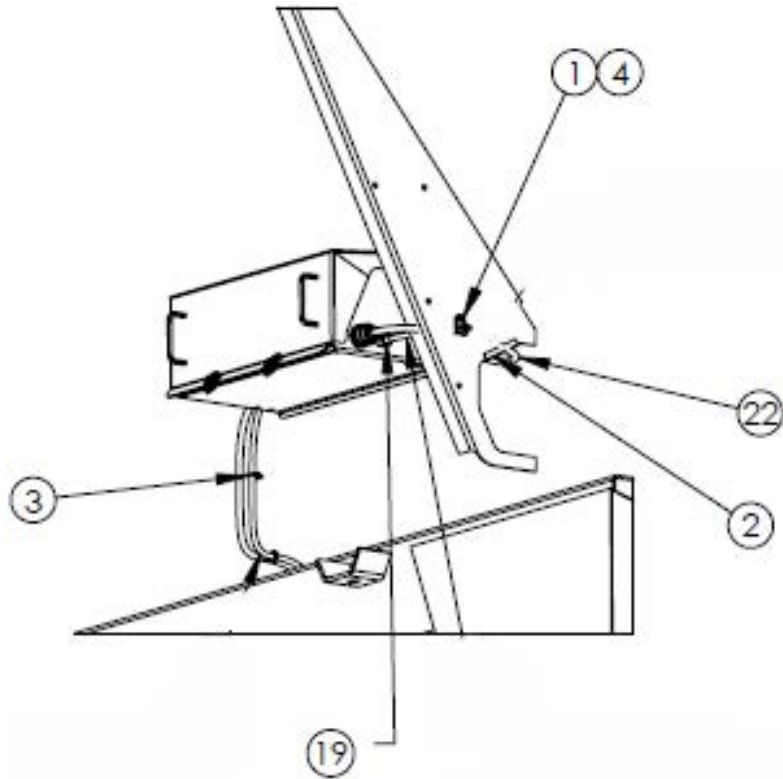


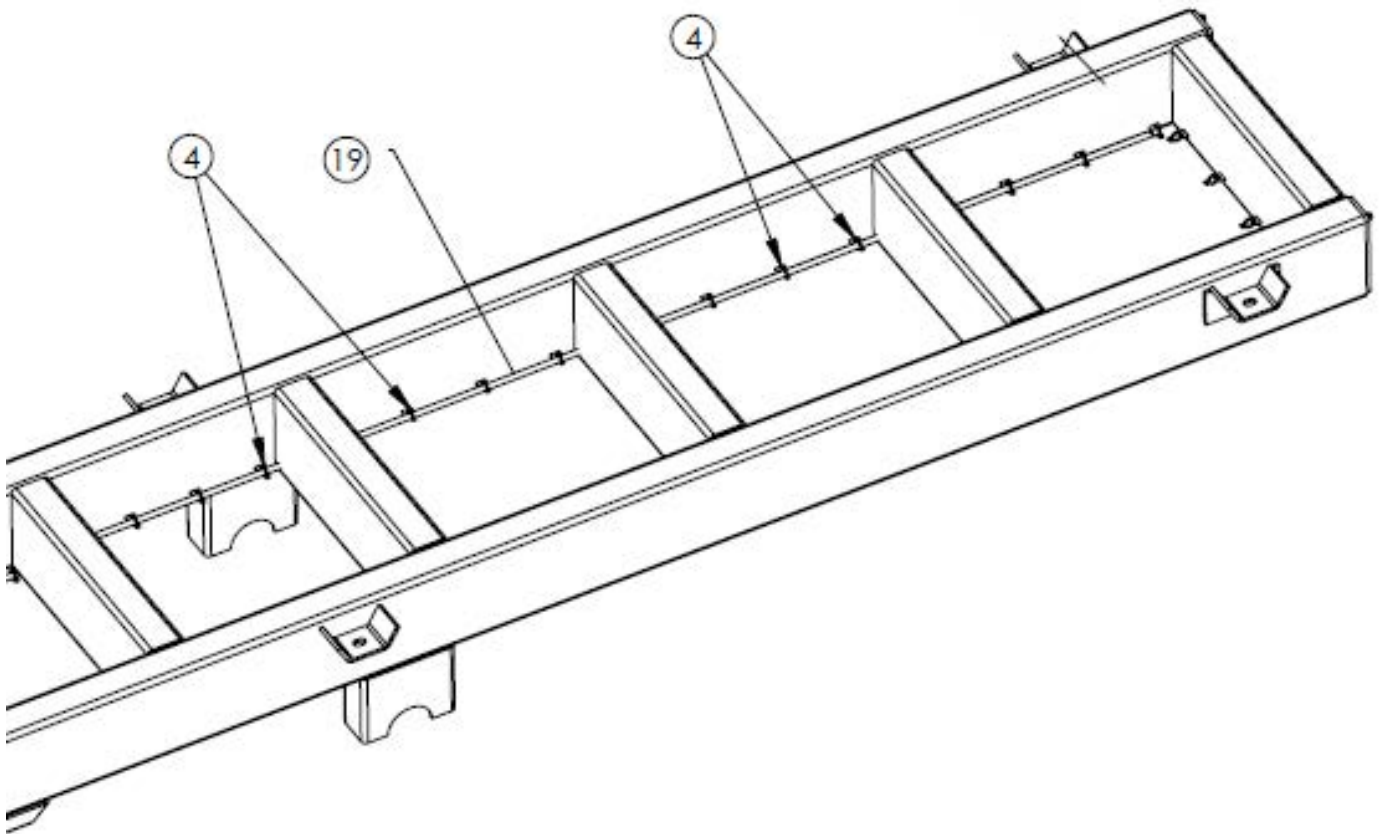
ITEM	PART NO.	DESCRIPTION	QTY
1	318959	Trailer - TR0932 W/Brakes	1
-	318960	Trailer - TR0932 W/O Brakes	1
2	318591-AA	Inner Bearing	1
3	318591-AB	Inner Race	1
4	318591-AC	Hub (with Races)	1
5	318591-AD	Outer Race	1
6	318591-AE	Outer Bearing	1
7	318591-AF	Washer - Spindle	1
8	318591-AG	Nut - Spindle 2.5" - 12	1
9	318591-AH	Cotter Pin	1
10	318591-AI	Dust Cap	1
11	318591-AJ	Dust Cap Gasket	1
12	318591-AK	Seal	1
13	318591-AL	Bolts	1
14	318591-AM	Wheel Stud	1
-	318591-AN	Wheel Stud - Spherical Washer	1
15	318591-AO	Spindle	1
16	318591-AP	Wheel Nut	1
17	318591-AQ	Hyd. Fitting - Grease - 0.25" MP Straight	1
18	318592-AA	Jack - 9000 lb - With Sleeve	1
19	318593-AA	Hitch - Articulating Power Pin - Category 4 - 3 Hole (2" Ball)	1
20	318593-AB	Hitch - Articulating Ball Insert - 2" - Power Pin - Category 4	1



<u>ITEM</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY</u>
4,5,10	318590-AA	Brake - Kit Micro Repair Seal Kit	1
6	318590-AB	Brake - Micro Piston Service	1
7	318590-AC	Brake - Kit Micro Lining 2	1
11	318590-AD	Brake - Assy Micro Tubing	1
12	318590-AE	Brake - Micro Connector Fittng	1
1-12	318590-AF	Brake - Micro 520 Series Calip	1



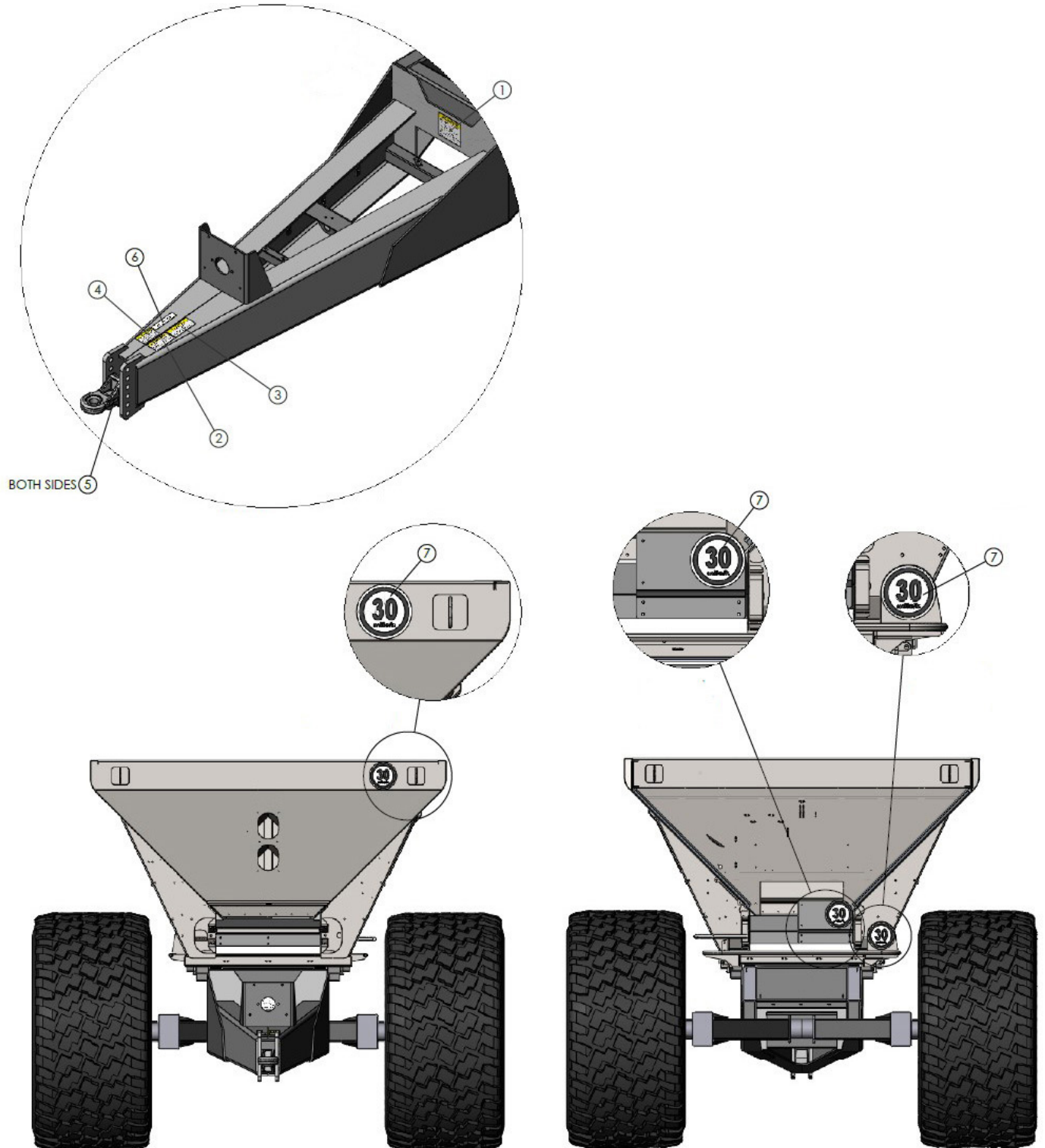




## Electrical

<u>ITEM</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	313047	Mount - Cable Tie .375	1
2	73797	Liner - Edge	1
3	311806	Tie - Wire Fir Tree	1
4	99674	Strap - Zip Tie 8 Black	54
5	313050	Receptacle - Assy	1
6	312887	Plug - Stor A Way 7 Pole	1
7	20003	Capscrew - .25-18nc X 1.25	2
8	20676	Nut - Lock .25-20nc	2
9	9011-0-7102	Receptacle - 7 Way Flush Mount	1
10	20037	Capscrew - .313-18nc x 1.25	2
11	20692	Washer - Flat .313	2
12	20711	Washer - Lock .313	6
13	20643	Nut - Hex .313 - 18NC	2
14	310649	Clamp - Tubing Twin .84 "	4
15	310688	Plate - Cover Hose Clamp 304	4
16	20039	Capscrew - .313-18nc x 1.75	4
17	9011-0-7103	Boot - Receptacle	1
18	312888	Cord - Connector 12'	1
19	317391	Harness - TR0859 ISO	1
20	317731	Lockwasher - Size 24 HDP	1
21	317730	Nut - Panel Plastic Size 24 HDP	1
22	318430	Harness - Extension Isobus	1
23	318431	Harness - Implement Isobus	1

Trailer Decals W/Brakes

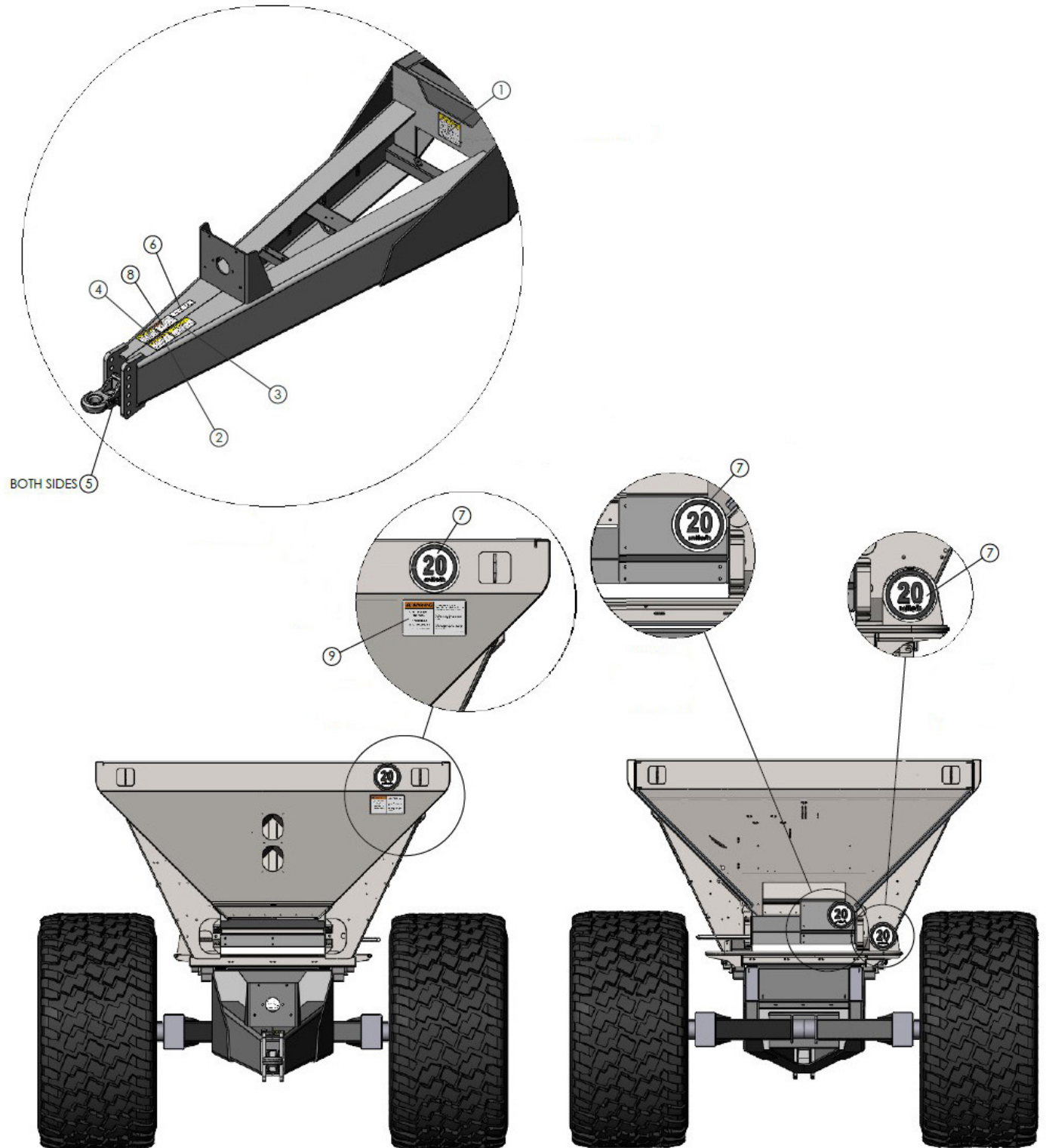




**Trailer Decals W/Brakes**

<u>ITEM</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	305281	Decal - Caution Braking	1
2	313858	Decal - Caution Tow	1
3	305289	Decal - Caution Tipping Hazard	1
4	305298	Decal - Weight Restrictions	1
5	305239	Decal - Grease	2
6	39017	Decal - No Step	1
7	305273	Decal - 30 Mile/H	2

Trailer Decals W/O Brakes



**Trailer Decals W/O Brakes**

<u>ITEM</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	305281	Decal - Caution Braking	1
2	313858	Decal - Caution Tow	1
3	305289	Decal - Caution Tipping Hazard	1
4	305298	Decal - Weight Restrictions	1
5	305239	Decal - Grease	2
6	39017	Decal - No Step	1
7	317739	Decal - 20 Mile/H	2
8	317740	Decal - Warning Speed Limit	1
9	317741	Decal - Warning Speed Limit	1